

## Preventative Maintenance (Shift Schedule)

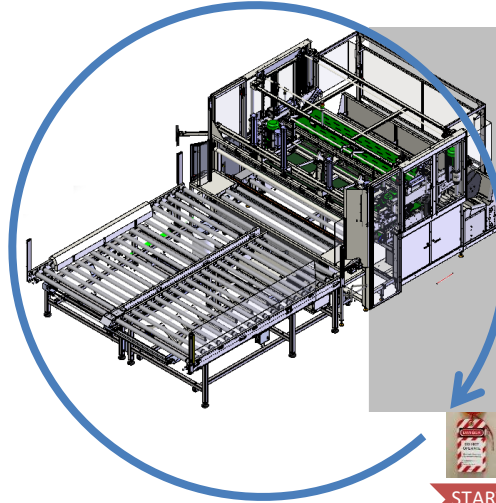


1. POWER DOWN AND LOCK-OUT THE ELECTRICAL AND THE PNEUMATIC POWER SOURCES ON THE MACHINE.
2. WAIT UNTIL SEAL BARS COOL OFF SUFFICIENTLY (APROX. 3 HOURS) BEFORE SERVICING THE SEAL BARS OR THE NEARBY AREAS OF THE MACHINE.

START

Safety is First Priority! Follow all Lockout/tagout procedures, before working on machine

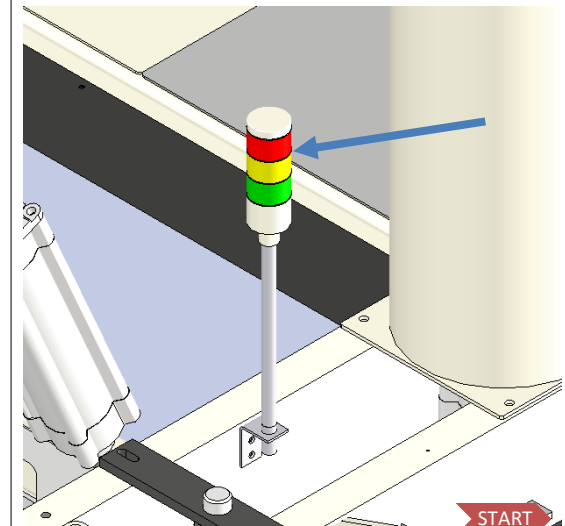
## 1360FF Roll Pack



START

1. Check for unusual noises and or air leaks. Alert a technician.

## Frequency



START

2. Check to see if the light tower indicator is working properly.



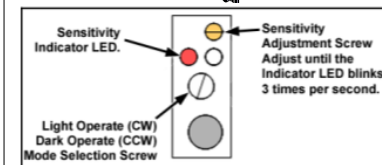
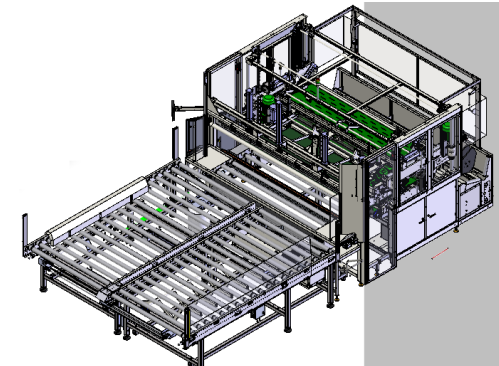
START

3. Check screen operation, clean with soft cloth, never use anything sharp to touch surface.



START

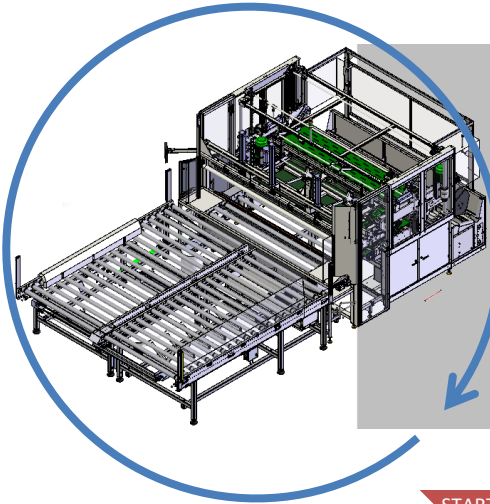
4. Check air pressure, must maintain a constant pressure during cycle and drain condensation.



START

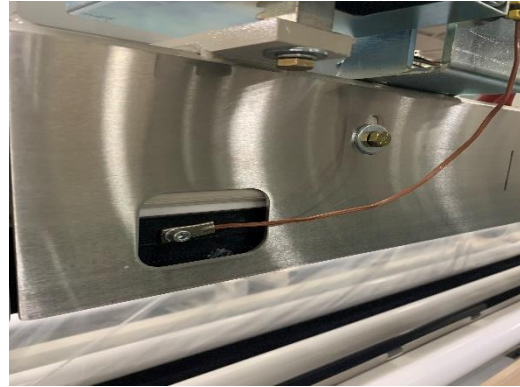
5. Check and clean photo eyes and reflective tape in all feed area. Replace tape if damaged.

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6. Complete a general cleaning of machine.

1306FF Roll Pack



7. Clean and inspect seal bar for damage, cracks and wear. **See next note on seal bars**

Frequency



**VERY Important Message:**

Upper seal bars have a coating, and the Lower Seal bars are made of PTFE which is a non-stick material. Use extreme caution when inspecting seal bars. If everything looks perfect DO NOTHING. If this Teflon material is scratched or torn in some areas, it will cause buildup on the seal bar. If this happens, a clean thick rag with WD-40 sprayed on it, should be used to wipe the seal bar to keep it clean. By doing this it will prevent buildup and burn through.

caution

8. Use extreme caution, when cleaning. Never clean when "HOT" !

Additional Maintenance List or Notes:

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**\*\* Warning \*\***  
Never for any reason

- Enter Inside the machine
- Crawl under the machine
- Climb on top of the machine
- Reach inside the machine
- Place any body parts inside the machine

After pressing the start button, the infeed belts will run continuously and will automatically process materials or products.

**\*\* Warning \*\***  
Never for any reason

Perform any machine maintenance unless the machine is properly powered down and cool.

Lockout/tagout procedures must be followed.

In manual mode, machine may be prompted to execute any of its functions. Only a properly trained operator or technician should work on or use the machine in manual mode of operation to prevent injury or machine damage.