

D9 Factory setting.

1. Max speed 4000rpm
A70=4000 change to your max speed setting (example 6000)
F862=4000 change to your max speed setting (example 6000)
2. Safety switch mode
A14=11 change to 3

A) Change safety switch mode & Max Speed [[Change group A parameter A14 & A70]]

1. Press  key and turn on power Screen show A ☐
2. Press +, - key until screen show A14
3. Press  key screen show 11 then press +, - to adjust 3
4. Press  key to save Screen show A ☐
5. Press  key until screen show A70
3. Press  key screen show 4000 then press +, - to adjust your max speed setting (example 6000)
4. Press  key to save
5. Power OFF

B) Change Max Speed [[Change group F parameter F862]]

1. Press E & - key and turn on power Screen show F ☐ ☐ ☐
2. Press +, - key until screen show F862
3. Press  key screen show 4300 then press +, - to adjust your max speed setting (example 6000)
4. Power OFF

C) Adjust sewing speed

1. Press   both key and tuen on power Screen show ☐ ☐ ☐ ☐
2. Press  or  to adjust speed

● Condense [[Change parameter GF032 GF033 GF109 GF112 GF 111]]

- GF 032 = 14
GF 033 = 2
GF 109 = 4 (Set stitch number 0 ~ 9)
GF 112 = 1 (Condense ON)
GF 111 = 2 (Front condense OFF)

● Suction [[Use Wiper signal, change parameter GF030 GF031]]

- GF 030 = 15
GF 031 = 0

6 pin connector connect No.3 & 5

How to change GF parameter

1. Press E & - key and turn on power Screen show F ☐ ☐ ☐
2. Press +, - key to adjust GF No
3. Press  key then press +, - to adjust No. Screen show F ☐ ☐ ☐
4. Press  key to save
5. Press  key Screen show F ☐ ☐ ☐
6. Press +, - key to adjust GF No
7. Press  key then press +, - to adjust No.
8. Press  key to save
9. Power OFF