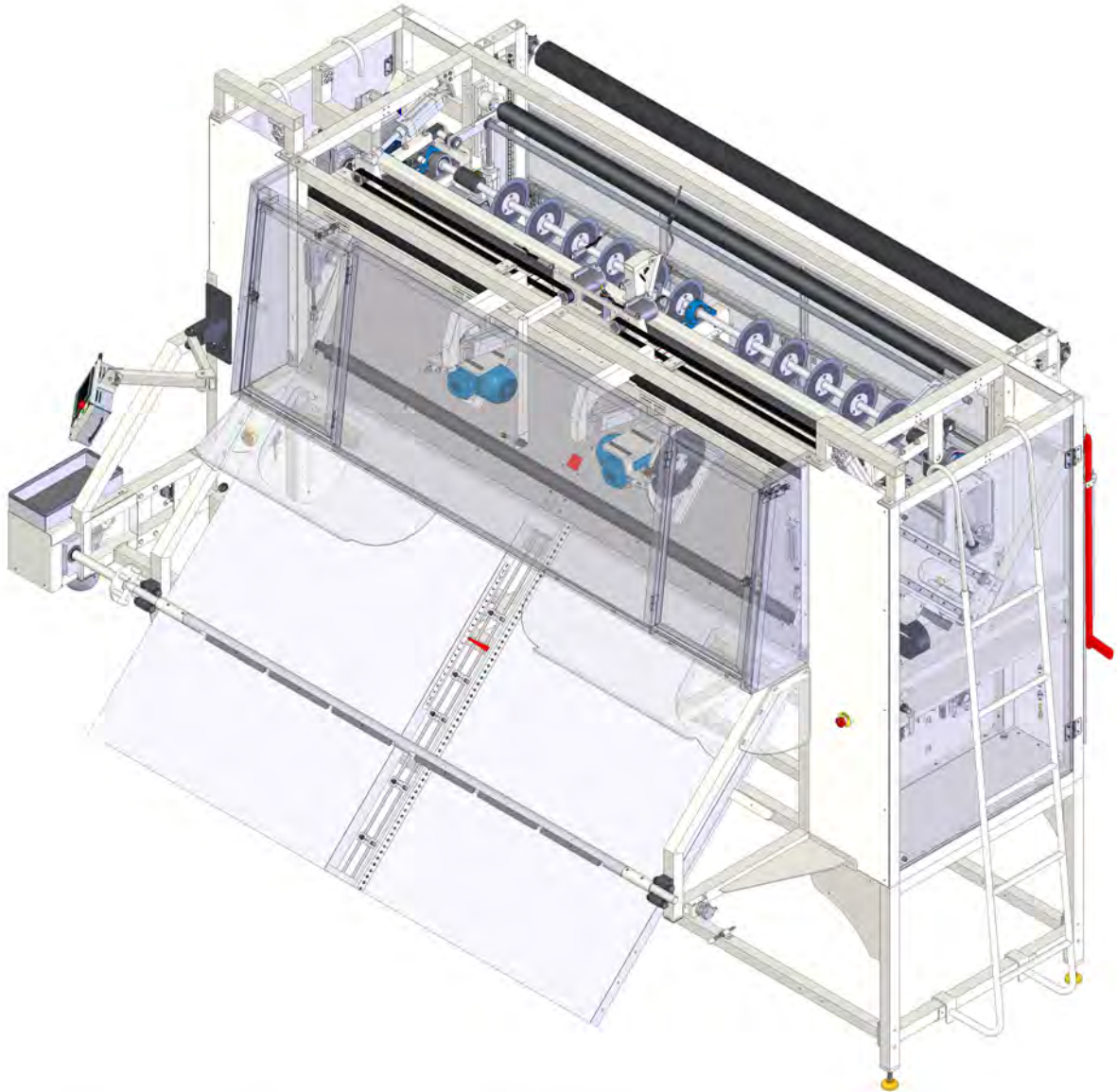


model: **1393E**
Panel Cutter/Slitter



Parts List

"Sudden Service"®



Atlanta Attachment Company

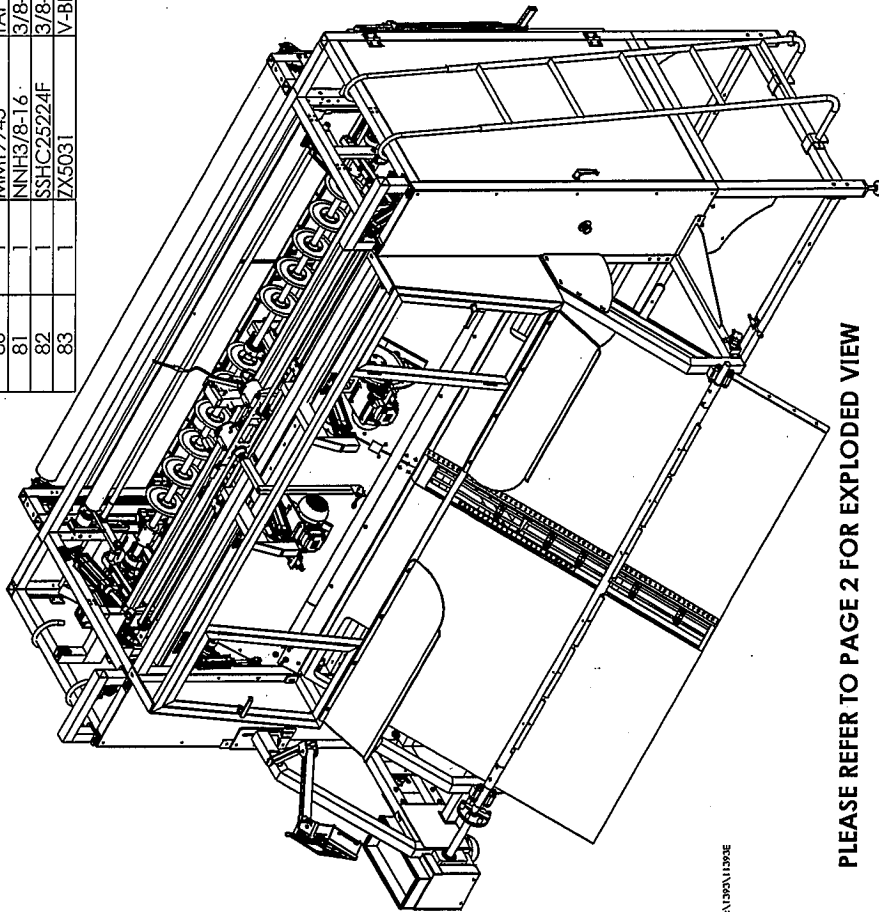
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ITEM NO.	Default/ QTY.	PART NUMBER	DESCRIPTION	ITEM NO.	Default/ QTY.	PART NUMBER	DESCRIPTION
57	2	AAPD620	REAR PIVOT BRKT	1	1	1388232	1393E SUB-FRAME ASSEMBLY
58	* 10FT	AATPW1	WIRE LOOM,SILT, 92"ID	2	1	1388303	BACK PANEL ELECTRICAL ASM
59	4	BBTRA613	WASHER,THRUST,SIL, 3/758	3	1	1388415	SWIVEL ARM ASSEMBLY
60	2	CCCL10F	CLAMP COLLAR-5/8 ID	4	2	1388520	LADDER LONG, 1393E
61	1	EE07100SP072	CORD, FAN, 72" STRAIGHT	5	1	1388549	SIDE DOOR ASSEMBLY, RH
62	1	EE194EE631753	63AMP DISCON	6	1	1388550	SIDE DOOR ASSEMBLY, LH
63	1	EE194EE63PE	GROUND TERMINAL	7	2	1388555	DOOR LATCH
64	1	EE194LHE6N175	DISCONNECT HANDLE,RED/YEL	8	2	1388558	BOX SAFETY SENSOR DOOR
65	3	EE2AML4	OPERATOR E-STOP,RED	9	4	1388559	DOOR STOP BUMPER ASM
66	* 32FT	EE078W308	DUCT,WIRE,3/4 X 3/4	10	2	1388592	BRACKET, REAR GUARD MNT
67	* 32FT	EE078W332	DUCT,WIRE COVER	11	1	1388594	BOTTOM PANEL, ELEC, ASM
68	* 32FT	EE0C15X15	DUCT,WIRE COVER	12	1	1388650	CROSS CUT ASSY
69	* 32FT	EE0E15X15	DUCT,WIRE	13	1	1388664	MOLEX MANAFOLD
70	6	EES2	CONTACT BLOCK, NC	14	1	1389229	WINDER ASSEMBLY
71	* 100FT	FE822427	CABLE,SOOW,4X14AWG,600V	15	1	1389245	PANEL TABLE ASSEMBLY
72	2	FE6930A	SWITCH,INTERLOCK DOOR,SPDT	16	1	1389258	TOOL,NUDGE POSITIONING
73	1	FMPI-650-230	TRANSFORMER, 5.6A	17	1	1389415	PULLEY, SLITTER MOTOR
74	1	MM1910A25	RULER,SILVER MYLAR,108"	18	1	1389605	SLITTER ASBLY,SPLIT SHAFT
75	* 1	MM19155K98	FAN,FINGER GUARD,5.9"	19	1	1389860	SLITTER SHARPENER ASBLY
76	1	MM1976K78	FAN, COOLING, 230VAC	20	1	1389896	PLATE, TOUCHSCREEN MOUNT
77	3	MM800E15YE112	E-STOP LEGEND PLATE	21	1	1389902	CABLE, ASSEMBLY, STEPPER
78	* 6	MM9307K69	GROMMET,1" OD	22	2	1389913	WEIGHTED SLITTER BAR ASM
79	12	MM98335A04	SPRING CLIP, .06 WIRE	23	1	1393-KIT06	LINKAGE, TOP
80	1	MM19945	TAPE,REFLECTIVE,2" WIDE	24	2	1393096	LINKAGE, LOWER
81	1	NNH3/8-16	3/8-16 HEX NUT	25	2	1393098	LINKAGE, LOWER
82	1	SSH25224F	3/8-16 X 3-1/2 HEX HEAD FULL THD	26	2	1393100	MOUNTING WELDMENT
83	1	ZX5031	V-BELT,17/2X31	27	2	1393109	PIVOT, BOLT ON
				28	6	1393133	PIVOT PIN
				29	1	1393160	REAR GUARD
				30	1	1393186	GUARD, EXIT, LEFT
				31	1	1393199	GUARD, EXIT
				32	2	1393201	GUARD, SIDE TABLE
				33	1	1393240	ARM STOP WELDMENT
				34	1	1393310	TABLE STOP ASSY
				35	1	1393312	LOCK PIN VALVE ASSY
				36	2	1393360	TABLE PIVOT ASST
				37	1	1393394	SHARPENER, KNIFE, REG, AS
				38	1	1393676	ENCODER ASSEMBLY
				39	1	1393770	FRONT GUARD ASSY
				40	* 1	1393E-CAB1	CABLE PACKAGE, 1393E
				41	* 1	1393E-LAB1	BACK PLATE,LABEL
				42	* 1	1393E-LAB2	TERMINAL WIRING LABELS,1393E
				43	* AR	1393E-PD1	DIAGRAM,PNEUMATIC
				44	* AR	1393E-WD1	DIAGRAM,WIRING
				45	* AR	1393E-WD10	DIAGRAM,WIRING
				46	* AR	1393E-WD2	DIAGRAM,WIRING
				47	* AR	1393E-WD3	DIAGRAM,WIRING
				48	* AR	1393E-WD4	DIAGRAM,WIRING
				49	* AR	1393E-WD5	DIAGRAM,WIRING
				50	* AR	1393E-WD6	DIAGRAM,WIRING
				51	* AR	1393E-WD7	DIAGRAM,WIRING
				52	* AR	1393E-WD8	DIAGRAM,WIRING
				53	* AR	1393E-WD9	DIAGRAM,WIRING
				54	* AR	1394282	BRACKET,SHIPPING 11393
				55	2	AACM3112DXP	CYLINDER,AIR,2" BORE
				56	2	AAFD2313	CLEVIS, AIR CYL 7/16-20



PLEASE REFER TO PAGE 2 FOR EXPLODED VIEW

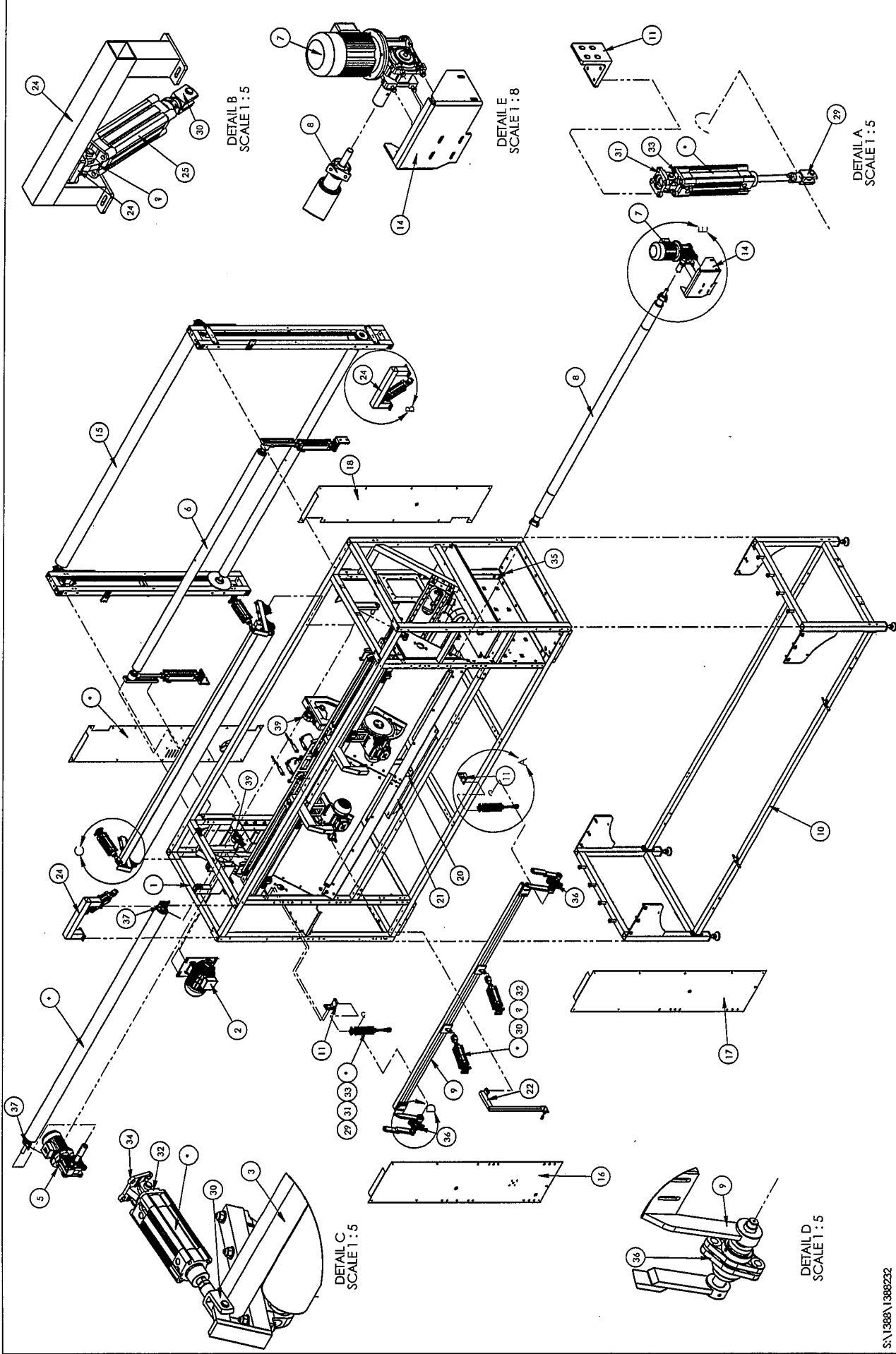
SHEET 1 OF 2

*** NOT SHOWN**

ATLANTA ATTACHMENT COMPANY	
MAKE	PANEL CUTTER/SLITTER
MODEL	E-MODEL AAC VERSION
REVISION	REVISION AS NOTED
DATE	DATE
DESIGNED BY	DESIGNED BY
CHECKED BY	CHECKED BY
DATE	DATE
PROJECT NO.	PROJECT NO.
DRAWING NO.	DRAWING NO.
REV	REV
9002885	9002885
4	4

146-10

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SHEET 2 OF 2

ATLANTA ATTACHMENT COMPANY	
NAME	1393E SUB-FRAME ASSEMBLY
2nd DSE	11393E
MATERIAL	AS NOTED
ASSEMBLY	11393E
DES. BY	JK
CHK. BY	JEFF KANE
DATE	9/9/2010
SCALE	1:20
DWG. NO.	1388232
DRAWING NO.	2
REV	2

FINISH	DEFAULTS
BLACK	CONFORMING
BRASS	AS NOTED
CHROME	Loose Tolerance
CLEAR	X = ±.100
PAINT	XX = ±.050
CLEAR CHROME	XXX = ±.015
INHERENT	XXXX = AS SPECIFIED
OTHER	

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146-10

S: 1388\1388232

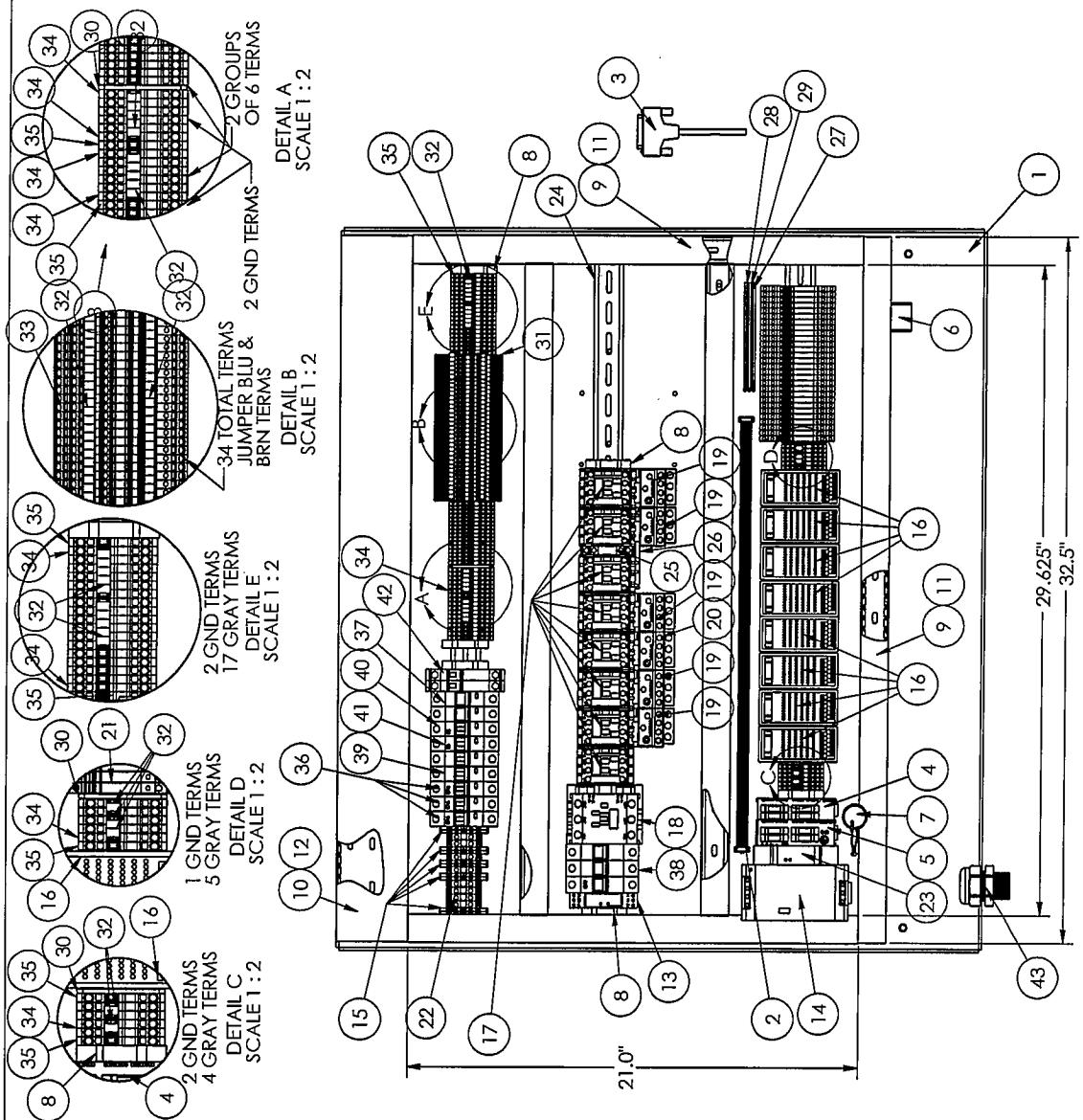
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1388306	BACK PANEL WELDMENT
2	* 8	1388416	CABLE, 10 CON RIBBON
3	1	1389882	CABLE, TOUCHSCREEN, ASSY
4	1	AAFPD-E92T-A	EXPANSION UNIT, PLC
5	1	AAFG-C32TH	CONTROLLER, PLC, SIGMA
6	1	EE64151B	FERRITE CORE, SPLIT, CABLE
7	1	EEAFFG804	BATTERY BACKUP, PLC
8	7	EECLIPFX	ANCHOR, DIN RAIL
9	* 12 FT	EEDC1LG	DUCT, WIRE COVER, 1"
10	* 3 FT	EEDC3X2	DUCT, WIRE COVER, 3"
11	* 12 FT	EEDF1X2	DUCT, WIRE, 1X2
12	* 3 FT	EEDF3X2	DUCT, WIRE, 3X2
13	1	EEDPA51CM44	MONIT. RELAY, 3 PHASE
14	1	EEDR12024	POWER SUPPLY, 24VDC
15	5	EEFK635	TERMINAL BLOCK, EK2.6/35
16	8	EEIMRC10	MODULE, INTERFACE, 10
17	8	EEIC12B11	CONTACTOR, IEC, 230VAC
18	1	EEIC32A22	CONTACTOR, IEC, 230VAC
19	5	EEIT32S25A	RELAY, OVERLOAD, 1.6-2.5A
20	1	EEIT32S6A	RELAY, OVERLOAD, 4.0-6.0A
21	28	EEPIR6W1P24	RELAY, INTERFACE, 24VDC
22	8	EESAK6EN	TERMINAL BLOCK, SAK6/EN
23	1	EESR103AM01	SAFETY RELAY, DUAL CHAN.
24	* 100 IN	EETS35X7.5	DIN RAIL
25	1	EEUR02	MECHANICAL INTERLOCK
26	1	EEUW22	WIRE KIT, REVERSING
27	* 2	EEZG20-1	JUMPER, RELAY, RED
28	* 2	EEZG20-2	JUMPER, RELAY, BLACK
29	* 2	EEZG20-3	JUMPER, RELAY, BLUE
30	3	FF280-308	TERMBLK ENDPATE, WAGO, 280
31	1	FF280-319	TERMBLK, WAGO, SENSOR, DIN
32	93	FF280-402	JUMPER, WAGO, TOP, SNGL
33	34	FF280-560	TERMBLK, WAGO, SENSOR, DIN
34	57	FF280-901	TERMBLK, WAGO, TOP, SNGL, GRN
35	7	FF280-907	TERMBLK, WAGO, TOP, SNGL, GRN
36	3	FL7161C	CIRCUIT BREAKER, THERM-MAG
37	1	FL722C	BREAKER, CIRCT, THERM-MAG
38	1	FL7323C	CIRCUIT BREAKER, THERM-MAG
39	1	FL762C	CIRCUIT BREAKER, THERM-MAG
40	1	FL821B	CIRCUIT BREAKER, B-CURVE
41	1	FL841B	CIRCUIT BREAKER, B-CURVE
42	1	FFQL213DMKM10	CIRCUIT BREAKER, 10A, 2P
43	1	MM69915K72	STRAIN RELIEF, LIQ TIGHT

* MANUALLY ENTERED

FINISH	DEFULTS
BY ANGLE	BY ANGLE
BY RIBBON	BY RIBBON
BY TOUCHSCREEN	BY TOUCHSCREEN
BY EXPANSION UNIT	BY EXPANSION UNIT
BY CONTROLLER	BY CONTROLLER
BY FERRITE CORE	BY FERRITE CORE
BY BATTERY BACKUP	BY BATTERY BACKUP
BY ANCHOR	BY ANCHOR
BY DUCT	BY DUCT
BY WIRE	BY WIRE
BY MONITOR	BY MONITOR
BY POWER SUPPLY	BY POWER SUPPLY
BY TERMINAL BLOCK	BY TERMINAL BLOCK
BY MODULE	BY MODULE
BY CONTACTOR	BY CONTACTOR
BY RELAY	BY RELAY
BY SAFETY RELAY	BY SAFETY RELAY
BY DIN RAIL	BY DIN RAIL
BY MECHANICAL INTERLOCK	BY MECHANICAL INTERLOCK
BY WIRE KIT	BY WIRE KIT
BY JUMPER	BY JUMPER
BY TERMINAL BLOCK	BY TERMINAL BLOCK
BY CIRCUIT BREAKER	BY CIRCUIT BREAKER
BY STRAIN RELIEF	BY STRAIN RELIEF

NAME	BACK PANEL ELECTRICAL ASSY
2ND DES.	1395E PANEL ONLY
MATERIAL	SEE NOTED
ASSEMBLY	11395E
DES. BY	JKK
CHK. BY	JEFF KOME
DATE	10/20/2010
DWG. SIZE	C
WEIGHT	100.461618
REV	6
DRAWING NO.	1388303
PART NO.	1388303

BY ANGLE	BY ANGLE
BY RIBBON	BY RIBBON
BY TOUCHSCREEN	BY TOUCHSCREEN
BY EXPANSION UNIT	BY EXPANSION UNIT
BY CONTROLLER	BY CONTROLLER
BY FERRITE CORE	BY FERRITE CORE
BY BATTERY BACKUP	BY BATTERY BACKUP
BY ANCHOR	BY ANCHOR
BY DUCT	BY DUCT
BY WIRE	BY WIRE
BY MONITOR	BY MONITOR
BY POWER SUPPLY	BY POWER SUPPLY
BY TERMINAL BLOCK	BY TERMINAL BLOCK
BY MODULE	BY MODULE
BY CONTACTOR	BY CONTACTOR
BY RELAY	BY RELAY
BY SAFETY RELAY	BY SAFETY RELAY
BY DIN RAIL	BY DIN RAIL
BY MECHANICAL INTERLOCK	BY MECHANICAL INTERLOCK
BY WIRE KIT	BY WIRE KIT
BY JUMPER	BY JUMPER
BY TERMINAL BLOCK	BY TERMINAL BLOCK
BY CIRCUIT BREAKER	BY CIRCUIT BREAKER
BY STRAIN RELIEF	BY STRAIN RELIEF



ASSEMBLY NOTES:

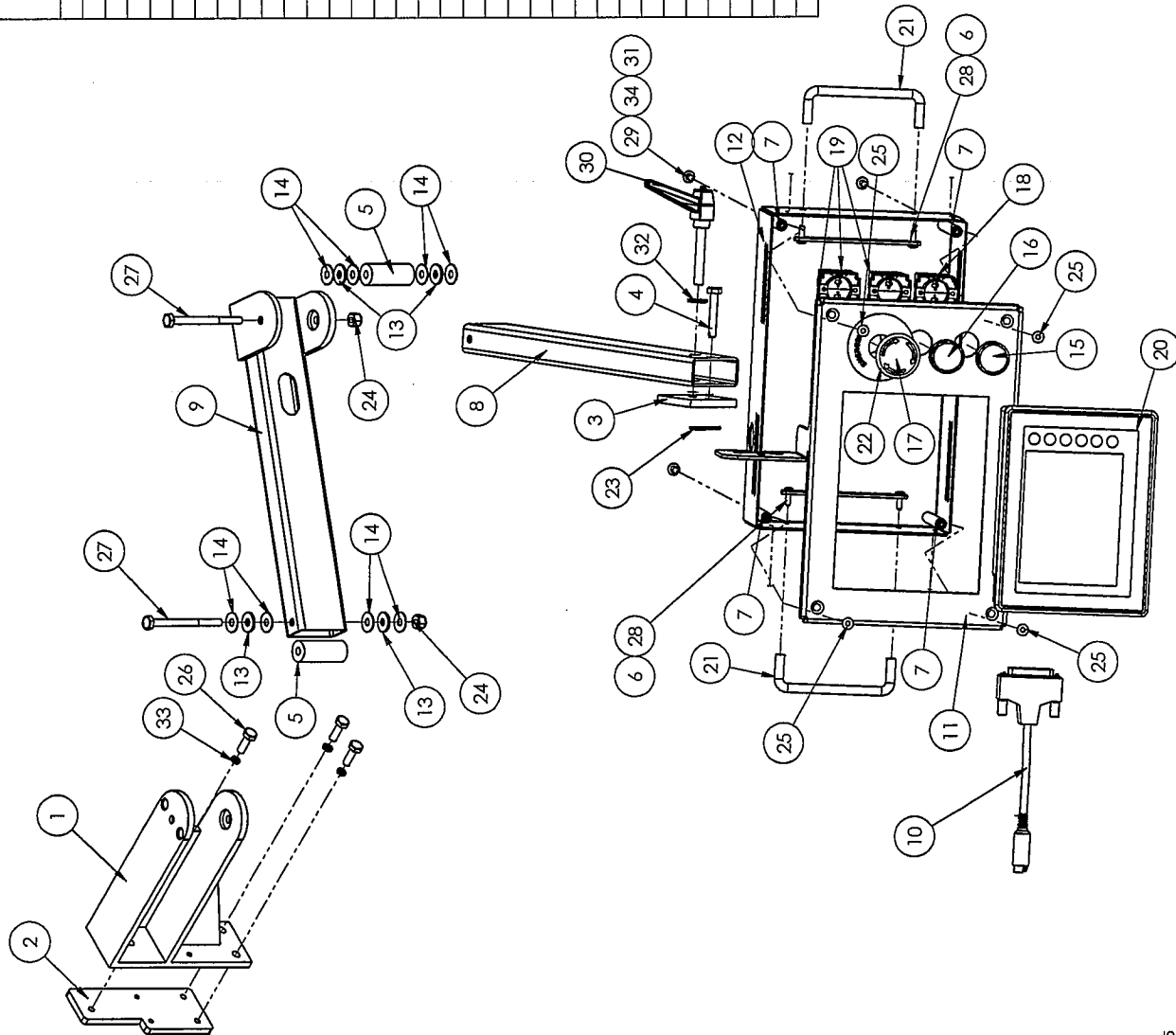
- 1) CUT DIN RAIL EETS35X7.5 INTO THREE PIECES (29.625")
- 2) CUT WIRE COVER & DUCT EEDC3X2 & EEDF3X2 TO 32.5"
- 3) CUT WIRE COVER & DUCT EEDC1LG & EEDF1X2 INTO FIVE PIECES (2 @ 29.625", 2 @ 21.0", AND 1 @ 32.5")
- 4) PLEASE USE EEUR02 & EEUW22 MECHANICAL INTERLOCK WITH EVERY MOTOR WITH FORWARD & REVERSE CONTACTORS

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ATLANTA ATTACHMENT COMPANY

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	0411-114	WELDMENT, SWIVEL BASE
2	1	0411-3705	NUT PLATE, BASE MOUNT
3	1	0411-3708	NUT PLATE, BOX MOUNT
4	1	0411-3709	LOCK PIN
5	2	0411-3712	TUBE, SPACER, TALL
6	2	1379215	PLATE, WASHER, HANDLE
7	4	1388685	STANDOFF, .5" X 3" M5
8	1	1389701	TUBE, 12 L PIVOT ARM
9	1	1389701	WLDMT, PIVOT ARM
10	1	1389747	CABLE, TOUCHSCREEN, ASSY
11	1	1389870	MOUNT, TOUCHSCREEN
12	1	1389872	COVER, BACK, TOUCHSCREEN
13	4	BBNTA411	BEARING, THRUST, 250B
14	8	BBTRA411	WASHER, THRUST, STEEL
15	1	EE2AF3	OPERATOR, FLUSH, GREEN
16	1	EE2AF4	OPERATOR, FLUSH, RED
17	1	EE2AML4	OPERATOR, E-STOP, RED
18	2	EES1	CONTACT BLOCK, NO
19	3	EES2	CONTACT BLOCK, NC
20	1	EEV606EM20	TOUCH SCREEN FOR T393
21	2	MM1568A45	HANDLE, DOOR, PULL
22	1	MM800E15YE112	E-STOP LEGEND PLATE
23	1	MM98335A04	SPRING CLIP, .06 WIRE
24	2	NINE1/4-20	NUT, ELASTIC LOCK, 1/4-20
25	4	SSFCM5X10	SCREW, FLAT ALLEN CAP
26	3	SSHC01048	1/4-20 X 3/4 HEX CAP
27	2	SSHC01192	HEX HEAD BOLTS, 1/4-20 X
28	4	SSPP90032	#8-32 X 3/8 PAN HD PHIL
29	4	SSPP98032	10-32 X 1/2 PAN PHIL
30	1	TH132429	HANDLE, THRD, 5/16-18X2.0
31	4	WWF5M5	WASHER, FLAT, M51.D.
32	1	WWF55/16	WASHER, FLAT, SAE, 5/16
33	3	WWL10	WASHER, LOCK, #10
34	4	WWLM5	M5 LOCK WASHER



FINISH		DEFAULTS	SHEET 1 OF 1	
1	PLATE/CLAN	COMBINING:	NAME	ATLANTA ATTACHMENT COMPANY
2	BURR BENCH	OR	SWIVEL ARM ASSEMBLY	
3	BLACK OXIDE		2nd DES. TOUCHSCREEN, 1383E	
4	BLACK OXIDE		MATERIAL NOTED	
5	PAINT		ASSEMBLY 11392E	
6	PAINT		DATE: 10/20/2010	
7	PAINT		SCALE: 1:5	
8	PAINT		DATE: 10/20/2010	
9	PAINT		DATE: 10/20/2010	
10	PAINT		DATE: 10/20/2010	
11	PAINT		DATE: 10/20/2010	
12	PAINT		DATE: 10/20/2010	
13	PAINT		DATE: 10/20/2010	
14	PAINT		DATE: 10/20/2010	
15	PAINT		DATE: 10/20/2010	
16	PAINT		DATE: 10/20/2010	
17	PAINT		DATE: 10/20/2010	
18	PAINT		DATE: 10/20/2010	
19	PAINT		DATE: 10/20/2010	
20	PAINT		DATE: 10/20/2010	
21	PAINT		DATE: 10/20/2010	
22	PAINT		DATE: 10/20/2010	
23	PAINT		DATE: 10/20/2010	
24	PAINT		DATE: 10/20/2010	
25	PAINT		DATE: 10/20/2010	
26	PAINT		DATE: 10/20/2010	
27	PAINT		DATE: 10/20/2010	
28	PAINT		DATE: 10/20/2010	
29	PAINT		DATE: 10/20/2010	
30	PAINT		DATE: 10/20/2010	
31	PAINT		DATE: 10/20/2010	
32	PAINT		DATE: 10/20/2010	
33	PAINT		DATE: 10/20/2010	
34	PAINT		DATE: 10/20/2010	

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S:\1388\1388415

146-10

DATE: 10/20/2010 DWG SITE: C WEIGHT: 16.7699%

DESIGNED BY: JEFF KANE
DRAWING NO.: 1388415
REV: 3

ATLANTA ATTACHMENT COMPANY

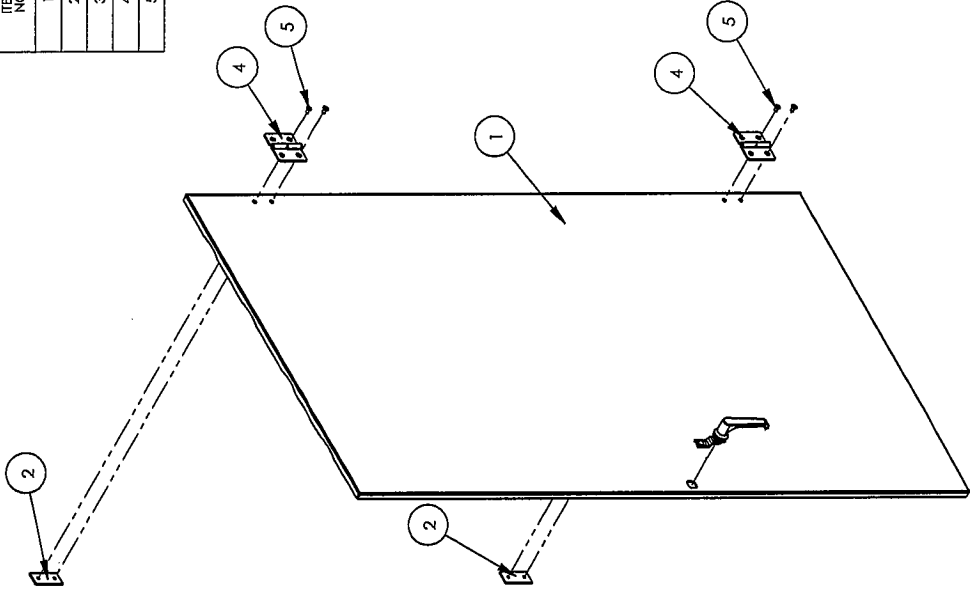
NAME: SWIVEL ARM ASSEMBLY
2nd DES. TOUCHSCREEN, 1383E
MATERIAL NOTED
ASSEMBLY 11392E

