

ADD AAESY3140 VALVE TO VALVE STACK

CONNECT HERE IF USED WITH 3200PA

CONNECT HERE IF USED WITH 3200PB1

CONNECT HERE IF USED WITH 3200PB

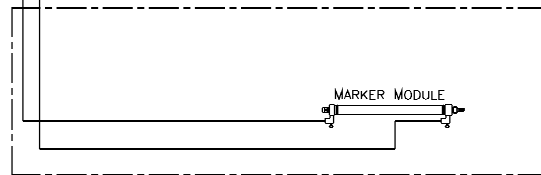
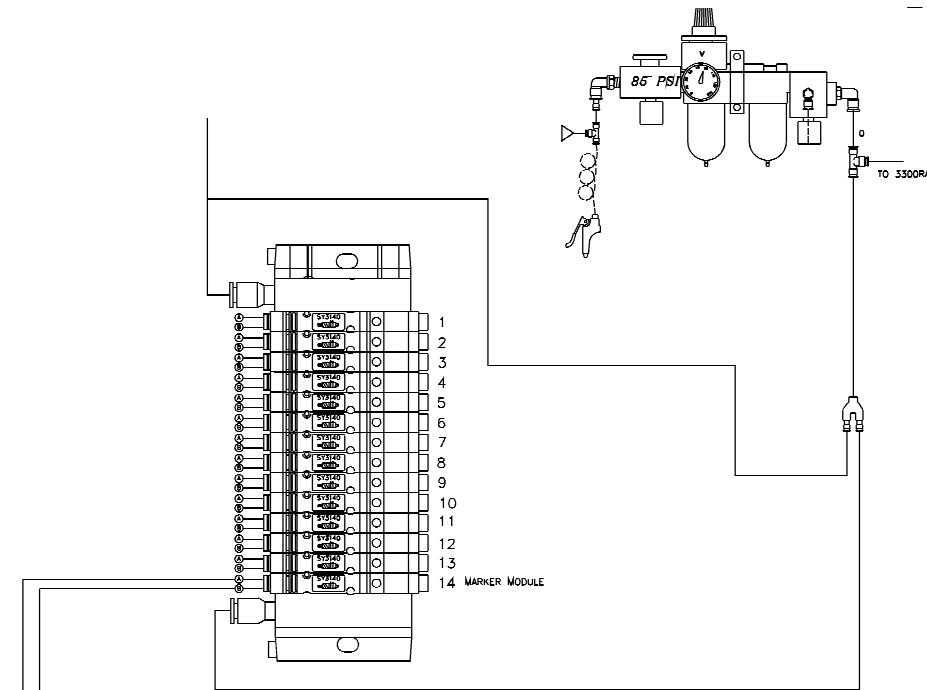
NOTES:
 1. WIRING CHANGES BASED ON
 3200PA-WD, 3200PB-WD
 OR 3200PB1-WD



323-04

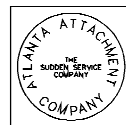
2	025-09	2-13	WO	MD	QTY.	ITEM	DESCRIPTION	PART NO.
1	193-06	6-16	EJM	JT	RECD. NO.			STOCK SIZE
NO.	REVISION	DATE	DR.	CK.	ATLANTA ATTACHMENT COMPANY			
FINISH		DEFAULTS			NAME DIAGRAM, WIRING, CNTRL PNL MOD			
PLAIN/CLEAN					2nd DES. 3200PMA ADDED TO 3200PA			
BURR BENCH					MATERIAL N/A			
BLACKOXIDE					NEXT ASSY		PART NO. 3200PMA-WD	
HEAT TREAT					DES. BY PBD		DRAWING NO.	
SAND BLAST					DR. BY PBD		125217B	
BUFF					CK. BY MATT DASHER		REV 2	
PAINT					SCALE 1/6		DATE: 11/24/04 DWG SIZE: C	
CLEAR CHROMATE								
TIMESAVE								
OIL								

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ADD VALVE TO BOTTOM OF EXISTING STACK AND PLUMB TO MARKER CYLINDER AS SHOWN.

