

# Sewing Equipment Catalog



**Innovative Technology  
for the Sewn Products Industry Worldwide**



*Automated Sewing Systems, Attachments,  
Folders and Labor Saving Devices.*

**ATLANTA ATTACHMENT COMPANY**

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Innovative  
Technology  
for the  
Sewn Products  
Industry Worldwide

Windows: Program will Autostart  
Macintosh: Open "Bedding Projector"

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for a **FREE** Sewing Equipment CD.



Welcome to






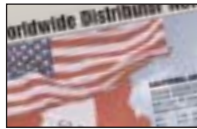
# **Atlanta Attachment Company**

Advanced Technology Equipment



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# Pledge & Statement



## Pledge to the Customer

As the leading supplier of automated sewing workstations, Atlanta Attachment Company pledges unequalled service and support to our valued customers. We pledge to maintain inventories of the recommended spare parts for our automated workstations\* and to ship those replacement parts within 72 hours. If the replacement parts are not shipped within 72 hours they will be... **Free of Charge!**

## Statement of Corporate Vision

- We will be primarily a manufacturer and provider of products and services to our customers which are of high quality and provide overall value for their investment.
- We will be noted for the delivery of these products and services on a timely basis.
- We will make use of advanced technology where practical and economical.
- The highest standards for material selection appropriate to the product / service will be maintained.
- We will strive to provide a work environment of integrity, respect and dignity for employees and all who come in contact with our business.
- Employees will be recruited and maintained who are creative, technically competent and productivity oriented.
- Management systems and processes will be developed and maintained which emphasize team work, a high level of quality assurance and flexibility.
- We will be a profitable company and distribute this wealth in fair and equitable ways after sufficient reinvestment for necessary long-term company growth.
- We will be responsible to the environment and to the communities within which we do business.
- We will diversify into various markets and product lines in order to leverage our expertise, balance our work demands, provide new opportunities for growth and hedge against downturns in any one industry.

\*Contact sales for the recommended spare parts list and the model workstations covered.



# Chairman



*Elvin C. Price*

We owe our success and the growth of Atlanta Attachment Company to you, our customers, our many friends in the supply industry, and our valued and loyal employees.

With this thought in mind, we rededicate ourselves to continuing the development and manufacture of the highest quality automated workstations, folders, attachments and labor saving devices available to the sewn products industry.

We are committed to maintaining and improving our policy of “**Sudden Service**”™, so our customers may also prosper in this competitive global market.

Our Policy of shipping all recommended spare parts within 72 hours, or they are free reinforces this commitment. We invite you to look over the enclosed literature and contact us for additional information.

Elvin Price  
Chairman

# President



*Wendell Piper*

For a company to continue to grow and progress in today's global market, it is most important for that company to be aggressive. Atlanta Attachment has committed to aggressively move forward by taking steps to ensure a continued seamless support and availability of our automated products to you, our valuable partners, wherever you may be. Not only have many dollars been invested in our manufacturing operation, but equally in our marketing, sales and technical areas as well. The same Atlanta Attachment you have known for many, many years, is now well established and available throughout the world. Today our products are being used in more than 50 countries and the growth continues. Through direct marketing and sales, as well as our valuable dealer/distributor network, we look forward to a promising tomorrow. Please take a moment to visit our web site for a tour of our facilities as well as a review of our product line. I feel you will find this information valuable and informative.

I invite your comments and suggestions, and if at any time any member of the Atlanta Attachment staff can be of service or help, never hesitate contacting us.

Wendell Piper  
President

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Website: [www.atlatt.com](http://www.atlatt.com) email: [sales@atlatt.com](mailto:sales@atlatt.com)  
The **Sudden Service**™ Company

CORPORATE & MFG

Atlanta Attachment Company  
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# Corporate Headquarters

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Company  
Info

## Atlanta Attachment Company

is the recognized sewn products industry leader in automated workstations, labor saving devices, folders and ergonomic risk reduction. The Company, founded in 1969, has made its policy of "SUDDEN SERVICE"™ a way of life in all aspects of operation. Our entire staff is dedicated to providing three day shipments of most custom folders and attachments. Special gauge sets and other work aids are available in 10 working days or less.

## Corporate Headquarters

Administration, Sales, Service,  
Showroom, R&D, Assembly, Advertising



## Manufacturing

Parts fabrication, finishing  
Folders & Attachments Division



## Aviation

Hangar which houses two Sudden Service  
airplanes and a meeting facility.



## Show Room

Featuring the latest in  
Automated sewing equipment.





# Facilities



## Engineering

Atlanta Attachment Company maintains a computerized database of all the parts, assemblies and complete workstations we produce. This assures our customers access to a parts and instruction book even on one-of-a-kind custom orders. This gives us the confidence to offer our 72-hour parts replacement guarantee.



## Laser

Atlanta Attachment Company utilizes two different types of laser cutting machines. One machine is a high speed CO2 laser for cutting lighter weight sheet metal. This machine has a sheet loader and produces parts and panels very quickly and economically. Laser cutting gives us the ability to offer complex contours and shapes at a low cost. The second laser is a slower machine with the ability to cut up to 1/2" steel plate. It also is extremely accurate, holding a tolerance of .0002.



## CNC Milling

Our CNC milling centers are programmed off-line by a master programmer. This ensures that all parts will be made to the same exacting standards each time, even if produced by a different person and machining center. Each of our operators is taught in-house standardized procedures after completing their formal training.



## Semi-Automatic Mill

This machinery is operated by our highly skilled machinist. These machines have full CNC capabilities and digital read-outs. This equipment is utilized to produce very limited quantities of complex parts such as special needle gauge sets.



## Welding

Our welders utilize the more productive Mig style machines. This welder uses a wire feed system that introduces the wire into an atmosphere of argon gases. This gas replaces the oxygen in the weld area, and since we have no oxygen, there is no oxidation, and a weld is produced free of any contaminants. This gives us an extremely strong weld.



## Paint

Our conveyorized system allows for the painting process to be of the highest quality. We only use paints that are free of V.O.C.'s. The use of this type paint means we do not vent any harmful solvents into the atmosphere.



## Electronic Assembly

Our engineering department designs the electronics and our skilled personnel install every component. This is the only way we can ensure the quality control you demand. After the boards are complete, we expose them to a hostile environment. We heat them, cool them, shake them and try to get them to fail. Only after the boards have passed all of our tests do we install them into a workstation. Then they are tested again during the shakedown phase. After this cycle, we thread the machine and start the final test. This is one reason why our workstations are so reliable.



## Folders

Our highly skilled folder makers produce hand-made custom folders, hemmers and attachments. These craftsmen are able to manufacture a folder to exacting requirements, and hold critical dimensions. This ensures that the garment you manufacture will be of the highest quality.



## Automated Systems Assembly

When our parts are made and the sub-assemblies are complete, we begin the process of assembling the purchased item and our in-house manufactured item into a complete automated workstation. After the assembly is complete, a computer program is inserted, and the machine is cycled for 48 continuous hours in an effort to identify any parts which might fail. After this shakedown, we thread up the machine and start sewing our customer's material to make sure it will satisfy even the most critical purchaser.

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The **Sudden Service™** Company

CORPORATE & MFG

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# Sales & Service

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Company  
Info

## Sales

Atlanta Attachment Company is recognized in the sewn products industry as a leader in automated workstations, labor saving devices and folders. We are very proud of the reputation that the sales and service department has in the sewn products industry. The sales department of Atlanta Attachment has many years of experience to offer our customers. One of the main goals of the sales department is to form a partnership with our customers. We consult with our customers on the complete manufacturing process.

We are concerned, we are committed... to us it is more than sales, it's a partnership with YOU the customer.

We look forward to serving the customer in any way we can be of benefit. Please feel free to contact any member of our staff for any questions you may have.



VP Sales Automatic Systems



**Bob Paust**  
VP Sales Automatic Systems  
Area Manager, West U.S.



**John Price**  
VP Folder Sales



**Larry Price**  
VP Mfg. Engineering



**Todd M. Price**  
VP. AAC De Mexico  
International Sales



**Randy Clark**  
Area Manager  
Central U.S.



**Steve LaMarsh**  
Area Manager  
East U.S.



**Pat Feagan**  
Inside Sales



**Edmundo Campbell**  
Inside Sales

## Service



**William Richey**  
Service Manager



**Jeff Moore**  
Service



**Frank Campos**  
Service



**Sam Goodwin**  
Service



**Fernando Negrete**  
Service  
AAC De Mexico

# Worldwide Distributor Network



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# Border

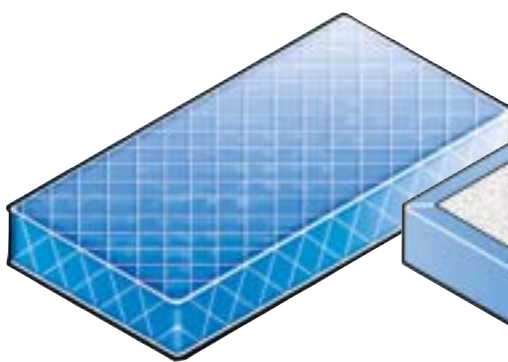
## Continental & Plain, Mattress & Foundation