DATE: 10/20/2010
SCALE: 1:5

DESIGNED BY: JEFF KANE
DRAWING NO.: 1388415
REV: 3

DATE: 10/20/2010 DWG SITE: C WEIGHT: 16.7699%

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388547	DOOR, LEFT SIDE
2	2	1388551	PLATE, HINGE NUT, M6
3	1	MMELH149	LATCH HANDLE
4	2	SHHPSRC845	HINGER/RH, DETACHABLE
5	4	SSFCM6X12	SCREW, FLAT ALLEN CAP



S:\1388\1388550

SHEET OF 1

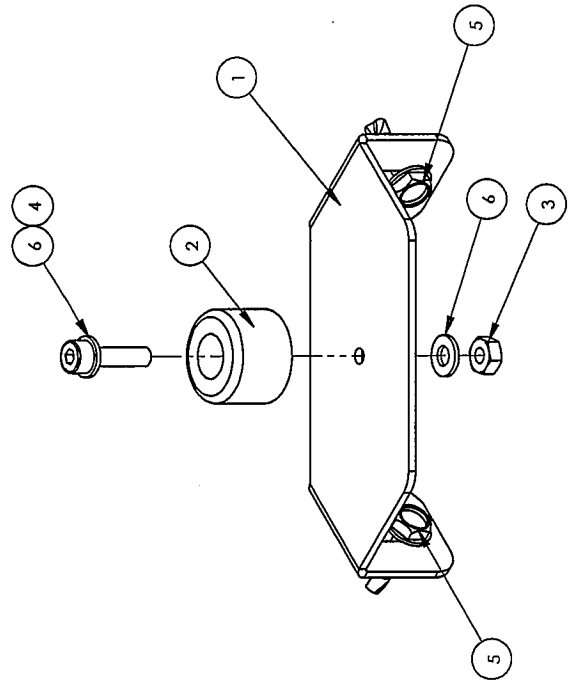
FINISH		DEFAULTS	
PAINT/CLEAN	CONSPICUOUS	NAME	ATLANTA ATTACHMENT COMPANY
BLACK OXIDE		2nd DES.	SIDE DOOR ASSEMBLY, LH
HEAT TREAT		MATERIAL	1392E, SPPC, SPPCM
SAND BLAST		ASSEMBLY	SEE NOTED
PAINT		PART NO.	1388550
CLEAR CHROMATE		DES. BY	JSK
TRIM/PAVE		CK. BY	Jeff Korte
Other		DATE	12/14/2010
		SCALE	1:10
		DWG. SIZE	B
		WEIGHT	47.189244



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XXX-XX

ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1388557	PLATE, DOOR STOP
2	1	MM9540K22	BUMPER, 3/4 DIA
3	1	NNHM4X0.7	NUT, HEX, M4-0.7
4	1	SSSCM4X16	SCREW, SOCKET CAP
5	2	SSZ573048	SCREW, SHI. METAL 10 ZIP
6	2	WWFPM4.3	WASHER, FLAT, M4



S:\1388\1388559

SHEET OF 1

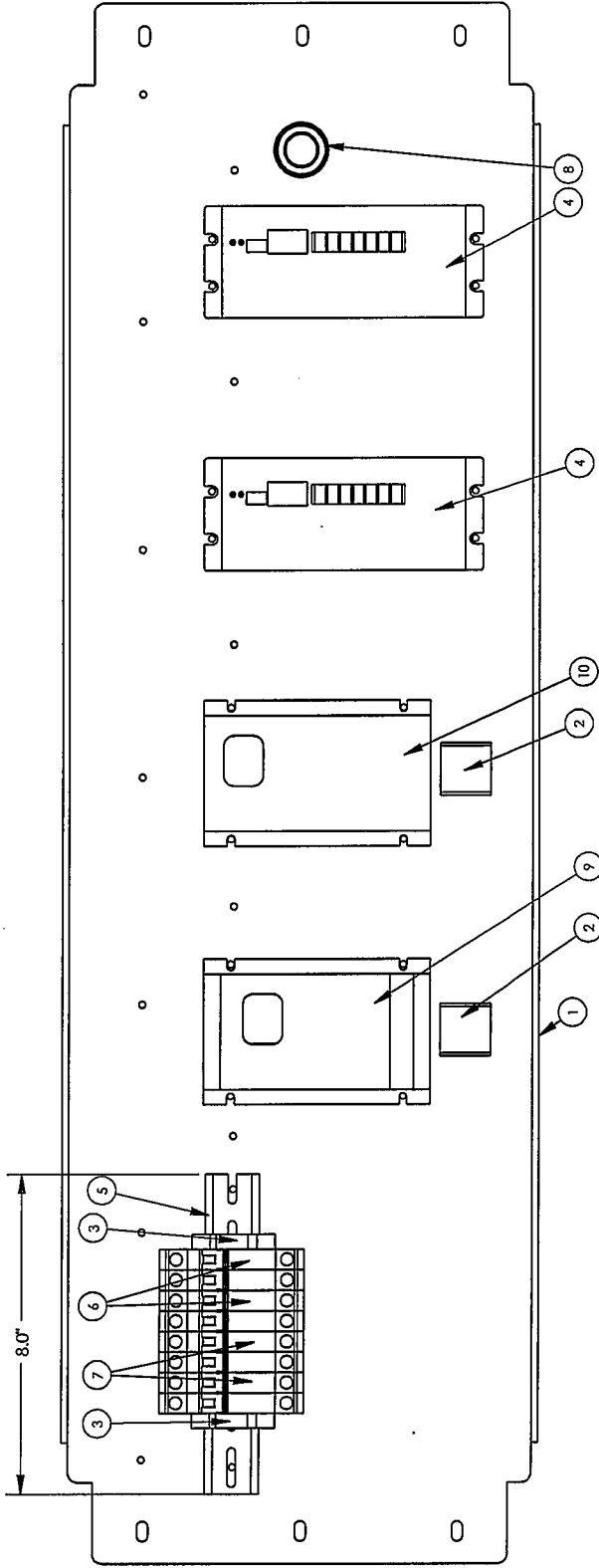
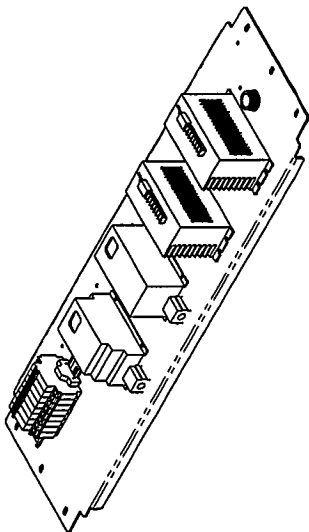
FINISH		DEFAULTS	
PRIME/GRAN	CONFORMS:	NAME	ATLANTA ATTACHMENT COMPANY
BLACK OXIDE		2nd DES.	DOOR STOP/BUMPER ASM
LEAT TREAT		MATERIAL	SEE NOTED
SAND BLAST		ASSEMBLY	11593E.SPPC.SPPCM
PAINT		PART NO.	1388559
CLEAR CHROMATE		DES. BY	JSK
THREAVE		CK. BY	Jeff Korte
Other		DATE	12/16/2010
		SCALE	1:1
		REV	0
		DRAWING NO.	1388559
		B. WEIGHT	0.199487



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REV. NO.	DETAIL/QT.	PART NUMBER	DESCRIPTION
1	1	1388594	BOTTOM PANEL ELEC
2	2	EE644151B	FERRITE CORE SPLIT CABLE
3	2	ECLIPSE	ANCHOR/DRIN RAIL
4	2	ESH2100AC	MOTOR STEPPER DRV. IWB
5	* 5F	ETS1527.5	DIN RAIL
6	2	FQ12130M4A05	CIRCUIT BREAKER SA 2P
7	2	FQ12130M4A15	CIRCUIT BREAKER 1SA 2P
8	1	M469715WZ2	STRAIN RELIEF LIGHT
9	1	M469715WZ1	DRIVE VAR. FREQ. 79HP, 1PH
10	1	M469715WZ0	DRIVE/VARIABLE FREQUENCY

* ENTERED MANUALLY



NO.	Q55-11	4/2/11	TMA	DR	CHK
1	ECR NO	DATE			

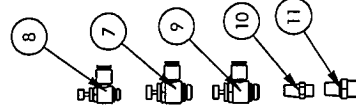
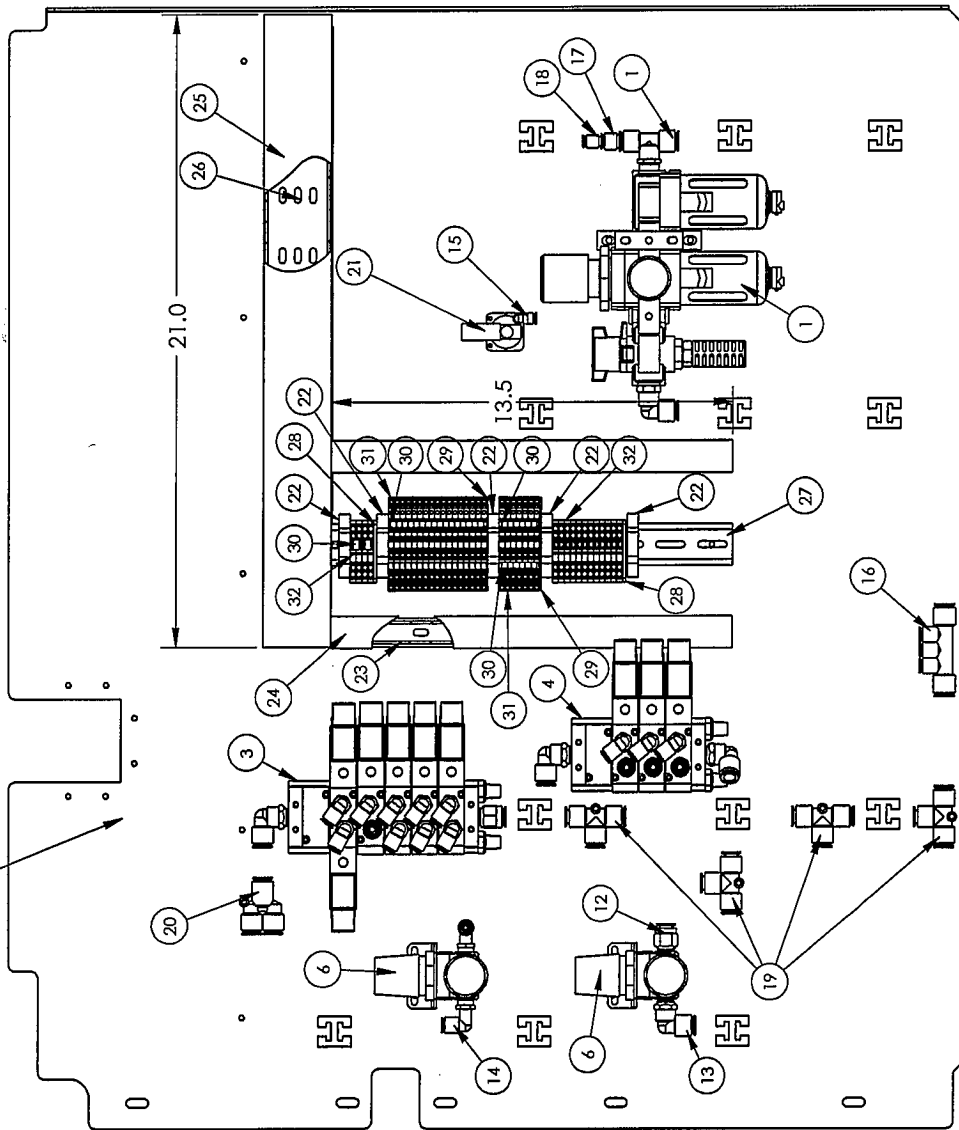
FINISH	DEFAULTS
PRIME/CLEAN	COUNTERSINKS
BLACK ANODIZE	
SAND BLAST	
PAINT	
CLEAR CHROMATE	
TIN/PLATE	
DRILL	
OTHER	

NAME	ATLANTA ATTACHMENT COMPANY
2nd DES. 1993E <td></td>	
MATERIAL SEE NOTED <td></td>	
ASSEMBLY 11/1993E <td></td>	
PART NO. 1388594 <td></td>	
DRAWING NO. <td></td>	
DES. BY JSK <td></td>	
CHK. BY Jeff Korte <td></td>	
SCALE 1:3 <td></td>	
DATE 12/30/2010 <td></td>	
DWG. SIZE B <td></td>	
WEIGHT 54.196215 <td></td>	



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ONLY SHOWN FOR REFERENCE



ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388335	FRL ASSEMBLY, 1393E
2	1	1388570	BACK PANEL, PNEUMATIC
3	1	1388653	SOLENOID, 6 VALVE ASM
4	1	1388654	SOLENOID, 4 VALVE ASM
5	9	1391160	CABLE ASSY, VALVE, DIN, 3M
6	2	AA198-508	
7	*16	AA198RA-404U	FLOW CONTROL, 1/4PTX1 1/4
8	*2	AA198RA-408U	FLOW CONTROL, RC 1/8X1 1/4
9	*2	AA198RR-404U	FLOW CONTROL, 1/4PTX1 1/4
10	*2	AAFP18	MUFFLER, 1/8 NPT, BRONZ
11	*2	AAFP28	MUFFLER, 1/4 NPT
12	1	AAGMC-3-4U	MALE CONNECTOR, 3/8OD TUBE 1/4
13	1	AAGME-3-4U	MALE ELBOW, 3/8OD TUBE 1/4
14	2	AAGME-4-4U	ELBOW, MALE, 1/4X1/4NPT
15	1	AAGME-5-10	ELBOW, MALE, 5/32X1/8-32
16	1	AAGMF-144	6-STATION AIR MANIFOLD
17	1	AAGPR-3-4	QUICK PLUG IN REDUCER 3/8 TO 1/4
18	1	AAGPR-5-4	QUICK PLUG-IN REDUCER
19	4	AAQUT-3-3	QUICK UNION T 3/8X3/8
20	1	AAQUY-3-3	QUICK UNION Y, 3/8X3/8
21	1	AAVFS1FM1B	AIR/ELEC. PRESSURE SW
22	5	EELFF1FX	ANCHOR, DIN RAIL
23	*26"	EED78W308	DUCT, WIRE, .75 X .75
24	*26"	EED78W332	DUCT, WIRE COVER, .75"
25	*21"	EEDC2X2	COVER, WIRE DUCT
26	*21"	EEDF2X2	DUCT, WIRE, 2X2, MOD
27	*13"	EETS35X7.5	DIN RAIL
28	2	FF280-308	TERMBLK END PLATE, WAGO, 280
29	2	FF280-319	TERMBLK WAGO, SENSOR, DIN
30	30	FF280-402	JUMPER, WAGO, TOP, SINGL
31	24	FF280-560	TERMBLK WAGO, SENSOR, DIN
32	16	FF280-701	TERMBLK WAGO, TOP, SINGL, GRAY
33	*47"	ZZ5H-310	TAPE, DOUBLE SIDED FOAM.

* MANUALLY ENTERED

NO	ECR NO	DATE	BR	GK

FINISH	DEFAULTS
FRANKLIN	
BLUR BENCH	
BLACK OXIDE	
HEAT TREAT	
PAINT	
UNPAINTED	
UNPAINTED	
OIL	
OTHER	

CONTRIBUTOR	DATE	BY	CHK
ATLANTA ATTACHMENT COMPANY	1393E	JFK	
ATLANTA ATTACHMENT COMPANY	1393E	JFK	

NAME	DATE	BY	CHK
ATLANTA ATTACHMENT COMPANY	1393E	JFK	
ATLANTA ATTACHMENT COMPANY	1393E	JFK	

ISSUE NO.	DATE	BY	CHK
1	3/17/2011	JFK	

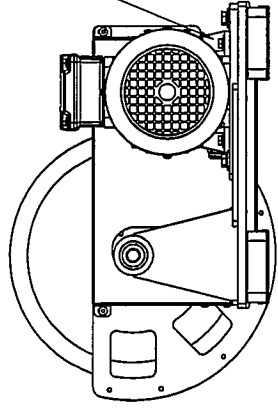
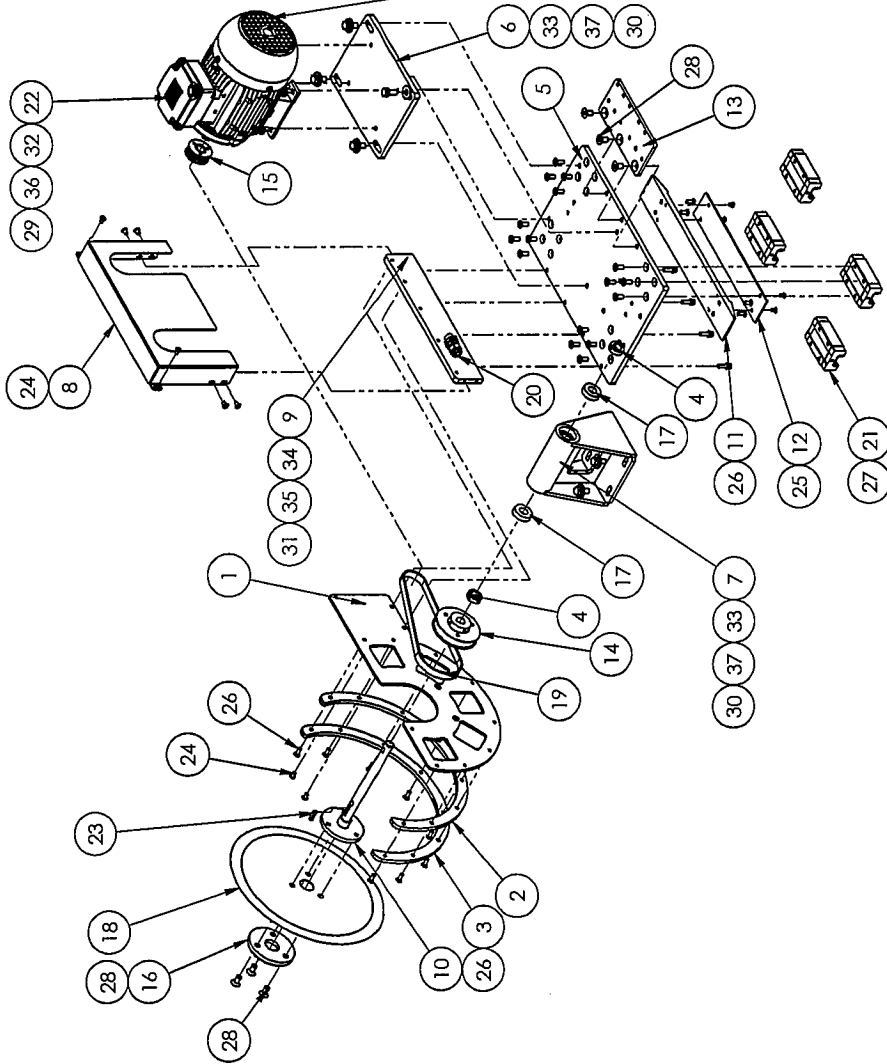


XXX-XX

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ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1388029	GUARD, BLADE, CROSS CUT
2	1	1388030	GUARD, BLADE, LOWER
3	1	1388031	GUARD, BLADE, LOWER
4	2	1388474	COLLAR, SET RETAINER
5	1	1388475	MOUNTING PLATE, CROSS CUT
6	1	1388476	MOTOR PLATE, X CUT
7	1	1388479	BEARING BLOCK, CROSS CUT
8	1	1388482	COVER, BELT, CROSS CUT
9	1	1388483	PLATE, BLADE GUARD XCUT
10	1	1388486	BLADE MOUNT, XCUT, WLD MNT
11	1	1388488	PLATE, PROX FLAG, XCUT
12	1	1388491	PLATE, PROX FLAG
13	1	1388492	PLATE, XCUT BELT DRIVE
14	1	1389203	FLANGED PULLEY
15	1	1389895	PULLEY ASSY
16	1	1393390	HUB, CAP, BLADE RETAINER
17	2	BB6002-ZZ	BEARING, BALL, 590B
18	1	CJ2090200	BLADE, 280MM, SLITTER
19	1	GG220XL050	BELT, GEAR, 175P, 378W
20	1	MM7310K32	STRAIN RELIEF, 12mm
21	4	MMAGH25CAN	LINEAR BEARING
22	1	MMJW7124	MOTOR, IEC, 1/2 HP, 0.37 KW
23	1	MMKEY5X5	5mm X 5mm KEY STOCK
24	8	SSBCM5X8	SCREW, BUTT ON CAP
25	4	SSFCM4X8	SCREW, FLAT CAP, M4X8
26	12	SSFCM5X14	M5-0.8X14, FLAT ALLEN
27	16	SSFCM6X16	M6 X 20 FLAT ALLEN
28	6	SSFCM8X16	M8 X 16 FLAT CAP SCR
29	4	SSHCM6X16	SCREW, HEX M6X16
30	8	SSHCM8X20	SCREW, HEX CAP
31	4	SSSCM5X20	M5-0.8X20, SCREW, SOCKET CA
32	4	WWF174	WASHER, FLAT, 17/4", COM
33	8	WWF5/16	WASHER, FLAT, 5/16
34	4	WWFM5	WASHER, FLAT, M5 I.D.
35	4	WWLM5	M5 LOCK WASHER
36	4	WWLM6	M6 LOCK WASHER
37	8	WWLM8	M8 LOCK WASHER

ASSEMBLY NOTE:
1) PLEASE REMOVE AND ROTATE MOTOR FEET LEFT 90°

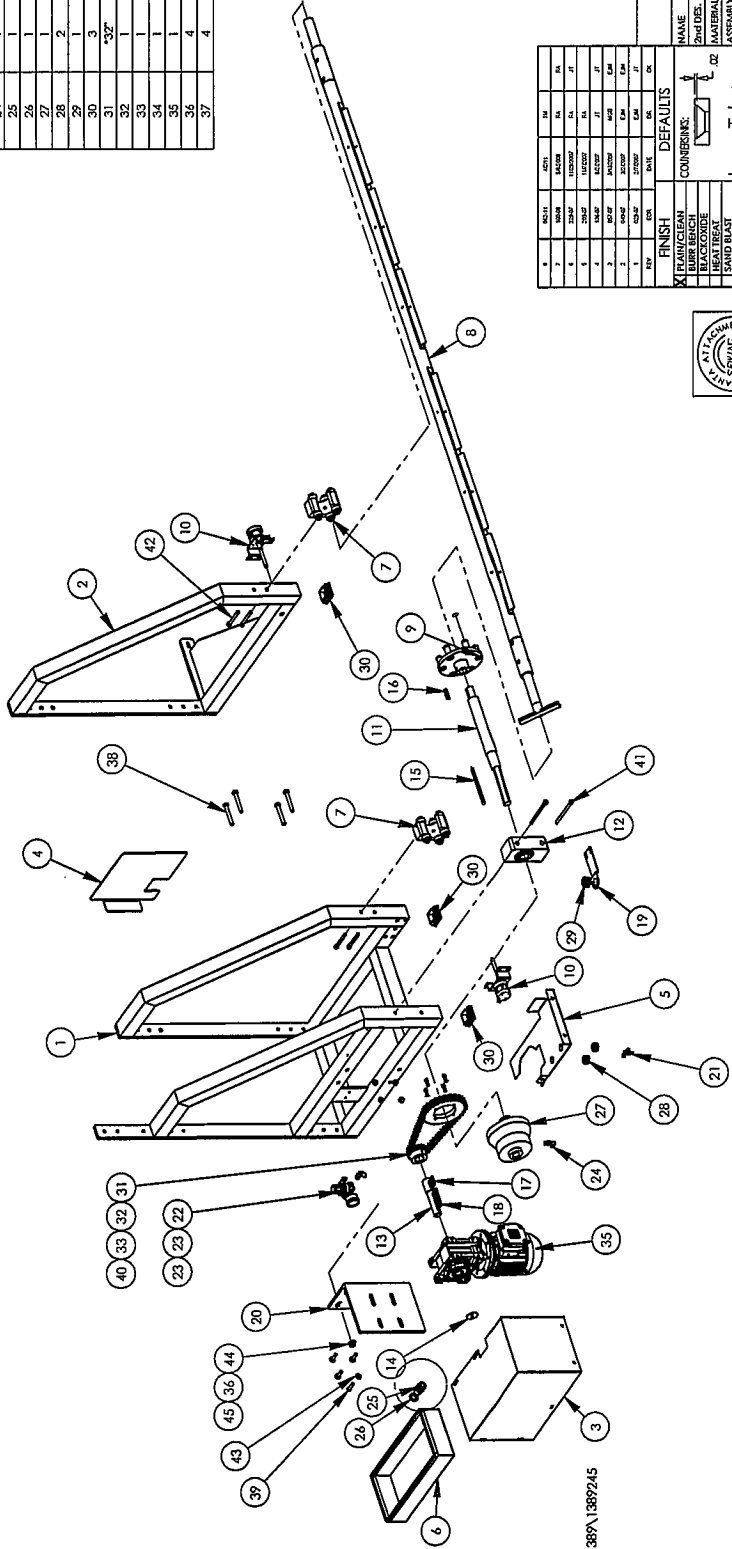


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NO.	070-11	5/2/11	TM	DR	CK	DATE	REVISION
1							
FINISH: DEFALTS							
CONTRIBUTORS:							
NAME: CROSS CUT ASSY							
2nd DES: 1393E1393EPCA							
MATERIAL AS NOTED							
PART NO.: 1388664							
DES BY: JSK							
DRAWING NO.: 1388664							
REV: 1							
DES BY: JEFF KANE							
SCALE: 1:1							
DATE: 4/9/2011							
DWG. SET: C							
WEIGHT: 63.769218							
SHEET 1 OF 1							



ITEM NO.	QTY	PART NUMBER	DESCRIPTION	ITEM NO.	QTY	PART NUMBER	DESCRIPTION
38	4	SHCM10WZ5	SCREW,HEX,CAP,1/4-20	1	1	1389241	DRIVE SUPPORT WELDMENT
39	4	SHCM30	SCREW,HEX,CAP,3/8-24	2	1	1389250	ROD SUPPORT WELDMENT
40	4	SSCO1048	1/4-20 X 3/4 SOC CAP SC	3	1	1389261	COVER MOTOR WINDER
41	2	SSCMX120	SOCKET HEAD SCREW M8X1.20	4	1	1389263	BELT GUARD, INNER
42	4	SSCMX70	SCREW,SOC,CAP,M8X75	5	1	1389472	CLOSURE PLATE GUARD,LOWE
43	4	WVFT1/4	WASHER,FLAT,1/4",COM	6	1	1389491	TRAY ASSEMBLY
44	4	WVFM10	WASHER,FLAT,M10 LD.	7	2	1393058	CRABLE ASSEMBY
45	4	WVLM10	M10 LOCK WASHER	8	1	1393139	TAKE UP DRIVE ROD
46	4	WVLM8	M8 LOCK WASHER	9	1	1393260	DRIVE DOG
				10	2	1393301	TABLE LOCKING ASSY
				11	1	1393333	CLUTCH SHAFT
				12	1	1393334	BLOCK, BEARING, 30MM
				13	1	1393357	SHAFT, OUTPUT
				14	1	1393364	RETAINER WASHER
				15	1	1393365	KEY, CLUTCH
				16	1	1393366	KEY, DRIVE DOG
				17	1	1393368	KEY, SMALL PULLEY
				18	1	1393369	KEY, GEAR MOTOR
				19	1	1393491	BRKT, ANTI-ROTATION
				20	1	1961-331	MOUNT, MOTOR
				21	1	AA2001F-03	FLOW CONTROL LINE, 5/32
				22	1	AAASR20008	REG-O-140 W/GAUGER, BRKT
				23	2	AAGME-4-4	ELBOW, MALE, 1/4", ANPT
				24	1	AAGMEL-5-8	QUICK MALE ELBOW, LONG
				25	1	FF2200	STRAIN RELIEF, 1/2", NPT
				26	1	FR8463	NUT, LOCK, 1/2", NPT, NYLON, BLK
				27	1	MM805275	CLUTCH LAIR, 1.0 B, 370 IN-L
				28	2	MM9307K63	GROMMET, 1/2", 1.125, 1.25GV
				29	1	MM9307K69	GROMMET, 5/8", 1.125, 1.25GV
				30	3	MM956SK8	PLUG, BLACK, Z' SQ
				31	1	MMD35 (S2LG)	CHAIN, STEEL, DBL #35-2 X 32IN LG
				32	1	MMD3582M1	SPROCKET, 27T, DBL, NO.35
				33	1	MMD3584BM1	SPROCKET, 48T, DBL, NO.35, MO
				34	1	MMD35SCL	MASTER LINK, DBL, #35 CHAIN
				35	1	MMRV0501-30	MOTOR, GEARBOX, 0.37KW, 3PH
				36	4	NNHM10X1.5	NUT, HEX, M10X1.5
				37	4	NNHM8X1.25	M8 X 1.25 HEX NUT



FINISH	DEFUALTS
FRAM/CLEAN	OK
BLACK ENDR	OK
HEAT TREAT	OK
SAND BLAST	OK
PAINT	OK
CLEAR CHROME	OK
TUMBLAVE	OK
Other	OK

COUNTERSINKS	DE
Loose Tolerance	
X = 1.00	
XX = 1.00	
XXX = 1.00	
XXXX = AS SPECIFIED	

NAME	WINDER ASSEMBLY
2nd IDS.	1393C
MATERIAL	AS NOTED
ASSEMBLY	1393C
DES. BY	MGB
CHK. BY	EJM
DATE	1/12/2007
SCALE	1:16
DWG. SIZE	B
WEIGHT	22.096253

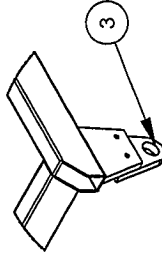
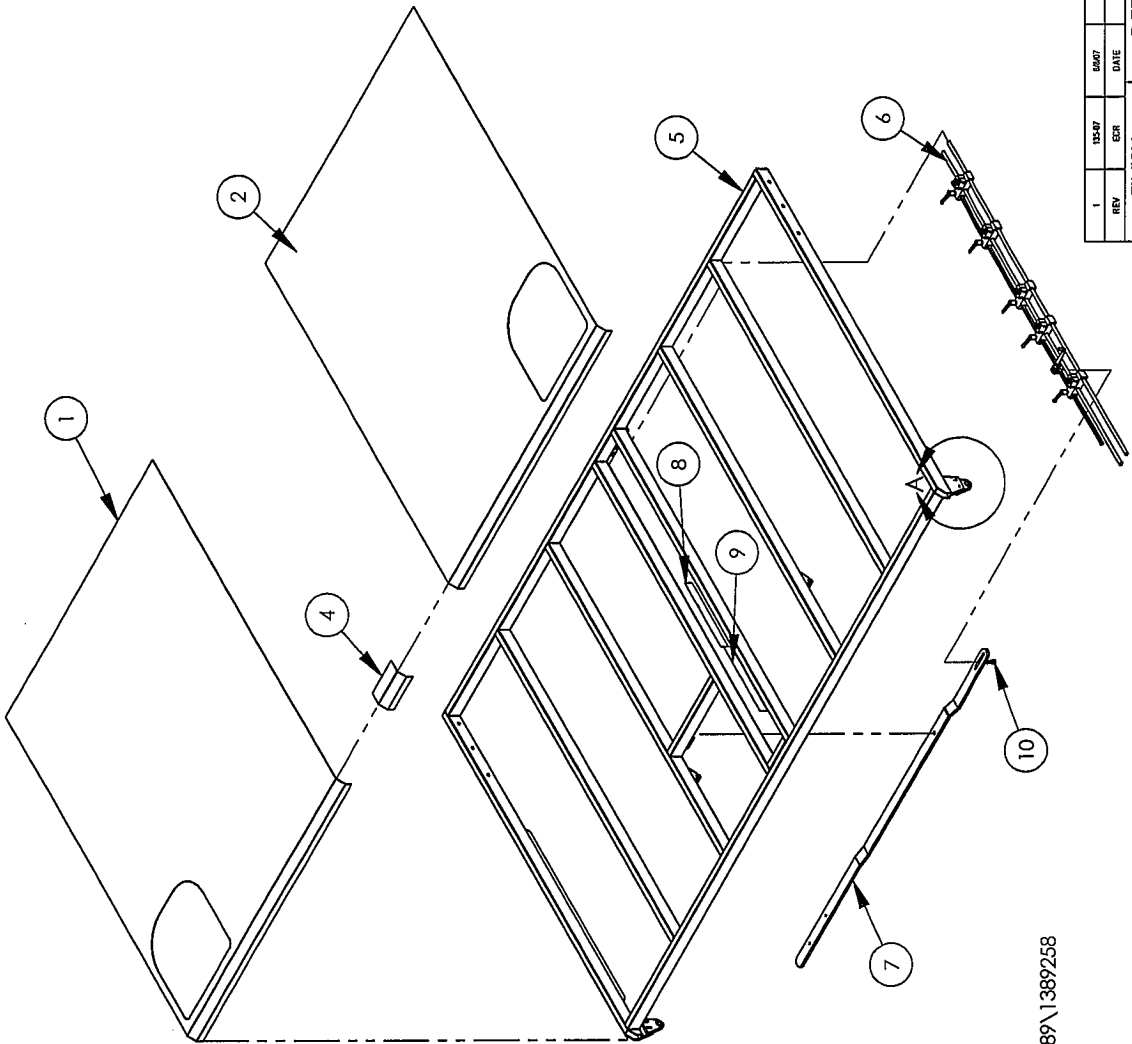
REV	DESCRIPTION
8	1389245



100-08

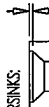
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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1389256	TOP PANEL, RIGHT
2	1	1389259	TOP PANEL, LEFT
3	2	1389706	PIVOT, TABLE
4	1	1393091	TOP PANEL, CENTER
5	1	1393095	EXIT TABLE WELDMENT
6	1	1393125	EYE ADJUSTMENT ASSY
7	1	1393300	LEVER, EYE ADJUSTMENT
8	1	MM19 10A23	RULER, SILVER MYLAR 36"
9	1	MM19 10A43	RULER, SILVER MYLAR 36"
10	2	SSAS024024	3/8 X 3/8 X 5/16-18 SHLD, BOLT



DETAIL A
SCALE 1 : 8

REV	DATE	BY	CHK	DESCRIPTION
1	1/12/2007	PBD	PBD	ASSEMBLY 11393C

FINISH	DEFULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS
<input type="checkbox"/> BURR BENCH	 .02
<input type="checkbox"/> BLACK OXIDE	Loose Tolerance
<input type="checkbox"/> HEAT TREAT	X = ±.100
<input type="checkbox"/> SAND BLAST	XX = ±.050
<input type="checkbox"/> BUFF	XXX = ±.015
<input type="checkbox"/> PAINT	XXXX = AS SPECIFIED
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
Other	

ATLANTA ATTACHMENT COMPANY	
NAME	PANEL TABLE ASSEMBLY
2nd DES.	WITH WASTE HOLES
MATERIAL	AS NOTED
ASSEMBLY	11393C
DES. BY	PBD
DR. BY	PBD
CK. BY	-
SCALE	1:24
DATE	1/12/2007
DWG. SIZE	A
WEIGHT	207.704716
PART NO.	1389258
DRAWING NO.	1389258
REV	1

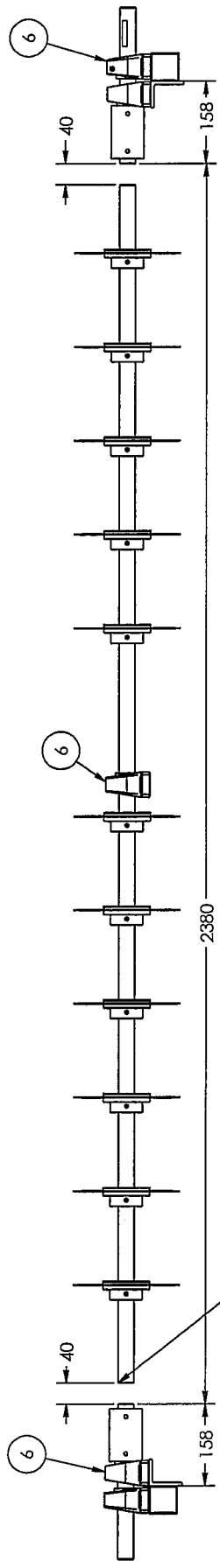


NOTES:
1. ATTACH 3 TOP PANELS WITH DOUBLE SIDED TAPE.