----- 5/32 OIL
AIR LINE
----- 5/32 AIR LINE
----- 1/4 AIR LINE
----- 3/8 AIR LINE

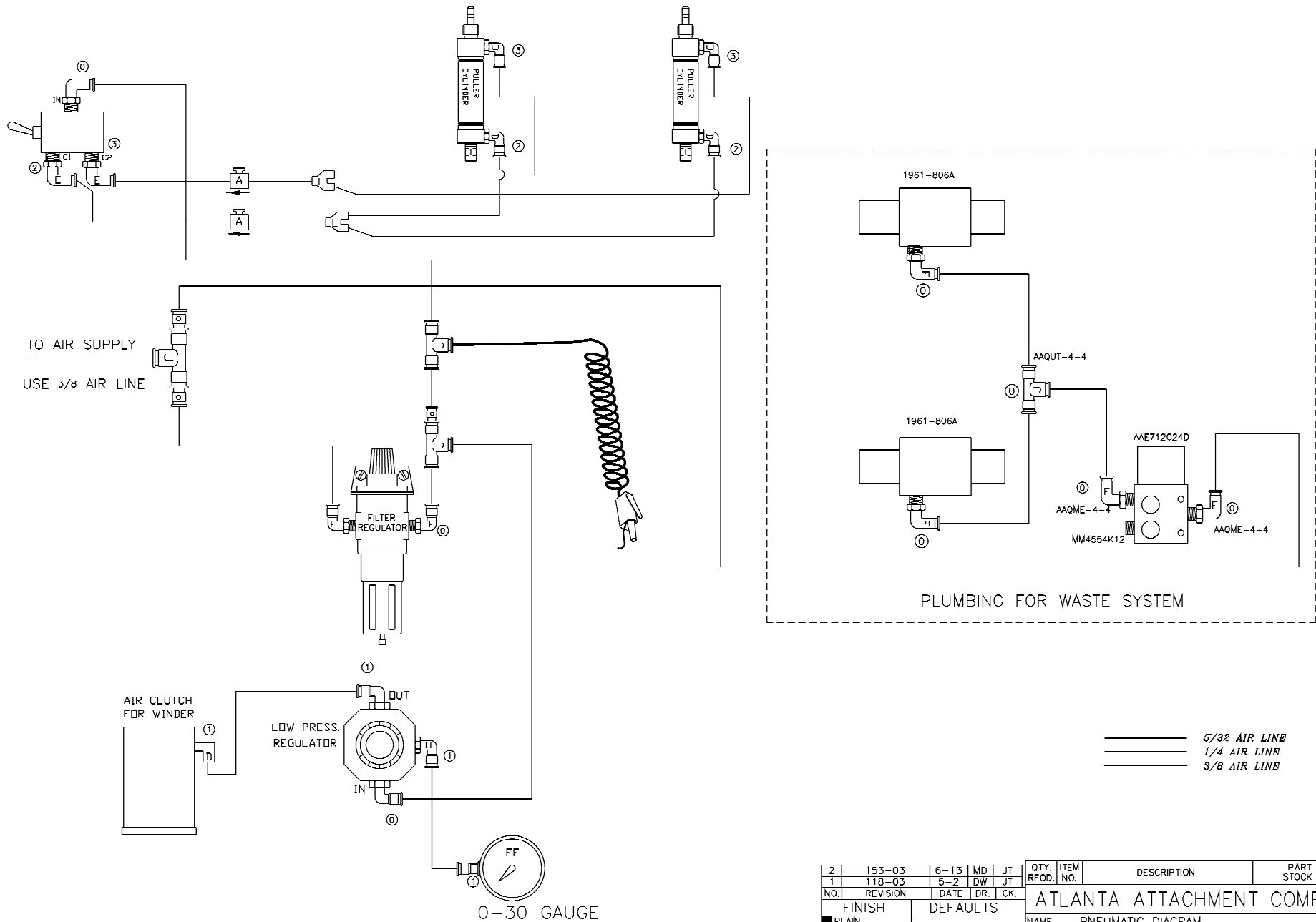


323-04

NO.	REVISION	DATE	DR.	CK.
	FINISH			
	PLAIN/CLEAN			
	BURR BENCH			
	BLACKOXIDE			
	HEAT TREAT			
	SAND BLAST			
	BUFF			
	PAINT			
	CHROMATE			
	TIMESAVE			
	OIL			

QTY. REQD.	ITEM NO.	DESCRIPTION	PART NO. STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME PNEUMATIC DIAGRAM			
2nd DES. 3200PMA			
MATERIAL .			
NEXT ASSY 3200PMA		PART NO. 3200PMA-PD	
DES. BY PBD		DRAWING NO.	
DR. BY PBD		125218B	
CK. BY MATT DASHER		REV 0	
SCALE 1/6		DATE: 11/23/04 MACH CL .	