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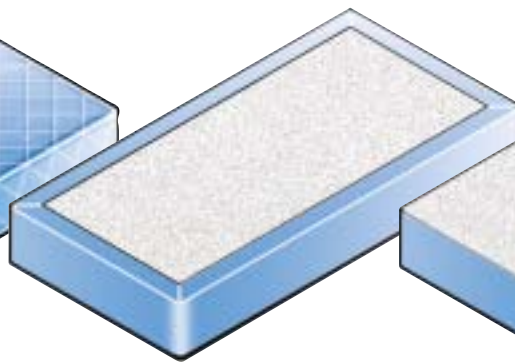
Border  
Foundation  
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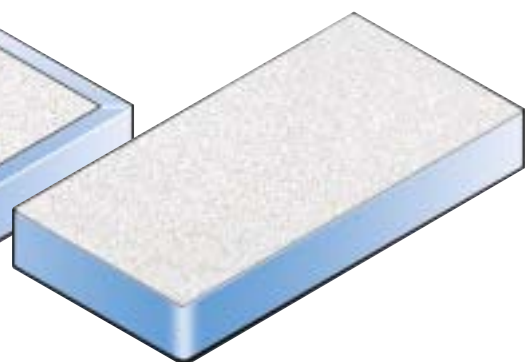
Patent Pending



Mattress with  
Plain Border



Continental  
Border



Foundation with  
Plain Border

## Automatic Border Workstation

- Continental Style Foundation Borders with Miter
- Plain Foundation Borders
- Mattress Borders

**Automatically Measures, Sews Miter, Labels and Closes Border**

**55/65 Mitered Continental Foundation Borders per hr.  
100-120 Plain Foundation or Mattress Borders per hr.**

### ADVANTAGES

- Capacity up to 18" widths
- Safety stitch automatically cuts and sews miter angle
- Patented Serial Bus Control System
- Automatic border splice and defect detection
- Heavy-duty safety stitch sewing head with automatic chain cutter
- Lockstitch sewing head for closing with needle positioner with automatic thread undertrimmer & footlift
- Electronic thread break detectors
- Heavy-duty guillotine cutter with tempered blades
- Heavy-duty feeding module with urethane rollers
- Electronically stops when border material depleted
- Electronic servo drive motors
- Operator friendly, no tool required for routine adjustments and maintenance
- Preset counter for multiple borders

### OPTIONS

- Ink Jet Identification Labeling Module  
Model 3200L
- Automatic marking module marks border for placement of handles and /or label  
Model 3200PM
- Automatic Lockstitch Border Closing Module Model 3200C

### OPERATION

Operator loads workstation with roll of foundation border, enters size and quantity needed. Workstation automatically measures correct length, calculates corner spacing, folds border, sews miters, labeling device applies identification numbers and/or text. Automatic marking module marks border for placement of handles and /or label. Lockstitch sewing head closes border, trims threads, dispenses completed border.

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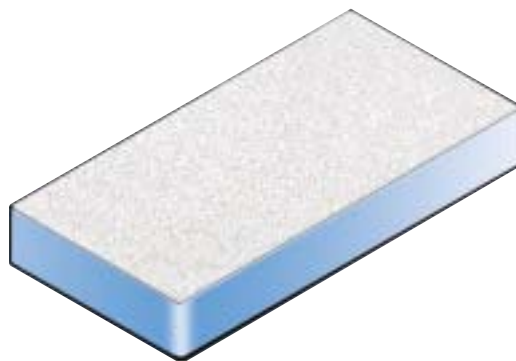
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# Border

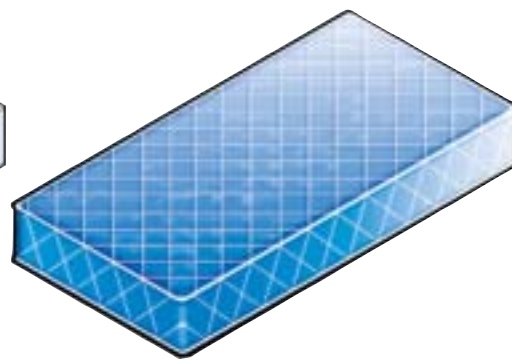
## Plain, Mattress & Foundation

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Border  
Foundation  
Mattress



Foundation with  
Plain Border



Mattress with  
Plain Border



# Automatic Border Workstation Mattress & Foundations

Automatically Measure, Mark, Cut, Label and Close Border

Estimated production:  
100 borders per hr. depending on size

- Capacity up to 15" border widths
- State-of-the-art design and Serial Bus Control System with touch screen
- Automatic border splice and defect detection
- Lockstitch sewing head for closing with needle positioner
- Automatic thread undertrimmer and footlift
- Electronic thread break detectors
- Heavy-duty guillotine cutter with tempered blades
- Heavy-duty feeding module with long lasting urethane rollers
- Electronically stops when border material is depleted
- Electronic servo drive motors
- Operator friendly, no tools required for routine adjustments and maintenance
- Preset counter for multiple borders

## OPTIONS

- Ink Jet Identification Module - Model 3200PL
- Automatic Lockstitch Border Closing Module - Model 3200PC
- Automatic marking for module - marks border for placement of handles - Model 3200PM

## OPERATION

Operator loads workstation with roll of border, enters size and quantity needed. Workstation automatically measures correct length, identification device applies bar code, style number, and/or text. Lockstitch sewing head closes border, trims threads, dispenses completed border.

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# Border

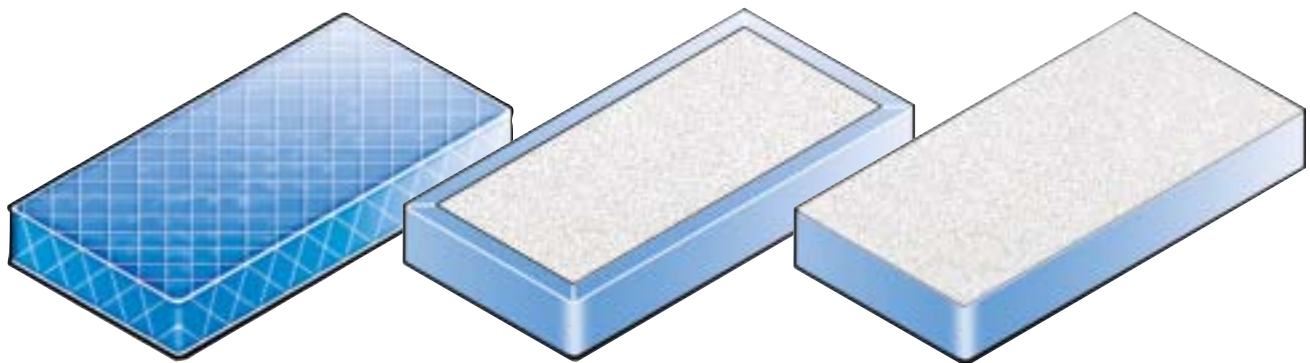
## Continental & Plain, Mattress & Foundation

10

Border  
Foundation  
Mattress



Patent Pending



Mattress with  
Plain Border

Continental  
Border

Foundation with  
Plain Border

## Automatic Continental or Plain Foundation and Mattress Border Workstation with Dual Overlock Module

**Automatically Serges Both Edges of Border, Measures, Sews Miter, Labels and Closes Border**

**55/65 Mitered Continental Foundation Borders per hr.  
100-120 Plain Foundation or Mattress Borders per hr.**

### ADVANTAGES

- Dual overlock machines serge both edges of border, automatically
- Capacity up to 18" widths
- Safety stitch automatically cuts and sews miter angle
- Patented Serial Bus Control System
- Automatic border splice and defect detection
- Heavy-duty safety stitch sewing head with automatic chain cutter
- Lockstitch sewing head for closing with needle positioner, automatic thread undertrimmer & footlift
- Electronic thread break detectors
- Heavy-duty guillotine cutter with tempered blades
- Heavy-duty feeding module with urethane rollers
- Electronically stops when border material depleted
- Electronic servo drive motors
- Operator friendly, no tool required for routine adjustments and maintenance
- Preset counter for multiple borders

### OPTIONS

- Ink Jet Identification Labeling Module  
Model 3200L
- Automatic marking module marks border for placement of handles and /or label  
Model 3200PM

### OPERATION

Operator loads workstation with roll of foundation or mattress border, enters size and quantity needed. Workstation automatically serges both edges of border, measures correct length, calculates corner spacing, folds border, sews miters, labeling device applies identification numbers and/or text. Automatic marking module marks border for placement of handles and /or label. Lockstitch sewing head closes border, trims threads, dispenses completed border.