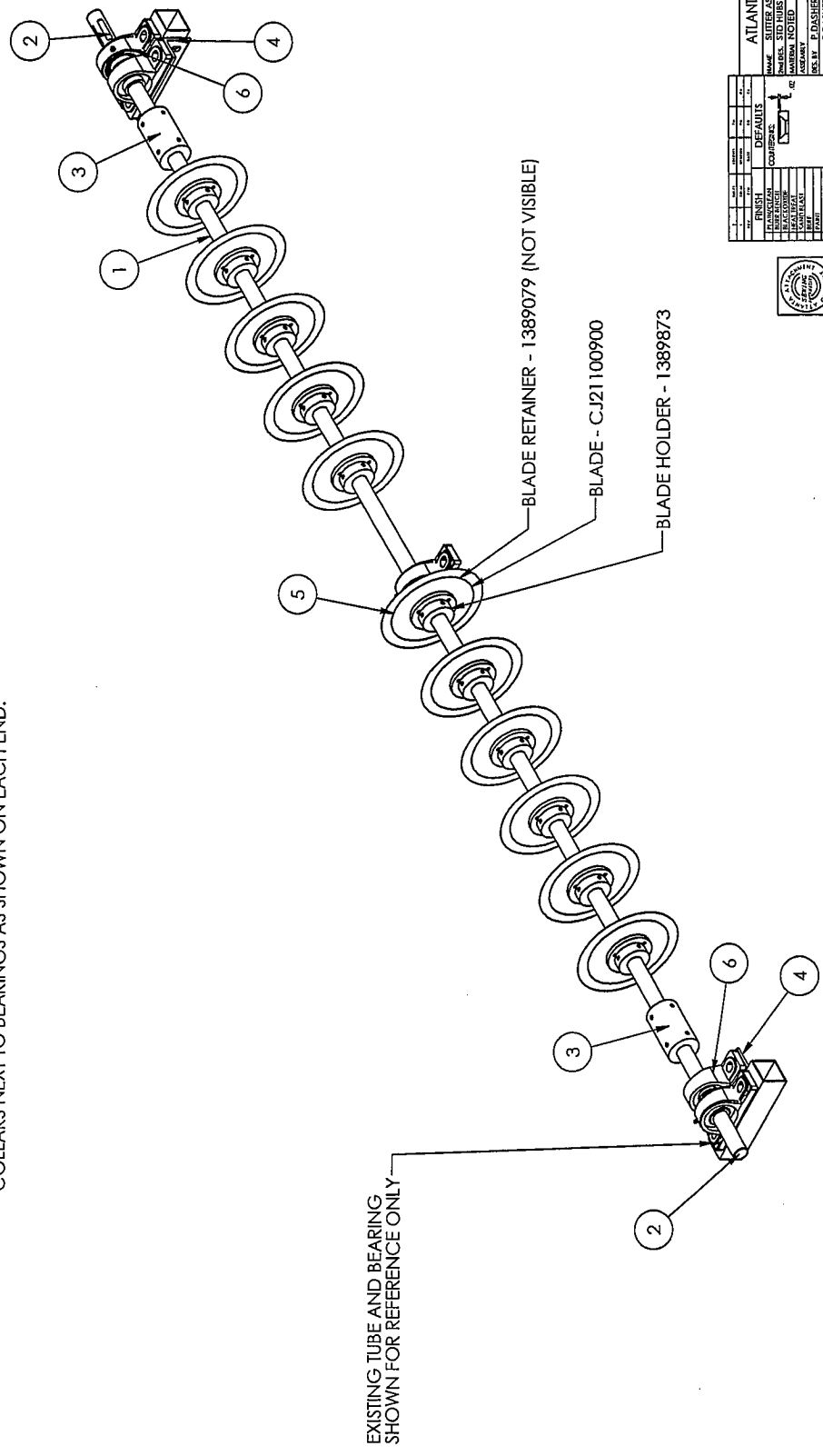
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ITEM NO.	Default/QTY.	PART NUMBER	DESCRIPTION
1	1	1389857	DRIVE SHAFT, 30MM X 2300MM
2	2	1389858	DRIVE SHAFT, 30MM X 300MM
3	2	1389859	COUPLING, 30MM X 4 IN
4	2	1389874	MOUNT ANGLE BEARING
5	11	1393149	BSW SLITTER ASSEMBLY
6	5	BBUCP206	BEARING, PILLOWBLOCK



INSTALL SHAFTS CENTERED WITH 40MM GAP AT BOTH ENDS.
 CONNECTING COLLAR STRADDLES GAP.
 BLADE ASBLYS CAN BE INSTALLED THRU GAPS BY SLIDING
 COLLARS NEXT TO BEARINGS AS SHOWN ON EACH END.



SHEET 1 OF 1

ATLANTA ATTACHMENT COMPANY

REV 1389860

DATE 12/13/2007

SCALE 1:5

DESIGNER P. DASHNER

CHECKED JEFF THOMAS

DRAWN BY

PART NO. 1389860

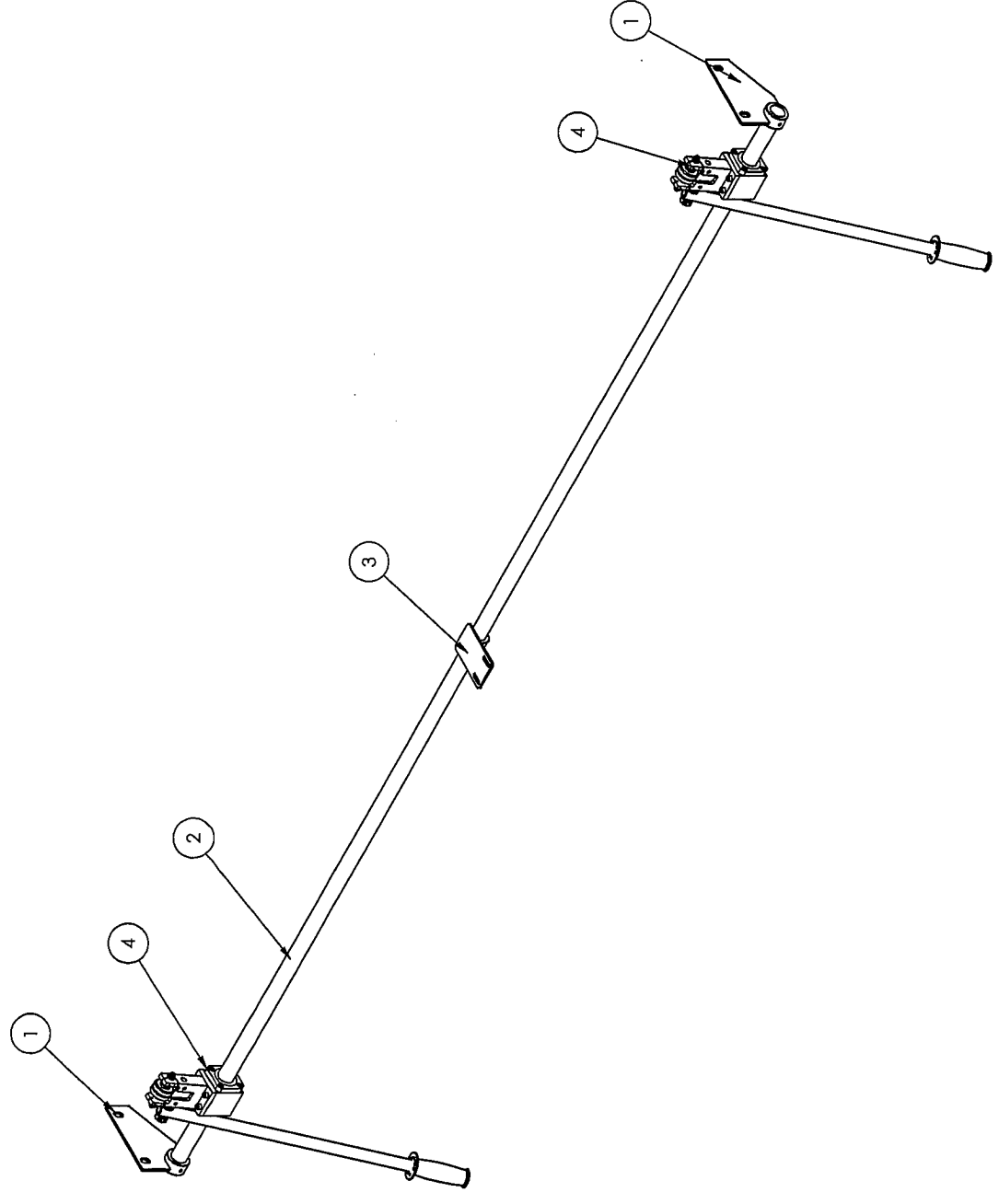
REV 2

01248

S:\1389\1389860

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ITEM NO.	Default/Qty.	PART NUMBER	DESCRIPTION
1	2	1389875	MOUNT, END, 30MM SHAFT
2	1	1389877	ROD, 30MMX2720, 60 CASE
3	1	1389879	TUBE SUPPORT, 30MM
4	2	1389884	SHARPENER ASBLY, SLITTERS



521327N1389876

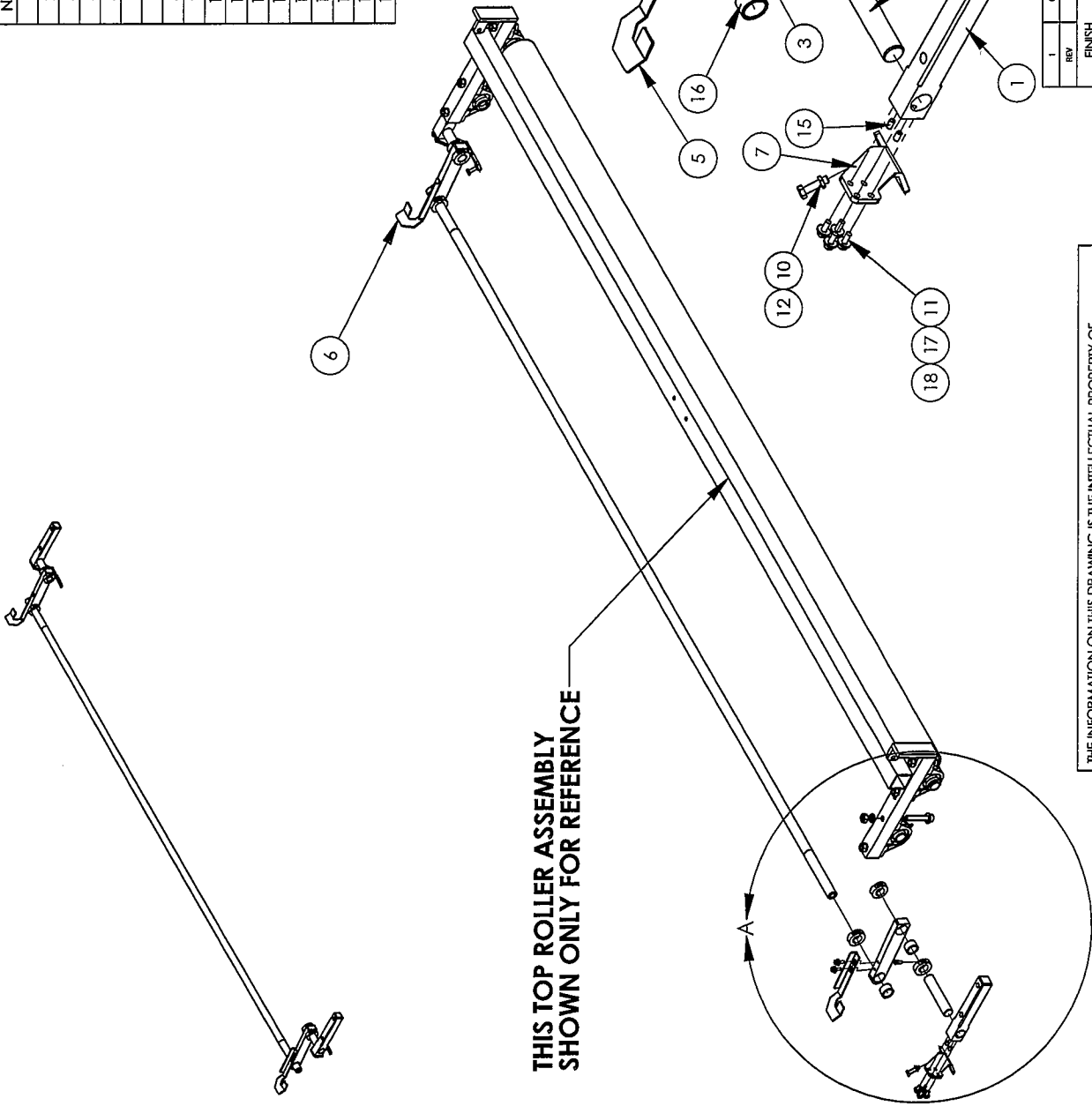
SHEET 1 OF 1

FINISH		ATLANTA ATTACHMENT COMPANY	
DATE	1/10/2008	NAME	SLITTER SHARPENER ASBLY
BY	J. THOMAS	DATE	12/21/2007
CHECKED	J. THOMAS	REVISION	02
APPROVED	J. THOMAS	REVISION	01
DATE	1/10/2008	REVISION	01
BY	J. THOMAS	REVISION	02
CHECKED	J. THOMAS	REVISION	03
APPROVED	J. THOMAS	REVISION	04
DATE	1/10/2008	REVISION	05
BY	J. THOMAS	REVISION	06
CHECKED	J. THOMAS	REVISION	07
APPROVED	J. THOMAS	REVISION	08
DATE	1/10/2008	REVISION	09
BY	J. THOMAS	REVISION	10
CHECKED	J. THOMAS	REVISION	11
APPROVED	J. THOMAS	REVISION	12



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ITEM NO.	Hardware Shown/GTY.	PART NUMBER	DESCRIPTION
1	2	1388141	MOUNT, PIVOT SHAFT
2	2	1388142	SHAFT, STUB, 1" X 5"
3	2	1388143	ARM, SLITTER WEIGHTED BAR
4	1	1388144	BAR, WEIGHTED
5	1	1388145	PLATE, SUPPORT, BAR
6	1	1388146	PLATE, SUPPORT, BAR
7	1	1388678	PLATE, WEIGHTED BAR STOP
8	1	1388678	PLATE, WEIGHTED BAR STOP
9	6	CCCL16F	COLLAR, 1" CLAMP TYPE
10	2	NNJM8	NUT, JAM, M8, ZINC PLATED
11	8	SSHCM6X16	SCREW, HEX CAP M6X16
12	2	SSHCM8X30	SCREW, HEX CAP M8X30
13	6	SSSC05032	1/4-28 X 1/2, SOC CAP
14	4	SSSCM6X20	SCREW, SOCKET CAP
15	4	SSSM6X12	M6 SET SCREW, 12MM L
16	4	UUAA102-6	BEARING, BRZ, 1.003ID 1.254OD, .75L
17	12	WWFST1/4	WASHER, FLAT, SAE, 1/4
18	12	WWL1/4	WASHER, LOCK, 1/4



THIS TOP ROLLER ASSEMBLY SHOWN ONLY FOR REFERENCE

DETAIL A
SCALE 1:7

REV	DATE	BY	CHK	APP	DESCRIPTION
1	08/11	DR	TM	DR	CK

ATLANTA ATTACHMENT COMPANY

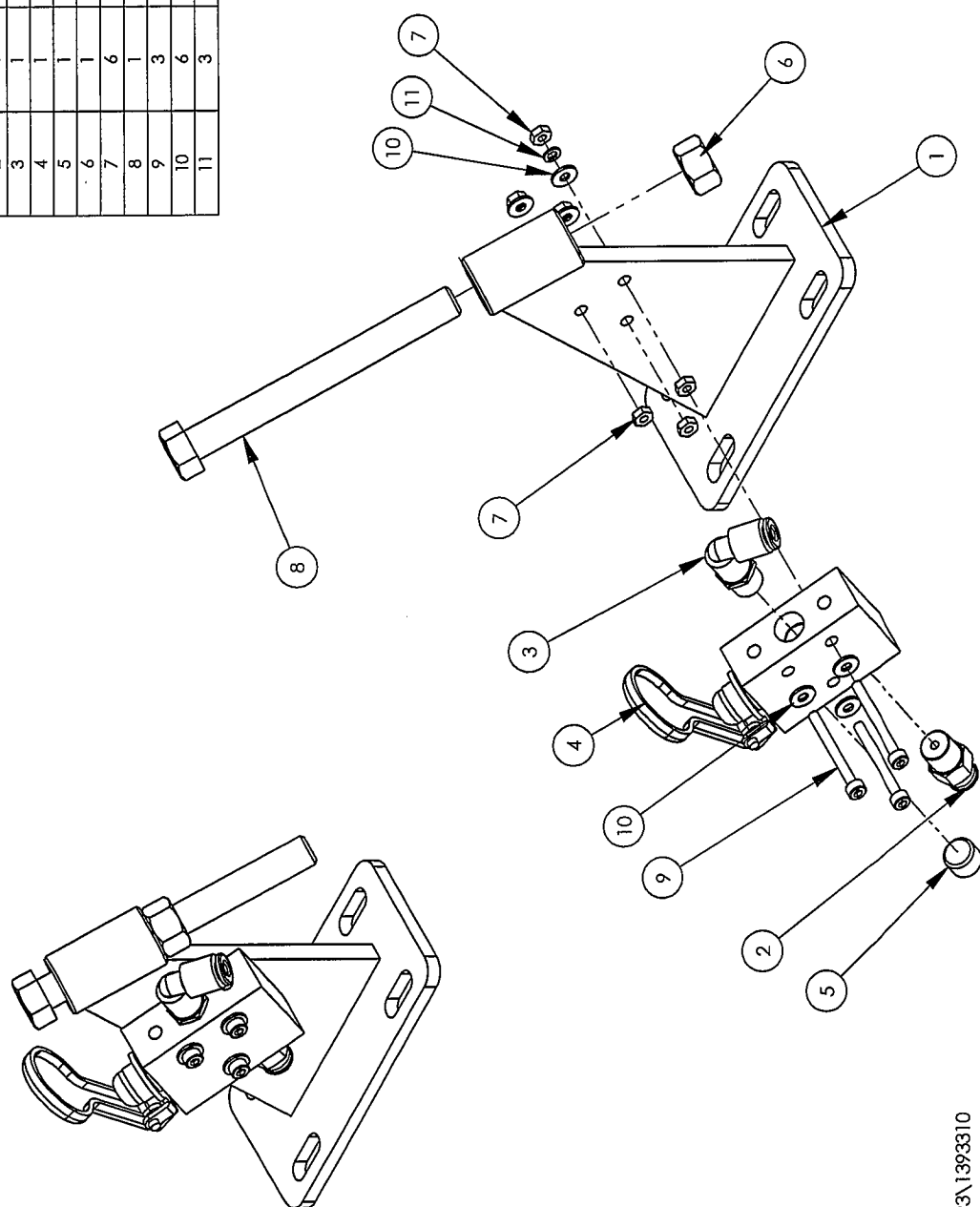
NAME	WEIGHTED SLITTER BAR ASSEMBLY
2nd DES.	1393C WEIGHT SLITTER BAR
MATERIAL	SEE NOTED
ASSEMBLY	1393C
DES. BY	Jeff Kne
CK. BY	MATT DASHER
PART NO.	1393-K106
DRAWING NO.	9002643
REV	1

SCALE: 1:16 DATE: 5/11/2009 DWG SIZE: A WEIGHT: 223.96272g

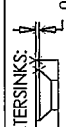
FINISH	DEFAULTS
PLAIN/CLEAN	COMBININGS
BLUER/BENCH	
BLACK/ODI	
BLACK/BLAST	
BLACK/BLAST	
BLUFF	
PAINT	
CLEAR CHROME	
TIME/SAVE	
CH	
OTHER	

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393240	ARM STOP WELDMENT
2	1	AAQMC-5-8	QU. MALE CONN 5/32X1/8
3	1	AAQME-5-8	QUICK MALE ELBOW
4	1	AAV41-P34T	VALVE SPOOL 4-WAY
5	1	MM454K11	PLUG, 1/8" PIPE
6	1	NNH3/8-16	3/8-16 HEX NUT
7	6	NNHM3X0.5	NUT, HEX, M3-0.5
8	1	SSH25224F	3/8-16 X 3-1/2 HEX HEAD FULL THD
9	3	SSSCM3X30	M3-0.5 X 30 SOC CAP
10	6	WWF4	WASHER, FLAT #4
11	3	WWL4	#4 LW



S:\1393\1393310

1	REV	139306	EM	JT	CR
2	DATE	4/27/2006	DR		
3	FINISH	DEFAULTS			
4	PLAIN/CLEAN	COUNTERSINKS: 			
5	BURR BENCH	Loose Tolerance			
6	BLACKOXIDE	X = ±.100			
7	HEAT TREAT	XX = ±.050			
8	SAND BLAST	XXX = ±.015			
9	BUFF	XXXX = AS SPECIFIED			
10	PAINT	Other			
11	CLEAR CHROMATE				
12	TIMESAVE				
13	OIL				

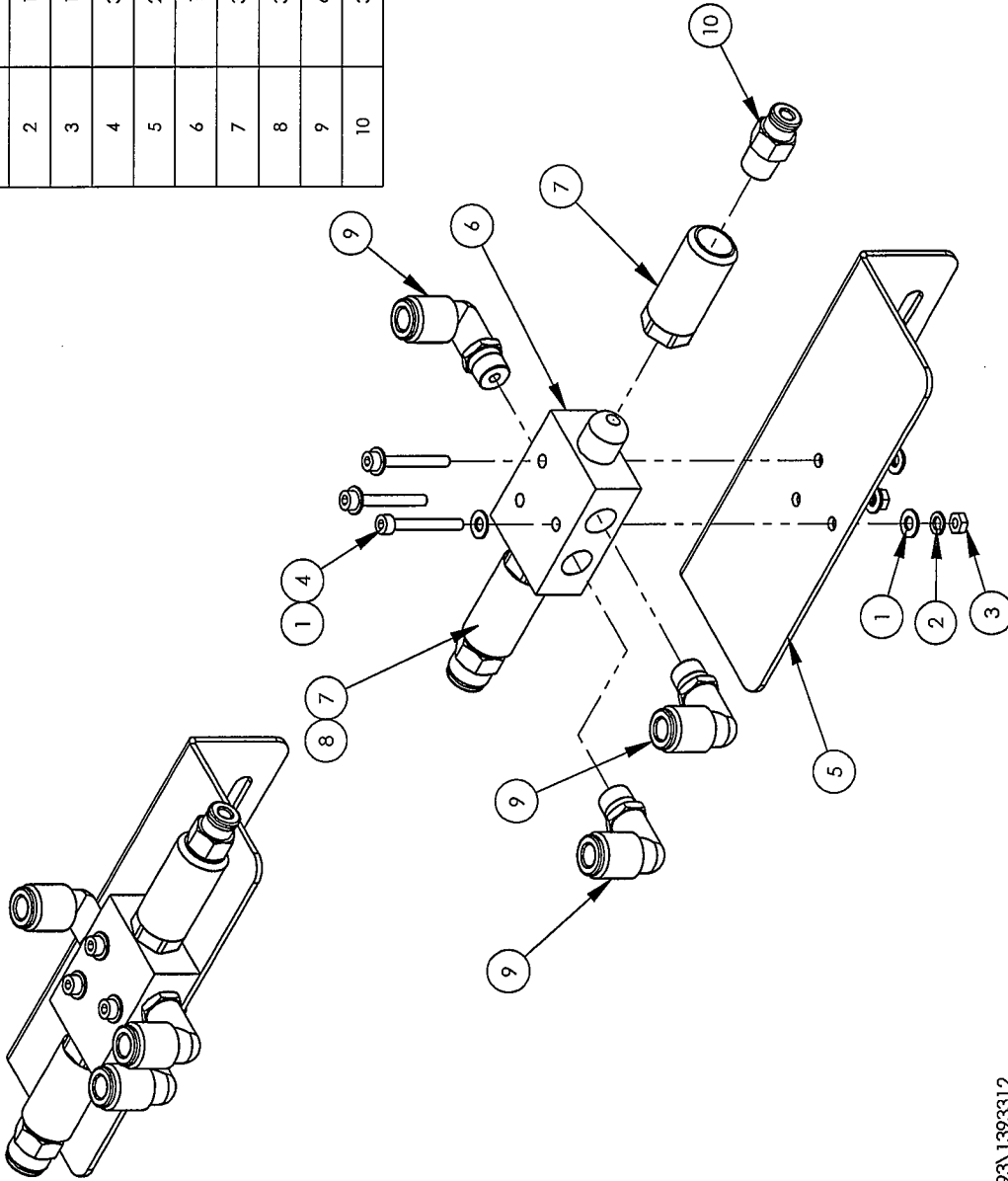
ATLANTA ATTACHMENT COMPANY
NAME: TABLE STOP ASSY
2nd DES: 1393
MATERIAL: AS NOTED
ASSEMBLY: 11393A
DES. BY: MGB
DR. BY: MGBaker
CK. BY: EJM
SCALE: 1:2
DATE: 2/23/2006
PART NO.: 1393310
DRAWING NO.: 1393310
REV: 1
DWG SIZE: A
WEIGHT: 620.24008



070-06

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1393311	MOUNTING BRACKET
2	1	AAGMC-4-B	QUICK MALE CONN, 1/4X1/8
3	1	AAGMC-5-8	QU. MALE CONN 5/32X1/8
4	3	AAGME-4-8	ELBOW, QUICK MALE, 1/4X1/8
5	2	AAV341A	HUMPHREY VALVE
6	1	AAV41-PP	HUMPHREY VALVE, 4-WAY
7	3	NNHM3X0.5	NUT, HEX, M3-0.5
8	3	SSSCM3X25	SCREW, SOCKET CAP, M3 X 30MM
9	6	WWFS6	WASHER, FLAT, #6
10	3	WWL6	WASHER, LOCK, #6



S:\1393\1393312

REV	DATE	BY	CHK	APP
1	2/6/2006	EJM		

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	
<input type="checkbox"/> BURR BENCH	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

COUNTERSINKS: .02

Loose Tolerance
 X = ±.100
 XX = ±.050
 XXX = ±.015
 XXXX = AS SPECIFIED

ATLANTA ATTACHMENT COMPANY

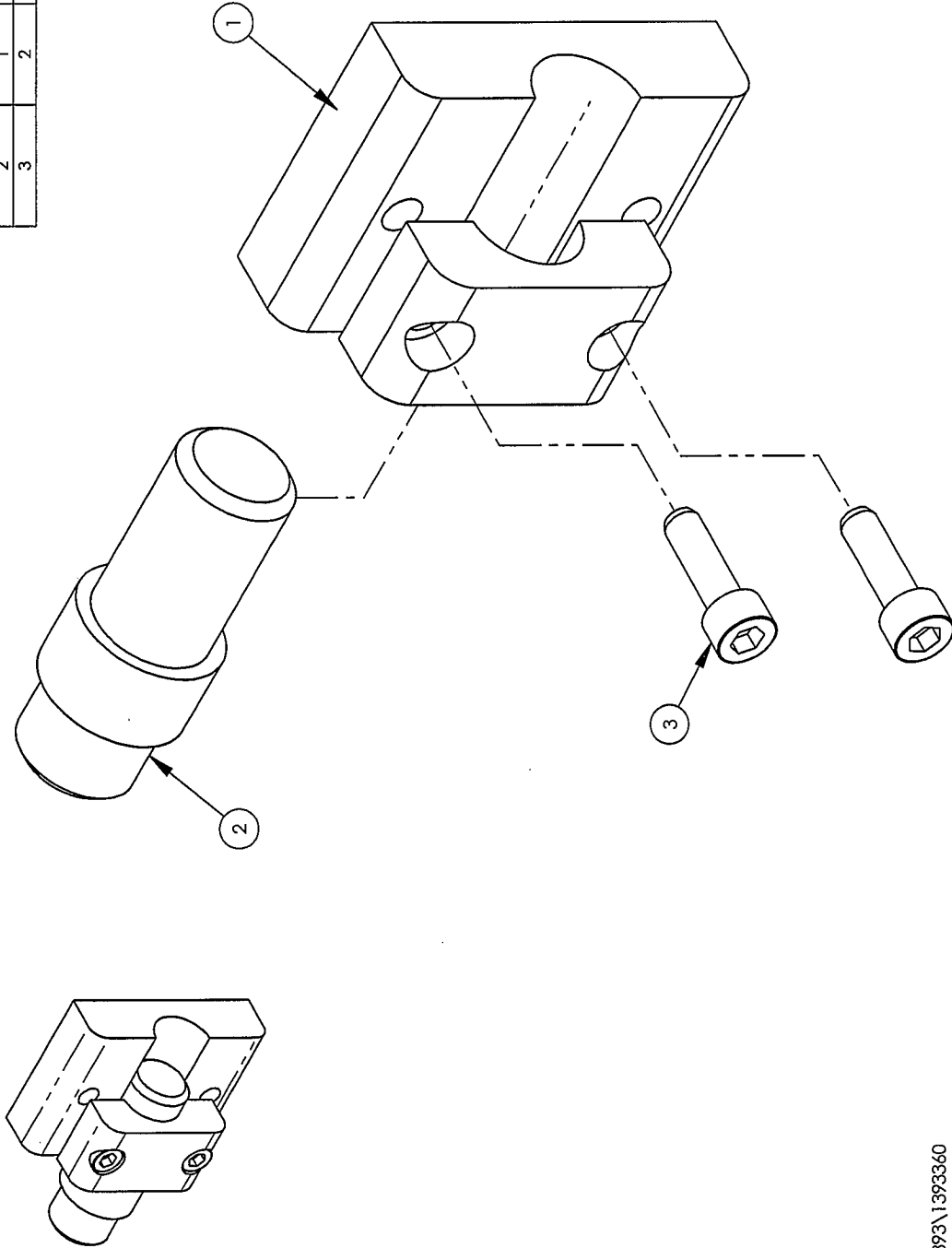
NAME LOCK PIN VALVE ASSY
 2nd DES. 1393
 MATERIAL AS NOTED
 ASSEMBLY 1393A, 1393C
 DES. BY MGB
 DR. BY MGBaker
 CK. BY EJM
 SCALE 1:2
 DATE 2/6/2006
 PART NO. 1393312
 DRAWING NO. 1393312
 REV 1
 DWG SIZE: A WEIGHT 0.900401



070-06

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393358	PIVOT BLOCK, TABLE
2	1	1393359	PIVOT PIN, TABLE
3	2	SSSCM6X20	SCREW, SOCKET CAP



S:\1393\1393360

ATLANTA ATTACHMENT COMPANY	
NAME	TABLE PIVOT ASSY
2nd DES.	1393
MATERIAL	AS NOTED
ASSEMBLY	11393A
DES. BY	MGB
DR. BY	MGBCKET
CK. BY	-JEFF THOMAS
SCALE	1:1
DATE	4/5/2006
DWG SIZE	A
WEIGHT	1.313019
PART NO.	1393360
DRAWING NO.	1393360
REV	0

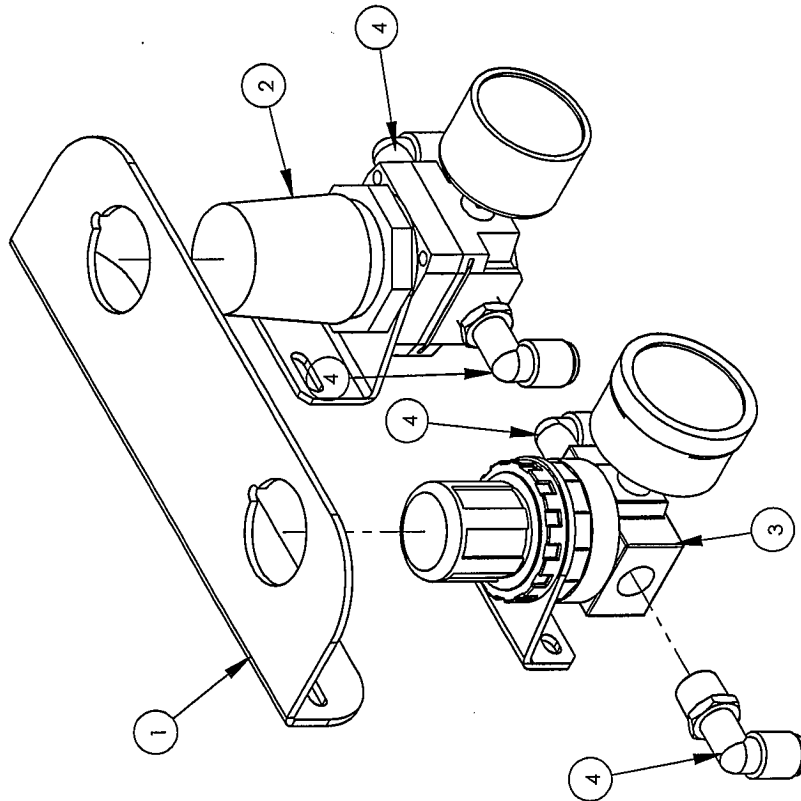
DEFAULTS	
FINISH	<input checked="" type="checkbox"/> PLAIN/CLEAN
	<input type="checkbox"/> BLAIR BENCH
	<input type="checkbox"/> BLACKOXIDE
	<input type="checkbox"/> HEAT TREAT
	<input type="checkbox"/> SAND BLAST
	<input type="checkbox"/> BUFF
	<input type="checkbox"/> PAINT
	<input type="checkbox"/> CLEAR CHROMATE
	<input type="checkbox"/> TIMESAVE
	<input type="checkbox"/> OIL
	Other
COUNTERSINKS	<input type="checkbox"/> .02



219-06

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393392	BRACKET, VALVE MOUNTING
2	1	AA198-508	REGULATOR, 0-160 W/GAUGE &
3	1	AAMSR20008	REG, 0-140 W/GAUGE & BRKT
4	4	AAQME-4-4	ELBOW, MALE, 1/4X1/4NPT



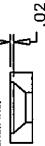
S:\1393\1393394

REV	DATE	BY	CHK	QTY
5	04/07	MJB	EJM	
4	07/07	FPD	EJM	
3	03/06	MJB	EJM	
2	02/06	JK	EJM	
1	02/06	JK	EJM	

FINISH

PLAIN/CLEAN
BURR BENCH
BLACKOXIDE
HEAT TREAT
SAND BLAST
BUFF
PAINT
CLEAR CHROMATE
TIMESAVE
OIL
Other

COUNTERSINKS:



.02

DEFAULTS

ATLANTA ATTACHMENT COMPANY

NAME SHARPENER, KNIFE, REG. AS

2nd DES. 1393C

MATERIAL SEE NOTED

ASSEMBLY 1393C

PART NO. 1393394

DES. BY JSK

DR. BY Jeff Kane

CK. BY -

SCALE 1:2

DATE: 5/1/2006

DWG SIZE: A

WEIGHT 1.272673

REV

DRAWING NO. 1393394

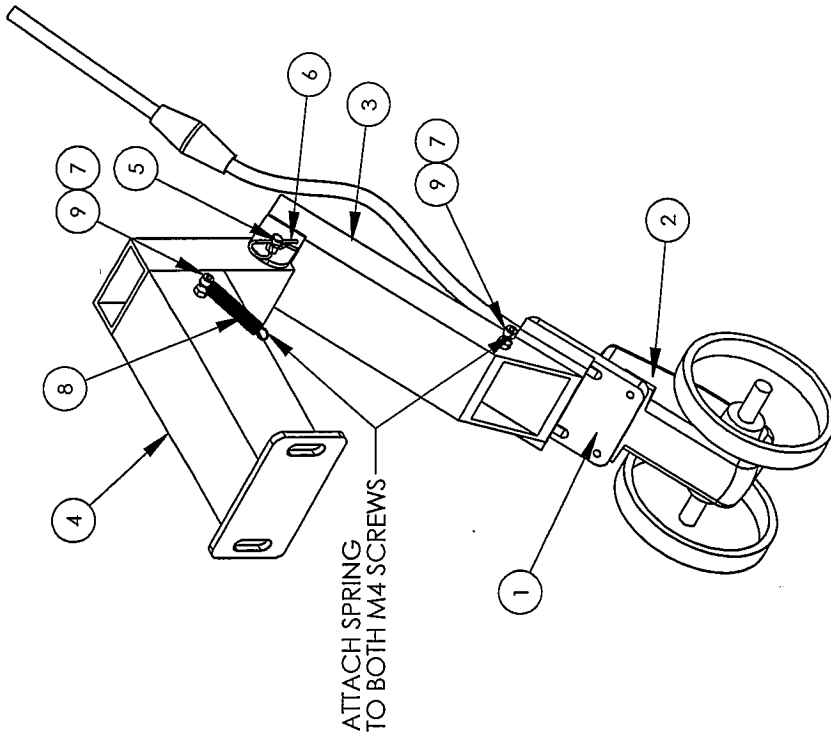
5



XXX-XX

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ITEM NO.	1393BSA SETTING/QTY.	PART NUMBER	DESCRIPTION
1	1	1388420	PLATE, ENCODER MOUNT
2	1	1389794	CABLE, ENCODER, ASSEMBLY
3	1	1393668	COUNTER ARM, MOVING
4	1	1393670	BRACKET, STAND-OFF WELD
5	1	1393675	PIVOT PIN ASSEMBLY
6	1	MM98335A04	SPRING CLIP, .06 WIRE
7	2	NNHM4X0.7	NUT, HEX, M4-0.7
8	1	RRLE030CD7	SPRING, EXT. 030X.31X2.0
9	2	SSSCM4X16	SCREW, SOCKET CAP



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S:\1393\1393676

3	20047	10/17/2007	MDF	JT
2	21147	12/26/07	RA	JT
1	20047	10/03/2007	RA	JT
REV	ECR	DATE	DR	CK

FINISH	DEFAULTS	NAME
PLAIN/CLEAN	COINTEGRINS	ENCODER ASSEMBLY
BURR BENCH		
BLACK OXIDE		
HEAT TREAT		
PHOSPHATE		
PAINT		
CLEAR CHROMIUM		
TIME SAVE		
OIL		
OTHER		

ASSEMBLY	DESIGN	DATE	SCALE
11393C	JSK	7/25/2007	1:4
11393BSA	JSK		
11393BRC	JSK		

REV	DATE	BY	CHK	SCALE
1	7/25/2007	JSK	JSK	1:4
2		JSK	JSK	
3		JSK	JSK	
4		JSK	JSK	

REV	DATE	BY	CHK	SCALE
1	7/25/2007	JSK	JSK	1:4
2		JSK	JSK	
3		JSK	JSK	
4		JSK	JSK	

REV	DATE	BY	CHK	SCALE
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2		JSK	JSK	
3		JSK	JSK	
4		JSK	JSK	