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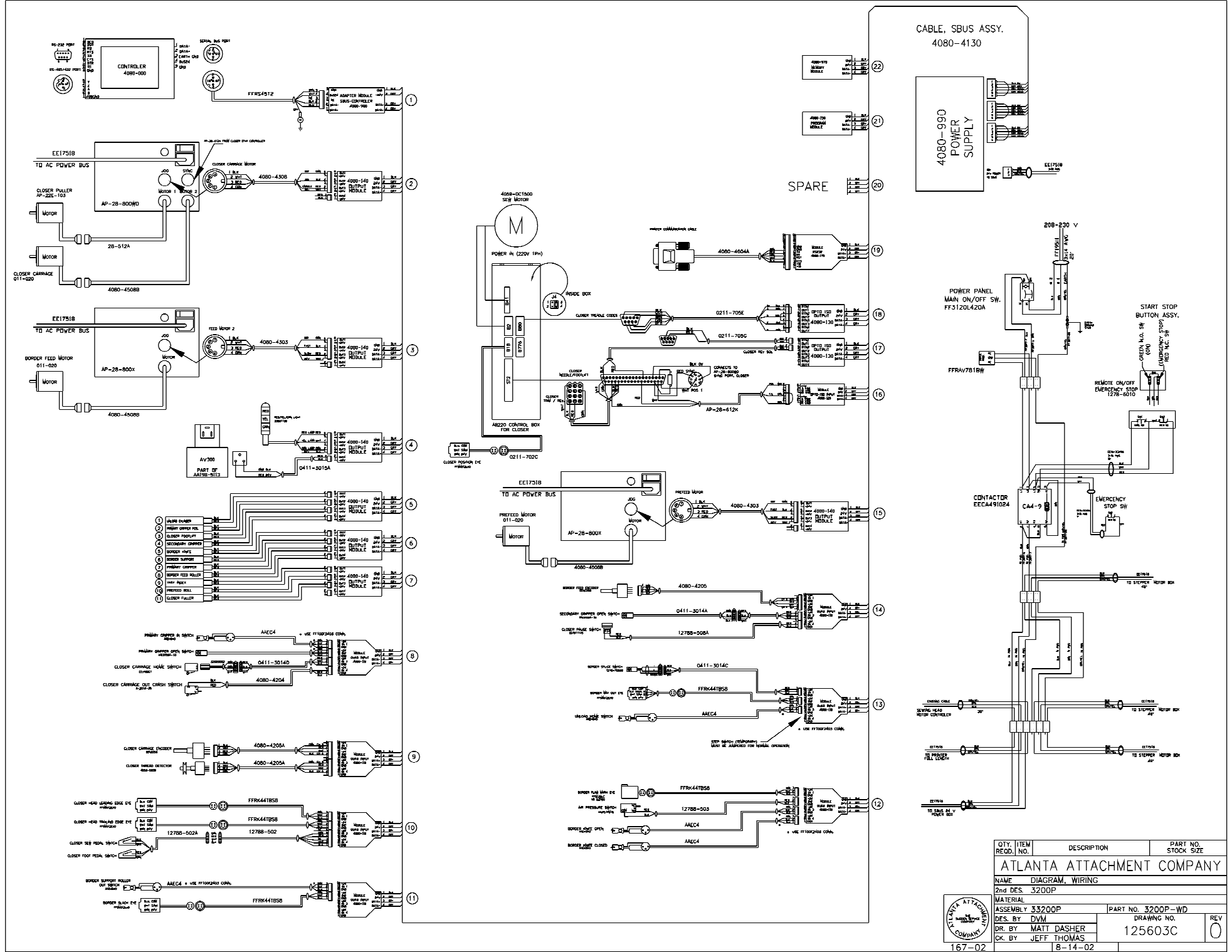