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# Border

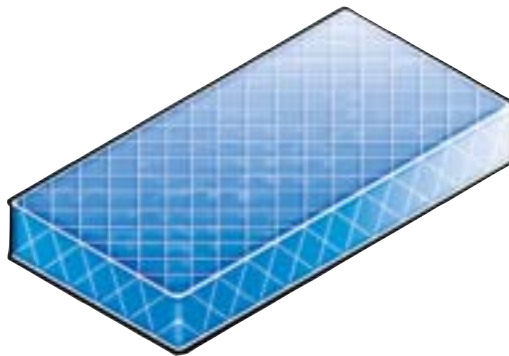
## Plain, Mattress & Foundation

10

Border  
Foundation  
Mattress



Patent Pending



Mattress with  
Plain Border



Foundation with  
Plain Border

# Automatic Plain Foundation and Mattress Border Workstation with Dual Overlock Module

**Automatically Serges Both Edges of Border,  
Measures, Labels and Closes Border  
100-120 Plain Foundation or Mattress Borders per hr.**

## ADVANTAGES

- Dual overlock machines serge both edges of border, automatically
- Standard capacity up to 15" widths, optional up to 18"
- Patented Serial Bus Control System
- Automatic border splice and defect detection
- Lockstitch sewing head for closing with needle positioner, automatic thread undertrimmer & footlift
- Electronic thread break detectors
- Heavy-duty guillotine cutter with tempered blades
- Heavy-duty feeding module with urethane rollers
- Electronically stops when border material depleted
- Electronic servo drive motors
- Operator friendly, no tool required for routine adjustments and maintenance
- Preset counter for multiple borders

## OPTIONS

- Ink Jet Identification Labeling Module  
Model 3200L
- Automatic marking module marks border for placement of handles and /or label  
Model 3200PM

## OPERATION

Operator loads workstation with roll of foundation or mattress border, enters size and quantity needed. Workstation automatically serges both edges of border, measures correct length, labeling device applies identification numbers and/or text. Automatic marking module marks border for placement of handles and /or label. Lockstitch sewing head closes border, trims threads, dispenses completed border.

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# Border

## French Pillow-Top

10

Border  
Foundation  
Mattress





# French Pillow-top Border Workstation

Create a pillow-top look for your competitively priced bedding

- Modern design high speed head
- High pressure oiling system
- Adjustable border width
- Low cost - high production
- Electronic motor with needle positioner
- Automatic controls allow the machine to operate without the need for an operator

|                               |    |
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# Pre-Flanging Gusset

20

Flanging



Patent Pending

## Automatic Pre-Flanging Gusset Workstation

- High speed - 30 feet per minute
- Heavy-duty multi-needle sewing head with puller
- Self-contained high pressure oiling system
- No external oiling required
- Electronic thread stops
- Auto stops when raw material depleted
- Adjustable width flange guide
- Eliminates the secondary flanging operation
- Variable tension rewinder

### OPTIONS:

- Programmable cutter for precise lengths
- Preset piece counter
- Preset yardage counter

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# Panel Flanging

20

Flanging



Sewing

Seconds



T0



Remove Panel  
& Swing Out  
Presser Foot  
with Belt

Seconds



T0



Complete  
Access to  
Sewing Head  
without Tools

Seconds



2-Year Warranty\*  
4500RPM

Flanges Faster, Quieter & Smoother  
(No Unbalanced Reciprocating Mechanisms)

Advantages:

- Heavy-duty sewing head with high pressure oiling system and filter
- Swing out presser foot with sealed bearings reduces belt friction. No external lubrication required
- Sews heavyweight & lightweight pillow tops
- Rotary belt drive with sealed bearings
- Unrestricted operator visibility
- Easy threading
- Sews faster, quieter, smoother and guaranteed to require less maintenance and replacement parts than any other flanging machine

Options:

- Adjustable flanging attachment
- Pneumatic flanging
- Pneumatic smart floatation table with or without directional controls
- Electronic servo motor with needle positioner and footlift (no synchronizer required)

\* Call or write for a copy of our warranty.

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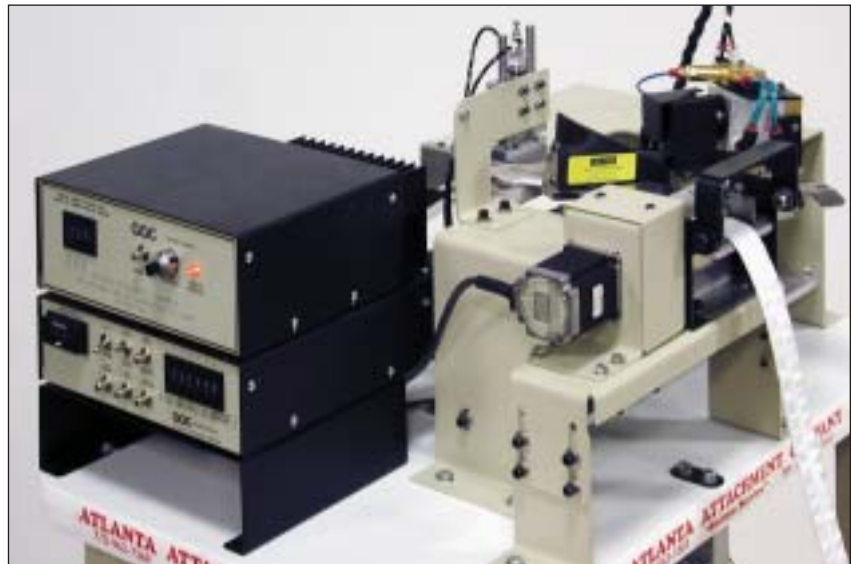
# Handle Making

24

Handle  
Making



Box-X Cloth handle



Programmable Cutter (Optional)



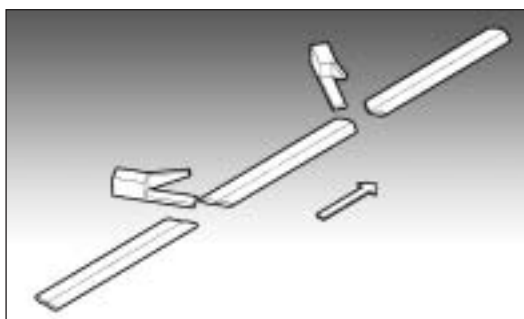
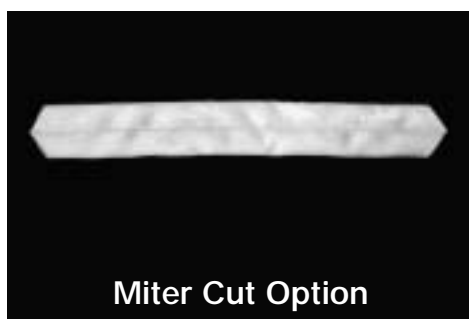
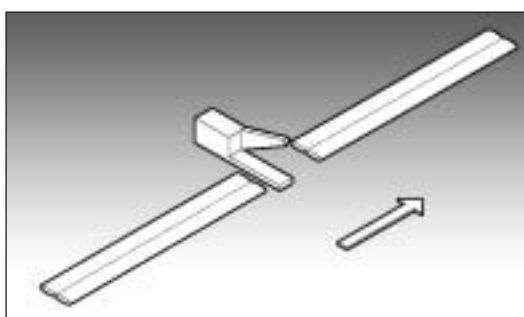
## Automatic Handle Making Workstation for Borders

### ADVANTAGES

- 30 feet per minute
- Heavy-duty multi-needle sewing head with puller
- Self-contained pressure oiling system
- No external oiling required
- Electronic thread stops
- Auto stops when raw material depleted
- 1-6 needles available (Customer specified)
- Handle width, length, & type filler (Customer specified)

### OPTIONS

- Programmable cutter for precise handle lengths
  - Programmable cutter - straight cut
  - Programmable cutter - miter cut
- Preset piece counter
- Yardage counter
- Variable tension rewinder
- Tensionless pre-feeding device for filler



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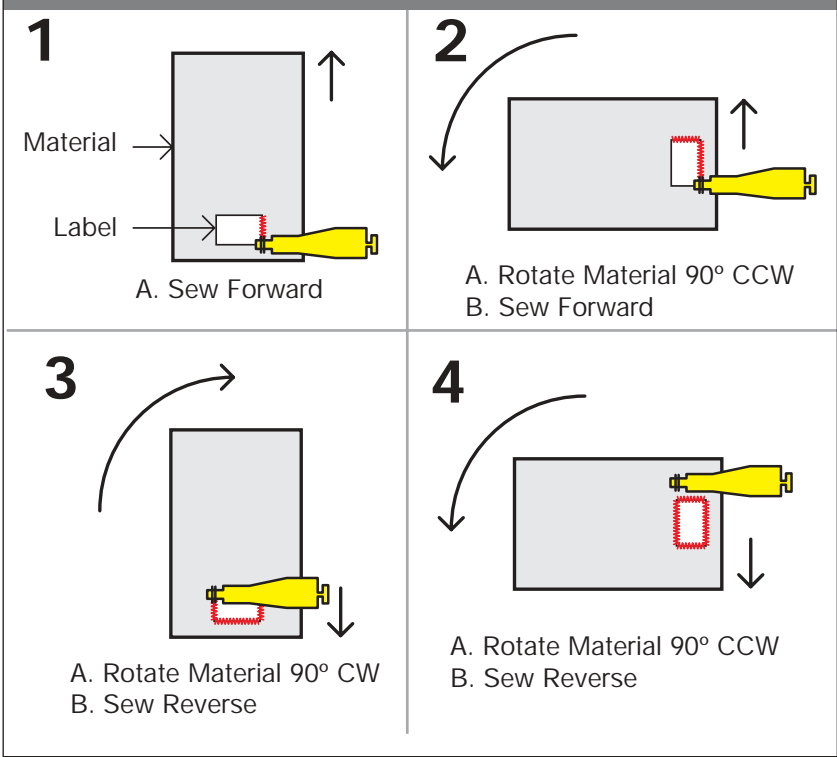
# Label Sewing Zig-Zag