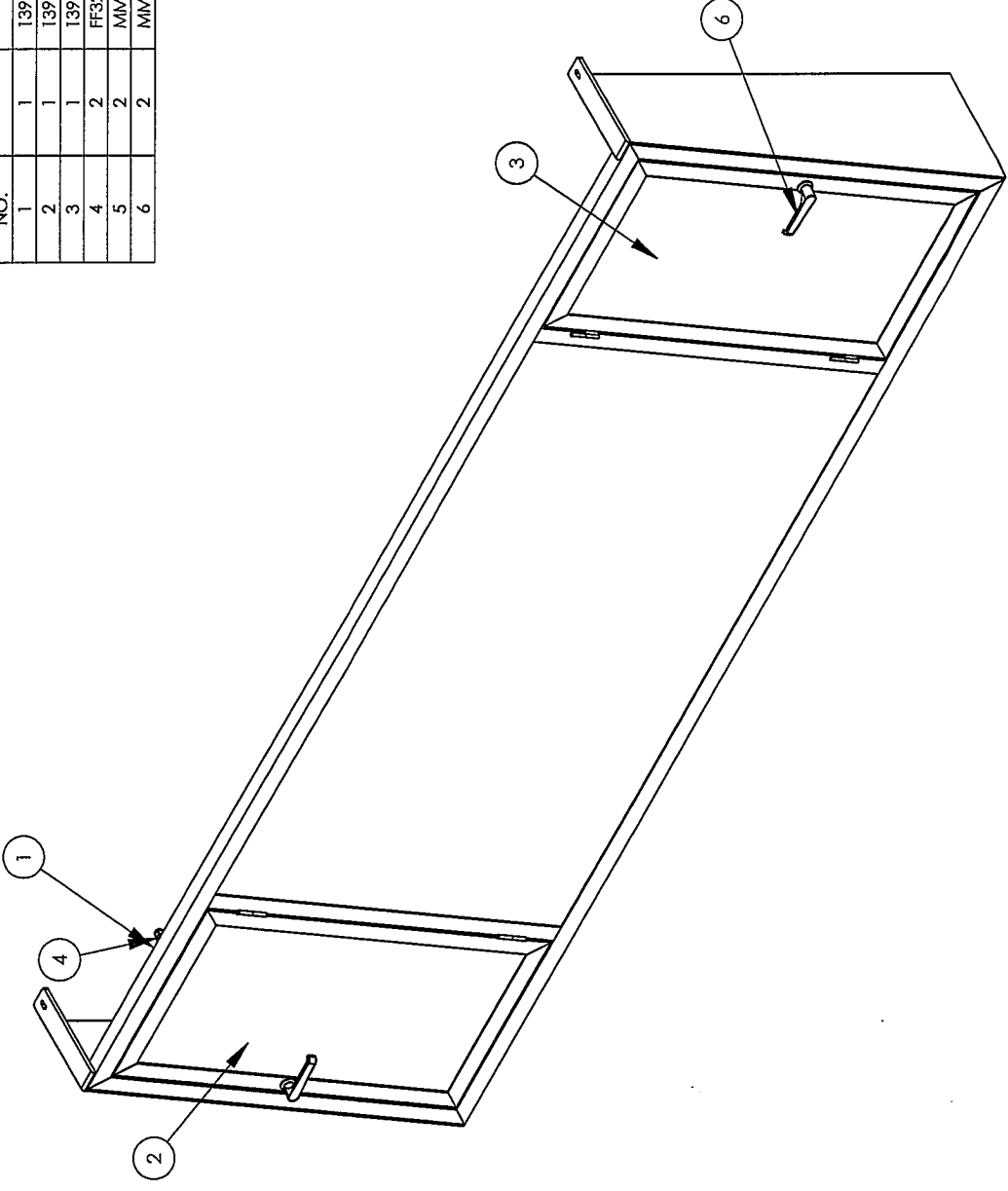
REV	DATE	BY	CHK	SCALE
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2		JSK	JSK	
3		JSK	JSK	
4		JSK	JSK	

REV	DATE	BY	CHK	SCALE
1	7/25/2007	JSK	JSK	1:4
2		JSK	JSK	
3		JSK	JSK	
4		JSK	JSK	

REV	DATE	BY	CHK	SCALE
1	7/25/2007	JSK	JSK	1:4
2		JSK	JSK	
3		JSK	JSK	
4		JSK	JSK	

ATLANTA ATTACHMENT COMPANY
150-07

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393762	UPPER FRONT GUARD WELD
2	1	1393763	DOOR GUARD, LH
3	1	1393764	DOOR GUARD, RH
4	2	FF3210	STRAIN RELIEF, 9MM HUB
5	2	MM65665K32	SAFETY SWITCH
6	2	MMELH149	LATCH HANDLE




S:\1393\1393770

ATLANTA ATTACHMENT COMPANY	
NAME	FRONT GUARD ASSY
2nd DES.	REPLACES 1393420
MATERIAL	ASSEMBLY 1393A
ASSEMBLY	1393A
DES. BY	MGB
DR. BY	MGBaker
CK. BY	-JEFF THOMAS
SCALE	1:14
DATE	11/1/2006
DWG. SIZE	A
WEIGHT	377.004989
PART NO.	1393770
DRAWING NO.	1393770
REV	0

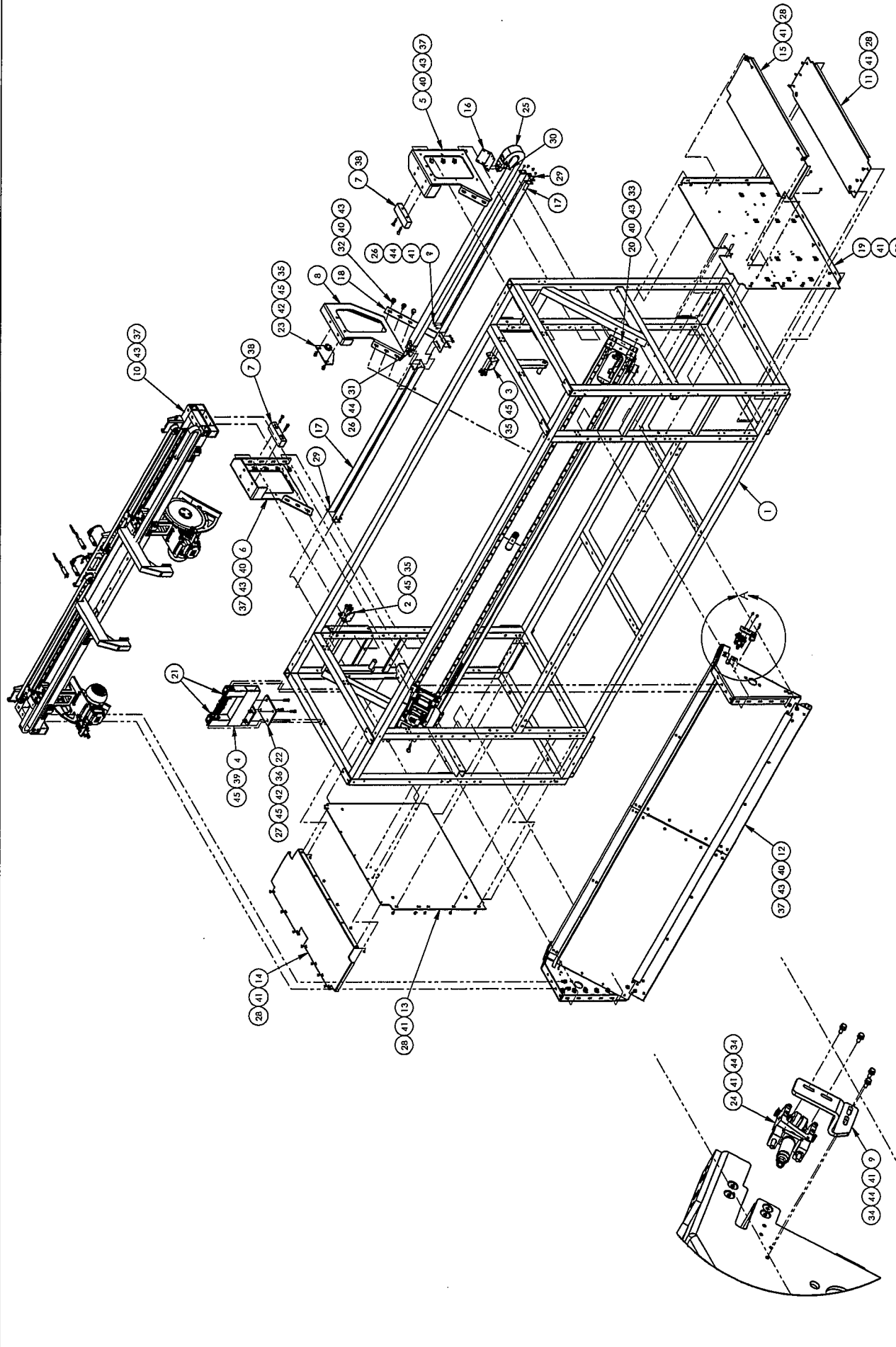
FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS: .02
<input type="checkbox"/> BLUR BENCH	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVER	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

Loose Tolerance
 X = ±1.00
 XX = ±0.050
 XXX = ±0.015
 XXXX = AS SPECIFIED



304-06

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SHEET 2 OF 2

ATLANTA ATTACHMENT COMPANY

NAME	FRAME ASSEMBLY	DATE	9/9/2010
2nd DES. SIZE		DWG. NO.	1388233
MATERIAL	SEE NOTED	DES. BY	JKK
ASSEMBLY	1388232	CHK. BY	
		DRAWING NO.	1388233
		REV	2
		SCALE	1:16
		DWG. SITE	C
		WEIGHT	900079.240

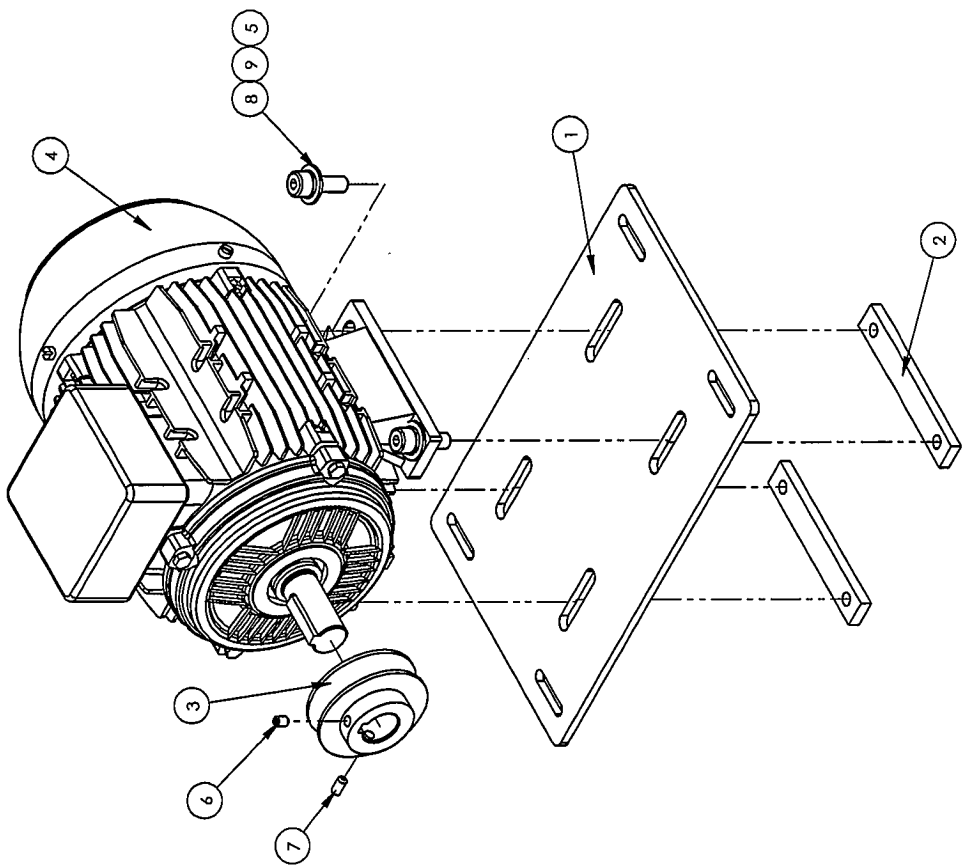
FINISH	DEFULTS	COMMENTS
FLAT GREEN		
BLACK BRASS		
BLACK OXIDE		
HEAT TREAT		
BLUES		
CHROME PLATE		
OTHER		

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14710

ITEM NO.	Hardware Shown/ QTY.	PART NUMBER	DESCRIPTION
1	1	1388263	PLATE-MOTOR MOUNT
2	2	1388264	NUT PLATE-MOTOR MOUNT
3	1	1389606	PULLEY, SLITTER MOTOR
4	1	MM90S11B3	MOTOR, 1.1KW, IEC-B3, 1.5HP
5	4	SSSCM10X30	10M X 30MM, SOC CAP
6	1	SSSS01024	SCREW, SET, 1/4-20 X 3/8
7	1	SSSS01032	1/4-20 X 3/8 NYLON PT
8	4	WWFPM10	WASHER, FLAT, M10 I.D.
9	4	WWLMM10	M10 LOCK WASHER



SHEET 1 OF 1

ATLANTA ATTACHMENT COMPANY	
NAME	SLITTER MOTOR DRIVE ASM
2nd DSG	13923E
MATERIAL SEE NOTED	
ASSEMBLY	1388276
DESIGNER	JFK
DATE	9/16/2010
SCALE	1:3
REV	0
CHK BY	JEFF KANE
DATE	9/16/2010
1 DWS SITE	B
WEIGHT	42.36366

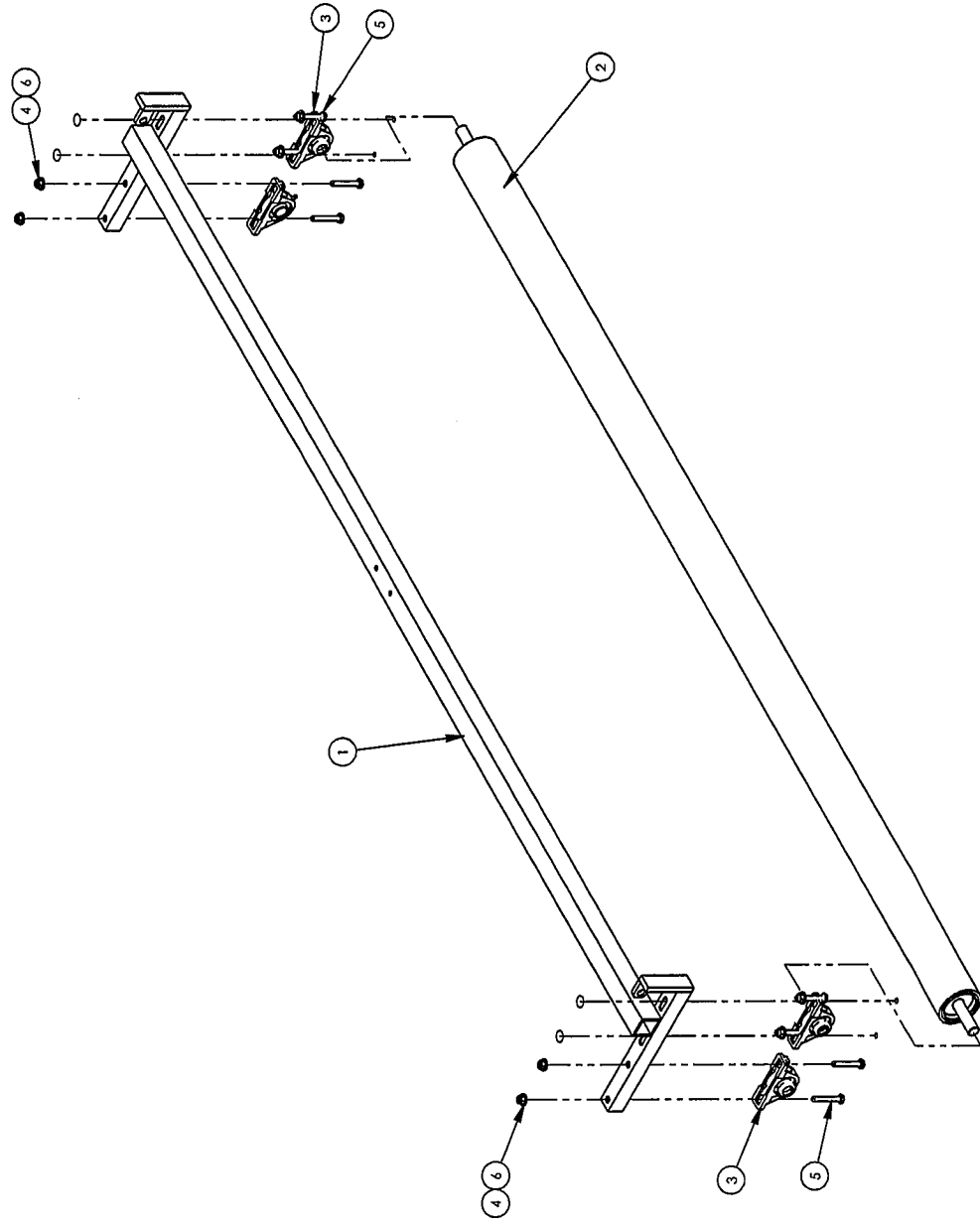


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S:\1388\1388276

RESEARCH & DEVELOPMENT	
WORK ORDER:	
MACHINE TIME	QTY. FOR TRIAL 1
DESIGN TIME	QTY. PER ASSY. 1
NEEDED BY:	
CHECKED BY:	Jeff Kane
RETURN TO:	

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1388317	TOP ROLLER WELDMENT
2	1	1388325	INFEED PINCH ROLLER ASM
3	4	881AP25-25	BEARINGS PULLER/LOCK
4	8	NIEM10JLS	NUT/ELASTIC LOCKWASHER
5	8	SHICM10070	SCREEN/HEX CAP/NO. 5X70
6	8	WYTRM10	WASHER, PLAT. MID I.D.



S:\1388\1388317

SHEET OF 1

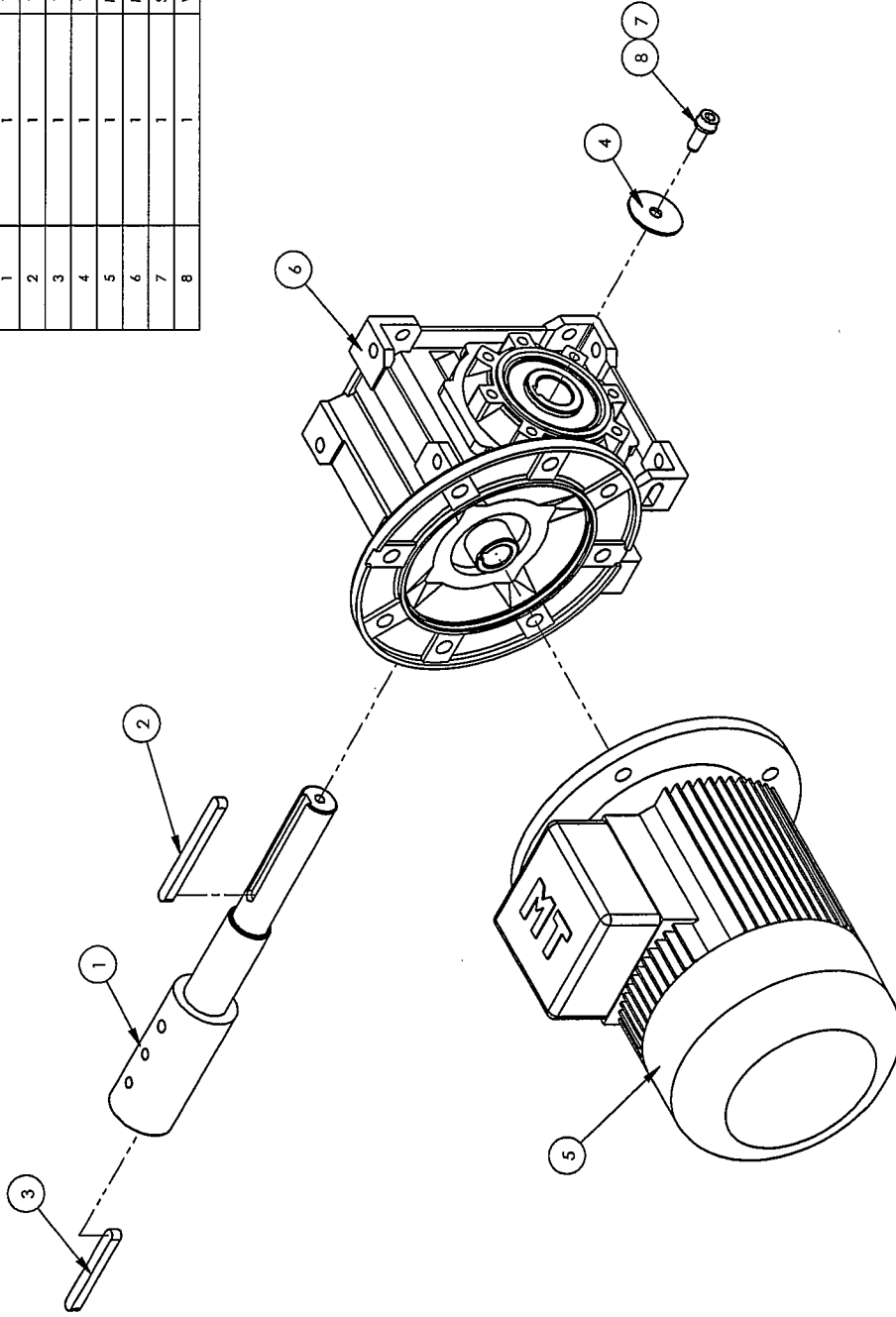
NO	ECR NO	DATE	DR	CHK	FINISH	DEFAULTS
X					PLAIN/CLEAN	NAME TOP ROLLER ASSEMBLY
					BURR BENCH	2ND DES 1392E
					BLACKEN/DE	MATERIAL AS NOTED
					LAND BLAST	ASSEMBLY 1388325
					BLUF	DES BY JSK
					PAINT	DR BY JEFF KANE
					TEMP ANNEAL	SCALE 1:10
					OIL	DATE 9/24/2010
					Other	1 DWG SIZE B WEIGHT 47925-40214



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REV	DESCRIPTION
0	1388317

ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1388329	STUB, DRIVE SHAFT GEARBOX
2	1	1388330	KEY, INFEED DRIVE
3	1	1388332	KEY, INFEED PULL ROLLER
4	1	1993364	RETAINER WASHER
5	1	MM80B485	MOTOR, 7.5KW, IEC, B5, D80
6	1	MMRY6540DR80	GEARBOX, WORM, R.V.63, 40:1
7	1	SSSCMBX20	MBX20 SOC CAP
8	1	WYU4M8	M8 LOCK WASHER



S:\1388\1388331

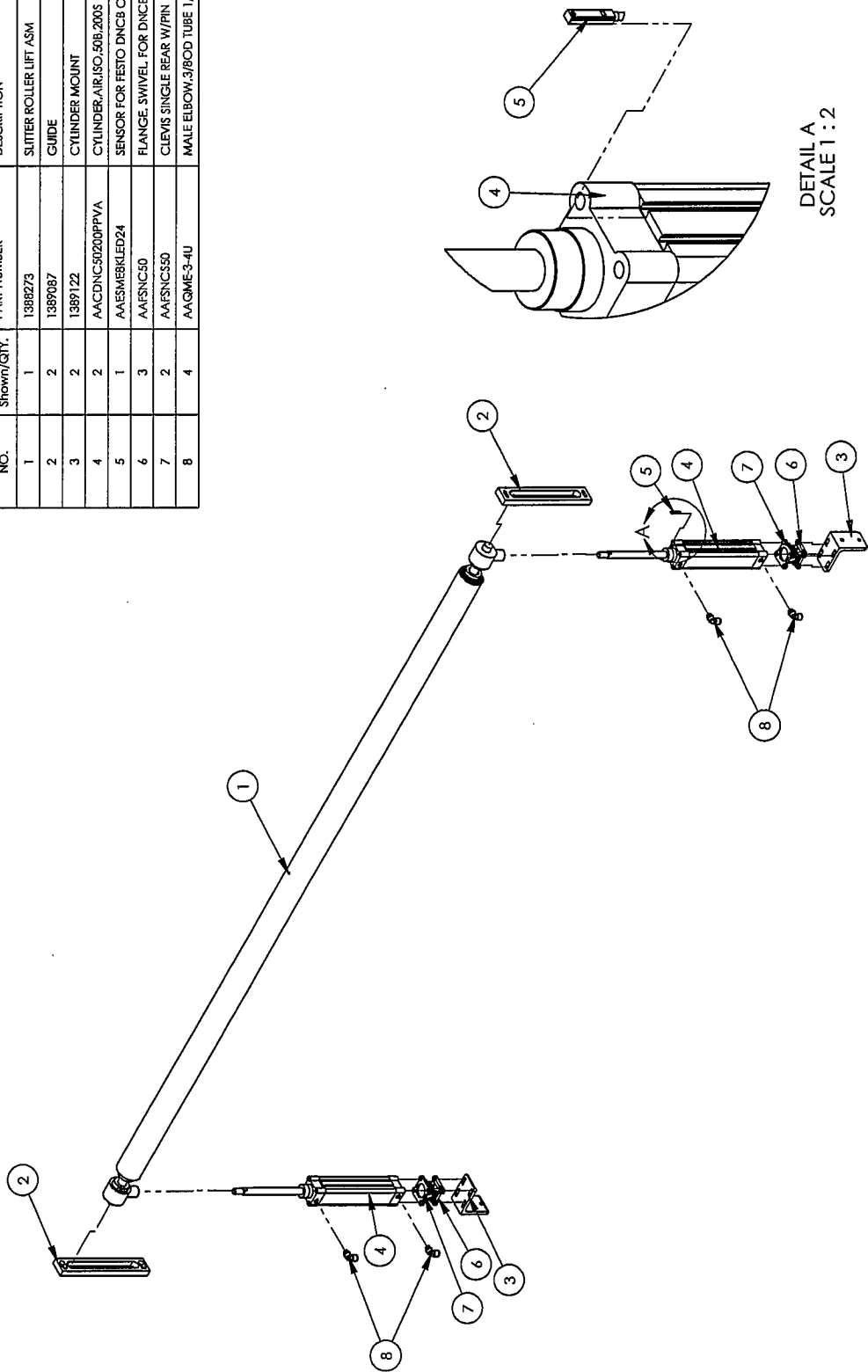
SHEET OF 1

FINISH		DEFAULTS		ATLANTA ATTACHMENT COMPANY	
FRAMING/CLEAN		CONTOUR		NAME	INFEED ROLL DRIVE ASM
BLACK ENAMEL				STD Dwg	1388331
BLACK ENAMEL				MATERIAL	SEE NOTED
HEAT TREAT				ASSEMBLY	1388332
BLUE				DESIGN	JSK
PAINT				DRAWING NO.	1388331
PHOSPHATE				DESIGNED BY	JEFF KOTTE
PRIMER				CHECK BY	
OTHER				SCALE	1:3
				DATE	9/25/2010
				DWG SET	B
				WBSHT	442710P



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388273	SLITTER ROLLER LIFT ASM
2	2	1389087	GUIDE
3	2	1389122	CYLINDER MOUNT
4	2	AACDNC5020PPVA	CYLINDER, I.R. ISO. 50B. 200S
5	1	AAESMBEKLED24	SENSOR FOR FESTO DNCB CYL.
6	3	AAFSNC50	FLANGE SWIVEL FOR DNCB50
7	2	AAFSNC50	CLEVIS SINGLE REAR W/FRN
8	4	AAQME-3-4U	MALE ELBOW, 3/8OD, TUBE 1/4



DETAIL A
SCALE 1:2

S:\1388\1388333

NO	088-11	42811	TM	DR	CHK
1	EGR NO	DATE	DR	CHK	

FINISH		DEFAULTS
1	ETAN/CLEAN	CONTRBNC:
2	BLACK BENCH	
3	BLACK BENCH	
4	BLACK BENCH	
5	BLACK BENCH	
6	BLACK BENCH	
7	BLACK BENCH	
8	BLACK BENCH	
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98	BLACK BENCH	
99	BLACK BENCH	
100	BLACK BENCH	



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SHEET OF 1

ATLANTA ATTACHMENT COMPANY

NAME BORDER LIFT ROLL ASM

DATE 1/3/20

DRAWING NO. 1388333

DESIGNER JNK

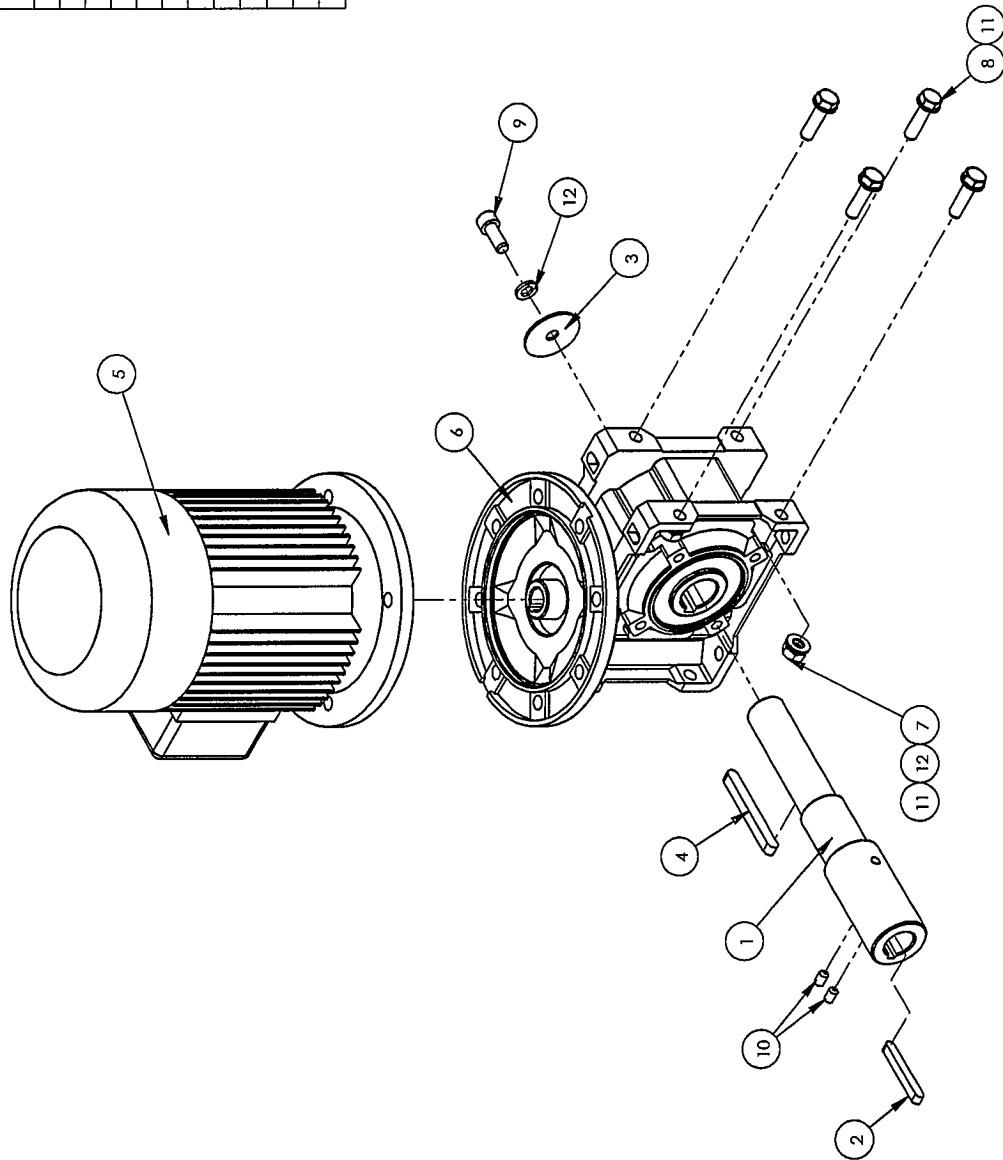
CHECKED BY JEFF KOTME

DATE 9/25/2010

SCALE 1:2

PAGE SITE B WEIGHT 88.06904

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388336	STUB, DRIVE SHAFT GEARBOX
2	1	1388338	KEY, 6X6X50
3	1	1393364	RETAINER WASHER
4	1	1393369	KEY, GEAR MOTOR
5	1	MM71B4B5	MOTOR, .37KW, IEC, B5
6	1	MMRV5030D71	GEARBOX, WORM, RV50, 30:1
7	4	NNHM8X1.25	M8 X 1.25 HEX NUT
8	4	SSHCM8X30	SCREW, HEX CAP, M8X40
9	1	SSSCM8X20	M8X20 SOC CAP
10	2	SSSSM6X10	M6 SET SCREW, 10MM L
11	8	VVWFMB	WASHER, FLAT, M8 I.D.
12	5	VVWLM8	M8 LOCK WASHER



S:\1388\1388337

NO.	ECR NO.	DATE	DR	CHK

FINISH		DEFAULTS	
PLANT CLEAN		CONTRAINS:	
BLACK BENCH			
BLACK OXIDE			
BLACK OIL			
SAND BLAST			
BLU			
PAINT			
CHROME			
TRIM			
Other			

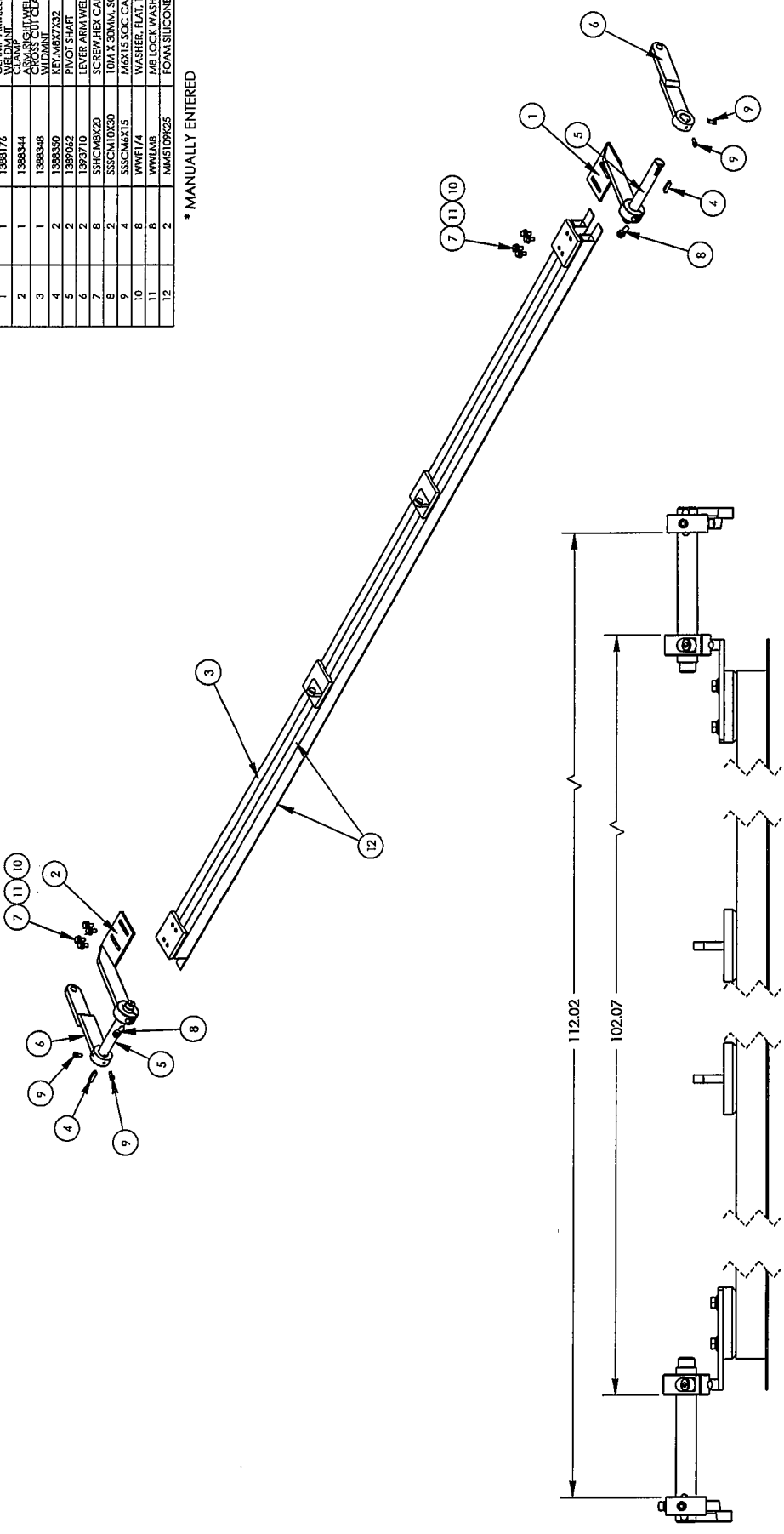
ATLANTA ATTACHMENT COMPANY
 XXX-XX

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ATLANTA ATTACHMENT COMPANY	
NAME	OUTFEED MOTOR DRIVE ASM
2nd DES.	13923E
MATERIAL	SEE NOTED
DES BY	JSC
CHK BY	JEFF KEMP
SCALE	1:3
DATE	9/22/2010
DWG. NO.	1388337
DRAWING NO.	1388337
REV	0

ITEM NO.	Qty/Show	Part Number	Description
1	1	1388176	CLAMP ARM LEFT, WELDMENT
2	1	1388344	ARM RIGHT, WELDMENT
3	1	1388348	CROSS CUT CLAMP
4	2	1388350	KEY MARK 232
5	2	1388062	PIVOT SHAFT
6	2	1383710	LEVER ARM WELDMENT
7	2	SSHC1M8X20	SCREW HEX CAP
8	2	SSCH1M10X30	10M X 30MM SOC CAP
9	4	SSCH1M8X15	MAX15 SOC CAP SCRWB
10	8	WAF174	WASHER FLAT 1/4" COM
11	8	WPE105	MS LOCK WASHER
12	2	MM5109K25	FOAM SILICONE 3/82 X 1"