NO.	REVISION	DATE	DR.	CK.
2	153-03	6-13	MD	JT
1	118-03	5-2	DW	JT

FINISH	DEFAULTS
PLAIN	
BURR BENCH	
BLACKOXIDE	
HEAT TREAT	
SAND BLAST	
BUFF	
PAINT TAN	
CHROMATE	
TIMESAVE	
OIL	

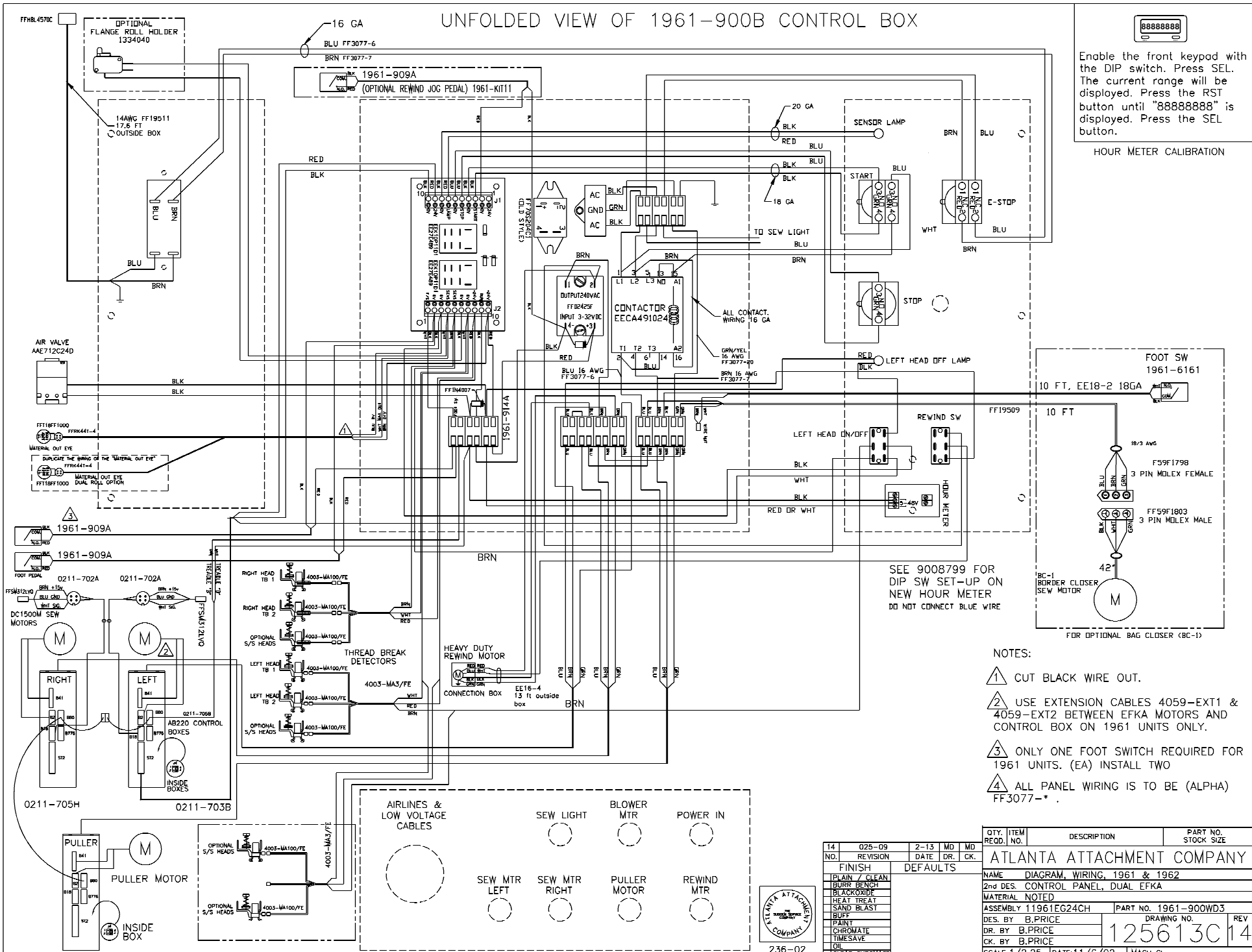
QTY.	ITEM RECD.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
ATLANTA ATTACHMENT COMPANY					
NAME PNEUMATIC DIAGRAM					
2nd DES. 11961					
MATERIAL .					
ASSEMBLY .				PART NO. 1961PD1	
DES. BY JC 1961PD				DRAWING NO.	
DR. BY MATT DASHER				125541C	
CK. BY JEFF THOMAS				REV 2	
SCALE NTS		DATE: 5-09-01		MACH CL .	