26

Label Sewing



Reverse feed & belts allow operator to only turn panel 90°. Eliminates the need to turn panel 360°



# Model 1342ZT

## Zig-Zag or Straight Stitching REVERSIBLE Top Belts w/Aggressive Feed Dog

Reverse feed & belts allow operator to only turn panel 90°  
Eliminates the need to turn panel 360°

- 30" Capacity under arm
- Belt feed reverses for backtacking
- Electronic servo motor
- Needle postitioning
- Pneumatic presser & belt lift

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# Panel Binding & Capper

## Mattress & Foundation



28

Panel  
Binding



## 4800 RPM

## High Speed Capper & Panel Binder

- Belt feed with differential top feed dog
- Aggressive lower differential feeding system
- Variable top feed with belt ensures quality tailoring of panel
- High speed two thread chainstitch
- Superb cornering
- Binder may be retracted for capping operations
- Electronic motor
- Solid state speed control
- Programmable maximum speed
- Needle positioning and auto footlift (no synchronizer)

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# Panel Binding & Capper

## Mattress & Foundation



28

Panel  
Binding



**4000 RPM**

# Panel Binder & Foundation Capper

- AAC’s high speed, needle feed panel binder produces a panel with no unsightly puckers or gathers.
- Heavyduty sewing head with high pressure oiling system
- Electronic motor with needle positioner & footlift
- Solid state electronic speed control
- No mechanical clutch
- Our superior feeding system allows an operator to produce quality panels at a high production rate
- Pneumatic floatation table (optional)
- Pillow-tops may be tape edged on this low cost workstation doubling the output of the conventional tape edge machine

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# Repair - Long Arm 30"



32

Repair  
Long-Arm

# Long Arm Repair 30"

## Quilting Repair Machine with Hopping Foot for Omni-Directional Sewing

- 30" Capacity under arm
- Omni directional sewing
- Spoon or eyelet style presser foot
- Electronic servo motor
- Needle positioning
- Auto presser foot lift

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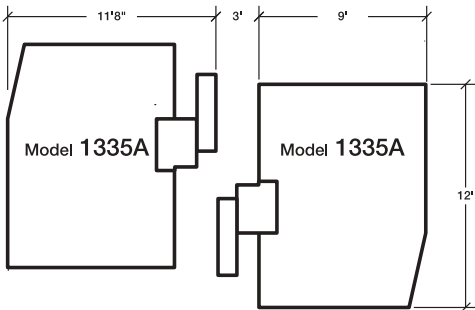
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# Ruffler

## Pillow-Top with Auto Flanging



Patent Pending



### Model 1335A Time Study

#### TWIN PANEL - 201"

| Single | Tandem | Description             |
|--------|--------|-------------------------|
| 30.0   |        | Loading & Finishing     |
| 20.7   |        | Straight Sewing         |
| 24.0   |        | 4 Corners               |
| 74.7   |        | Total Seconds           |
| 48.2   | 96.4   | Pieces / Hour MAX       |
| 38.5   | 77.0   | Pieces / Hour @ 80% EFF |

#### FULL PANEL - 232"

| Single | Tandem | Description             |
|--------|--------|-------------------------|
| 30.0   |        | Loading & Finishing     |
| 23.9   |        | Straight Sewing         |
| 24.0   |        | 4 Corners               |
| 77.9   |        | Total Seconds           |
| 46.2   | 92.4   | Pieces / Hour MAX       |
| 37.0   | 74.0   | Pieces / Hour @ 80% EFF |

#### QUEEN PANEL - 256"

| Single | Tandem | Description             |
|--------|--------|-------------------------|
| 30.0   |        | Loading & Finishing     |
| 26.3   |        | Straight Sewing         |
| 24.0   |        | 4 Corners               |
| 80.3   |        | Total Seconds           |
| 44.8   | 89.6   | Pieces / Hour MAX       |
| 35.9   | 71.8   | Pieces / Hour @ 80% EFF |

#### KING PANEL - 288"

| Single | Tandem | Description             |
|--------|--------|-------------------------|
| 30.0   |        | Loading & Finishing     |
| 29.6   |        | Straight Sewing         |
| 24     |        | 4 Corners               |
| 83.6   |        | Total Seconds           |
| 43.1   | 86.2   | Pieces / Hour MAX       |
| 34.4   | 68.8   | Pieces / Hour @ 80% EFF |

#### NOTE

The above examples are based on the following:  
6 SPI @ 3500RPM. We have assumed an operator proficiency of 80% of the maximum potential. This includes normal machine servicing, thread breaks, etc. Actual production will vary depending upon operator proficiency, work cell configuration, material flow, procurement of raw materials, frequency of roll changes, etc.



## Automatic Pillow-Top Gusset Ruffler Workstation

With Auto Flanging Module  
Tandem Operation for Maximum Productivity

- One operator produces 60+ queen size pillow-top panels (per hour)  
With flanging and ruffled gusset corners
- 600% production gain over manual operation
- Automatically flanges panel, edge guides, senses corner, ruffles gusset, stops, cuts flanging & gusset, repositions folder assembly for finishing operation.
- Plain, fused, vertical stitch and quilted gusset

### Advantages:

- 600% productivity improvement over manual operations.
- One operator produces 60+ queen size pillow-top panels with flanging and ruffled gusset corners per hour (two workstations).
- Automatically flanges panel, edge guides, senses corner, ruffles gusset, stops, cuts flanging & gusset, repositions folder assembly for finishing operation.
- De-skills two difficult operations.
- Eliminates mitered borders and tailoring problems.
- Ruffles are always positioned precisely on corners.
- Superb tailoring utilizing less skilled labor.
- Simple machine to maintain.
- Safety interlocks.
- State-of-the-art Serial Bus Control System.
- Electronic thread break detectors.
- All aluminum maintenance-free air floatation table.
- Floatation table electronically controlled.
- Floatation table automatically adjusts air flow for different weight panels.
- Sewing workstation swings out for ease of maintenance.
- Reliable sewing head with self-contained oiling system.
- Electronic servo drive motor with needle positioner (no synchronizer required).
- Pneumatic footlift.
- Automatic knife equipped with electric eye to ensure no obstructions to safe operation.
- No tools required for routine adjustments and maintenance.
- Remote oil drain and filter access.
- Gusset accumulator ensures adequate material is available before cycle begins.

### Auto Flanger Model 1334

Automatic flanging module for pillow-top gusset ruffler workstation.

- Eliminates the secondary flanging operation.
- Ensures proper tailoring of panel corners.
- Heavyduty sewing head.
- Electronic thread stops.
- State-of-the-art design with patented Serial Bus Control System.
- Pneumatic footlift.

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Foundation  
Mattress

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Handling &  
Work Aids

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Serial Bus  
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# Ruffler

## Pillow-Top with Auto Flanging



Patent Pending

34

Rufflers  
Pillow Top



### Model 1335 Time Study TWIN PANEL - 201"

| Time/Sec. | Description             |
|-----------|-------------------------|
| 30.0      | Loading & Finishing     |
| 20.7      | Straight Sewing         |
| 24.0      | 4 Corners               |
| 74.7      | Total Seconds           |
| 48.2      | Pieces / Hour MAX       |
| 38.5      | Pieces / Hour @ 80% EFF |

### FULL PANEL - 232"

| Time/Sec. | Description             |
|-----------|-------------------------|
| 30.0      | Loading & Finishing     |
| 23.9      | Straight Sewing         |
| 24.0      | 4 Corners               |
| 77.9      | Total Seconds           |
| 46.2      | Pieces / Hour MAX       |
| 37.0      | Pieces / Hour @ 80% EFF |

### QUEEN PANEL - 256"

| Time/Sec. | Description             |
|-----------|-------------------------|
| 30.0      | Loading & Finishing     |
| 26.3      | Straight Sewing         |
| 24.0      | 4 Corners               |
| 80.3      | Total Seconds           |
| 44.8      | Pieces / Hour MAX       |
| 35.9      | Pieces / Hour @ 80% EFF |

### KING PANEL - 288"

| Time/Sec. | Description             |
|-----------|-------------------------|
| 30.0      | Loading & Finishing     |
| 29.6      | Straight Sewing         |
| 24        | 4 Corners               |
| 83.6      | Total Seconds           |
| 43.1      | Pieces / Hour MAX       |
| 34.4      | Pieces / Hour @ 80% EFF |

#### NOTE

The above examples are based on the following:  
6 SPI @ 3500RPM. We have assumed an operator proficiency of 80% of the maximum potential. This includes normal machine servicing, thread breaks, etc. Actual production will vary depending upon operator proficiency, work cell configuration, material flow, procurement of raw materials, frequency of roll changes, etc.