* MANUALLY ENTERED



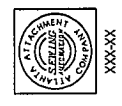
S:\1388\1388347

SHEET OF 1

ATLANTA ATTACHMENT COMPANY	
NAME	X CUT CLAMP ASSEMBLY
2nd DES.	13923E
MATERIAL	AS NOTED
ASSEMBLY	1388232
DES BY	JK
CHK BY	JEFF KANE
DATE	9/28/2010
DWG. SIZE	B
WEIGHT	52.2855A
PART NO.	1388347
DRAWING NO.	1388347
REV	0

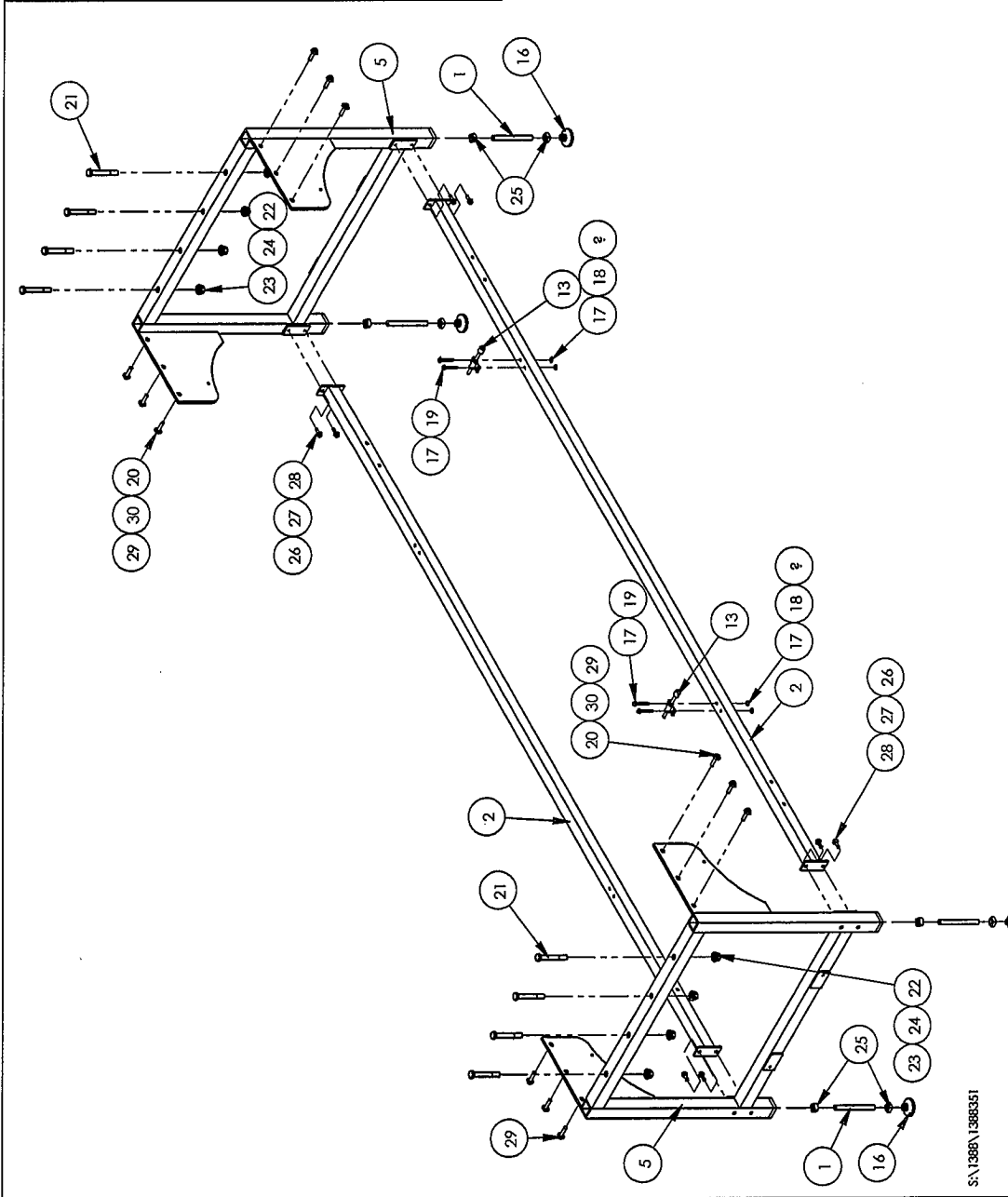
FINISH	PLAIN/CLEAN
BURR	BERECH
BEAT	BLAST
SAND	BLAST
DIFF	
CEAR	CHROMIUM
TEMP	ANNEAL
OIL	

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XXX-XX

ITEM NO.	Default/QUANTITY	PART NUMBER	DESCRIPTION
1	4	1315661	ROD, THREADED, 5/8-11X7LG
2	2	1388354	LEG STRUT WELDMENT
3	2	1392225	EXTENSION LEGS
4	2	1392256	STOP ASSEMBLY
5	4	MM-L2	LEVELING PAD, 5/8-11
6	8	NNHM16X20	NUT, HEX, 16MMX-20
7	8	NNSH5/8-11	NUT, SQUARE, 5/8-11
8	12	SSHCM10X45	SCREW, HEX CAP M10X45
9	8	SSHCM16X120	SCREW, HEX CAP
10	4	SSHCM6X60	SCREW, HEX CAP
11	8	SSHCM8X30	SCREW, HEX CAP M8X40
12	8	WWF1/4	WASHER, FLAT, 1/4", COM
13	12	WWF3/8	WASHER, FLAT, 3/8 OR 10MM
14	8	WWF5/8	WASHER, FLAT, 5/8
15	8	WWF5/4	WASHER, FLAT, SAE, 1/4
16	8	WWL5/8	3/8 LOCK WASHER
17	12	WWLM10	M10 LOCK WASHER
18	4	WWLM6	M6 LOCK WASHER
19	8	WWLM8	M8 LOCK WASHER



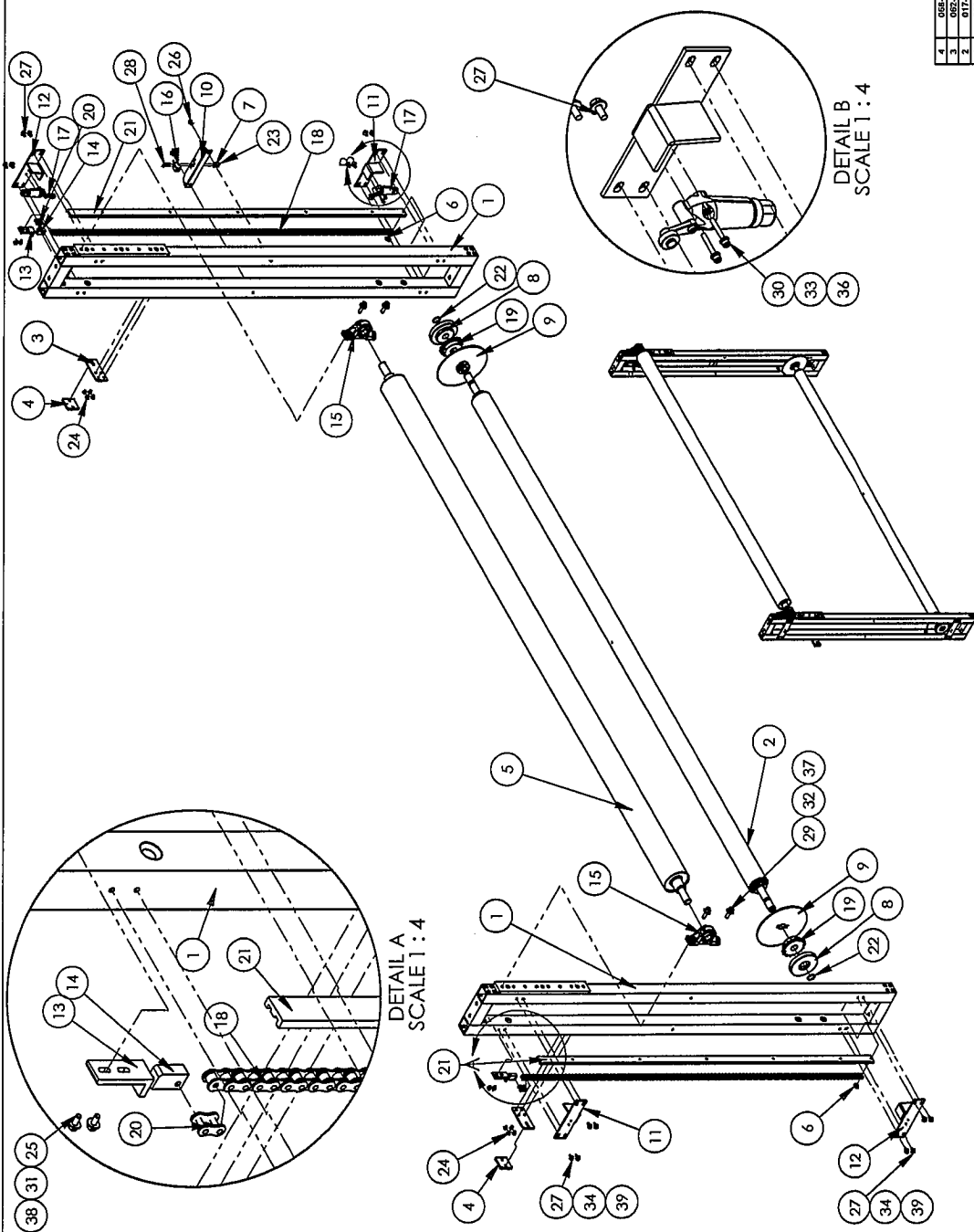
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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY
<input checked="" type="checkbox"/> PLATE/CLEAN <input type="checkbox"/> BLUR BENCH <input type="checkbox"/> MEAN <input type="checkbox"/> MEAN BRASS <input type="checkbox"/> SAND BLAST <input type="checkbox"/> BLUE <input type="checkbox"/> OIL <input type="checkbox"/> THIN CHROME <input type="checkbox"/> THIN CHROME <input type="checkbox"/> OIL <input type="checkbox"/> Other	CONVERSIONS: 1/2" = 12.7mm 1" = 25.4mm 1/4" = 6.35mm 3/8" = 9.525mm 1/2" = 12.7mm 5/8" = 15.875mm 1" = 25.4mm XXXX = AS SPECIFIED	NAME: PANEL CUTTER LEG ASSEMBLY 2nd JOB: 1392 MATERIAL: SEE NOTED ASSEMBLY: 1388232 PART NO.: 1388351 DRAWING NO.: 1388351 DES. BY: JSK DES. BY: SEB KOTBE DATE: 9/28/2010 DWG. SITE: B WGCIT: 24679643

ITEM NO.	Hierarchy Note, Show/Hide	PART NUMBER	DESCRIPTION
1	2	1388571	DANCER FRAME ASSEMBLY
2	1	1388578	DANCER ROLLER ASM
3	2	1388593	PLATE, REAR GUARD, MOUNT
4	2	1388676	PLATE, NUT, M8 TAPPED
5	1	1389110	ROLLER, BSW
6	2	1392900	WASHER, CHAIN HOLDOWN
7	1	1393373	PLATE, NUT, 4-40
8	2	1493222	WHEEL, RETAINER FOR
9	2	1493226	EDGE GUIDE ASSY
10	1	1493232	MOUNT, ACCUMULATOR PROX.
11	2	1493233	BRACKET, LIMIT, LOWER
12	2	1493234	BRACKET, LIMIT, UPPER
13	2	1493807	BKRT, BELT TENSION
14	2	1493508	BLOCK, TENSION
15	2	BBNAP205-25	BEARING, PULLDOWN
16	1	EENIQIBAN6X	SENSOR, PROX. NPN, 10-30DC
17	2	FEVNZ000A	LIMIT SWITCH ASSEMBLY
18	2	MM450	CHAIN, SINGLE STRAND
19	2	MM50B17M	STEEL SPROCKET, 17T, 5/8P
20	2	MM50L	LINK, MASTER, 5/8P, SGL, STRD
21	2	MM493095K32M	GUIDE, CHAIN WITH HOLES
22	2	MM5H-98	RING, SNAP EXTERNAL
23	2	NNH4-40	NUT, HEX, #4-40
24	8	SSFCM6X10	M6 X 20 FLAT ALLEN
25	4	SSHCM6X12	SCREW, HEX CAP
26	2	SSHCM6X12S	SCREW, HEX M6X12 SS
27	16	SSHCM6X16	SCREW, HEX M6X16 SS
28	2	SSSC70064	1/4-28 X 3/4 NYLON PATCH
29	4	SSSCM10X35	CAP SCREW 10MM X 35MM
30	2	SSSCMAX30	SCREW, SOC CAP, M4-0.7X30
31	4	WVWF10	WASHER, FLAT, #10, COM
32	4	WVWF10	WASHER, FLAT, #10, I.D.
33	2	WVWF4L3	WASHER, FLAT, M4
34	16	WVWF1/4	WASHER, FLAT, SAE, 1/4
35	2	WVWL4	WASHER, LOCK, #4
36	2	WVWB	WASHER, LOCK, #8
37	4	WVWL10	M10 LOCK WASHER
38	4	WVWL4M5	M5 LOCK WASHER
39	18	WVWL6	M6 LOCK WASHER



NO	DESCRIPTION	DATE	DR	CHK
4	088-11	4/28/11	TH	
3	092-11	10/11/11	TH	
2	092-11	2/14/11	JK	
1	092-11	1/4/11	JK	

FINISH	DEFAULTS
PAINT/CLEAN	
BURR/BENCH	
BLACK OXIDE	
SAND BLAST	
BRIEF	
PAINT	
UNPAINT	
OIL	
Other	

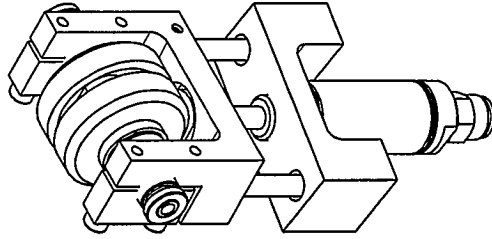
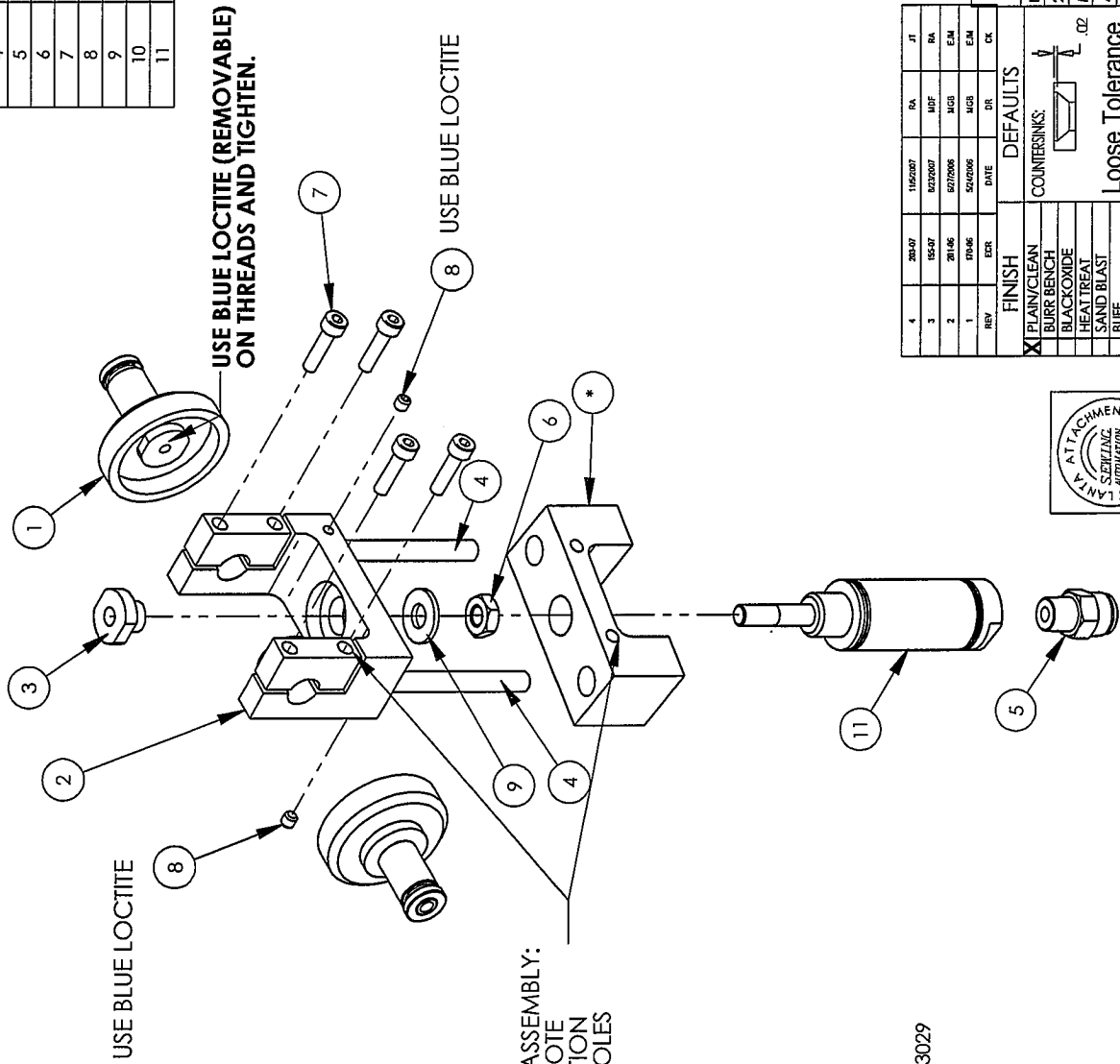
CONTRAINS	2nd DRS	1393E
ASSEMBLY	1388572	
MATERIAL	SEE NOTED	
ASSEMBLY	1388572	
DES BY	JK	
CHK BY	Jett Korte	
SCALE	1:16	
DATE	12/21/2010	
DWG SITE	B	
WEIGHT	236.162946	

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002-11

ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	2	1393003	SHARPENER STONE MT
2	1	1393028	BRKT,STONE MTG
3	1	1393030	NUT,FLOATING,M6
4	2	1393031	ROD,GUIDE,6MM DIA
5	1	AAGMC-4-8	QUICK MALE CONN,1/4X1/8
6	1	NNJ1/4-28	NUT, HEX. JAM. 1/4-28
7	4	SSSCM4X16	SCREW, SOCKET CAP
8	2	SSSM4X4	M4 SET SCREW. 4MM L
9	1	WWF51/4	WASHER, FLAT, SAE, 1/4
10	1	1393032	BRKT, CYL. MTG
11	1	AAC7S-5	CYLINDER, AIR, SA



REV	DATE	BY	CHK	DESCRIPTION
1	11/26/2007	DA	JT	
2	05/20/07	MDF	DA	
3	01/14/06	WJG	EM	
4	01/04/06	WJG	EM	

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS: .02
<input type="checkbox"/> BURR BENCH	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

LOOSE TOLERANCE
X = ±.100
.XX = ±.050
.XXX = ±.015
.XXXX = AS SPECIFIED

ATLANTA ATTACHMENT COMPANY

NAME	SLITTER SHARPENER ASSY
2nd DES.	1393
MATERIAL	NOTED
ASSEMBLY	1393107, 1393282
DES. BY	JPP/JM/CB
DWG. NO.	1393029
REV	4
DES. BY	MG Baker
CK. BY	EJM
SCALE	1:2
DATE	10/22/2005
DWG. SIZE	A
WEIGHT	256.429722

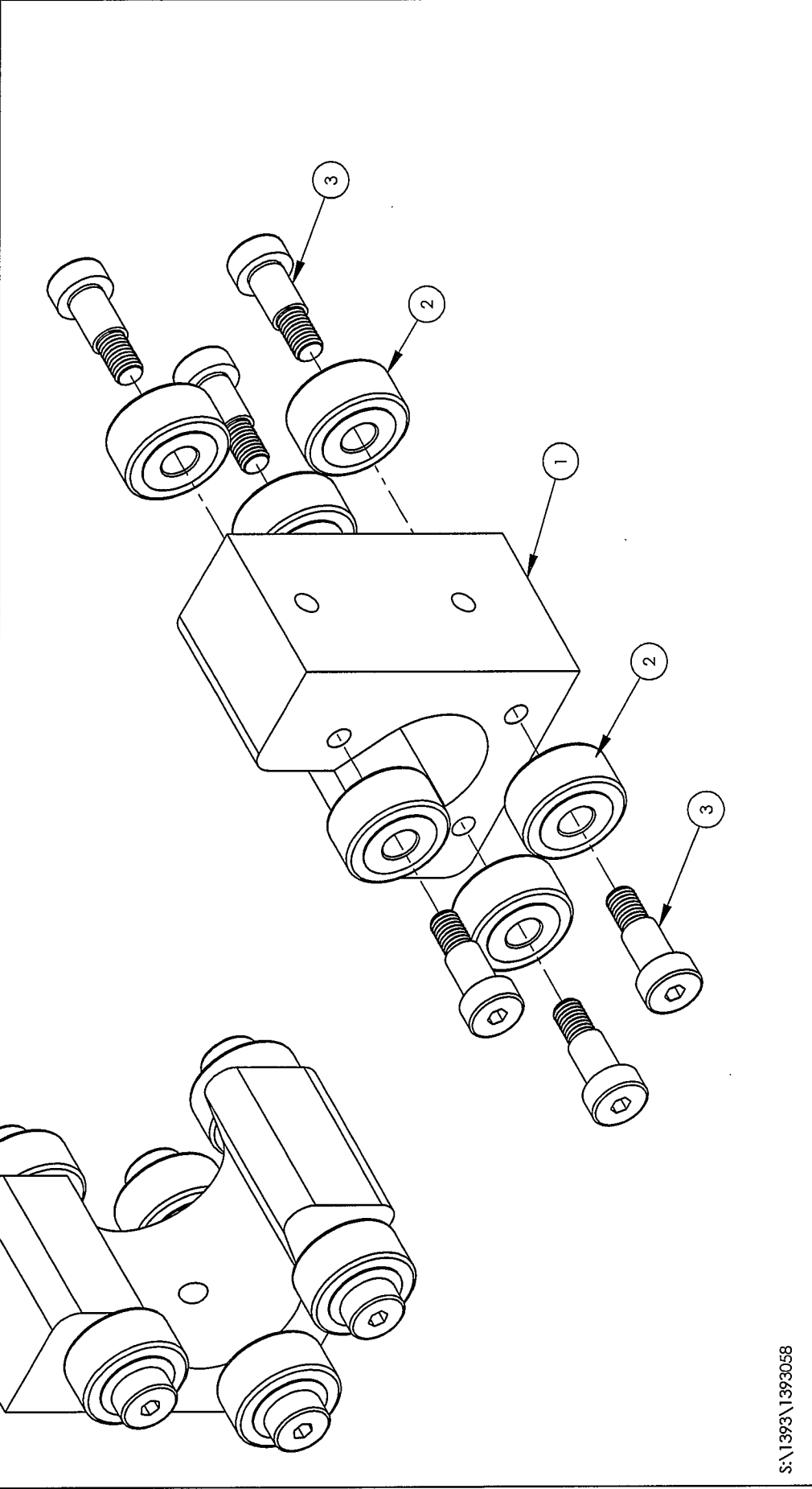


070-06

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393057	SUPPORT,REWIND SHAFT
2	6	BBMCYR10SX	CAM FOLLOWER,10 ID,30 OD
3	6	SSASMT0M16M	SHOULDER BOLT 10mm



S:\1393\1393058

REV	DATE	BY	CHK	DESCRIPTION
1		EJM		ASSEMBLY 1393145
		MGB		DESIGN BY
		EJM		CHECK BY

917-86	U102008	RA	DR	MOD
EXR	DATE			CHK

FINISH		DEFAULTS
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<input type="checkbox"/>	BLACK OXIDE	.02
<input type="checkbox"/>	BLUR BENCH	
<input type="checkbox"/>	HEAT TREAT	
<input type="checkbox"/>	SAND BLAST	
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<input type="checkbox"/>	TIMESAVE	
<input type="checkbox"/>	OIL	
<input type="checkbox"/>	Other	

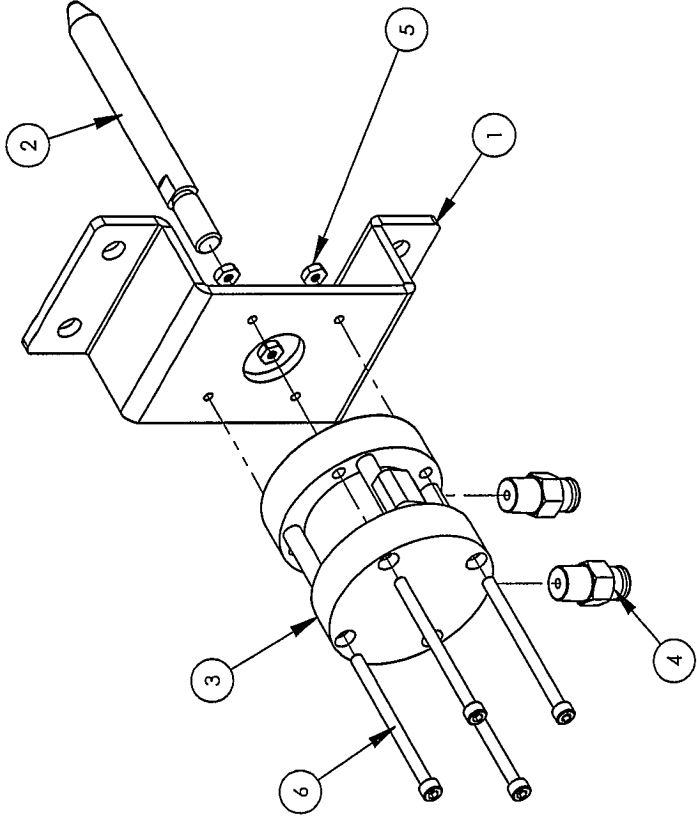
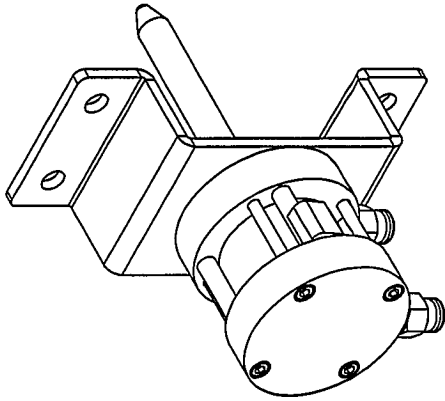
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MATERIAL: AS NOTED		ASSEMBLY NO: 1393058
DESIGN BY: MGB		DRAWING NO: 1393058
CHECK BY: EJM		SCALE: 1:1.5
DATE: 2/2/2006		DWG SIZE: A
WEIGHT: 4.184384		REV: 1



067-06

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ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1393299	PANCAKE BRACKET
2	1	1393302	PIN, TABLE LOCKING
3	1	AACF0091	AIR CYLINDER, PANCAKE
4	2	AAGMC-5-8	QU. MALE CONN 5/32X1/8
5	4	NNH6-32	NUT, HEX 6-32
6	4	SSSC8012B	6-32 X 2 SOC CAP SC



S:\1393\1393301

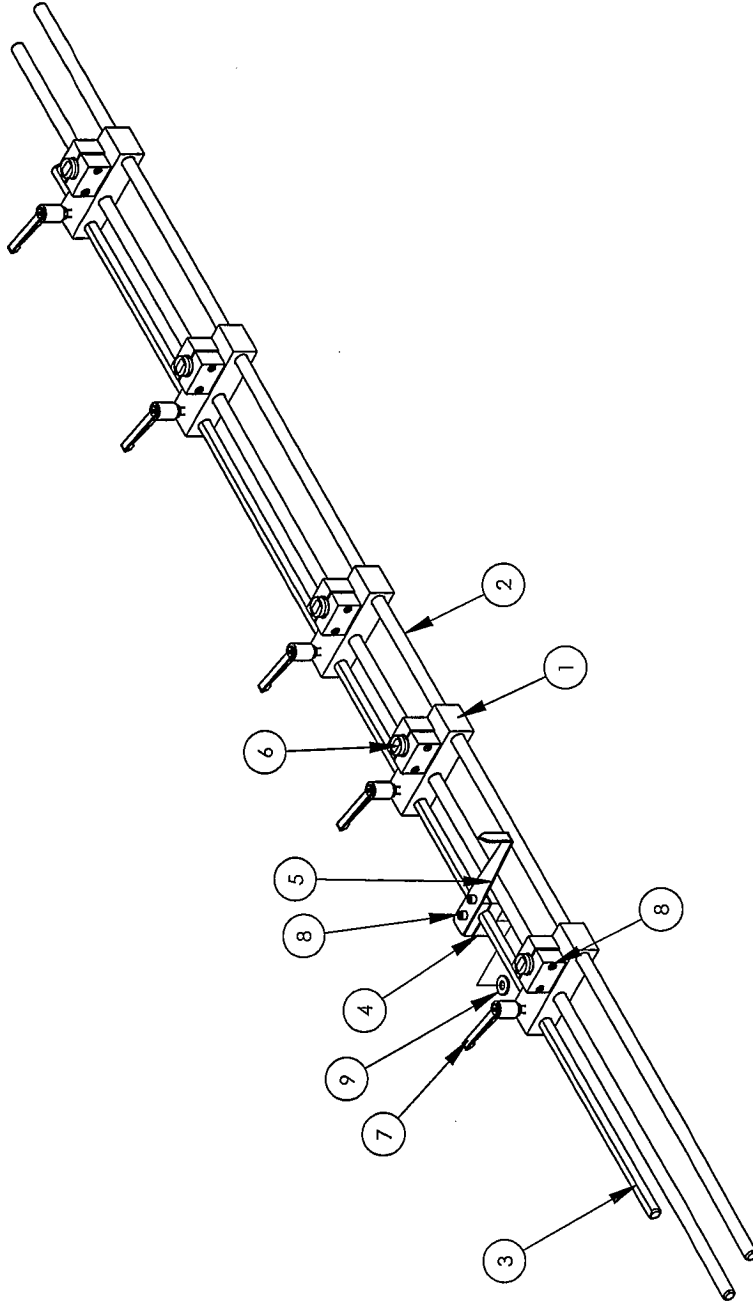
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FINISH																																																															
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<input type="checkbox"/> BURR BENCH																																																															
<input type="checkbox"/> BLACK OXIDE																																																															
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<input type="checkbox"/> CLEAR CHROMATE																																																															
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<input type="checkbox"/> OIL																																																															
Other																																																															
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SCALE	1:2	DATE	2/23/2006	DWG SIZE	A	WEIGHT	0.727/601																																																								
<table border="1"> <tr> <td>NAME</td> <td colspan="7">ATLANTA ATTACHMENT COMPANY</td> </tr> <tr> <td>2nd DES.</td> <td colspan="7">1393</td> </tr> <tr> <td>MATERIAL</td> <td colspan="7">AS NOTED</td> </tr> <tr> <td>ASSEMBLY</td> <td colspan="7">1393145</td> </tr> <tr> <td>DES. BY</td> <td>MGB</td> <td colspan="2">PART NO.</td> <td colspan="4">1393301</td> </tr> <tr> <td>DR. BY</td> <td>MGBaker</td> <td colspan="2">DRAWING NO.</td> <td colspan="4">1393301</td> </tr> <tr> <td>CK. BY</td> <td>EJM</td> <td colspan="2">REV</td> <td colspan="4">1</td> </tr> </table>								NAME	ATLANTA ATTACHMENT COMPANY							2nd DES.	1393							MATERIAL	AS NOTED							ASSEMBLY	1393145							DES. BY	MGB	PART NO.		1393301				DR. BY	MGBaker	DRAWING NO.		1393301				CK. BY	EJM	REV		1			
NAME	ATLANTA ATTACHMENT COMPANY																																																														
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ASSEMBLY	1393145																																																														
DES. BY	MGB	PART NO.		1393301																																																											
DR. BY	MGBaker	DRAWING NO.		1393301																																																											
CK. BY	EJM	REV		1																																																											



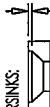
069-06

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	5	1393122	MOUNTING BLOCK, EYE, MOVI
2	2	1393123	GUIDE ROD, EXIT EYE
3	1	1393124	POSITION ROD, EXIT EYE
4	1	1393130	PIVOT BLOCK
5	1	1393297	POINTER, EYE ADJUST
6	5	EES20N4A	SENSOR, PHOTOELECTRIC, 18MM
7	5	MM6324K170	M6 X 16mm
8	16	SSSCM4X20	SCREW, SOC CAP, M4-0.7X20
9	1	WWFS1/4	WASHER, FLAT, SAE, 1/4



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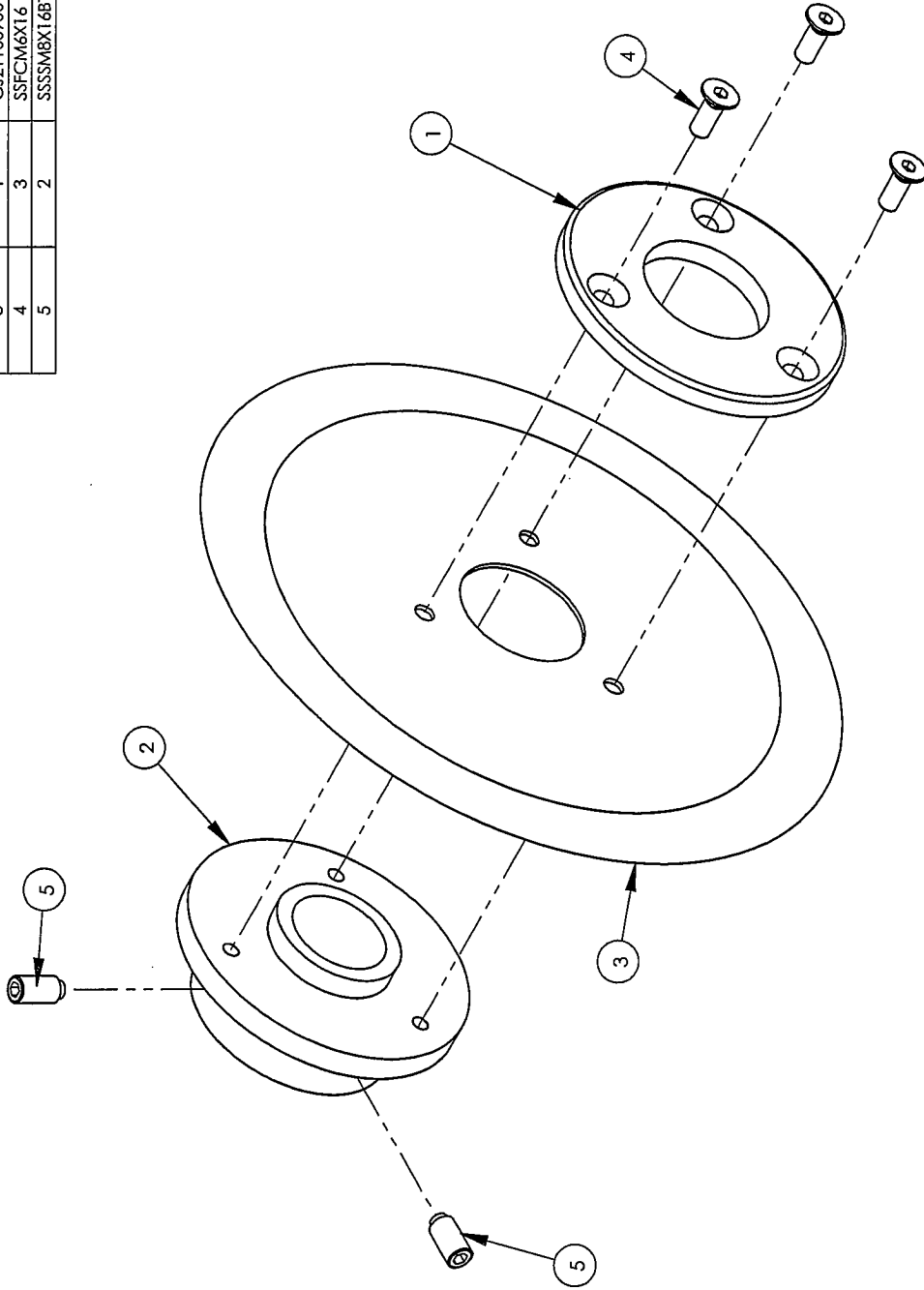
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REV	DATE	DR	CR																																								
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<input type="checkbox"/> BURR BENCH																																											
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<input type="checkbox"/> SAND BLAST																																											
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.XXXX = AS SPECIFIED																																											
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ATLANTA ATTACHMENT COMPANY		NAME	2nd DES. 1393																																								
		MATERIAL																																									
		ASSEMBLY	1393085																																								
		DES. BY	MGB																																								
		DR. BY	MGBaker																																								
		CK. BY																																									
		SCALE	1:12																																								
		DATE	2/23/2006																																								
		DWG SIZE	A																																								
		WEIGHT	10.18813																																								
<table border="1"> <tr> <td colspan="2">ATLANTA ATTACHMENT COMPANY</td> <td>PART NO.</td> <td>1393125</td> </tr> <tr> <td colspan="2"></td> <td>DRAWING NO.</td> <td>1393125</td> </tr> <tr> <td colspan="2"></td> <td>REV</td> <td>1</td> </tr> </table>				ATLANTA ATTACHMENT COMPANY		PART NO.	1393125			DRAWING NO.	1393125			REV	1																												
ATLANTA ATTACHMENT COMPANY		PART NO.	1393125																																								
		DRAWING NO.	1393125																																								
		REV	1																																								



