

Preventative Maintenance (Shift Schedule)

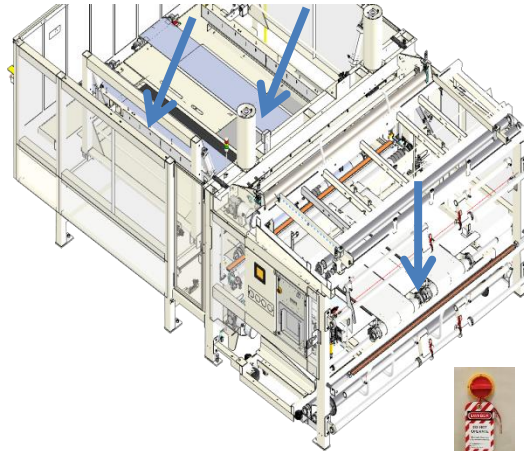


1. POWER DOWN AND LOCK-OUT THE ELECTRICAL AND THE PNEUMATIC POWER SOURCES ON THE MACHINE.
2. WAIT UNTIL SEAL BARS COOL OFF SUFFICIENTLY (APROX. 3 HOURS) BEFORE SERVICING THE SEAL BARS OR THE NEARBY AREAS OF THE MACHINE.

START

Safety is First Priority! Follow all Lockout/tagout procedures, before working on machine

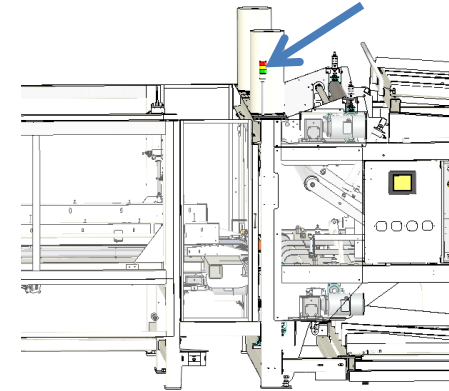
1390HCE Auto Pack



START

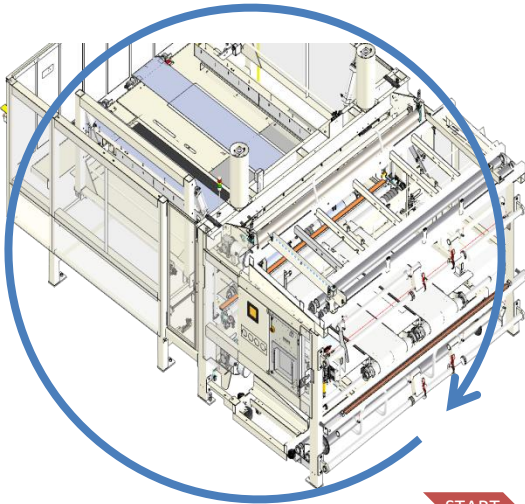
1. Check all conveyor belts for damage, rips tension and alignment / tracking of the belts..

Frequency



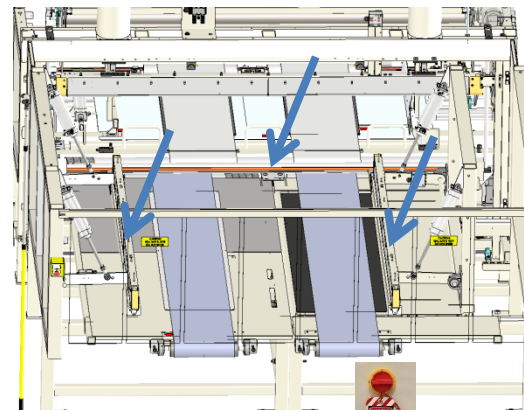
START

2. Check to see if the light tower indicator is working properly.



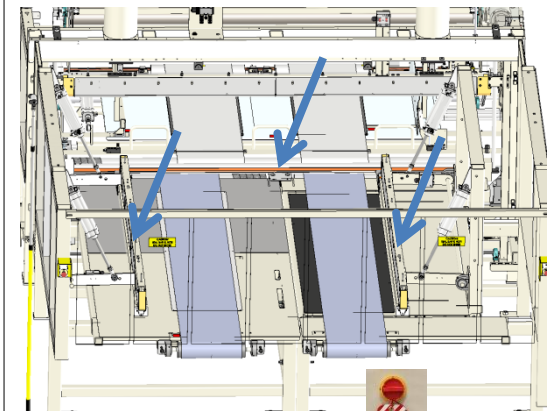
START

3. Check for unusual noises and or air leaks. Alert a technician.



START MID

4. Check PTFE tape on lower three seal bars. Tape should be smooth no tears or cracking.



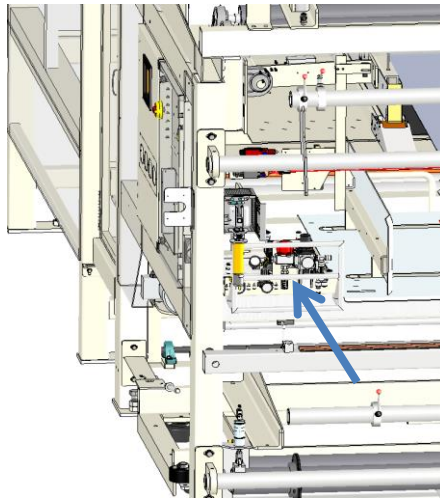
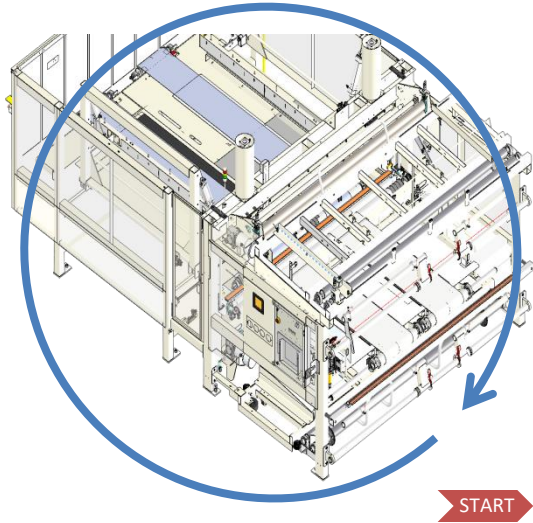
START MID

5. Inspect seal bars for any damage, cracks and wear. See note at end on seal bars

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VERY Important Message:

Upper seal bars have a coating, and the Lower Seal bars are made of PTFE which is a non-stick material. Use extreme caution when inspecting seal bars. If everything looks perfect DO NOTHING. If this Teflon material is scratched or torn in some areas, it will cause buildup on the seal bar. If this happens, a clean thick rag with WD-40 sprayed on it, should be used to wipe the seal bar to keep it clean. By doing this it will prevent buildup and burn through.

6. Complete a general cleaning of machine.

7. Check air system for moisture. Drain regulator bowl and/or alert a Technician.

Additional Maintenance List or Notes:

**** Warning ****
Never for any reason

Enter Inside the machine
Crawl under the machine
Climb on top of the machine
Reach inside the machine
Place any body parts inside the machine

After pressing the start button, the infeed belts will run continuously and will automatically process materials or products.

**** Warning ****
Never for any reason

Perform any machine maintenance unless the machine is properly powered down and cool.

Lockout/tagout procedures must be followed.

In manual mode, machine may be prompted to execute any of its functions. Only a properly trained operator or technician should work on or use the machine in manual mode of operation to prevent injury or machine damage.