Pillow-Top Gusset Ruffler  
with Auto Flanging Module Semi-Automatic Workstation

30+ queen size auto flanged pillow-top panels  
with ruffled corners per hour

- Operator loads and guides panel during sew cycle
- Workstation shifts to low speed at corners and executes pre-programmed ruffling sequence.
- When panel is completed, operator cuts and finishes gusset
- Plain, fused, vertical stitch and quilted gusset

Advantages:

- 300% productivity improvement over manual operations with optional auto flanging.
- One operator produces 30+ queen size pillow-top panels with ruffled gusset corners per hour.
- De-skills difficult operations.
- Eliminates mitered borders and tailoring problems.
- Superb tailoring utilizing less skilled labor.
- Simple to maintain.
- All aluminum maintenance-free air floatation table optional.
- Floatation table electronically controlled.
- Sewing workstation swings out for ease of maintenance.
- Heavy Duty sewing head with self-contained oiling system.
- Electronic servo drive motor with needle positioner (no synchronizer required).
- Pneumatic footlift.
- Folder is adjustable for different width gusset material.
- Folder has offset style gusset feature.
- No tools required for routine adjustments and maintenance.
- Remote oil drain and filter access.
- Gusset accumulator ensures adequate material is available before cycle begins.

OPTIONS

Auto Flanger Model 1334

- Automatic flanging module for pillow-top gusset ruffler workstation.
  - Eliminates the secondary flanging operation.
  - Uses less flanging material.
  - Ensures proper tailoring of panel corners.
  - Heavy-duty sewing head with self-contained oiling system.
  - Electronic thread stops.
  - State-of-the-art design.
  - Pneumatic footlift.

Air floatation table with smart controls

- Increases production
- Assists operator in maintaining proper corner radius
- Electronically adjustable air flow for different weight panels
- Maintenance-free polished aluminum surface



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|                               |    |
|-------------------------------|----|
| Company Info                  | 4  |
| Border Foundation Mattress    | 10 |
| Flanging                      | 20 |
| Handle Making                 | 24 |
| Label Sewing                  | 26 |
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| Repair Long-Arm               | 32 |
| Rufflers Pillow Top           | 34 |
| Tape Edge                     | 46 |
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| Build-Up Tables               | 60 |
| Folders & Attachments         | 62 |
| Material Handling & Work Aids | 64 |
| Serial Bus Control System     | 66 |

# Ruffler

## Pillow-Top



Patent Pending



34

Rufflers  
Pillow Top



## Pillow-top Gusset Ruffler Workstation 5000 RPM

- High-speed (5000 RPM) needle feed heavy-duty sewing machine
- Auto thread undertrimmer
- Electronic servo drive puller
- Electronic sewing motor
- Solid state speed control
- Needle positioner - no synchronizer
- Pneumatic footlift
- Auto stop at corner
- Air floatation table (optional)
- Adjustable folder (optional)
- Offset gusset folder (optional)
- Gusset may be pre-flanged (optional)

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System

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# Ruffler

## Pillow-Top with Auto Flanging



Patent Pending



## Pillow-top Gusset Ruffler Workstation with Automatic Pre-Flanging

### 5000 RPM

#### Gusset Ruffler

- High-speed (5000 RPM) needle feed heavy-duty sewing machine
- Auto thread undertrimmer
- Electronic servo drive puller
- Electronic sewing motor
- Solid state speed control
- Needle positioner - no synchronizer
- Pneumatic footlift
- Auto stop at corner
- No edge trim of panel ensures exact tailoring

#### Gusset Pre-Flanger

- Heavy-duty multi-needle sewing head with puller
- Self-contained high pressure oiling system
- Electronic thread stops
- Auto stops when raw material depleted
- Adjustable width flange guide
- Eliminates the secondary flanging operation

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Serial Bus Control System

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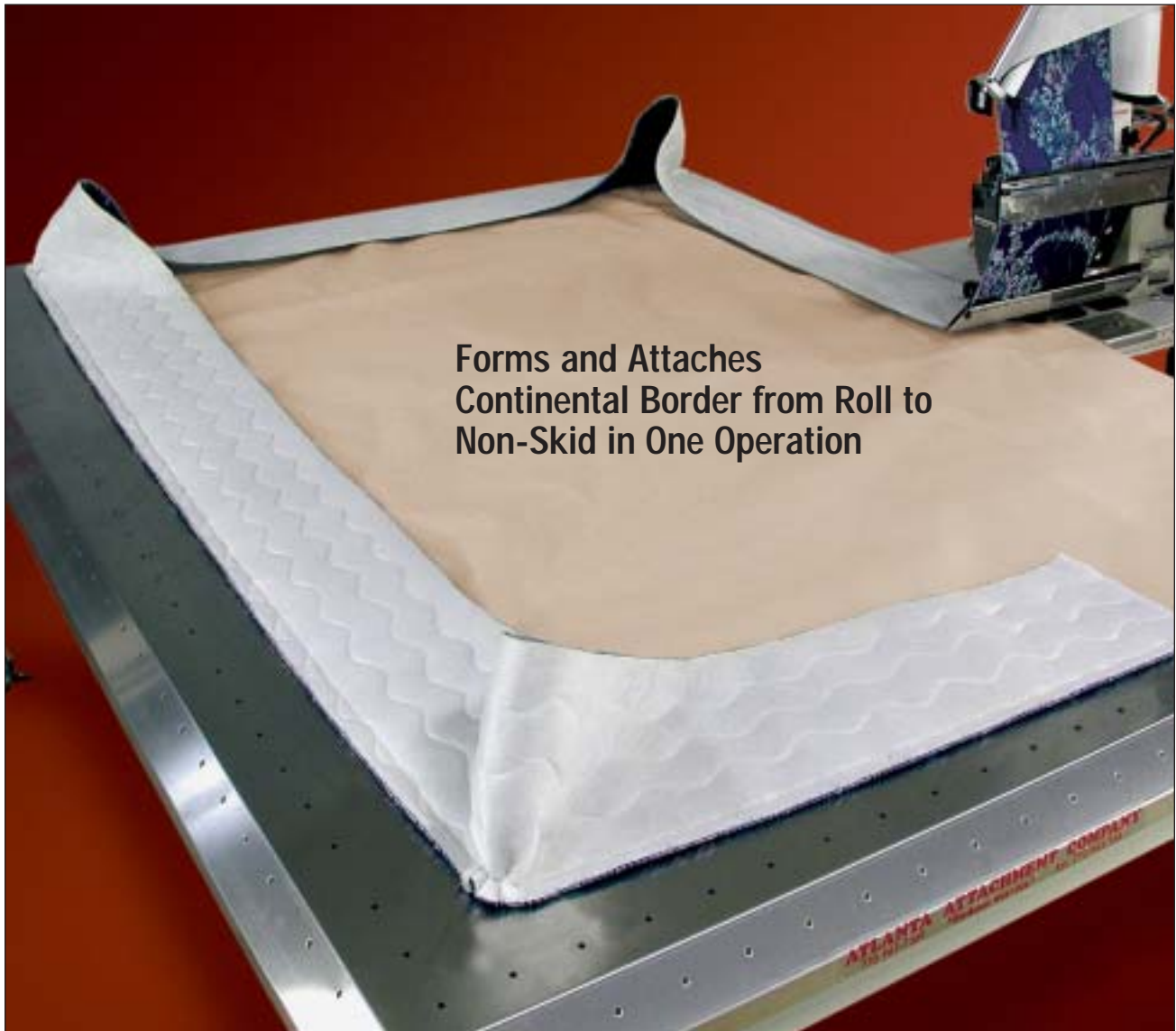
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# Ruffler

## Continental Foundation



Forms and Attaches  
Continental Border from Roll to  
Non-Skid in One Operation

34

Rufflers  
Pillow Top

Patent Pending





## Semi-Automatic Continental Foundation Border Workstation

- Continental border is sewn to panel; machine stops at each corner, Gusset is pleated and machine continues to sew all four sides.
- Operator only guides panel.
- Panel and border always fit foundation.
- Superb tailoring, less skill required.
- Eliminates unsightly capper seam.
- Lowers cost of producing foundation cover.
- Foundation moves up to higher price point at less cost.
- Assists in meeting fire standards.
- Fire proof thread not needed.
- Production: 30+ panels per hour.
- Automatic workstation, operator produces 60+ panels per hr. (one operator - two workstations)

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# Ruffler

## Euro-Pillow-Top with Auto Flanging



34

Rufflers  
Pillow Top

Patent Pending



## Semi-Automatic Euro-Pillow-Top w/Auto Flanging Workstation

- Operator guides panel only, machine auto stops at each corner, pleats gusset and continues sewing all four sides
- Gusset is sewn to panel in one operation
- Offset may be up to 8" (Standard), additional widths available
- Finishing is a simple fold with no stitches to rip.
- Production: 30+ panels per hour
- Automatic workstation, 60+ panels per hr. (one operator - two workstations)

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# Tape Edge - Standard 22"



46

Tape Edge



## Singer® for over 150 years Standard 22"

**NEW Singer® sewing head** designed for tape edge,  
not a used modified head.

- 4" to 22" beds sewn with ease
- Rugged construction, heavy gauge steel base and top
- Under table wiring meets UL standards
- High lift (7/16") walking presser foot feeding system
- Table height adjustment via center console
- Queen size table standard
- Table travel 25" to 38" gives operator comfortable table height
- Stainless steel top
- Stainless steel end cover
- Durable drive belt - non stretch
- Standard binders for woven and self taping in stock
- Custom binders available, 5-7 days
- Singer 300UX5 sewing head, standard replacement parts in stock