XXX-XX

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1389079	BLADE RETAINER
2	1	1389873	BLADE HOLDER
3	1	CJ21100900	BLADE 40MM ID, 205MM OD
4	3	SSFCM6X16	M6-1.0 X 16 FLAT ALLEN
5	2	SSSSMBX16BT	MBX16 SOC SET, BRASS TIP



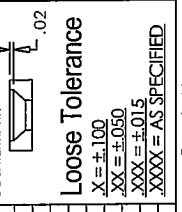
S:\1393\1393149

REV	DATE	BY	CHK	DESCRIPTION
1	05-97	MB	DR	EM
2	21-98	RA	EA	CE
3	31-0207	MB	DR	CE

FINISH

<input checked="" type="checkbox"/>	PLAIN/CLEAN
<input type="checkbox"/>	BURR BENCH
<input type="checkbox"/>	BLACKOXIDE
<input type="checkbox"/>	HEAT TREAT
<input type="checkbox"/>	SAND BLAST
<input type="checkbox"/>	PAINT
<input type="checkbox"/>	CLEAR CHROMATE
<input type="checkbox"/>	TUMESAVE
<input type="checkbox"/>	OIL
<input type="checkbox"/>	Other

COUNTERSINKS:



Loose Tolerance

X	= ±.100
XX	= ±.050
XXX	= ±.015
XXXX	= AS SPECIFIED

ATLANTA ATTACHMENT COMPANY

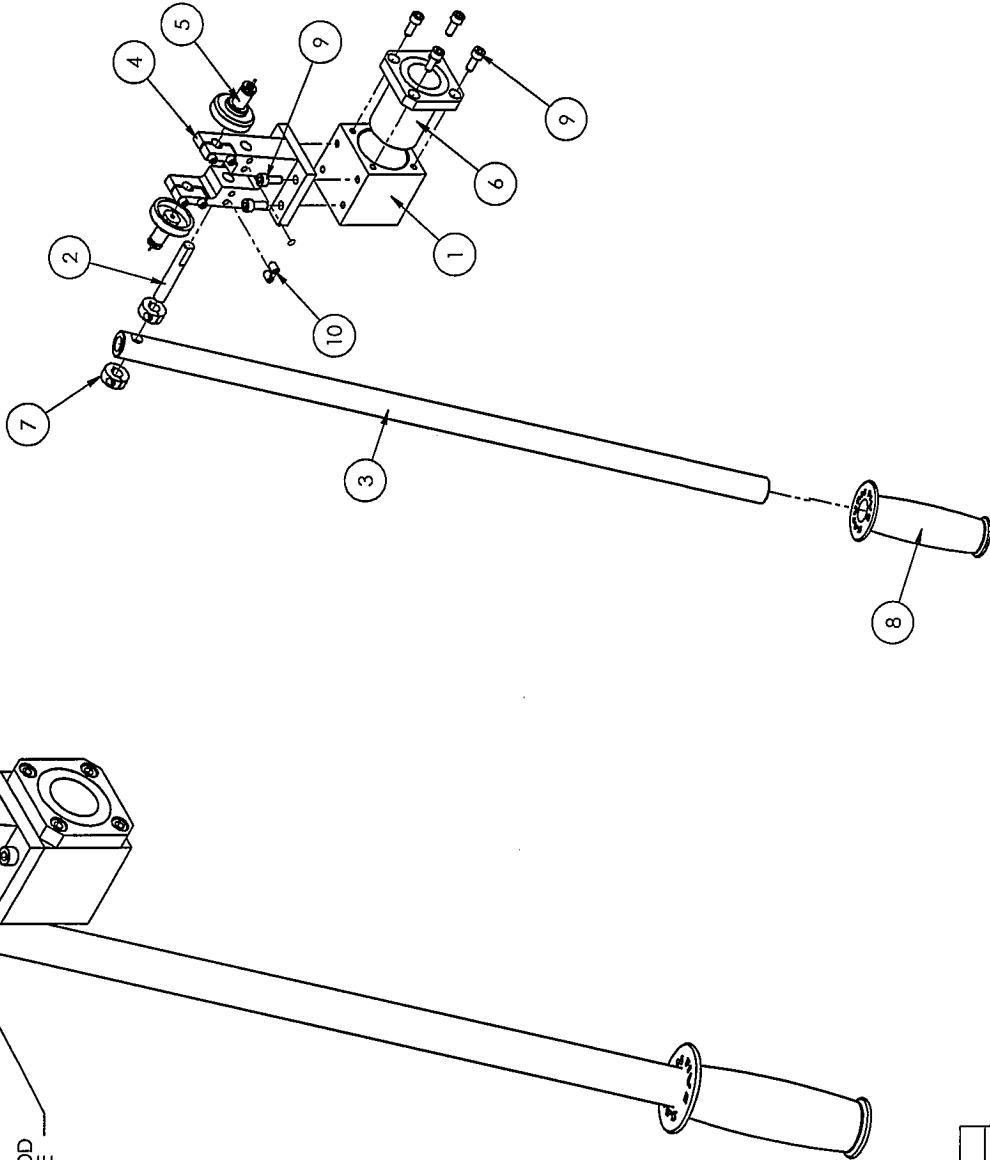
NAME	BSW SLITTER ASSEMBLY
2nd DES.	1393 BSW
MATERIAL	AS NOTED
ASSEMBLY	1393 BSW
DES. BY	MGB
DR. BY	MGBaker
CHK. BY	-JEFF THOMAS
SCALE	1:2
DATE	11/14/2006
DWG. SIZE	A
WEIGHT	1.43401



311-06

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ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1389883	BLOCK SLIDE SHARPENER
2	1	1389889	ROD 10MM X 63MM
3	1	1389890	TUBE HANDLE 7/8X24
4	1	1389892	SHARPENER STONE HOLDER
5	2	1393003	SHARPENER STONE MT
6	1	BB5MK30GJUJ	BEARING LIN FLG .30MM
7	2	CCCLM10F	COLLAR 10MM CLAMP
8	1	PPP97045K57	GRIP RIBBED VINYL
9	8	SSSCM6X16	M6X16 SOC CAP SCREW
10	2	SSSSM6X10	M6 SET SCREW 10MM L



1389889 ROD
STOPS HERE

SHEET 1 OF 1

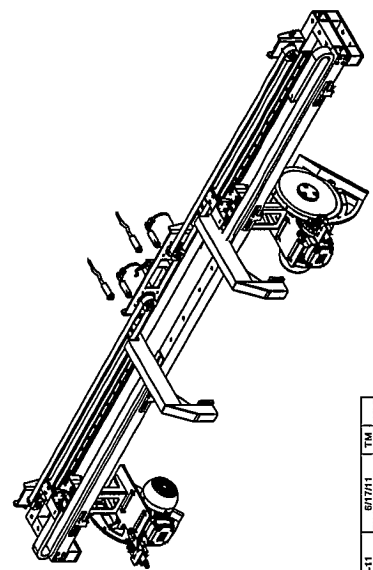
RESEARCH & DEVELOPMENT	
WORK ORDER:	QTY. FOR TRIAL: 4
MACHINE TIME:	QTY. PER ASSY: 1
DESIGNED BY:	1/9/2008
NEEDED BY:	
CHECKED BY:	F. DASHER
RETURN TO:	

ATLANTA ATTACHMENT COMPANY	
FINISH:	DEFUALTS
DATE:	11/29/2007
MATERIAL:	ASSEMBLY NOTED
DESIGNER:	1389884
SCALE:	1:2
DATE:	12/29/2007
DESIGNER:	C. WAGNER

011-08

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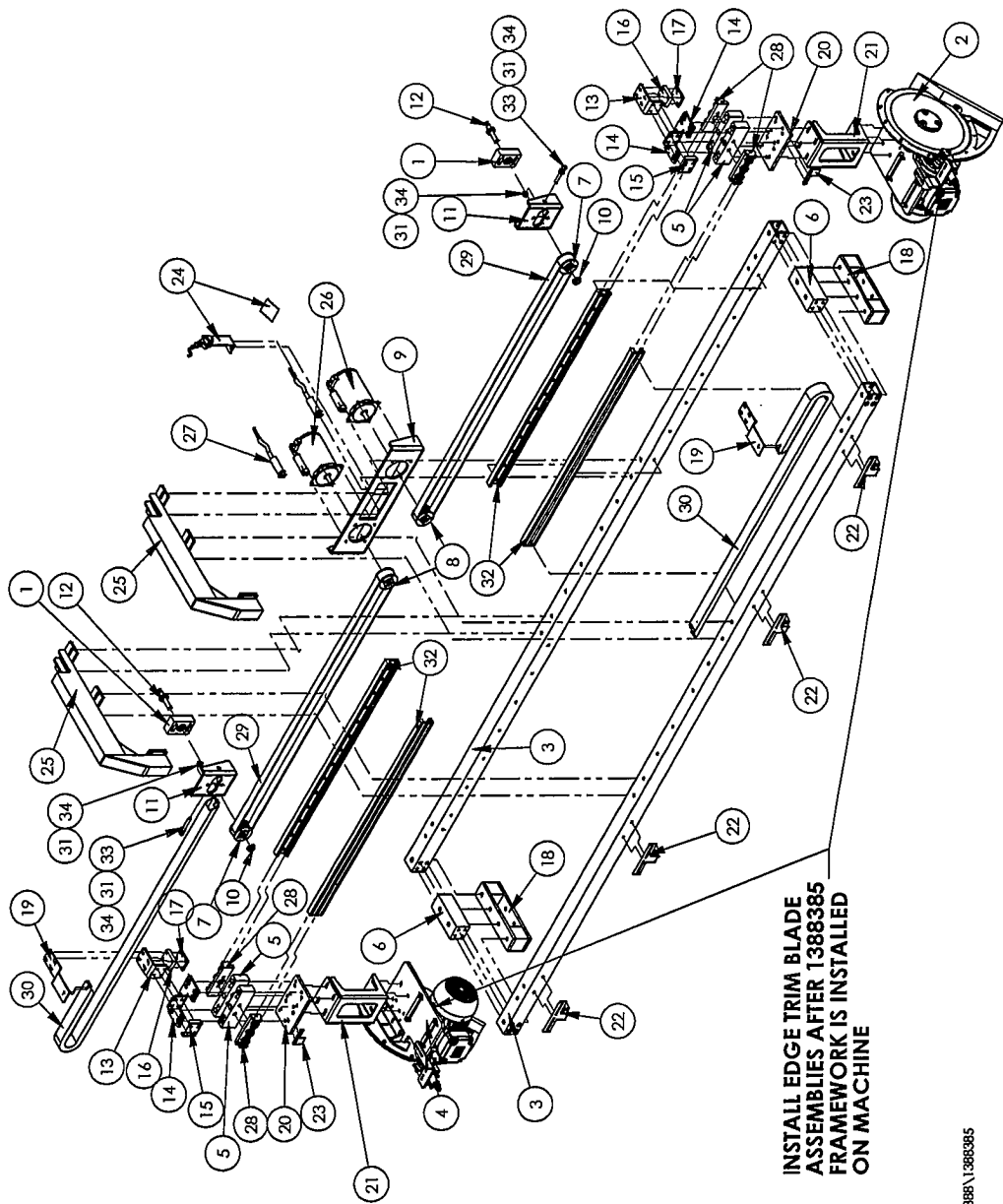
ITEM NO.	HARDWARE SHOWN/QUANTITY	PART NUMBER	DESCRIPTION
1	2	1388077	BLOCK, PULLEY SUPPORT
2	1	1388288	EDGE CLIP ASSEMBLY LEFT
3	2	1388284	SIDE TRIM FASTENER
4	1	1388384	EDGE TRIM FASTENER RIGHT
5	2	1388385	EDGE TRIM PULLER
6	2	1388386	EDGE TRIM PULLER BLOCK
7	2	1388387	GEAR PULLEY EDGE TRIM ASM
8	2	1388393	PLATE, MOTOR SUPPORT
9	1	1388394	WASHER, PULLEY RETAINER
10	2	1388395	PLATE, PULLEY SUPPORT
11	2	1388397	SHAFT, SLIDING GEAR PULLEY
12	2	1388398	PLATE, EDGE TRIM POSITION
13	2	1388399	PLATE, POS MNT, EDGE TRIM
14	2	1388400	PLATE, WASHER, RETAINER
15	2	1388401	CLAMP, BELT 3/8" P
16	2	1388402	NUT PLATE, BELT CLAMP
17	2	1388405	EDGE TRIM STANDOFF W/DMT
18	2	1388417	PLATE, MICROTRAK BRACKET
19	2	1388417	PLATE, EDGE TRIM MOUNT
20	2	1388587	STANDOFF, EDGE TRIM BRKT
21	2	1388588	EDGE TRIM SENSOR ASSY
22	4	1388589	FLAG, SENSOR EDGE TRIM
23	2	1388591	UNFEED SENSOR ASSEMBLY
24	1	1388671	ROOSTER CYLINDER MOUNT
25	2	1389100	MOTOR, STEPPER W/COIL
26	2	1389913	CABLE ASSEMBLY, STEPPER
27	4	88RRS45	SLIDER, RED-RAIL, 45MM
28	2	G59031 100ST	DUCT GEAR 3/8P 1W
29	2	MM180302848	BEARING, MICROTRAK
30	4	NH1M8X1.25	M8 X 1.25 HEX NUT
31	4	RR4814Y17	RED-RAIL, 45MM X 814MM L
32	2	SSHCM8X60	SCREW, HEX CAP M8X60
33	2	WVFM8	WASHER, FLAT, M8 I.D.
34	5		



SHEET OF 1

3	88S-11	8/17/11	TRM
4	88S-11	10/10/11	JK
5	88S-11	10/10/11	JK
6	88S-11	10/10/11	JK
7	88S-11	10/10/11	JK
8	88S-11	10/10/11	JK
9	88S-11	10/10/11	JK
10	88S-11	10/10/11	JK
11	88S-11	10/10/11	JK
12	88S-11	10/10/11	JK
13	88S-11	10/10/11	JK
14	88S-11	10/10/11	JK
15	88S-11	10/10/11	JK
16	88S-11	10/10/11	JK
17	88S-11	10/10/11	JK
18	88S-11	10/10/11	JK
19	88S-11	10/10/11	JK
20	88S-11	10/10/11	JK
21	88S-11	10/10/11	JK
22	88S-11	10/10/11	JK
23	88S-11	10/10/11	JK
24	88S-11	10/10/11	JK
25	88S-11	10/10/11	JK
26	88S-11	10/10/11	JK
27	88S-11	10/10/11	JK
28	88S-11	10/10/11	JK
29	88S-11	10/10/11	JK
30	88S-11	10/10/11	JK
31	88S-11	10/10/11	JK
32	88S-11	10/10/11	JK
33	88S-11	10/10/11	JK
34	88S-11	10/10/11	JK

NAME: SIDE TRIM RAIL ASSEMBLY
 2nd DES: 1393E
 MATERIAL SEE NOTED
 ASSEMBLY 1388292
 PART NO. 1388385
 DRAWING NO. 1388385
 DES. BY: JSC
 DR. BY: Jeff Korte
 DATE: 10/15/2010
 DWG. SIZE: B
 WEIGHT: 301.65707
 SCALE: 1:14
 REV: 3



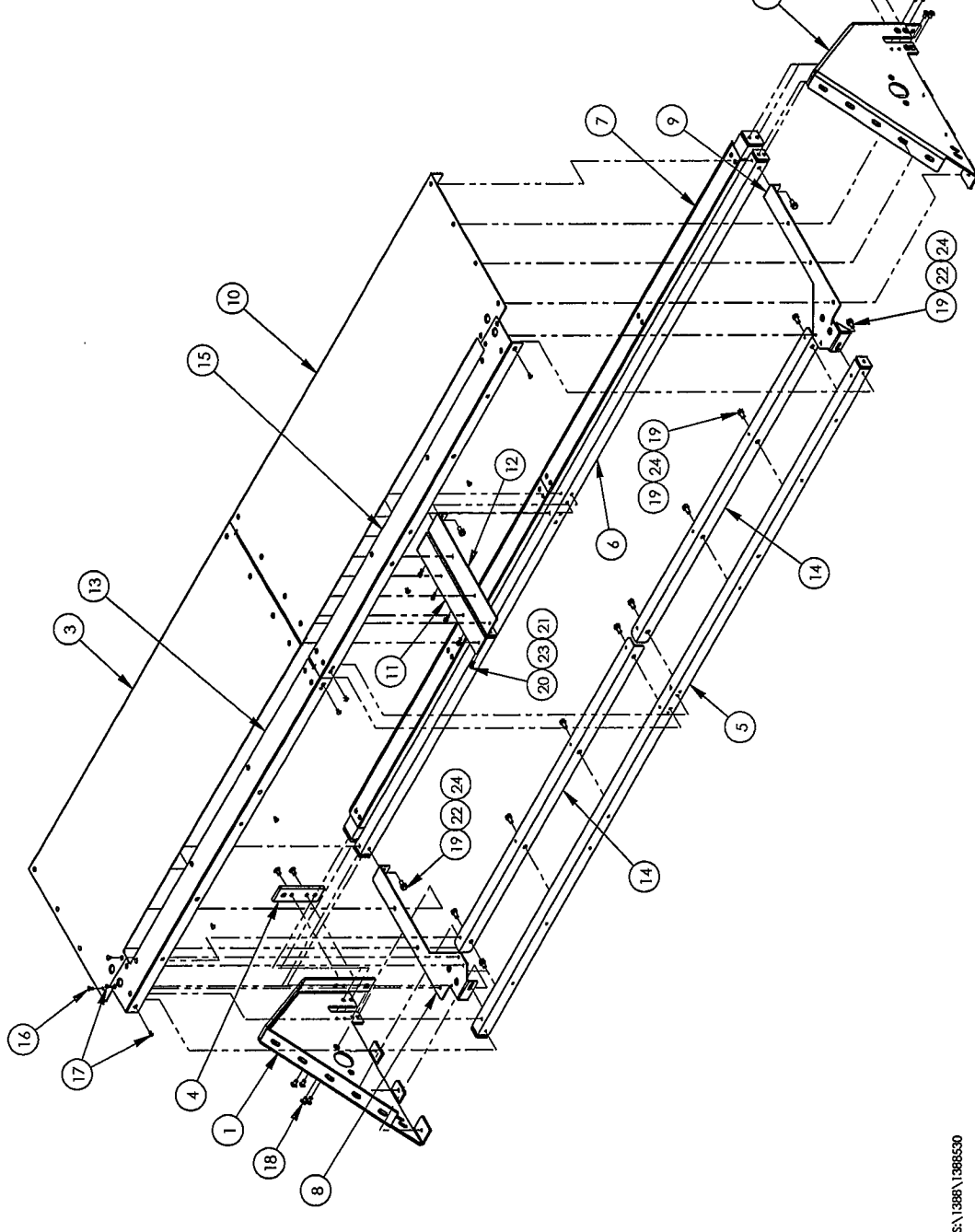
INSTALL EDGE TRIM BLADE ASSEMBLIES AFTER 1388385 FRAMEWORK IS INSTALLED ON MACHINE

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S:\1388\1388385

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388267	BRACKET,CUT TABLE, RH
2	1	1388285	BRACKET,CUT TABLE, LH
3	1	1388312	CUT TABLE TOP, RH
4	2	1388356	PLATE, BEARING SPACER
5	1	1388371	CUT TABLE,CROSS BAR W/DMT
6	1	1388373	CUT TABLE,CROSSBEAM,W/DMT
7	1	1388383	CROSS CUT,CLOTH PLATE,ASM
8	1	1388524	PLATE, TABLE MOUNT,RH
9	1	1388525	PLATE, TABLE MOUNT,LH
10	1	1388526	CUT TABLE TOP, LH
11	1	1388527	BRACE,CUT TABLE,RH
12	1	1388529	BRACE,CUT TABLE,LH
13	1	1388531	CUT TABLE TOP, RH,BOTTOM
14	2	1388532	SUPPORT ANGLE,CLOTH PLATE
15	1	1388533	CUT TABLE TOP, LH,BOTTOM
16	8	SSFCM45X12S	SCREW,BUTTON CAP,S/S
17	34	SFCM45X10	SCREW,FLAT ALLEN CAP
18	12	SFCM48X16	M8 X 16 FLAT CAP SCR
19	16	SFHCMBX20	SCREW,HEX CAP
20	5	SSSCM45X16	SCREW,SOC CAP,M5-0.8 X 16
21	5	WVFM45	WASHER, FLAT, M5 I.D.
22	8	WVFM48	WASHER, FLAT, M8 I.D.
23	5	WVLM45	M5 LOCK WASHER
24	16	WVLM48	M8 LOCK WASHER



SA 1388\1388530

SHEET OF 1

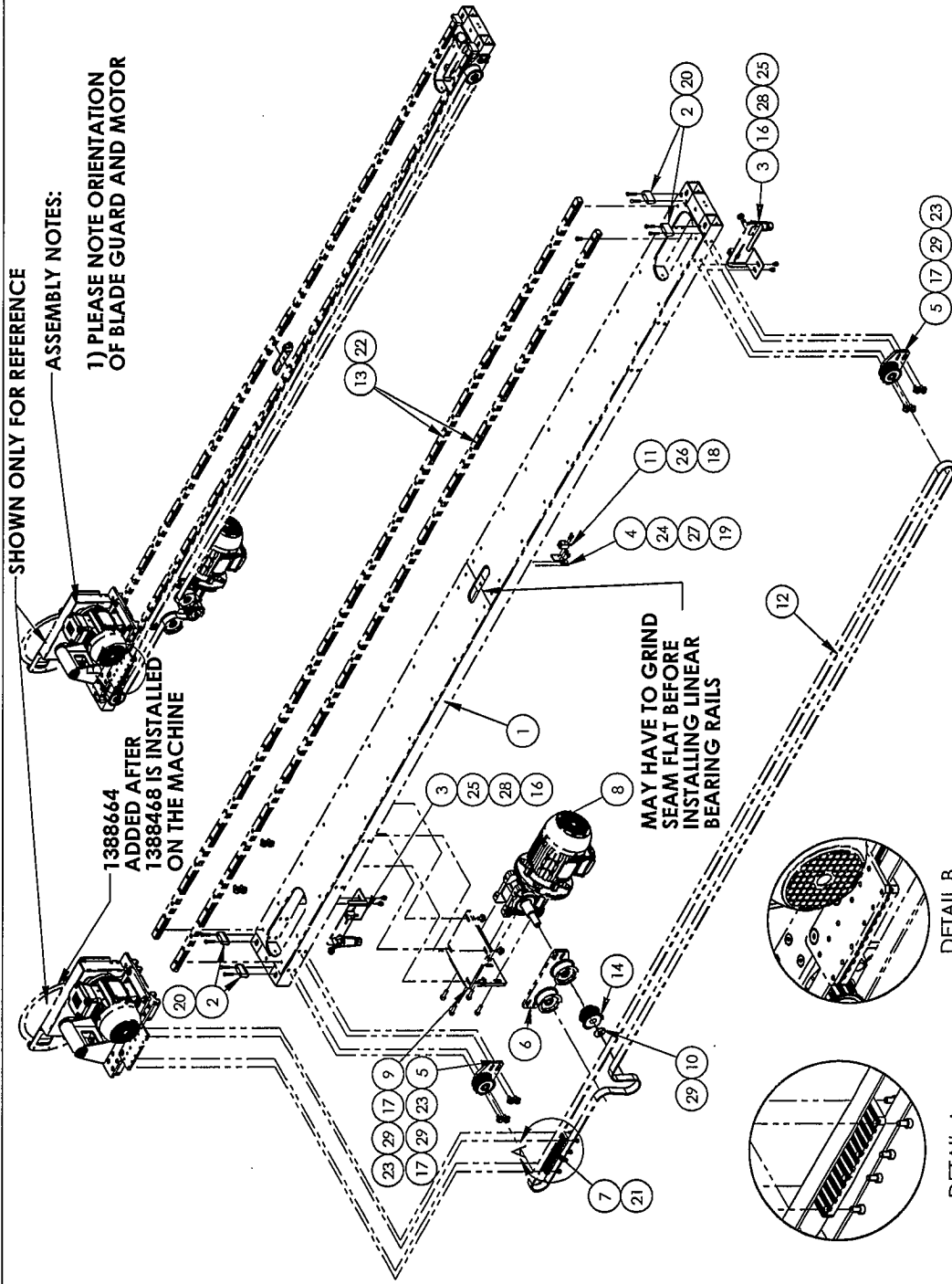
FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
PLAIN/BLACK	PLATE	COUNTERSINKS	NAME	CUT TABLE ASSEMBLY
BLACK/BLACK	PLATE	02	2nd DES.	1393E,SPPC,SPPCM
HEAT TREAT	PLATE		MATERIAL	SEE NOTED
SAND BLAST	PLATE		ASSEMBLY	1388441
PAINT	PLATE		PART NO.	1388530
CLEAR EPDM/PAINT	PLATE		DES. BY	JSK
EPDM/PAINT	PLATE		DR. BY	Jeff Korte
OTHER	PLATE		CK. BY	
	PLATE		SCALE	1:12
	PLATE		DATE	12/8/2010
	PLATE		DWG. SITE	B. WECHT 286A6254



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XXX-XX

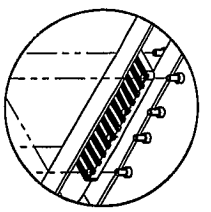
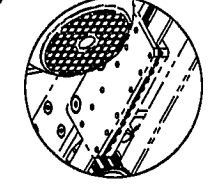
ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388465	X CUT SUPPORT WELDMENT
2	4	1388487	BLOCK, RAIL STOP, X CUT
3	2	1388490	X CUT SENSOR ASSEMBLY
4	1	1388493	BRACKET, SENSOR, X CUT
5	2	1388541	X CUT DRV IDR PULLEY ASM
6	1	1388542	X CUT DRV BELT IDLER ASM
7	1	1388545	CLAMP, GEAR, BELT
8	1	1388666	CROSS CUT MTR DRIVE ASM
9	1	1388668	X CUT DRIVE MOUNT W/DMNT
10	1	1393364	RETAINER WASHER
11	1	ENISQIBAN6X	SENSOR, PROX. NPN, 10-30DC
12	1	H100L72M1	BELT, GEAR, 1/2" P, 1" WIDE
13	2	MMAGR253360N	RAIL, LINEAR, AG 3360MM
14	1	PPT16H100M2	PULLEY, 1/2P, 16T, 1" WIDE
15	1	SFSCMBX16	M8 X 16 FLAT, CAP SCR
16	4	SFHCMBX125	SCREW, HEX, M6X12.5S
17	16	SFHCMBX20	SCREW, HEX, CAP
18	2	SFST0048	4-40 X 3/4 PAN HD SLOTTED
19	2	SSSCMAX10	SCREW, SOC, CAP, M4-0.7X8
20	8	SSSCMBX30	M5-0.8X30, SCREW, SOCKET CA
21	8	SSSCMBX12	M6X12 SOC CAP SCREW
22	112	SSSCMBX15	M6X15 SOC CAP SCREW
23	16	WWF5/16	WASHER, FLAT, 5/16
24	2	WWF8	WASHER, FLAT, #8
25	4	WWFM6	WASHER, FLAT, M6, SAE
26	2	WWL4	WASHER, LOCK, #4
27	2	WWL8	WASHER, LOCK, #8
28	4	WWLM6	M6 LOCK WASHER
29	17	WWLM8	M8 LOCK WASHER



SHOWN ONLY FOR REFERENCE
ASSEMBLY NOTES:
 1) PLEASE NOTE ORIENTATION OF BLADE GUARD AND MOTOR

1388664
 ADDED AFTER 1388468 IS INSTALLED ON THE MACHINE

MAY HAVE TO GRIND SEAM FLAT BEFORE INSTALLING LINEAR BEARING RAILS



DETAIL B
 SCALE 1:5

DETAIL A
 SCALE 1:5

NO	DATE	TR	DR	CHK
1	07/11			

NO	ECR NO	DATE	TR	DR	CHK
1					

FINISH	DEFAULTS
PLAIN/CLEAN	
BLACK/BENCH	
BLACK/GRIND	
BLACK/BLAST	
PAINT	
PAINT	
WAX/ENAMEL	
OTHER	

CONTRAINS	RE

NAME	ASSEMBLY
NAME	X CUT ASSEMBLY, 1393E
2nd DGS	1393E, 1393PCA
ASSEMBLY	1388253
NATIONAL SEE NOTED	

PART NO.	DRAWING NO.
1388465	1388665

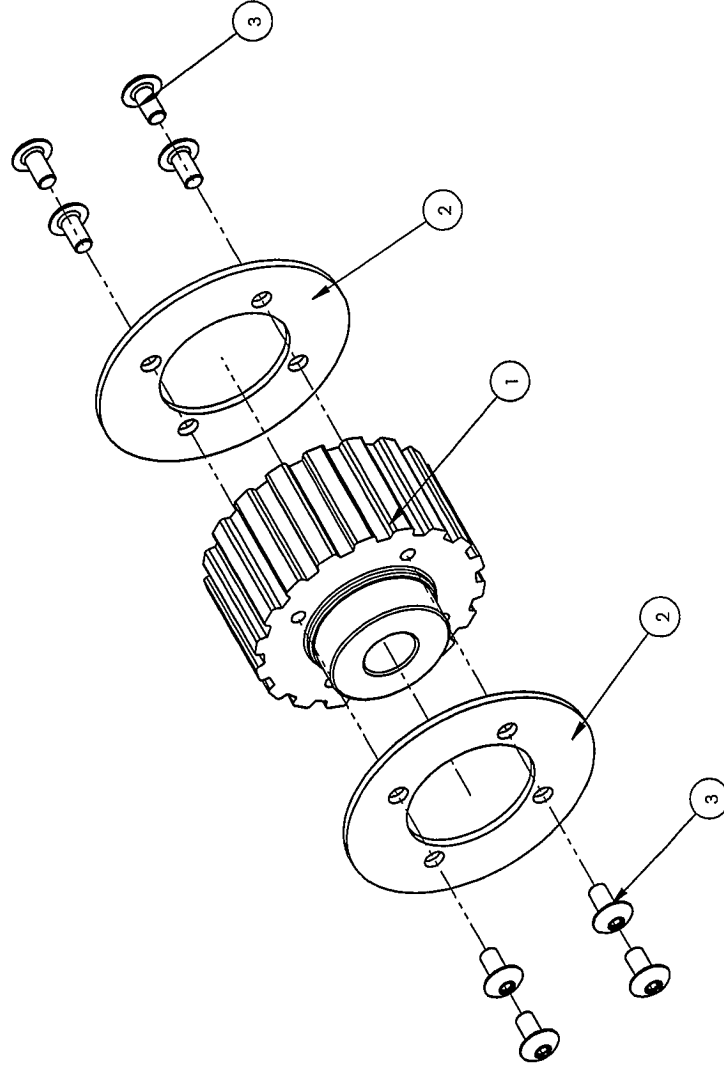
REV	DATE	BY	CHK
1	4/8/2011	Jeff Korte	

SCALE	DATE	1393E	1393PCA
1:14	4/8/2011	B	WGCHT

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388389	PULLEY GEAR 3/8P, 1BT, 12MM
2	2	1388390	PLATE, PULLEY BELT RETAIN
3	8	SSBCM4x8	4mm X 8mm BUTTON HEAD



S:\1388\1388391

SHEET OF 1

FINISH		DEFAULTS	
TRANSPARENT		COUNTERSINK	
BURR BLEND			
BLACK ANODIZE			
BLACK TREAT			
SHIM TREAT			
BLUING			
PAINT			
PHOSPHATE			
TRIMASK ANNEAL			
OIL			
Other			

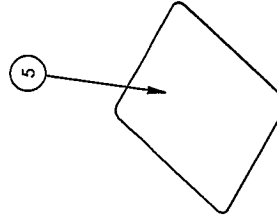
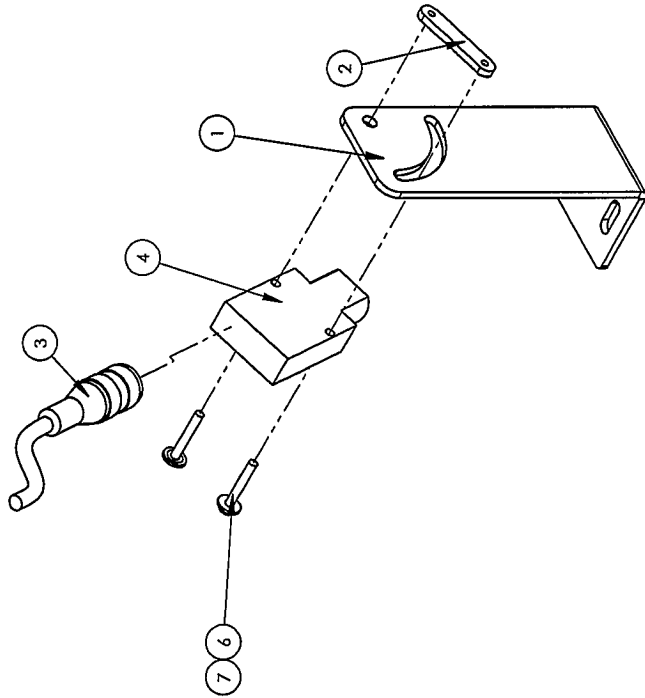


182-10

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ATLANTA ATTACHMENT COMPANY	
NAME	GEAR PULLEY EDGE TRIM ASM
REV	1388391
MATERIAL	SEE NOTED
ASSEMBLY	1388389
DESIGN	JSK
DATE	10/16/2010
SCALE	1:1
DWG SIZE	B
WEIGHT	1.19684
PART NO.	1388391
DRAWING NO.	1388391
REV	0

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	127B-6689E	BRACKET, EYE MOUNT
2	1	1975-412A	PLATE NUT, 4-40, 95CTC
3	1	FFRK44T-8	CABLE EYE Z55, NO END
4	1	FFSM312LVQ	BANNER MINI-BEAM
5	1	MM19945	TAPE REFLECTIVE, Z' WIDE
6	2	SPS70048	4-40 X 3/4 PAN HD SLOTTED WASHER, FLAT, #4
7	2	WWF4	



S:\1388\1388671

SHEET OF 1

FINISH		DEFAULTS	
PLAIN/CLEAN		NAME	UNIFEED SENSOR ASSEMBLY
BURR/BENCH		2nd DES.	1392E
BLACK/ONDI		MATERIAL	SEE NOTED
SAND BLAST		ASSEMBLY	1388385
BLUE		DES BY	JK
PAINT		DWG BY	Jeff Korte
TRIM/CRIM/PAI		SCALE	1:1.5
TRIM/PAI		DATE	4/11/2011
OTHER		DWG. SEE	B
		WEIGHT	0.49462

ATLANTA ATTACHMENT COMPANY

ATLANTA ATTACHMENT COMPANY

PART NO. 1388671

ASSEMBLY 1388385

REV 0

1388671

DATE 4/11/2011

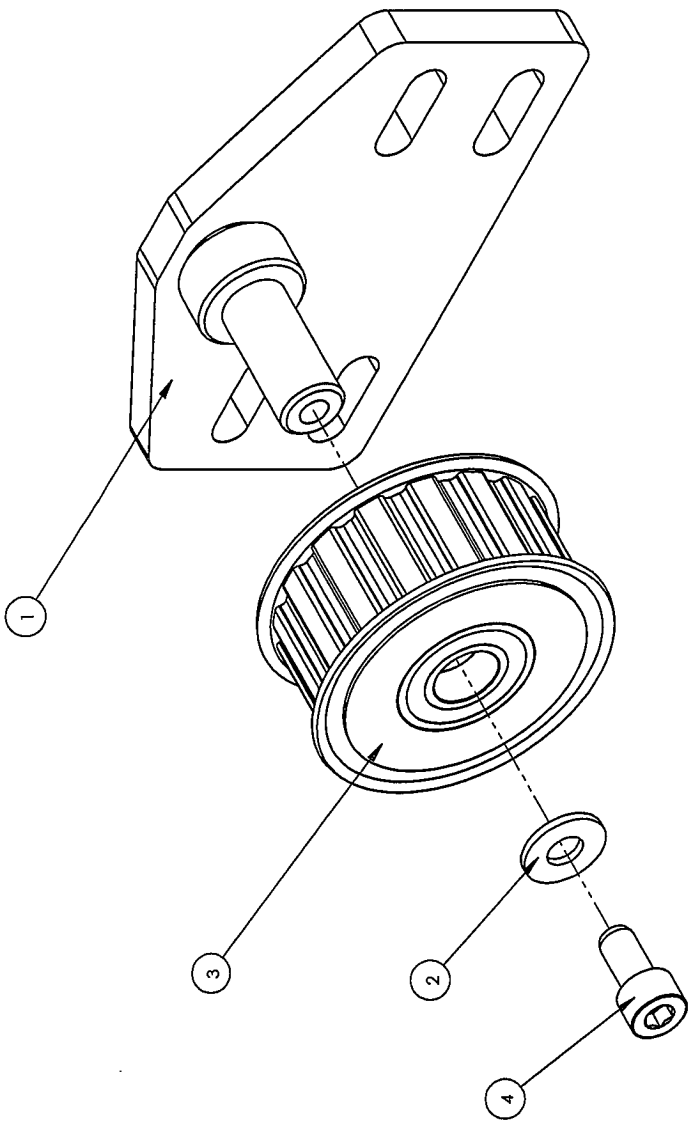
SCALE 1:1.5

DWG. SEE B

WEIGHT 0.49462

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388540	BELT TENSION IDLER W/LDMT
2	1	1388543	RETAINER WASHER
3	1	PP16H100M1	PULLEY, IDLER 1.6T, 1/2P.H
4	1	SSSCM8X1.6	SCREW, SOC CAP, M8X1.6