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QTY. REQD.	ITEM NO.	DESCRIPTION	PART NO. STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME DIAGRAM, WIRING			
2nd DES. 3200P			
MATERIAL		ASSEMBLY 53200P	PART NO. 3200P-WD
DES. BY DVM		DRAWING NO.	
DR. BY MATT DASHER		125603C	
CK. BY JEFF THOMAS			
167-02		8-14-02	

UNFOLDED VIEW OF 1961-900B CONTROL BOX



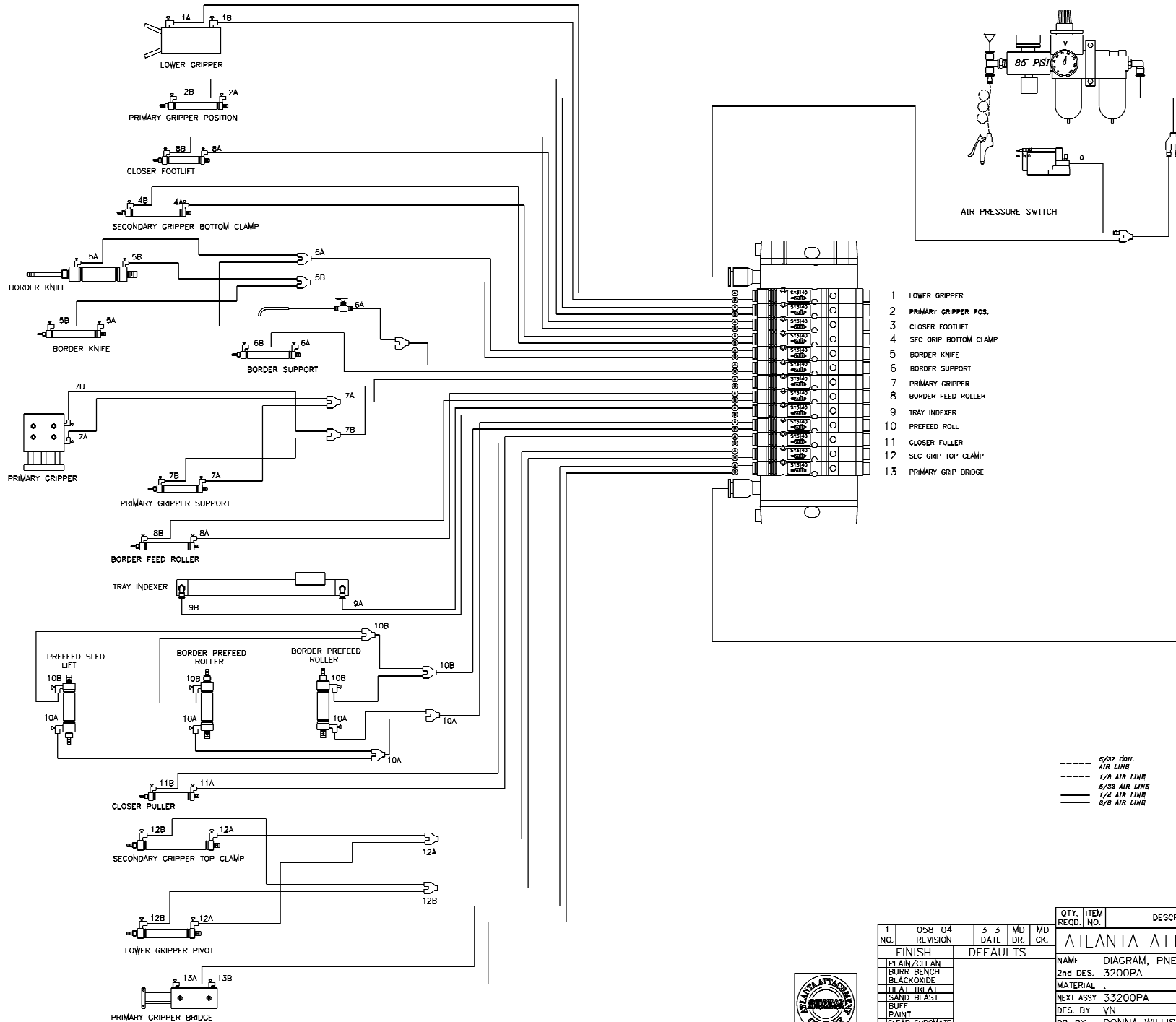
SEE 9008799 FOR DIP SW SET-UP ON NEW HOUR METER DO NOT CONNECT BLUE WIRE

- NOTES:
- CUT BLACK WIRE OUT.
 - USE EXTENSION CABLES 4059-EXT1 & 4059-EXT2 BETWEEN EFKA MOTORS AND CONTROL BOX ON 1961 UNITS ONLY.
 - ONLY ONE FOOT SWITCH REQUIRED FOR 1961 UNITS. (EA) INSTALL TWO
 - ALL PANEL WIRING IS TO BE (ALPHA) FF3077-*