Company  
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# Tape Edge - 22"



46

Tape Edge



Singer®  
for over 150 years

Electronic Drive

Model 1345-2

**NEW Singer® sewing head**  
designed for tape edge,  
not a used modified head.

- 4" to 22" beds sewn with ease
- Power table lift & sewing head tilt
- Feather touch solid-state knee control
- Electronic braking, no maintenance
- Auto slow-down at corners tamper proof
- Push button carriage release
- Shock absorber for smooth corner transition
- Table travel 25" to 38", gives operator comfortable table height
- Stainless steel queen-size table top
- Stainless steel end cover on sewing head base
- Under table wiring meets UL standards
- Rugged steel frame & heavy-duty center column
- Standard block binders for woven tape in stock
- Custom binders available, 5-7 days
- High lift (7/16") walking presser foot
- Singer 300UX5 sewing head, standard replacement parts in stock

Company  
Info

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System

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# Tape Edge - 22"

With Power-Glide Carriage, Duo Servo Drive Motors



46

Tape Edge

Patent Pending



Power glide™,  
Carriage is powered  
forward & reverse  
electronically at the  
touch of the control  
handle





## Singer® for over 150 years Dual Servo 22"

### NEW Singer® sewing head designed for tape edge, not a used modified head.

- Dual electronic servo motors independently control sewing head speed & carriage movement. This eliminates the clutch and its maintenance
- Power table lift & sewing head tilt
- Micro speed adjustment for sewing head allows perfect synchronization with carriage
- Feather touch solid-state knee control
- Electronic braking, no maintenance
- Auto slow-down at corners, tamper proof
- Shock absorber for smooth corner transition
- Electronic needle positioning (no synchronizer)
- Table travel 25" to 38", gives operator comfortable table height
- Stainless steel queen size top
- Stainless steel end cover on sewing head base
- Under table wiring meets UL standards
- Rugged steel frame & heavy-duty center column
- Standard block binders for woven tape in stock
- Custom binders available, 5-7 days
- High lift (7/16") walking presser foot
- Singer 300UX5 sewing head, standard replacement parts in stock

Company  
Info

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Border  
Foundation  
Mattress

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Flanging

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Handle  
Making

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401 Industrial Park Drive  
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(770) 963-7369 • FAX (770) 963-7641

# Tape Edge - 4" to 30" Beds

With Power-Glide Carriage, Duo Servo Drive Motors



Tape 4"- 30" beds  
at correct ergonomic height



Thinner Beds • Thicker Beds • More Beds

# Model 1345-4



Singer 300UX5 sewing head, standard replacement parts in stock

Electronic needle positioning (no synchronizer)

Tamper proof programmable electronic servo motor for sewing head speed (control cabinet with key lock)

Power Telescope lifts sewing head 10"



Convenient front mounted controls

Power table  
Power tilt  
Power head lift

Micro speed adjustment for sewing head allows perfect synchronization with carriage



Power glide™

Carriage is powered forward & reverse ergonomically correct

No clutch, no problem

Shock absorber for smooth corner transition

Feather touch solid-state knee control

Tamper proof programmable electronic servo motor for carriage movement (control cabinet with key lock)

Electronic braking, no maintenance

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Patent Pending



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# Tape Edge Sewing Head

**NEW!**



46

Tape Edge

Designed by **Singer**® and AAC for tape edge operation.  
Not a used modified head!

Replacement head fits all brands of tape edge frames without modification.

AAC Guarantees all replacement parts will be shipped within 72 hours or they will be **FREE!**



# Single Needle, Two Thread, Chainstitch Machine

## Your choice for over 150 years

Whether the task at hand is the sewing of apparel, bedding, or delicate lingerie, Singer remains the standard.

As the company has expanded globally, one theme has remained constant - maintaining and enhancing Singer's reputation for high quality parts and machines.

### SPECIFICATIONS

|                               |   |
|-------------------------------|---|
| Feed Type:                    | Compound Feed & Alternating Presser Feet          |
| Number of Needles:            | 1   |
| Maximum Speed:                | 3000 S.P.M.                                       |
| Maximum Stitch Length:        | 7.6 mm  |
| Clearance Under Presser Foot: | 11.0 mm (7/16")                                   |
| Needle Bar Stroke:            | 36.5 mm   |
| Distances:                    | From needle to left side of machine bed is 6.9 mm |
|                               | Space to right of needle is 254 mm                |
| Parts:                        | Needle ..... Catalog Number 4112-01               |
|                               | Regular Fittings ..... Feed Dog ..... 559061      |
|                               | Throat Plate ..... 559060                         |
|                               | Lifting Presser Foot ..... 559059                 |
|                               | Vibrating Presser Foot ..... 559097               |



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Work Aids

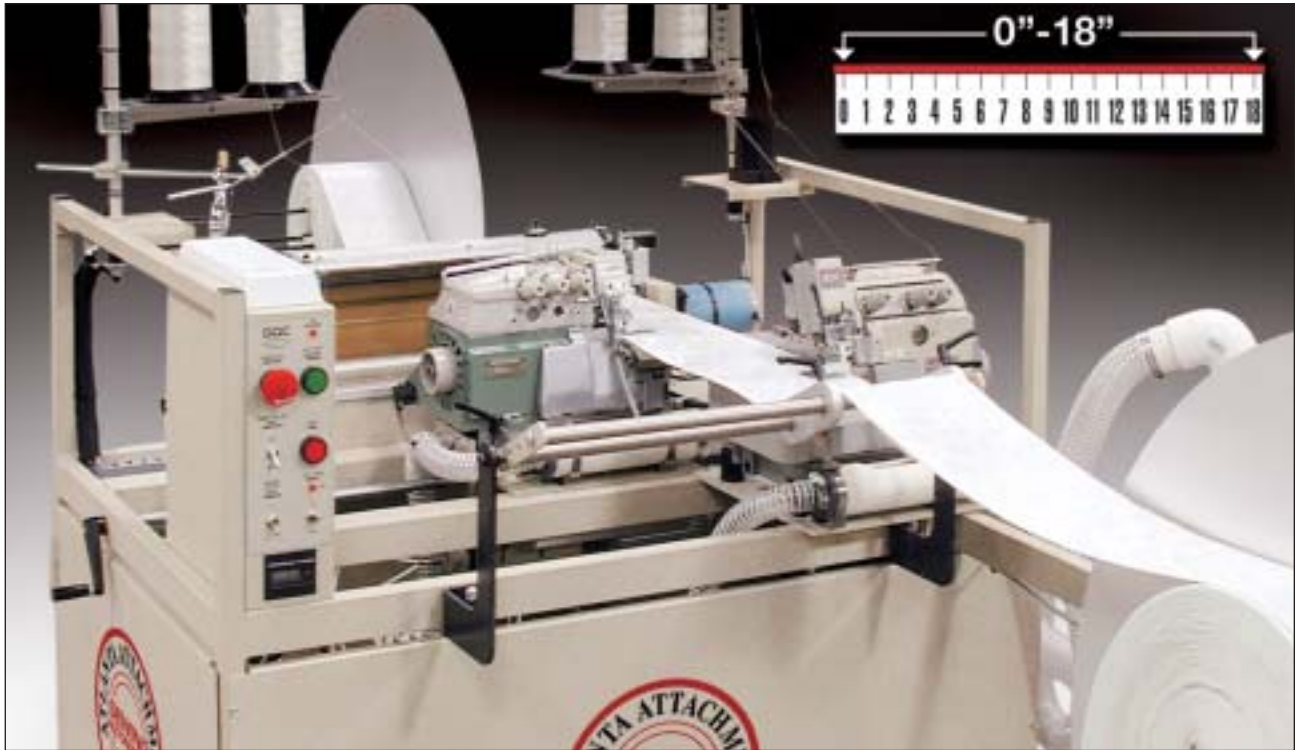
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System

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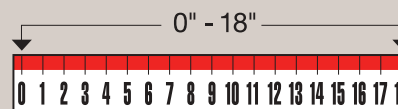
# Serger

## Double or Single Overedge



56

Serger  
Double  
Edge



## Dual Purpose Workstation for BORDERS & GUSSETS

125 FPM of border serging  
both sides @ 4 SPI

**No mechanical jack shaft drive**  
(Dual electronic servo drive motors with needle positioning)

### ADVANTAGES

- Material capacity: 0" - 18" standard (up to 72" optional)
- Turn off either sewing head for single serging
- Dual electronic servo motors
- Needle positioning (no synchronizer required)
- Electronic thread break detection
- Variable tensioning of border material
- Servo drive variable speed puller with long lasting urethane rollers
- Servo drive variable tension rewinder
- Stops automatically for material splice
- Foot pedal activation for splicing and servicing
- Border may be serged without edge trim

### DESCRIPTION

An automatic workstation for serging one or both sides of a band of rolled or festooned material. This unit incorporates a variable torque rewinder.

### OPERATION

The operator loads the border through the front tension assembly and uses the foot pedal to sew it through the right and left sergers. Activating the puller lift switch opens the puller, the cloth is inserted between the rollers and the switch closes the puller. The operator places the cloth between the spindle rods on the winder and presses the start button. The unit automatically serges all the material on the roll, or in the bin and automatically stops when the end of the material is sensed.