S:\1388\1388541

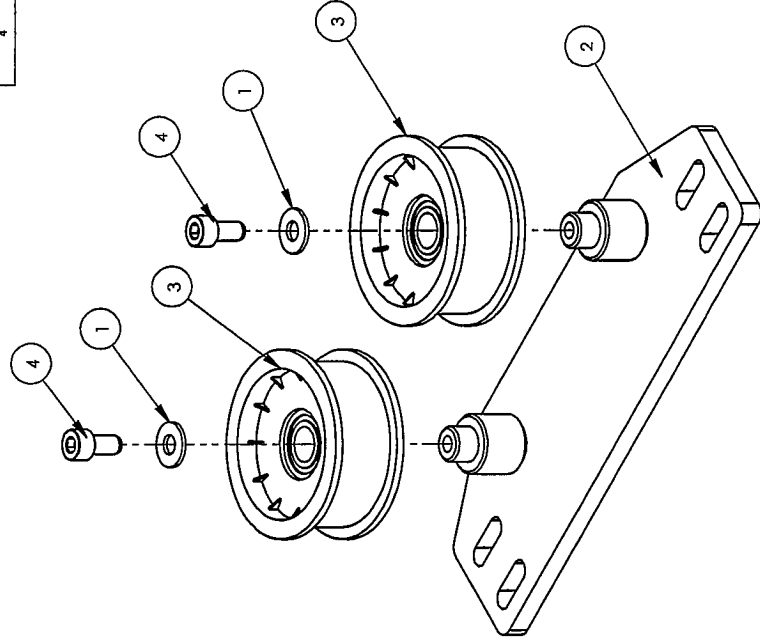
SHEET OF 1

FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
PLAIN/CLEAR		CONTOURS	NAME	X-CUT DRV IDER PULLEY ASM
BLACK BENCH			2nd DES.	1373LSPPC, SPPCM
BLACK			MATERIAL SEE NOTED	
SAND BLAST			ASSEMBLY	1388486
BLUE			DES BY	JSK
PAINT CRYSTALLINE			DATE	12/11/2010
WATERBASE			SCALE	1:1
OTHER			REV	0



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	2	1388543	RETAINER WASHER
2	1	1388546	BELT DRV IDLER WELDMENT
3	2	PPTP8SN7028	PULLEY, IDLER, 28MM WIDE
4	2	SSSCM8X16	SCREW,SOC CAP,M8X16



S:\1388\1388542

SHEET OF 1

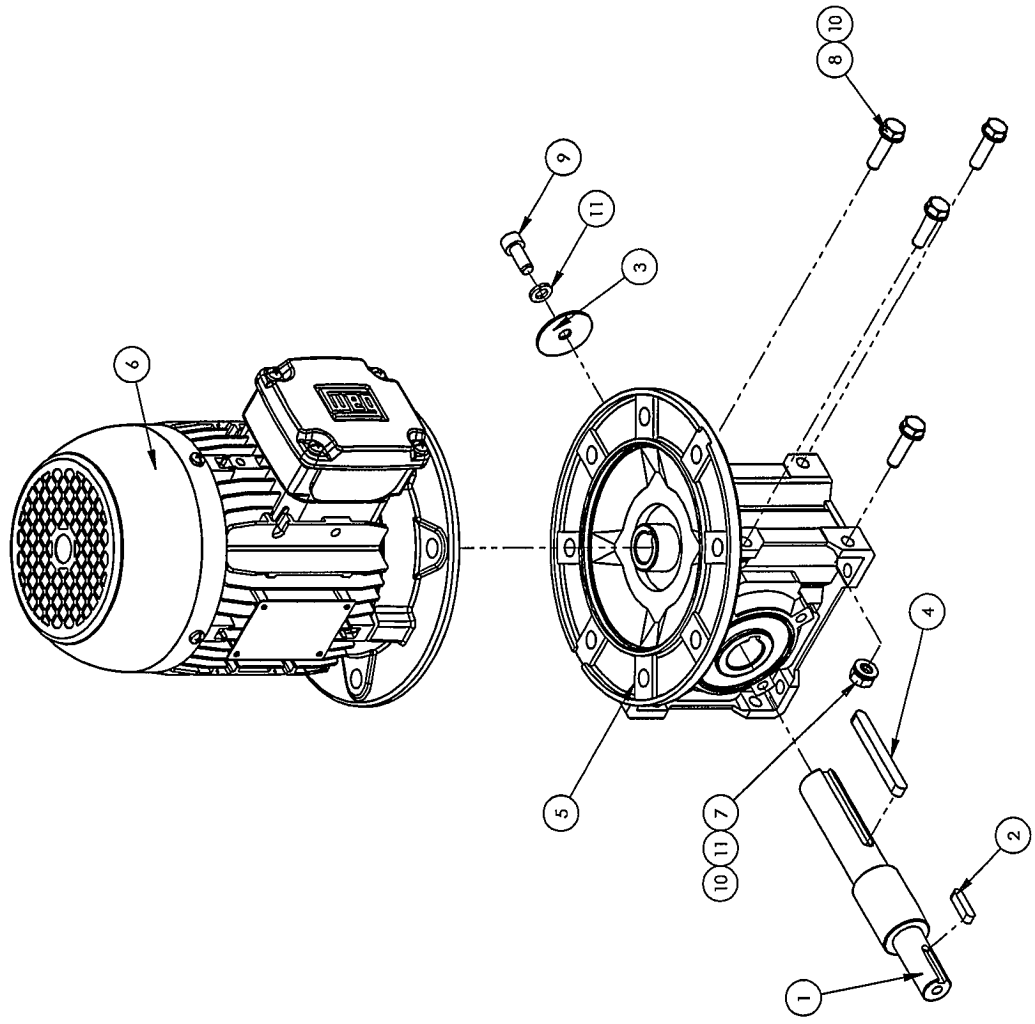
FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
FRANK/CLEAN		COUNTERSINKS	NAME	XCUT DRV BELT IDLER ASM
BURR BENCH			2nd DES.	1393E-SPPC-SPPCM
BLACK/ONDI			MATERIAL	SEE NOTED
BLANK			ASSEMBLY	1388465
BLAST			PART NO.	1388542
BLU			DES BY	JRK
BRN			DR BY	JRK
CR			SCALE	T2
DR			DWG DATE	12/11/2010
DR			DWG SITE	B
DR			WEIGHT	5.54691
DR			REV	0
DR			DRAWING NO.	1388542



XXX-XX

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388297	ADAPTER SHAFT, X-CUT DRIVE
2	1	1388299	KEY, GEAR PULLEY
3	1	1393364	RETAINER WASHER
4	1	1975369	KEY, GEAR MOTOR
5	1	MMRV5015D80	GEARBOX, WORM, RV501.5:1
6	1	MMY5801455	MOTOR, .55KW, IEC, B5, D80
7	4	NNHM8X1.25	M8 X 1.25 HEX NUT
8	4	SSHCM8X30	SCREW, HEX CAP M8X40
9	1	SSSCM8X20	M8X20 SOC CAP
10	8	WYFMB	WASHER, FLAT, M8 I.D.
11	5	WVLM8	M8 LOCK WASHER

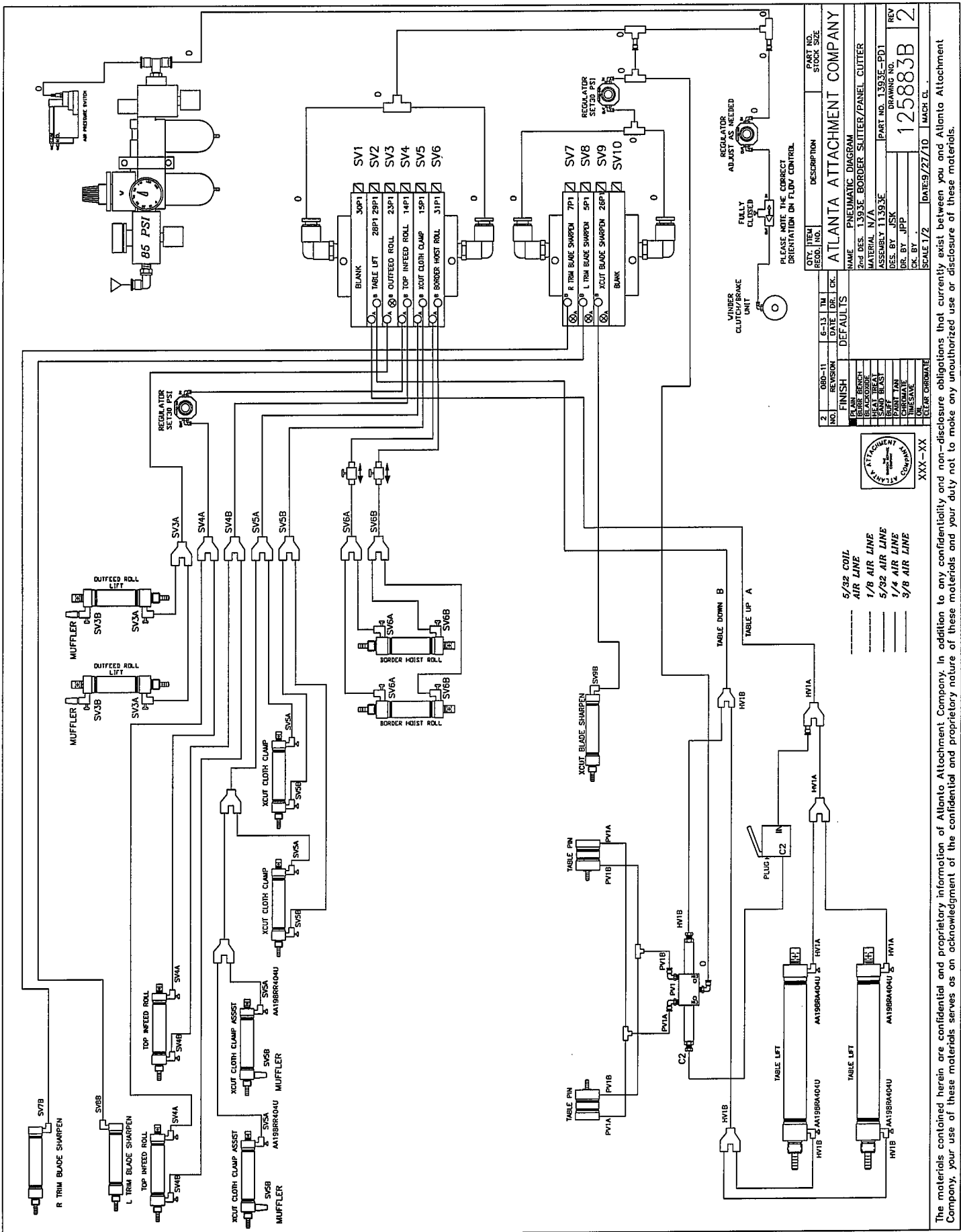


SHEET OF 1

ATLANTA ATTACHMENT COMPANY	
NAME	CROSS CUT MIR DRIVE ASM.
PART NOS.	1393E 1393EPCA
MATERIAL	SEE NOTED
ASSEMBLY	1388665
DESIGN	JSK
CHECK BY	Jeff Keith
SCALE	1:3
DATE	4/8/2011
DWG. SIZE	B
WEIGHT	33.21267
REV	0
PART NO.	1388666
DRAWING NO.	1388666



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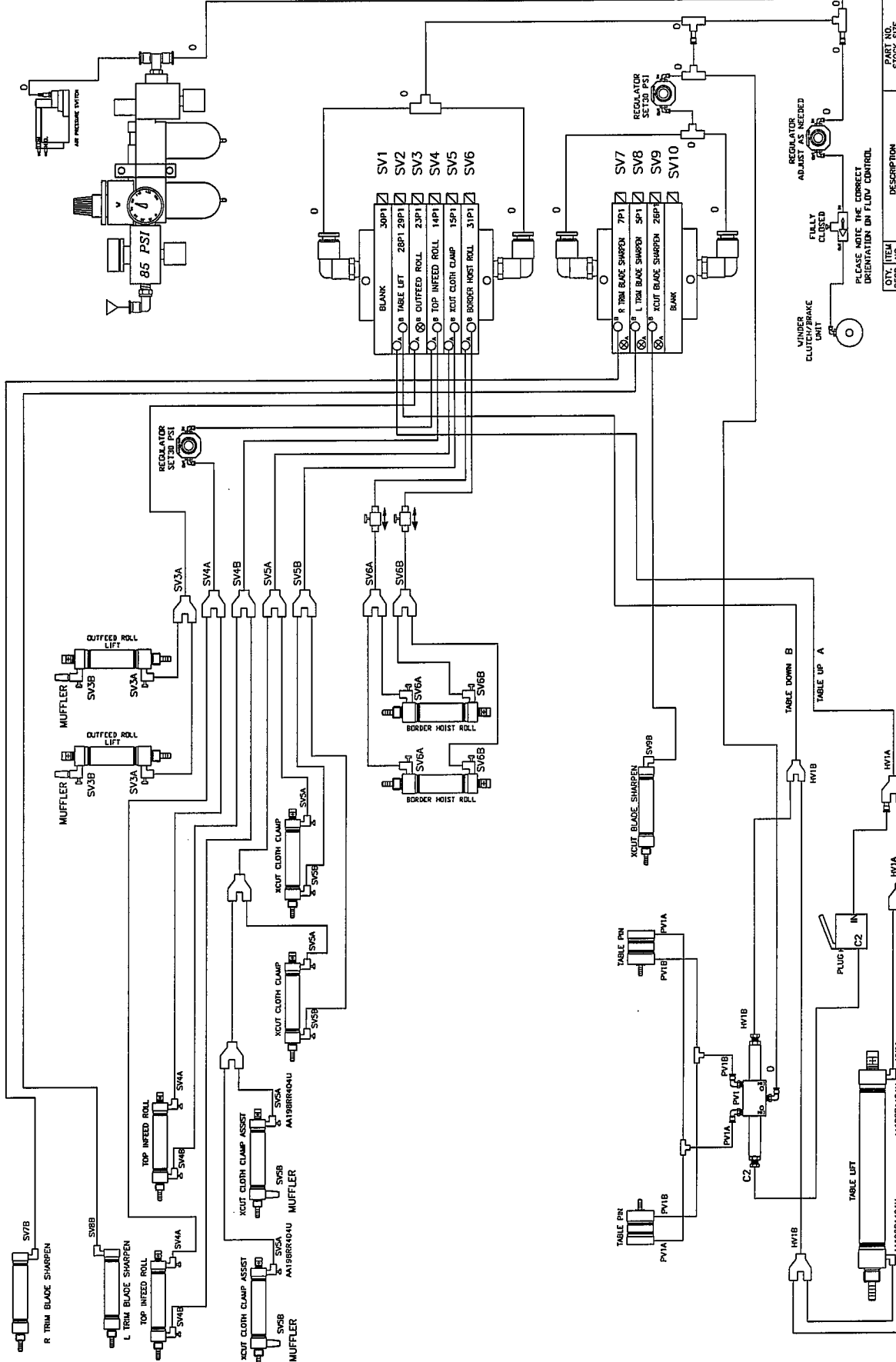


QTY.	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
2	6-13	TH. DR. CK.	ATLANTA ATTACHMENT COMPANY	
DEFAULTS				
NO.	REVISION	DATE	DR. CK.	
2	6-13	TH. DR. CK.		
FINISH				
PLAIN				
BORR. REFIN.				
HEAD REFIN.				
SAND BLAST				
PAINT TAN				
CHROMATE				
ZINC				
CLEAR CHROME				
XXX - XX				



5/32 COIL	AIR LINE
1/8 AIR LINE	
5/32 AIR LINE	
1/4 AIR LINE	
3/8 AIR LINE	

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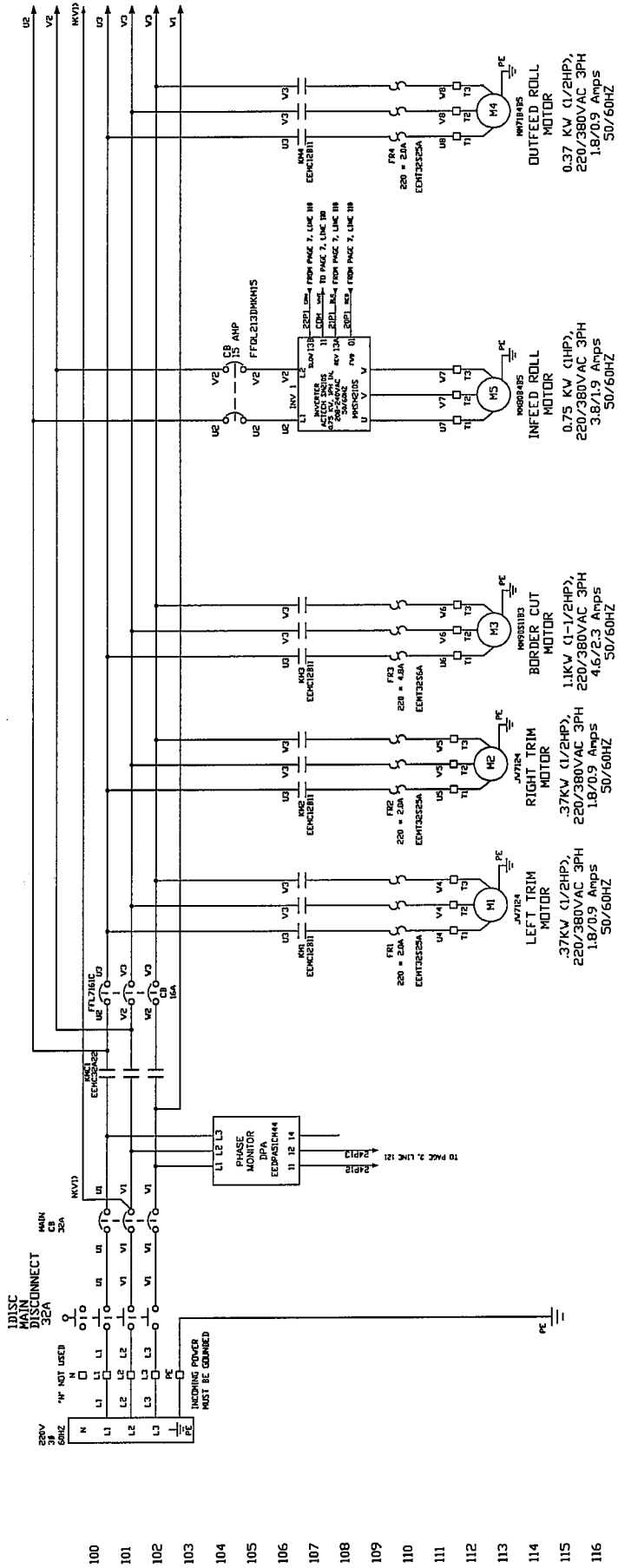
REV	DATE	BY	CHK	APP	DESCRIPTION	PART NO.	STOCK SIZE
2	06-11	E-13	TR		6-13 TR		
					REVISION		
					DATE		
					LIBRARY		
					FINISH		
					DEFAULTS		
					NAME		
					REG. DES.		
					MATERIAL		
					ASSEMBLY		
					DES. BY		
					CHK. BY		
					SCALE		
					DATE		
					MACH. CL.		

ATLANTA ATTACHMENT COMPANY
 PNEUMATIC DIAGRAM
 1393E BORDER SLITTER/PANEL CUTTER
 MATERIAL N/A
 ASSEMBLY 11393E
 DES. BY JSK
 DR. BY JPP
 REV 2
 125883B
 DATE 9/27/10
 MACH. CL.

5/32 COIL AIR LINE
 1/8 AIR LINE
 1/32 AIR LINE
 1/4 AIR LINE
 3/8 AIR LINE

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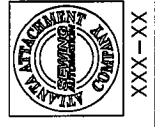
(EE194LHE6N175 DISCONNECT HANDLE)



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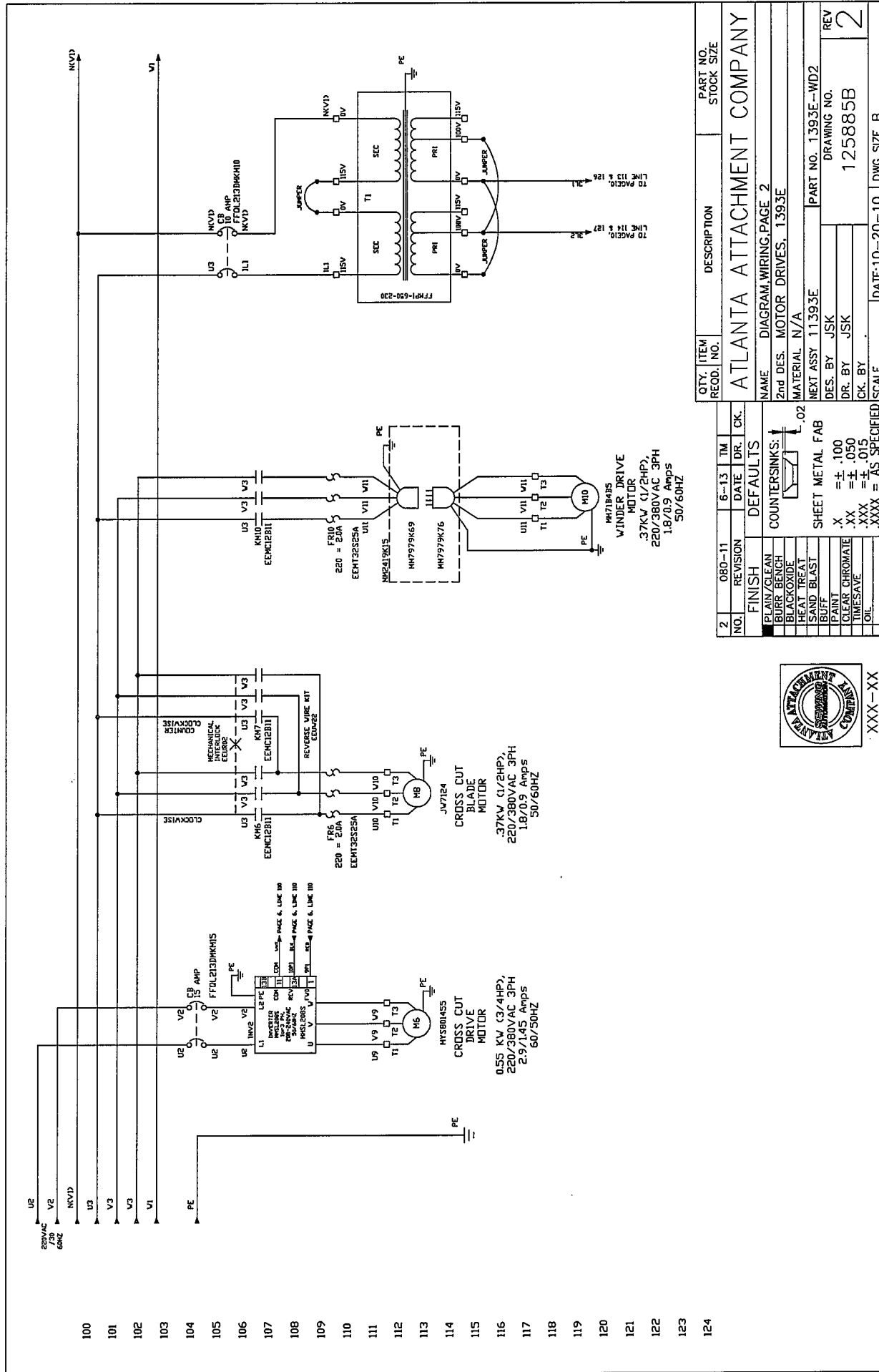
QTY. ITEM	DESCRIPTION	PART NO.
RECD. NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY		
NAME: DIAGRAM WIRING PAGE 1		
2nd DES. MOTOR DRIVES, 1393E		
MATERIAL: N/A		
NEXT ASSY: 11393E		
PART NO. 1393E-WD1		
DRAWING NO. 125884B		
REV 2		
DATE: 10-20-10 DWG SIZE: B		

NO.	080-11	6-13	TM
REVISION		DATE	DR. CK.
DEFAULTS			
FINISH			
PLAIN/CLEAN			
BURR BENCH			
BLACK OXIDE			
HEAT TREAT			
SAND BLAST			
PAINT			
CLEAR CHROMATE			
TIMESAVE			
OIL			
COUNTERSINKS:			
			.02
SHEET METAL FAB			
X			= ± .100
.XX			= ± .050
.XXX			= ± .015
.XXXX			= AS SPECIFIED



XXX-XX

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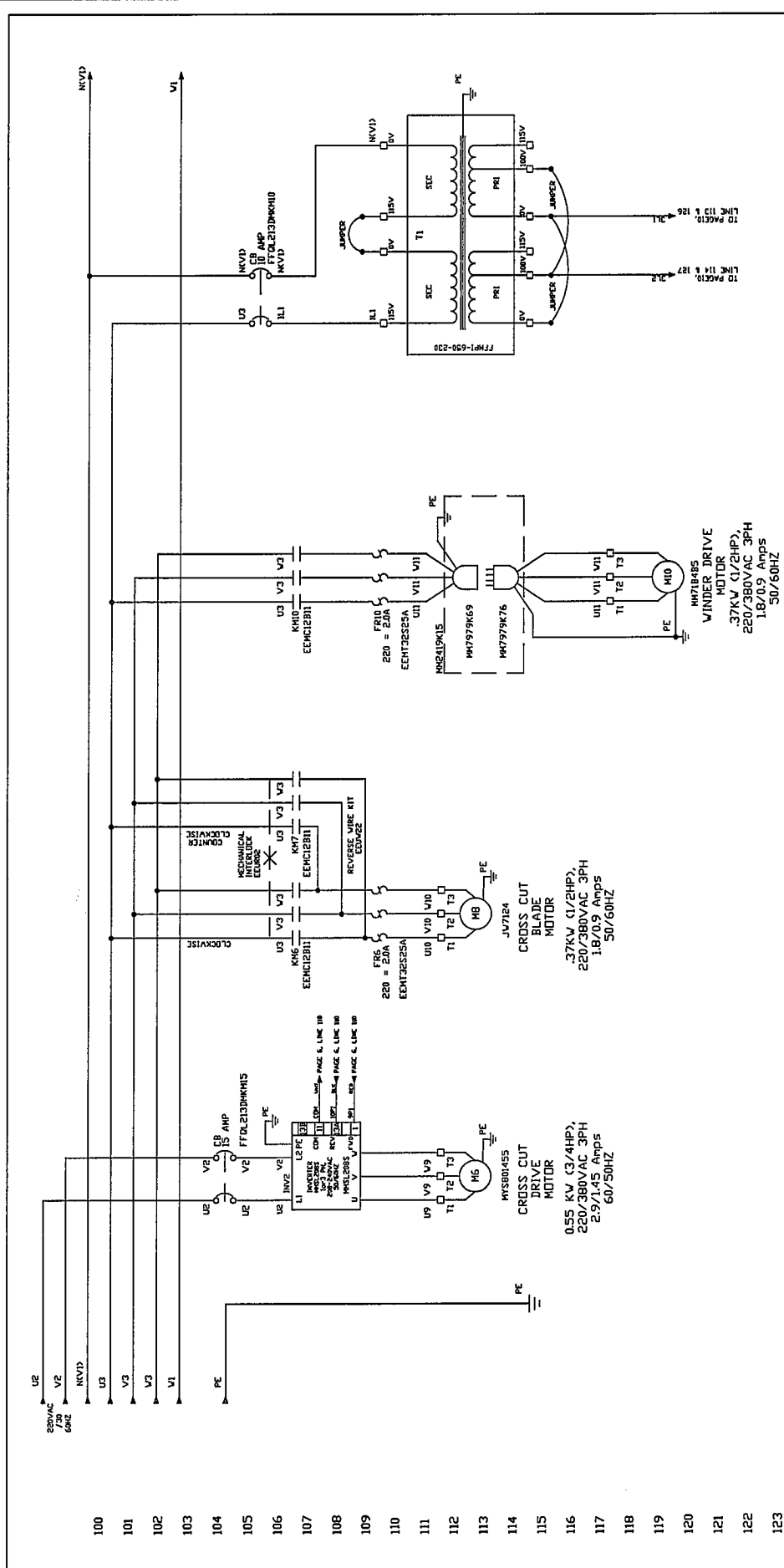


XXX-XX

QTY. ITEM RECD. NO.	DESCRIPTION	PART NO. STOCK SIZE
ATLANTA ATTACHMENT COMPANY		
NAME: DIAGRAM WIRING PAGE 2		
2nd DES. MOTOR DRIVES, 1393E		
MATERIAL N/A		
DES. BY JSK		
DR. BY JSK		
PART NO. 1393E-WD2		
DRAWING NO. 125885B		
REV 2		
DATE: 10-20-10 DWG SIZE B		

NO.	080-11	6-13	TM	DATE	DR.	CK.
FINISH						
PLAN/CLEAN						
BURR BENCH						
BL ACKOXIDE						
HEAT TREAT						
SAND BLAST						
BUFF						
PAINT						
CLEAR CHROMATE						
TIMESAVE						
OIL						
COUNTERSINKS:						
.02						
SHEET METAL FAB						
X = ± .100						
.XX = ± .050						
.XXX = ± .015						
XXXX = AS SPECIFIED						

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QTY.	ITEM RECD.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
2			ATLANTA ATTACHMENT COMPANY		
			NAME	DIAGRAM, WIRING, PAGE 2	
			DES. BY	JSK	
			DR. BY	JSK	
			CK. BY	JSK	
			MATERIAL	N/A	
			SCALE	DATE: 10-20-10 DWG. SIZE B	
			REV	2	
			DRAWING NO.	125885B	
			PART NO.	1393E-WD2	
			REV	2	

NO.	REVISION	DATE	DR.	CK.
2		6-13	TM	

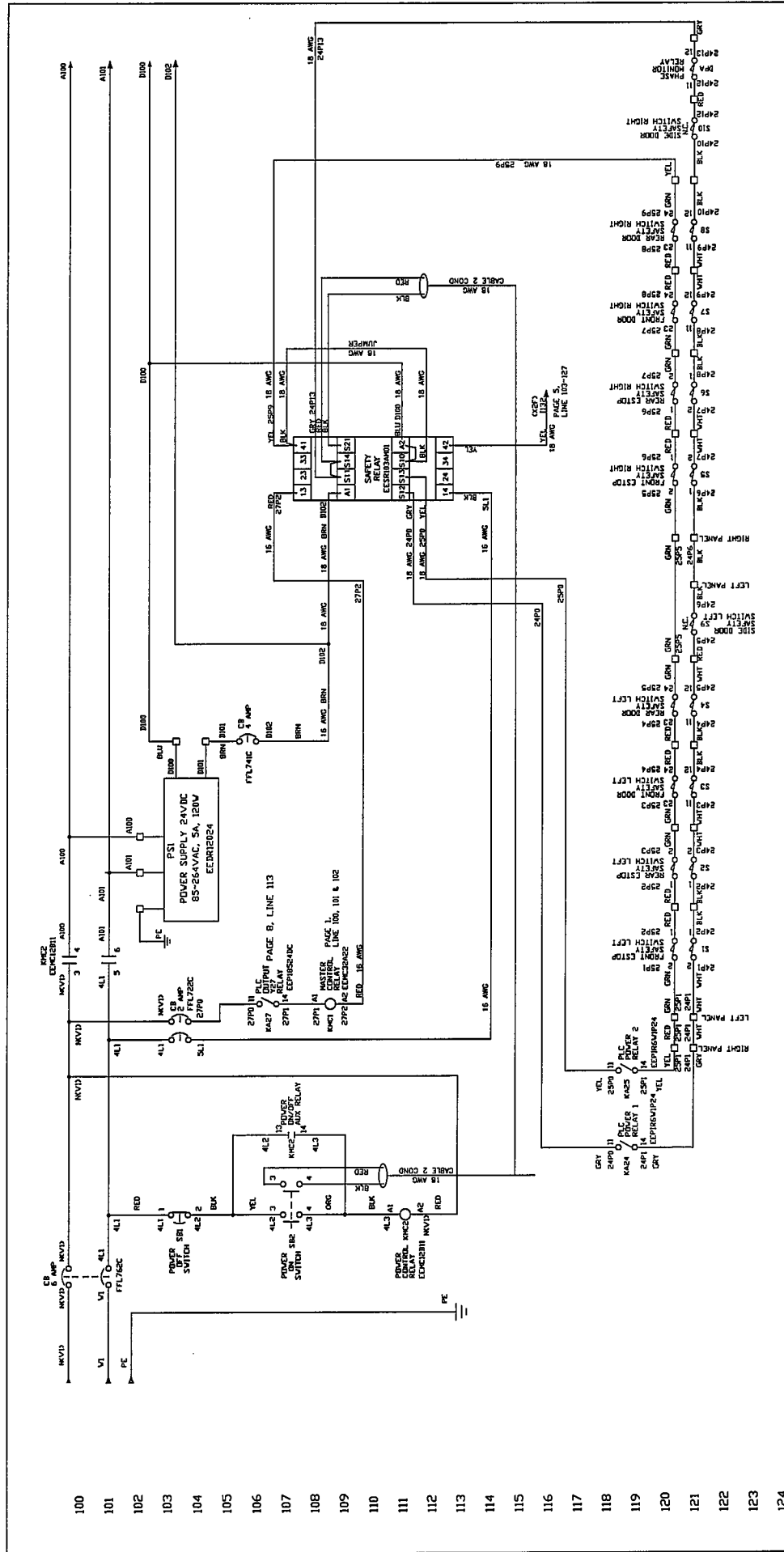
FINISH	DEFAULTS
PLAIN/CLEAN	COUNTERSINKS: .02
BURR BENCH	
BLACK OXIDE	
HEAT TREAT	
SAND BLAST	
DIFF.	
CLEAR CHROMATE	
TUMESAVE	
OIL	

SHEET METAL FAB
 X = ± .100
 .XX = ± .050
 .XXX = ± .015
 .XXXX = AS SPECIFIED



XXX-XX

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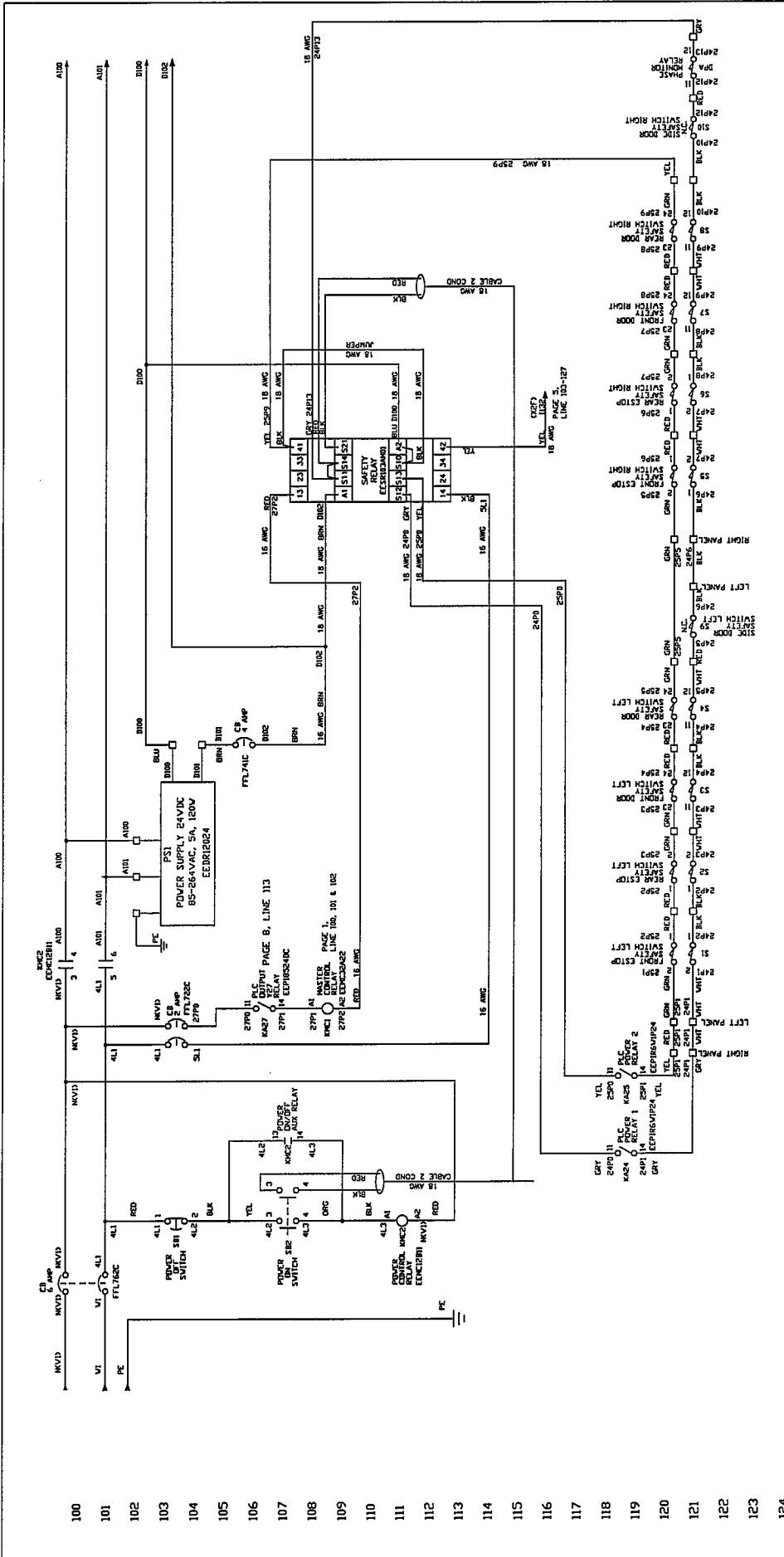
QTY	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
2	080-11	6-13 IM		
	REVISION	DATE	DR.	CHK.
FINISH				
COUNTERSINKS:				
L .02				
SHEET METAL FAB				
X = ± .100				
XX = ± .050				
XXX = ± .015				
.XXXX = AS SPECIFIED				
SCALE				
DATE: 10-20-10 DWG SIZE B				