14	025-09	2-13	MD	MD
NO.	REVISION	DATE	DR.	CK.
FINISH		DEFAULTS		
PLAIN / CLEAN				
BURR BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CHROMATE				
TIMESAVE				
OIL				
CLEAR CHROMATE				

QTY.	ITEM	DESCRIPTION	PART NO.
RECD.	NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME DIAGRAM, WIRING, 1961 & 1962			
2nd DES. CONTROL PANEL, DUAL EFKA			
MATERIAL NOTED			
ASSEMBLY 11961EG24CH		PART NO. 1961-900WD3	
DES. BY B.PRICE		DRAWING NO.	
DR. BY B.PRICE		125613C14	
CK. BY B.PRICE			
SCALE 1/2.25		DATE: 11/6/02	MACH CL.

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- 1 LOWER GRIPPER
- 2 PRIMARY GRIPPER POS.
- 3 CLOSER FOOTLIFT
- 4 SEC GRIP BOTTOM CLAMP
- 5 BORDER KNIFE
- 6 BORDER SUPPORT
- 7 PRIMARY GRIPPER
- 8 BORDER FEED ROLLER
- 9 TRAY INDEXER
- 10 PREFEED ROLL
- 11 CLOSER FULLER
- 12 SEC GRIP TOP CLAMP
- 13 PRIMARY GRIP BRIDGE

----- 6/32 ODL
 AIR LINE
 ----- 1/8 AIR LINE
 ----- 6/32 AIR LINE
 ----- 1/4 AIR LINE
 ----- 3/8 AIR LINE

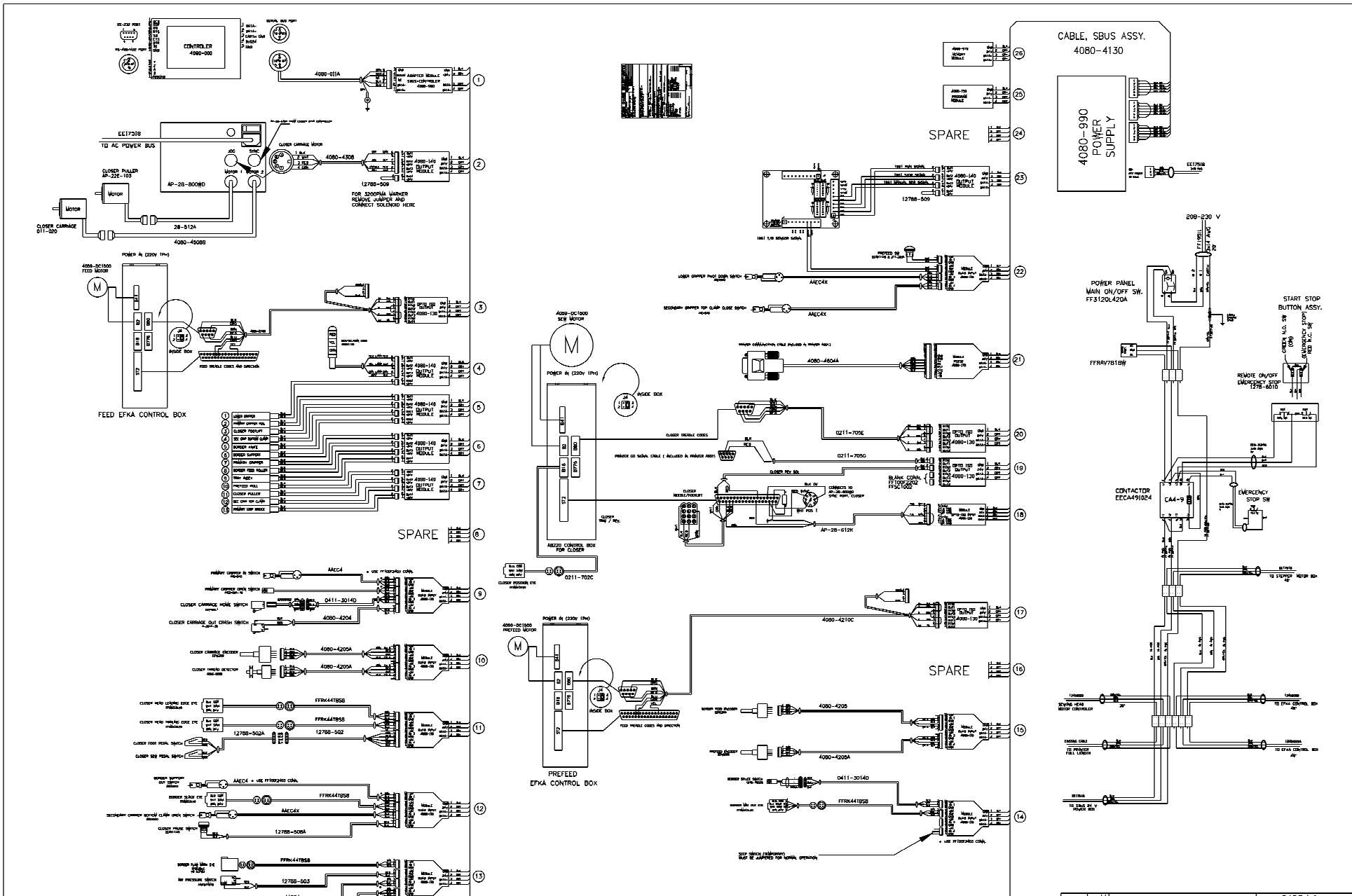
NO.	REVISION	DATE	MD	MD	CK.
1	058-04	3-3	MD	MD	
FINISH		DEFAULTS			
PLAIN/CLEAN					
BURR BENCH					
BLACKOXIDE					
HEAT TREAT					
SAND BLAST					
BUFF					
PAINT					
CLEAR CHROMATE					
TIME SAVE					
OIL					