The unit stops with the trailing edge of the material held by the front tension assembly so that the leading edge of the next band can be easily spliced. The finished width of the goods being sewn can be adjusted by turning a crank and moving the left serger. A scale is provided which indicates the finished width of the goods being sewn.

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# Serger

## Double or Single Overedge



56

Serger  
Double  
Edge





## Dual Purpose Workstation for BORDERS & GUSSETS Over/Under Design

125 FPM of border serging both sides @ 4 SPI

**No mechanical jack shaft drive (Dual electronic servo drive motors with needle positioning)**

### ADVANTAGES

- Uses two conventional overlock sewing heads
- Only stock one set of replacement parts
- Load and unload from front position
- Material capacity: 0" - 18" standard (up to 72" optional)
- Turn off either sewing head for single serging
- Dual electronic servo motors
- Needle positioning (no synchronizer required)
- Electronic thread break detection
- Variable tensioning of border material
- Servo drive variable speed puller with long lasting urethane rollers
- Servo drive variable tension rewinder
- Stops automatically for material splice
- Foot pedal activation for splicing and servicing
- Border may be serged without edge trim

### OPERATION

The operator loads the border through the front tension assembly and uses the foot pedal to sew it through the sergers. Activating the puller lift switch opens the puller, the cloth is inserted between the rollers and the switch closes the puller.

The operator places the cloth between the spindle rods on the winder and presses the start button. The unit automatically serges all the material on the roll, or in the bin and automatically stops when the end of the material is sensed.

The unit stops with the trailing edge of the material held by the front tension assembly so that the leading edge of the next band can be easily spliced. The finished width of the goods being sewn can be adjusted by turning a crank and moving the left serger. A scale is provided which indicates the finished width of the goods being sewn.

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# Build-up Table

## Stationary and Rotary



Stationary when  
desired, rotary when  
needed



## Build-up Table

- Queen-size top standard - stainless steel
- Quick release locking mechanism for stationary or rotary operation
- Adjustable height with safety pin
- Rugged steel base with leveling feet
- Low-cost, long lasting
- Convenient storage shelf for supplies
- Guaranteed to outlast every build-up table on the market today
- Pneumatic table lift optional

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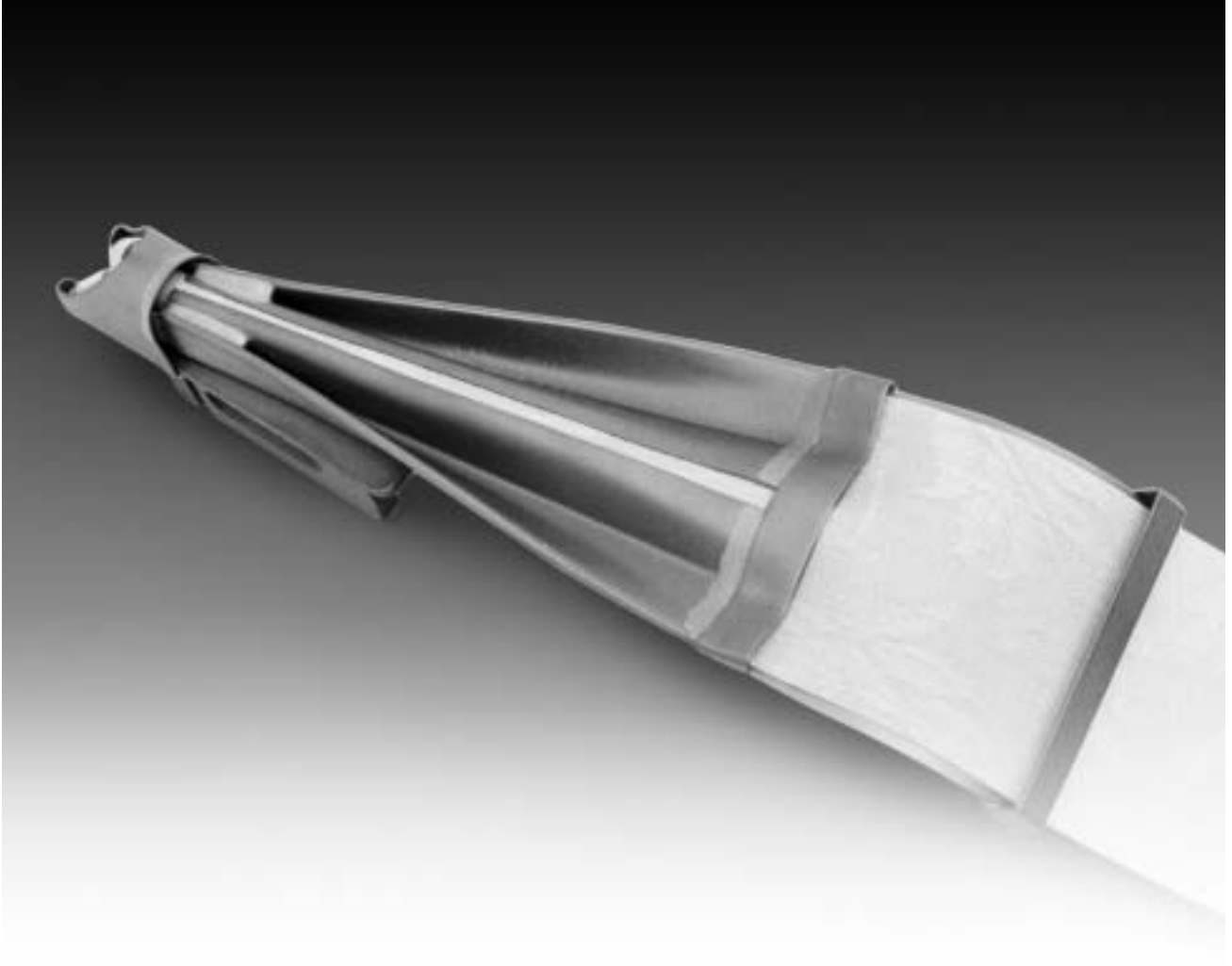
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# Folders & Attachments

Standard Binders & Folders **"In Stock"**



**Custom Made  
5-7 Days**





# For Tape Edge, Gusset and Handles

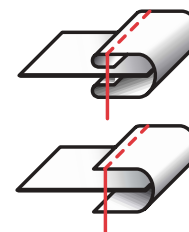


**All Standard Sizes  
"In Stock"**

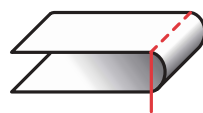


## Tape Edge 199-E

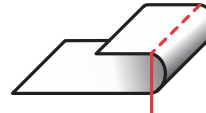
Dual purpose tape edge binding attachment. No longer necessary to change binders. **A & B.** Used with pre-woven tape **C.** Used with self-binding material



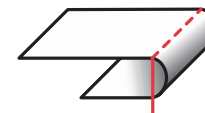
## Gusset 404-A



Gusset Making



Offset gusset up



Offset gusset down

## Handle

### 406L



Downturn handle folder clean finish with filler and woven backing.



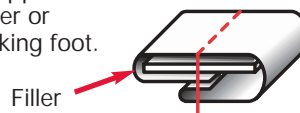
### 406-1

Downturn clean finish handle folder with filler.



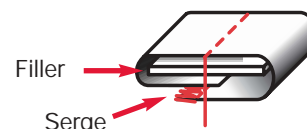
### 405-BL-1

Downturn clean finish handle folder with filler. Machine equipped with a puller or walking foot.



### 413L

Downturn handle folder with filler and serged edge.



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# Material Handling & Work Aids