021-04

QTY.	ITEM	DESCRIPTION	PART NO.
RECD.	NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME		DIAGRAM, PNEUMATIC	
2nd DES.		3200PA	
MATERIAL			
NEXT ASSY		33200PA	PART NO. 3200PA-PD
DES. BY		VN	DRAWING NO.
DR. BY		DONNA WILLIS	125685C 1
CK. BY		JEFF THOMAS	
SCALE		1/4	DATE: 1-20-04 DWG SIZE C

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2 330-04 12-8 EJM JT

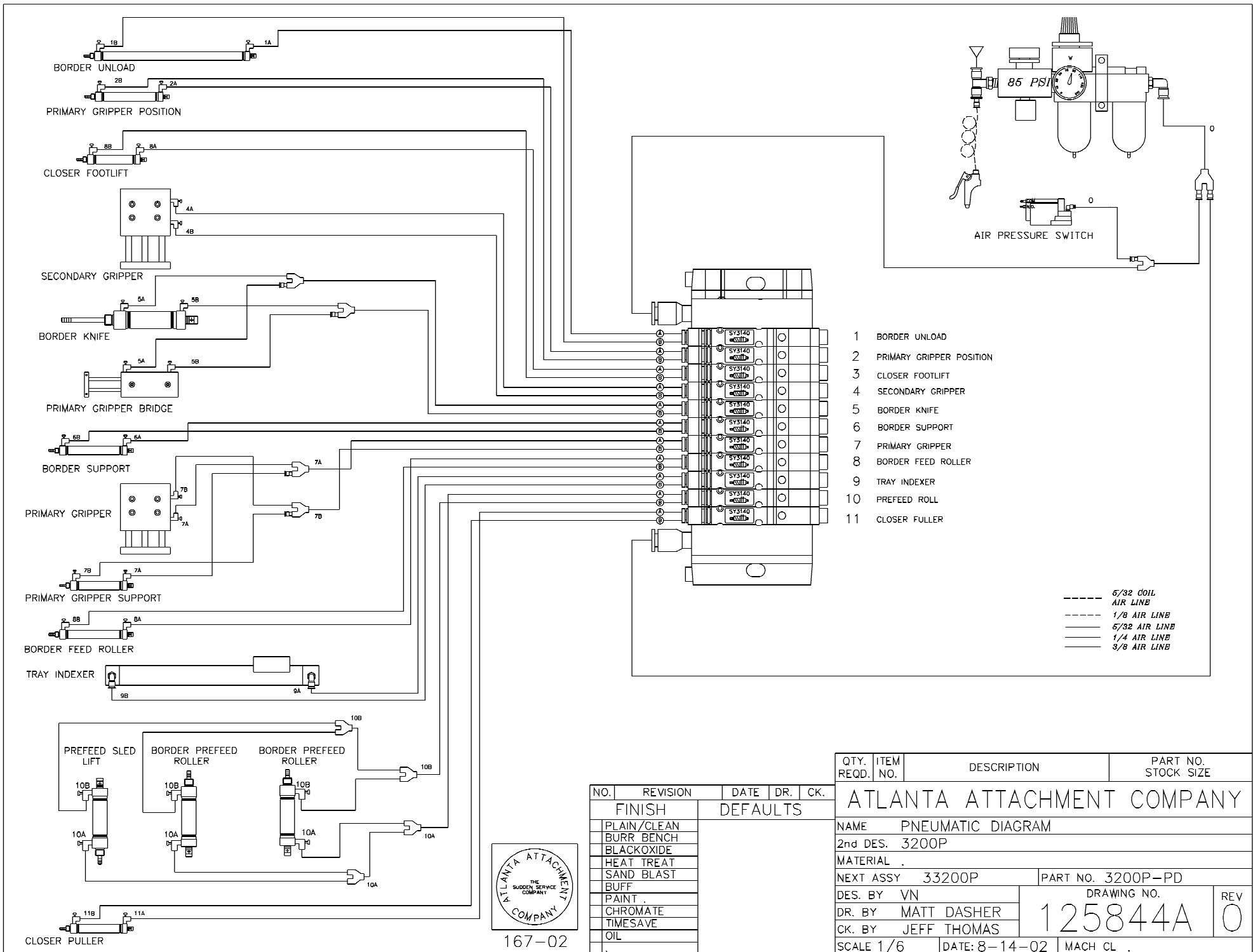


062-04

1	108-04	4-13	MD	MD
NO.	REVISION	DATE	DR.	CK.
FINISH		DEFAULTS		
PLAIN/CLEAN				
BURR BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				

QTY.	ITEM	DESCRIPTION	PART NO.
READ.	NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME DIAGRAM, WIRING, CNTRL PNL			
2nd DES. 3200PA/32P61A			
MATERIAL N/A			
NEXT ASSY 32009000P		PART NO. 3200PA-WD	
DES. BY JC		DRAWING NO.	
DR. BY MATT DASHER		125698C	
CK. BY MATT DASHER		2	
SCALE 1/10		DATE: 3-5-04 DWG SIZE: C	