64

Material  
Handling &  
Work Aids

**In Stock**  
Same Day Shipment!

# Z-Rack

**In Stock**  
Same Day Shipment!



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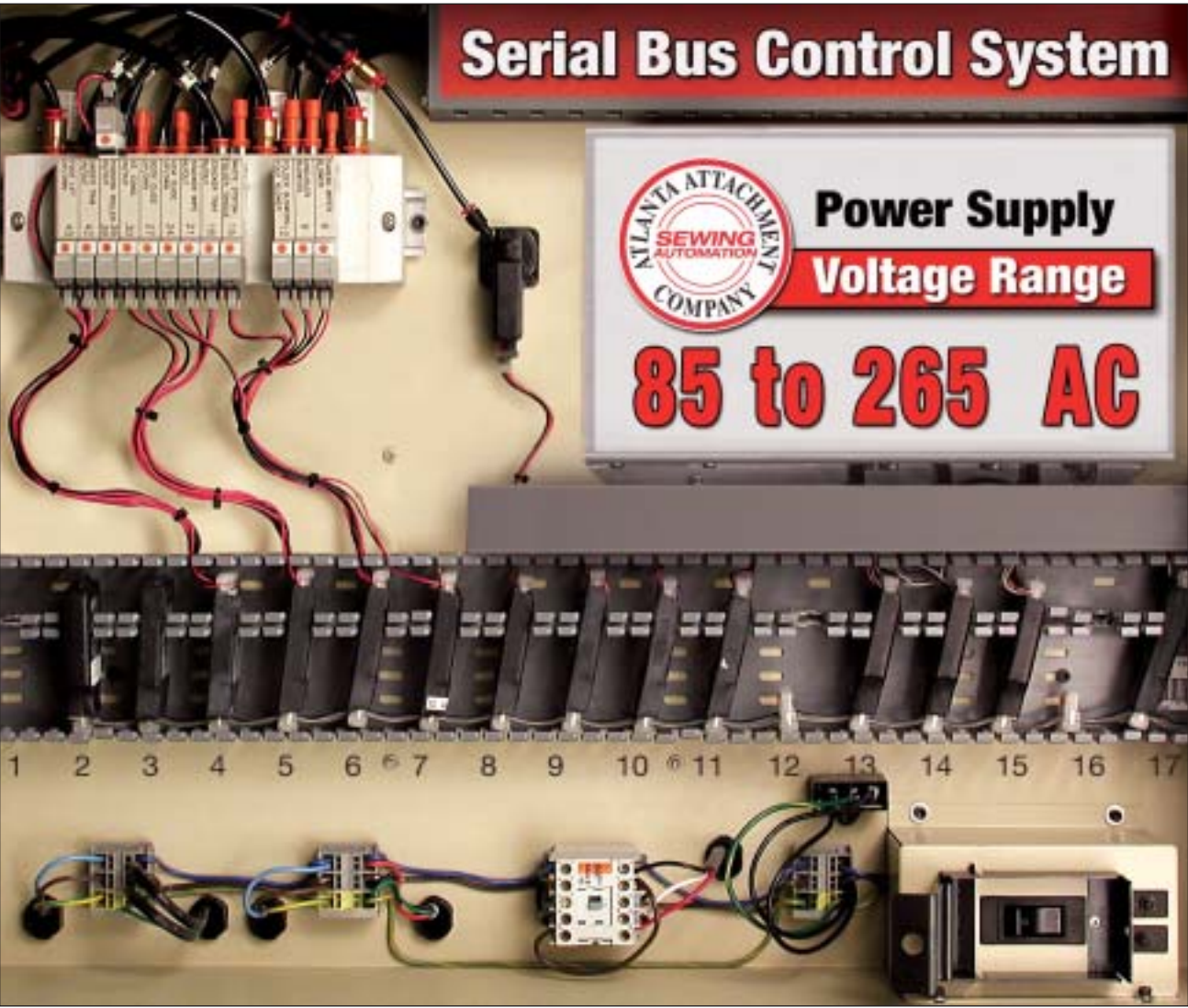
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# Electronics

## Unconditional Warranty - 3 Years No Conditions... Period!

A warranty is a fulfillment promise to be honored with pride. At Atlanta Attachment Company we are proud to honor our new 3 Year Warranty which is unsurpassed in the industry. This warranty covers all electrical components of the State-of-the-art Serial Bus Control System used on our Automated Sewing Workstations.



Controller



Touch Screen Controls

Power Supply



85 to 265 AC

Modules & Taps



Interchangeable  
Modules no setup

4 Wire Cable



System is based on a  
four-wire flat cable



# Serial Bus Control System

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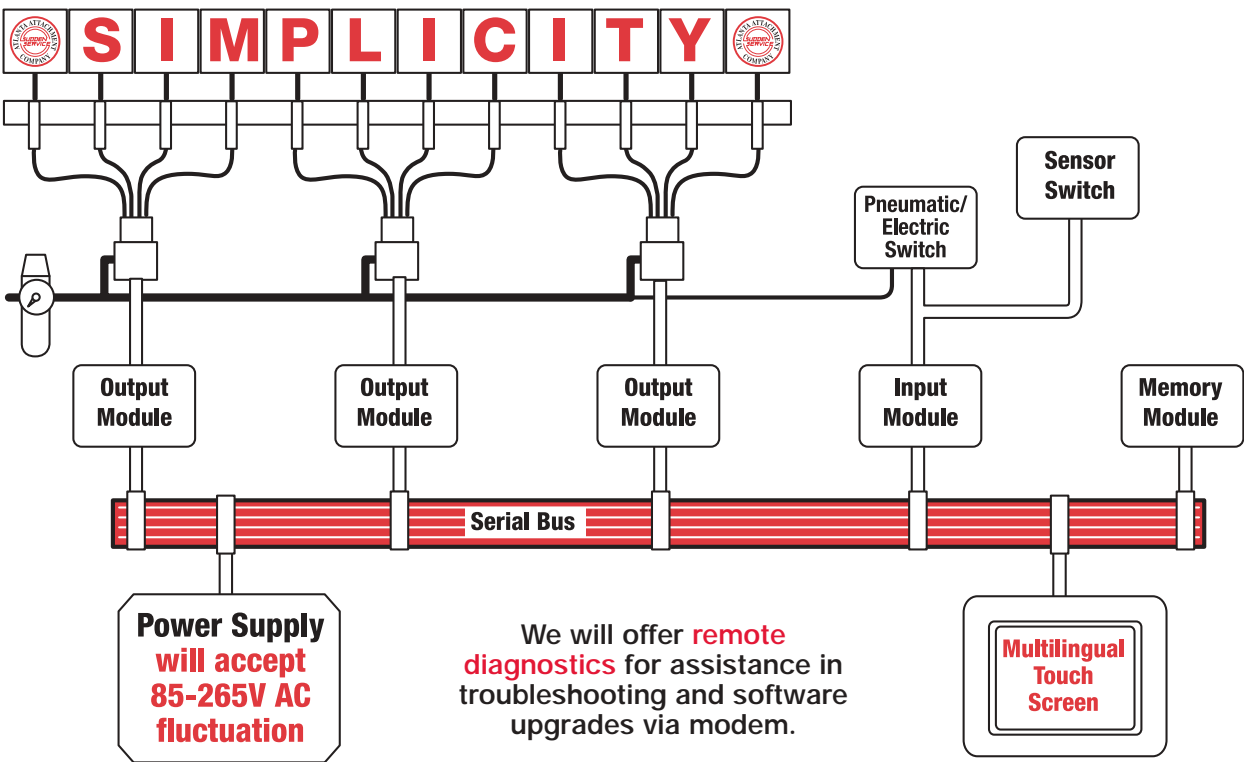
Material  
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## Automated Sewing Equipment with the Patented Serial Bus Control System



Our new Serial Bus Control System is a quantum change for our automated sewing equipment **and** the sewn products industry. Our Serial Bus System, based on only four wires, is self-diagnostic and offers helpful solutions to solve the problem.

An operator using a touch screen control panel manages this rugged, uncomplicated system. Designed to international standards, this multi-lingual, easy to operate interface will allow numerical parameters to be saved, allow technician access with password protection and offers a built-in production performance monitor which can be networked to a central computer.

### Welcome to Your Future!



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# Notes

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| 28 | Panel Binding                 |  |
| 32 | Repair Long-Arm               |  |
| 34 | Rufflers Pillow Top           |  |
| 46 | Tape Edge                     |  |
| 56 | Serger Double Edge            |  |
| 60 | Build-Up Tables               |  |
| 62 | Folders & Attachments         |  |
| 64 | Material Handling & Work Aids |  |
| 66 | Serial Bus Control System     |  |

# Location & Directions

## From Atlanta Hartsfield Airport Traveling North on I-85

Take I-85 North; go approximately 40 miles and turn right on Exit 106, Hwy. 316. Go to second traffic light on 316 and turn right on Hwy. 20. Go to first traffic light and turn left on Hurricane Shoals Road. Go to first street on right and turn right on Hosea Road. Atlanta Attachment is located on the right at the corner of Hosea Road and Industrial Park Drive.

## Traveling South on I-85

Take Exit 115, Hwy. 20 South. Pass through intersection at Hwy. 316, go one traffic light to Hurricane Shoals Road. Turn left and go to first street, Hosea Road. Turn right on Hosea Road and Atlanta Attachment is located on the right at the corner of Hosea Road and Industrial Park Drive.

## Traveling South on I-75

Take I-285 East to I-85. Go North to Exit 106, Hwy. 316. Go to second traffic light on 316 and turn right on Hwy. 20. Go to first traffic light and turn left on Hurricane Shoals Road. Go to first street on right and turn right on Hosea Road. Atlanta Attachment is located on the right at the corner of Hosea Road and Industrial Park Drive.

## Traveling North on I-75

Follow directions from Atlanta Hartsfield Airport.

## Traveling East on I-20

Take I-85 North in Atlanta. Turn right on Exit 106, Hwy. 316. Go to second traffic light on 316 and turn right on Hwy. 20. Go to first traffic light and turn left on Hurricane Shoals Road. Go to first street on right and turn right on Hosea Road. Atlanta Attachment is located on the right at the corner of Hosea Road and Industrial Park Drive.

## Traveling West on I-20

Take Exit 115, Hwy. 142 North. Hwy. 142 will dead end into Hwy. 81 North. Turn right on Hwy. 81 North. Go to Hwy. 78 and turn left. Go to the next traffic light on Hwy. 78 and turn right on Hwy. 20 North. Follow Hwy. 20 into Lawrenceville. Turn right on Hwy. 124. Hwy. 124 will dead end on Hwy. 29. Turn right on Hwy. 29 and go approximately 1 mile and turn left on Hosea Road. Atlanta Attachment will be on the left at the corner of Hosea and Industrial Park Drive.



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