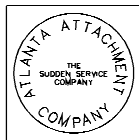
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- 1 BORDER UNLOAD
- 2 PRIMARY GRIPPER POSITION
- 3 CLOSER FOOTLIFT
- 4 SECONDARY GRIPPER
- 5 BORDER KNIFE
- 6 BORDER SUPPORT
- 7 PRIMARY GRIPPER
- 8 BORDER FEED ROLLER
- 9 TRAY INDEXER
- 10 PREFEED ROLL
- 11 CLOSER FULLER

- - - - - 5/32 COIL
 AIR LINE
 - - - - - 1/8 AIR LINE
 - - - - - 5/32 AIR LINE
 _____ 1/4 AIR LINE
 _____ 3/8 AIR LINE

NO.	REVISION	DATE	DR.	CK.
	FINISH			DEFAULTS
	PLAIN/CLEAN			
	BURR BENCH			
	BLACKOXIDE			
	HEAT TREAT			
	SAND BLAST			
	BUFF			
	PAINT			
	CHROMATE			
	TIMESAVE			
	OIL			



167-02

QTY. REQD.	ITEM NO.	DESCRIPTION	PART NO. STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME PNEUMATIC DIAGRAM			
2nd DES. 3200P			
MATERIAL .			
NEXT ASSY 33200P		PART NO. 3200P-PD	
DES. BY VN		DRAWING NO.	
DR. BY MATT DASHER		125844A	
CK. BY JEFF THOMAS		0	
SCALE 1/6	DATE: 8-14-02	MACH CL .	