ATLANTA ATTACHMENT COMPANY				
NAME				
2nd DES. START, STOP, SAFETY, & DC CIRCUIT, 1393E				
MATERIAL N/A				
NEXT ASSY 11393E				
PART NO. 1393E-WD3				
DES. BY JSK				
DRAWING NO.				
125886B				
REV				
2				



021-07

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QTY. ITEM	DESCRIPTION	PART NO.
RECD.1 NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY		
NAME DIAGRAM WIRING PAGE 3		
2nd DES. START, STOP, SAFETY, & DC CIRCUIT, 139.3E		
MATERIAL N/A		
PART NO. 139.3E-WD3		REV
DES. BY JSK	DRAWING NO.	2
DR. BY JSK	125886B	
CK. BY		
SCALE		DATE: 10-20-10 DWG SIZE B

NO.	REVISION	DATE	DR.	CK.
2	080-11	6-13	TM	
FINISH				
PLAIN/CLEAN				
BURR BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				

COUNTERSINKS:		.02
X	= ± .100	
XX	= ± .050	
XXX	= ± .015	
XXXX	= AS SPECIFIED	

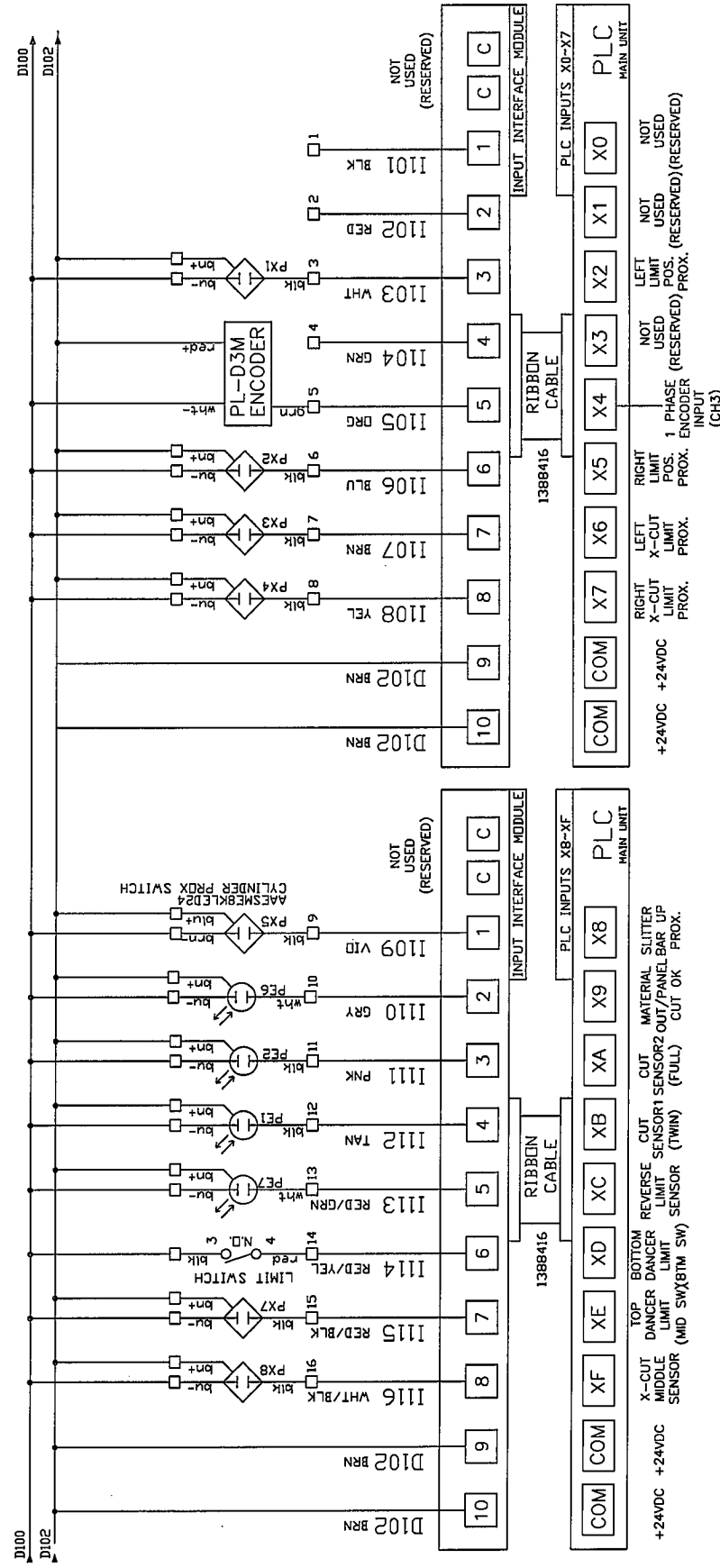


021-07

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QTY.	ITEM RECD.	DESCRIPTION	PART NO.	STOCK SIZE
1	080-11	6-13 TM		
FINISH				
PLAIN/CLEAN				
BLURR/BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				
.02				
SHEET METAL FAB				
X = ± .100				
XX = ± .015				
XXX = ± .015				
XXXX = AS SPECIFIED				
SCALE				
DATE: 10-20-10				
DWG SIZE B				
XXX-XX				

NO.	REVISION	DATE	DR.	CHK.
1				

NAME	DIAGRAM, WIRING, PAGE
ATLANTA ATTACHMENT COMPANY	4
2nd DES. PLC INPUT, 1393E	
MATERIAL N/A	
NEXT ASSY 11393E	
PART NO. 1393E-WD4	
DES. BY JSK	
DR. BY JSK	
DRAWING NO.	125887B
REV	2

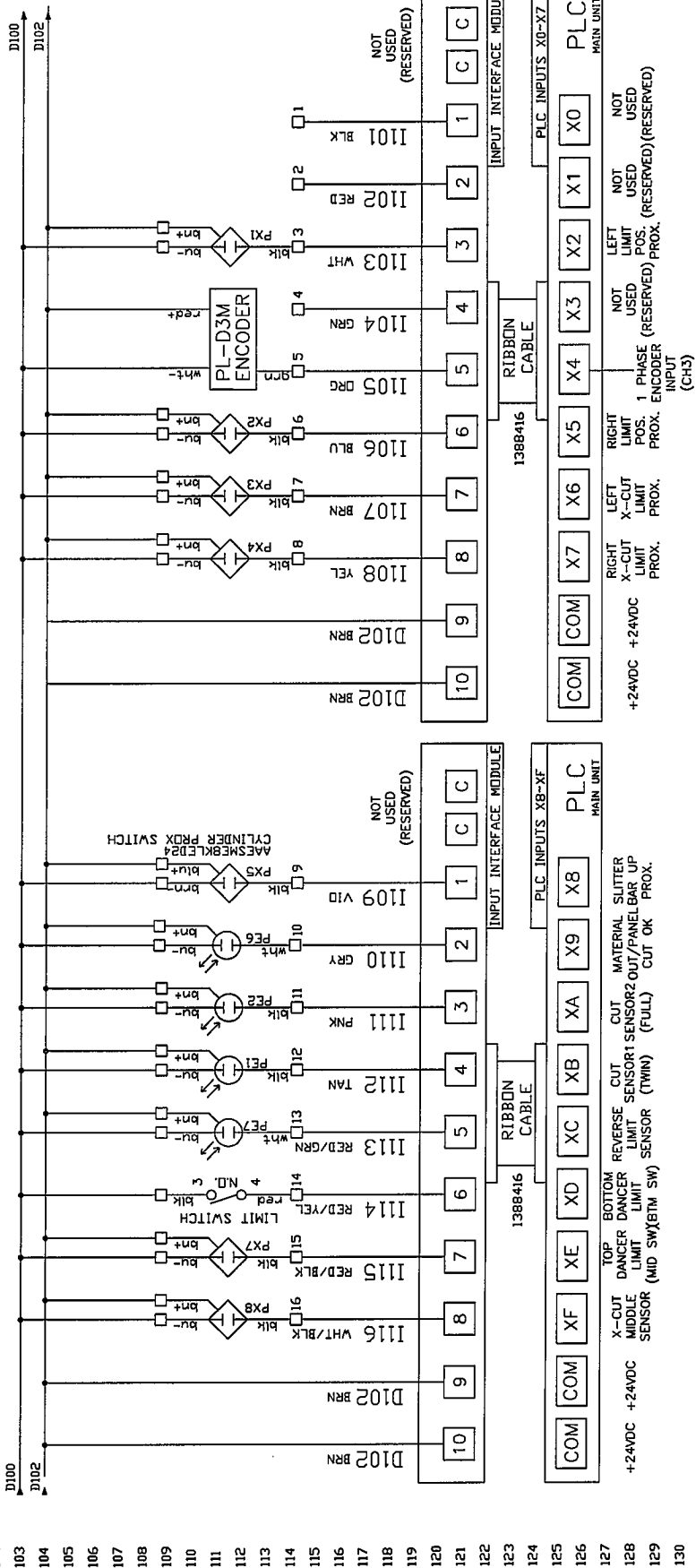
PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)

CUT SENSOR
BRN = RED
BLU = BLK
BLK = WHT
X = GRN



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NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	QTY.	ITEM RECD.	NO.	PART NO.	STOCK SIZE
1	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY					
NAME: DIAGRAM, WIRING, PAGE 4										
2nd DES. PLC INPUT, 1393E										
MATERIAL N/A										
NEXT ASSY 11393E										
PART NO. 1393E-WD4										
DES. BY JSK										
DRAWING NO. 125887B										
REV 2										
DATE: 10-20-10 DWG SIZE B										
SCALE										
XXX-XX										

FINISH	DATE	DR.	CK.	DESCRIPTION
PLAIN CLEAN				
BLACK OXIDE				
HEAT TREAT				
SAND BLAST				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				

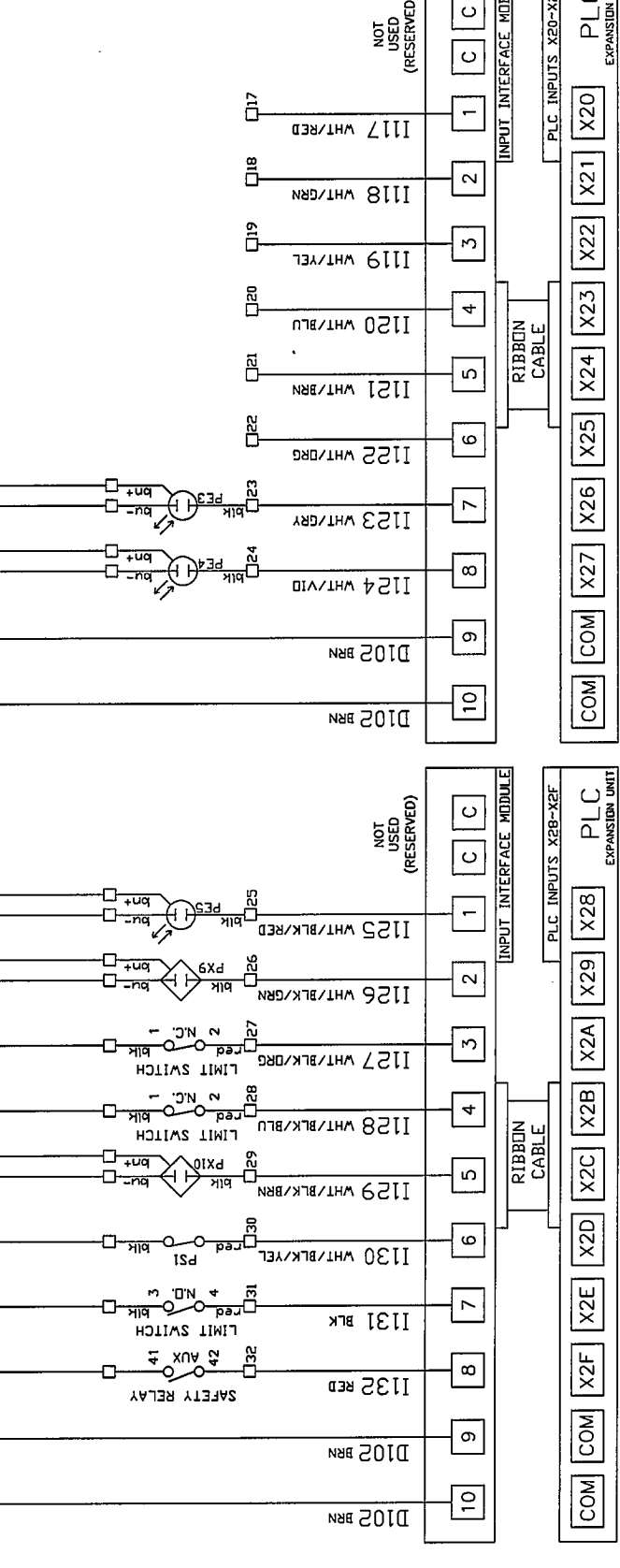
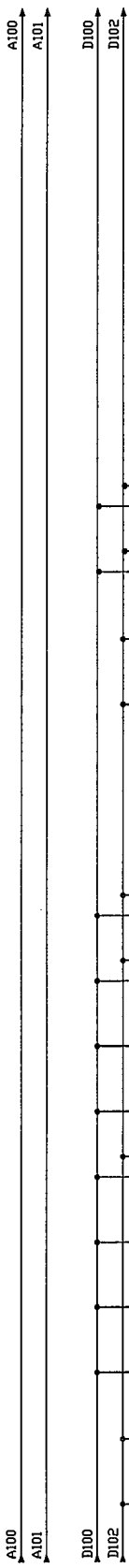
PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY
 BE USED WITH PANASONIC FP
 SIGMA PLC (FPG-C32TH)

CUT SENSOR
 BRN = RED
 BLU = BLK
 BLK = WHT
 X = GRN

CABLE SIDE

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NOT USED (RESERVED)

INPUT INTERFACE MODULE

RIBBON CABLE

PLC INPUTS X28-X2F

EXPANSION UNIT

PLC

CUT SENSOR

BRN = RED
BLU = BLK
BLK = WHT
X = GRN

SENSOR SIDE

CABLE SIDE

DOOR/GUARD SWITCH (TOP SW)
BORDER ADJUST LIMIT SWITCH (TOP SW)
AIR PRESSURE SWITCH
RIGHT TRIM X-CUT POSITION OVERRUN SWITCH
RIGHT TRIM X-CUT OVERRUN SWITCH
LEFT TRIM X-CUT OVERRUN SWITCH

CUT WIDTH SENSOR3 (CAL KING) (QUEEN)

CUT WIDTH SENSOR4 (QUEEN)

PLC INPUTS X20-X27

EXPANSION UNIT

PLC

QTY.	ITEM RECD.	DESCRIPTION	PART NO.	STOCK SIZE
1	080-11	6-13 TM		
1	REVISION	DATE	DR.	CK.
FINISH				
PLATE/CLEAN				
BURP BENCH				
BLACK OXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				
COUNTERSINKS:				
MATERIAL N/A				
NEXT ASSY 11393E				
PART NO. 1393E-WD5				
DES. BY JSK				
DRAWING NO.				
REV				
CK. BY JSK				
125888B				
DATE: 10-20-10				
DWG. SIZE B				

ATLANTA ATTACHMENT COMPANY

NAME: ATLANTA ATTACHMENT COMPANY

2nd DES. DIAGRAM WIRING PAGE 5

MATERIAL N/A

PART NO. 1393E-WD5

DES. BY JSK

DRAWING NO.

REV

CK. BY JSK

125888B

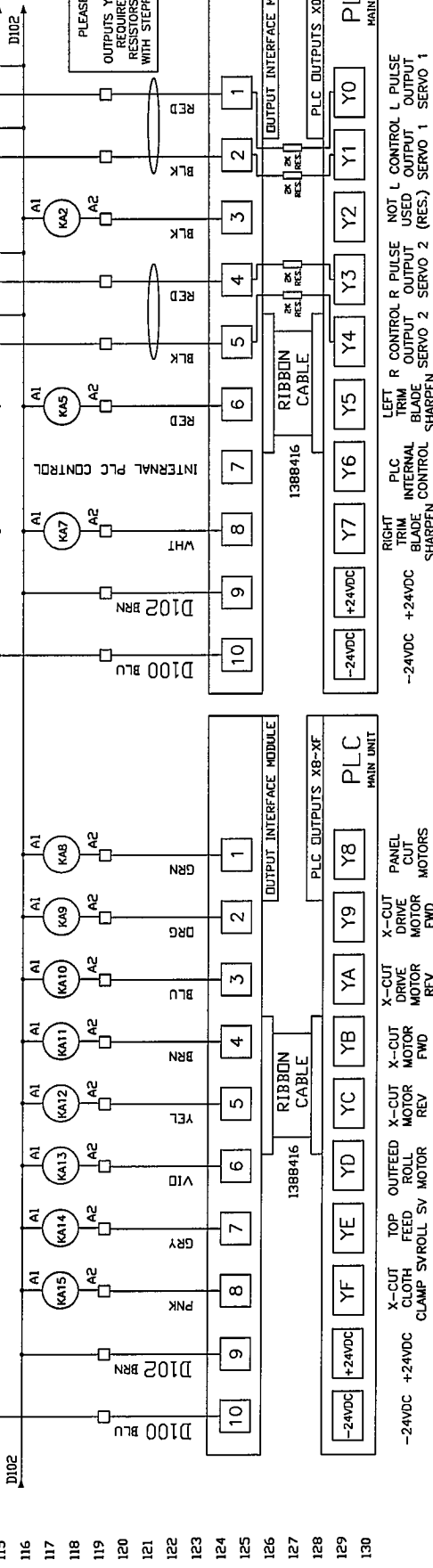
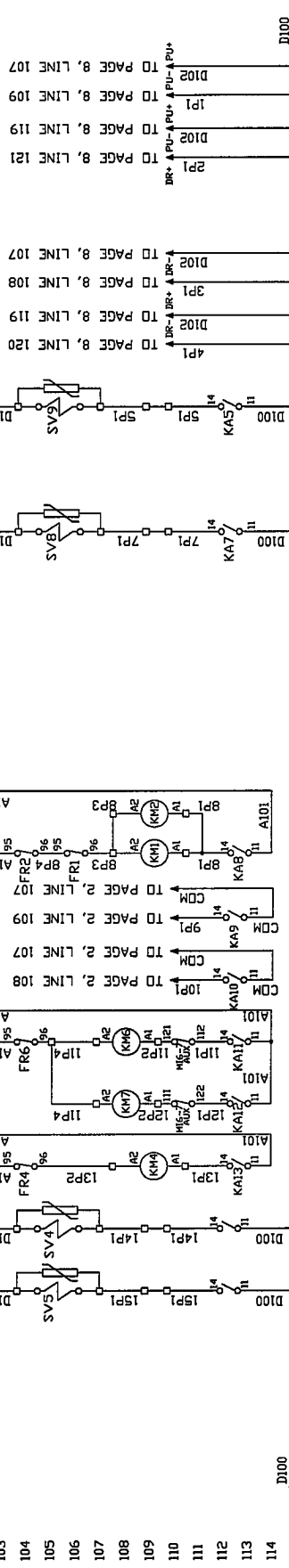
DATE: 10-20-10

DWG. SIZE B

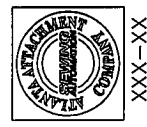
XXX-XX

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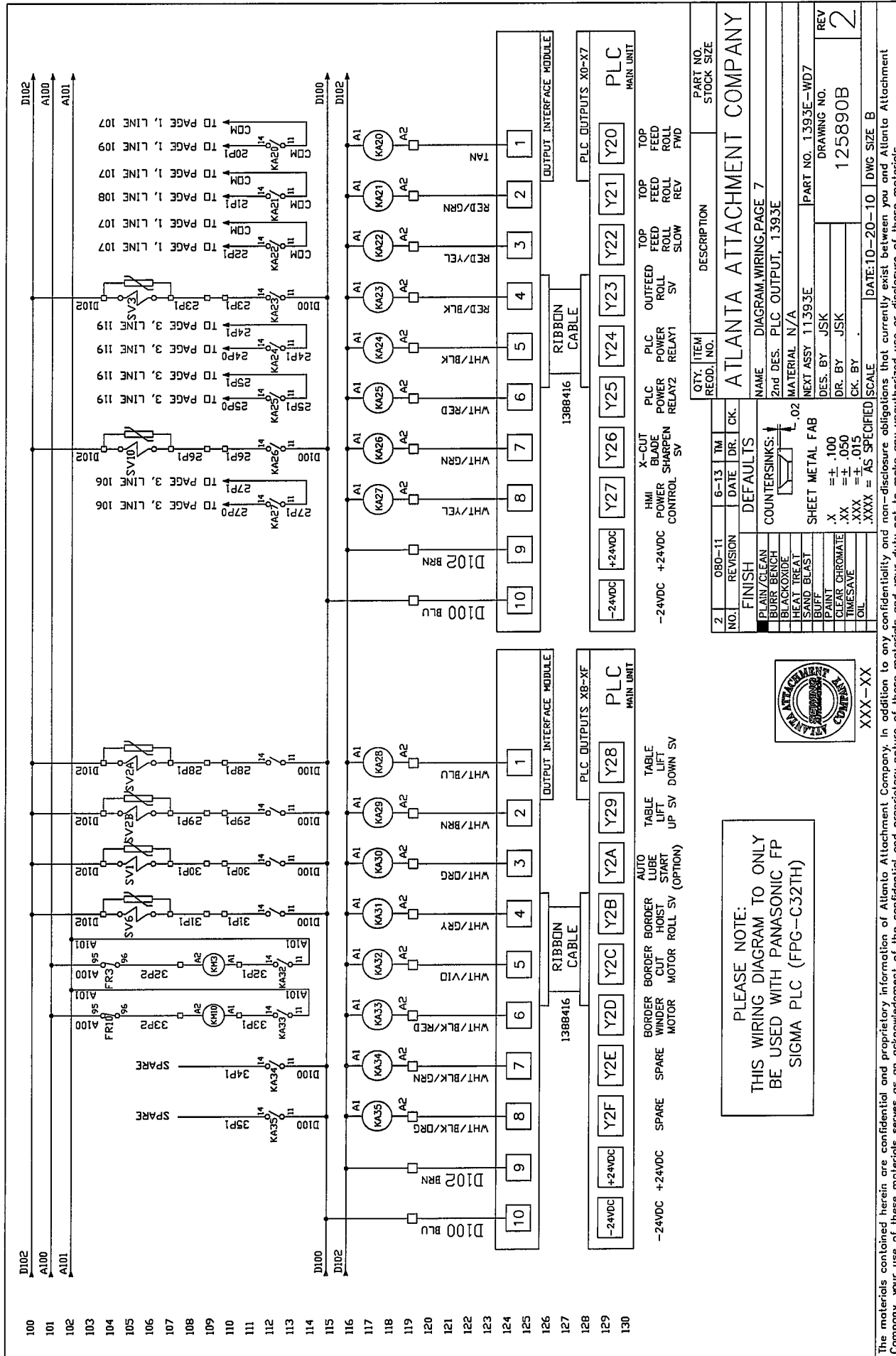


NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
1	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY		
FINISH					NAME	ATLANTA ATTACHMENT COMPANY	
PLAIN/CLEAN					2nd DES.	DIAGRAM, WIRING PAGE 6	
BURR/BENCH					MATERIAL	N/A	
BLACK OXIDE					SCALE	PART NO. 1393E-WD6	
SAT. TREAT					DR. BY	JSK	
BLUFF BLAST					CK. BY	JSK	
PAINT					DATE	10-20-10	
CLEAR CHROMATE					REV	125889B	
TIMESAVE					DWG SIZE	B	
OIL					The materials contained herein are confidential and proprietary information of Atlanta Attachment Company. In addition to any confidentiality and non-disclosure obligations that currently exist between you and Atlanta Attachment Company, your use of these materials serves as an acknowledgment of the confidential and proprietary nature of these materials and your duty not to make any unauthorized use or disclosure of these materials.		



PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY
 BE USED WITH PANASONIC FP
 SIGMA PLC (FPG-C32TH)

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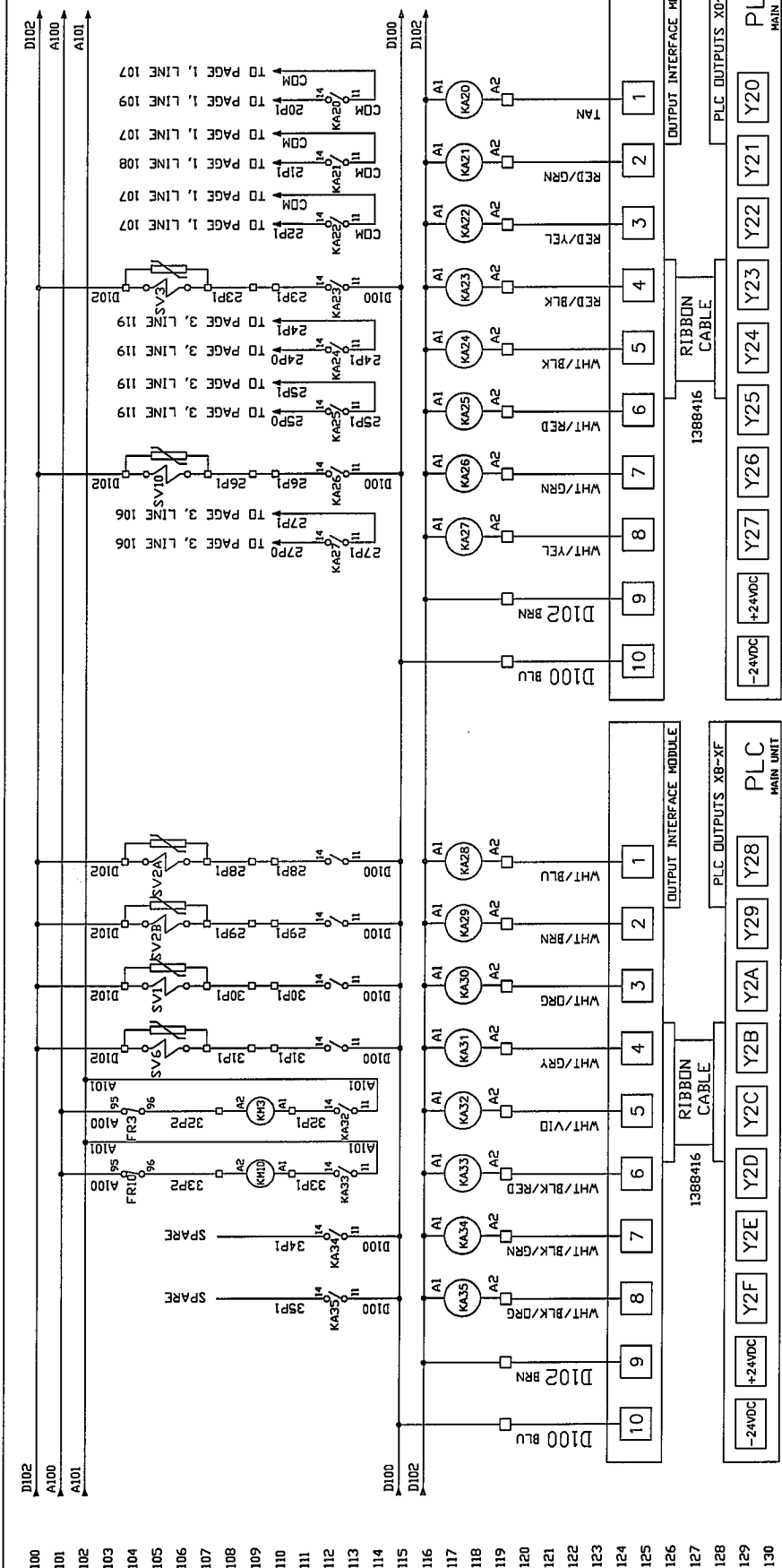
PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)



NO.	080-11	6-13	TM	DATE	DR.	CK.
REV	2					
FINISH						
PLAIN/CLEAN						
BURR/BENCH						
BLACK OXIDE						
HEAT TREAT						
SAND BLAST						
PAINT						
CLEAR CHROMATE						
TIMESAVE						
OIL						
COUNTERSINKS:						
.02						
SHEET METAL FAB						
X .XX = ± .100						
.XX = ± .050						
.XXX = ± .015						
.XXXX = AS SPECIFIED						
SCALE						
DATE: 10-20-10						
DWG SIZE: B						
PART NO. 1393E-WD7						
DRAWING NO. 125890B						
REV 2						

QTY.	ITEM	DESCRIPTION	PART NO.
	RECD.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME: DIAGRAM WIRING PAGE 7			
2nd DES. PLC OUTPUT, 1393E			
MATERIAL: N/A			
NEXT ASSY: 11393E			
DES. BY: JSK			
DR. BY: JSK			
CK. BY:			
DATE: 10-20-10			
DWG SIZE: B			

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NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
2	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY		
FINISH					PLC OUTPUTS: X0-X7		
PLAIN/CLEAN					Y20	PLC	MAIN UNIT
BURR/BENCH					Y21	PLC	MAIN UNIT
BLACK/WHITE					Y22	PLC	MAIN UNIT
HEAT TREAT					Y23	PLC	MAIN UNIT
SPRINKLE					Y24	PLC	MAIN UNIT
PAINT					Y25	PLC	MAIN UNIT
CLEAR CHROMATE					Y26	PLC	MAIN UNIT
TIMESAVE					Y27	PLC	MAIN UNIT
OIL					Y28	PLC	MAIN UNIT
COUNTERSINKS:					Y29	PLC	MAIN UNIT
L.02					Y30	PLC	MAIN UNIT
SHEET METAL FAB					Y31	PLC	MAIN UNIT
.X = ± .100					Y32	PLC	MAIN UNIT
.XX = ± .050					Y33	PLC	MAIN UNIT
.XXX = ± .015					Y34	PLC	MAIN UNIT
.XXXX = AS SPECIFIED					Y35	PLC	MAIN UNIT
SCALE					Y36	PLC	MAIN UNIT
DATE: 10-20-10					Y37	PLC	MAIN UNIT
DWG SIZE B					Y38	PLC	MAIN UNIT
REV					Y39	PLC	MAIN UNIT
DRAWING NO.					Y40	PLC	MAIN UNIT
125890B					Y41	PLC	MAIN UNIT
PART NO. 1393E-WD7					Y42	PLC	MAIN UNIT
DES. BY JSK					Y43	PLC	MAIN UNIT
DR. BY JSK					Y44	PLC	MAIN UNIT
CHK. BY					Y45	PLC	MAIN UNIT
NEXT ASSY 11393E					Y46	PLC	MAIN UNIT
MATERIAL N/A					Y47	PLC	MAIN UNIT
2nd DES. PLC OUTPUT, 1393E					Y48	PLC	MAIN UNIT
DIAGRAM, WIRING, PAGE 7					Y49	PLC	MAIN UNIT
ATLANTA ATTACHMENT COMPANY					Y50	PLC	MAIN UNIT

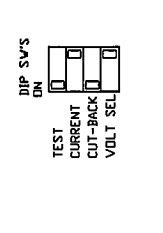
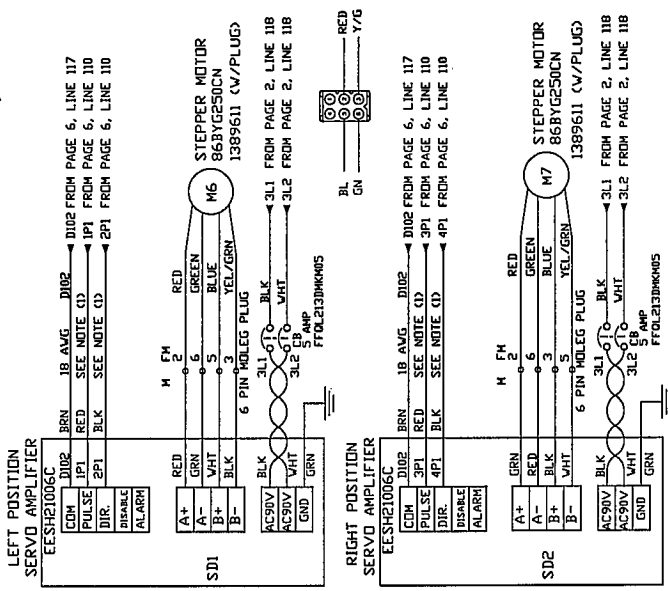
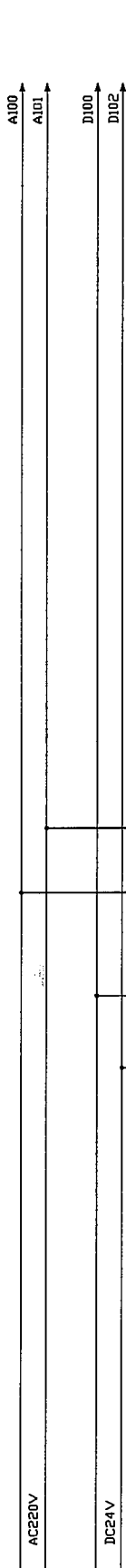
PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)



XXX-XX

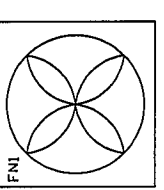
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 103 D100
 104 D102
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(1) PLEASE NOTE:
 THE PULSE & DIRECTION INPUTS TO STEPPER DRIVE REQUIRES 2K OHM RESISTORS IN SERIES WITH PLC OUTPUTS Y0,Y1,Y3,&Y4

THE RESISTORS SHOULD BE INSTALLED ON INPUT INTERFACE MODULE



(2) PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY BE USED WITH PANASONIC FP SIGMA PLC (FPG-C32TH)

QTY.	ITEM RECD.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
ATLANTA ATTACHMENT COMPANY					
NAME: DIAGRAM, WIRING, PAGE, 8					
2nd DES. AUXILIARY DIAGRAM, 1393E					
MATERIAL: N/A					
NEXT ASSY: 11393E					
PART NO. 1393E-WDB					
DRAWING NO. 125892B					
REV 2					
DES. BY: JSK					
DR. BY: JSK					
CK. BY:					
SCALE: DATE: 10-20-10 DWG SIZE: B					

NO.	REVISION	DATE	DR.	OK.	TM
2	080-11	6/13			

FINISH

- PLAIN/CLEAN
- BURR BENCH
- BLACKOXIDE
- HEAT TREAT
- SAND BLAST
- BUFF
- PAINT
- CLEAR CHROMATE
- TIMESAVE
- OIL

COUNTERSINKS:

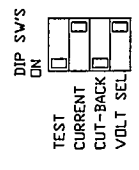
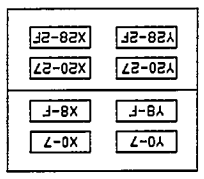
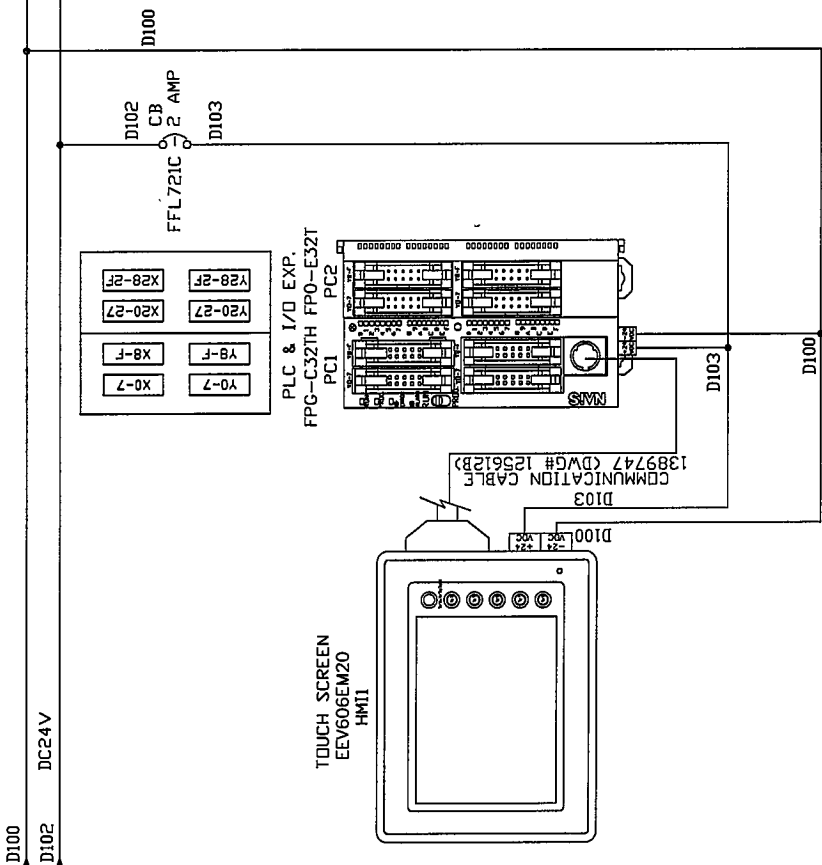
- PLAIN: .02
- SHEET METAL FAB: .100
- X: ±.100
- XX: ±.050
- XXX: ±.015
- XXXX: AS SPECIFIED

XXX-XX

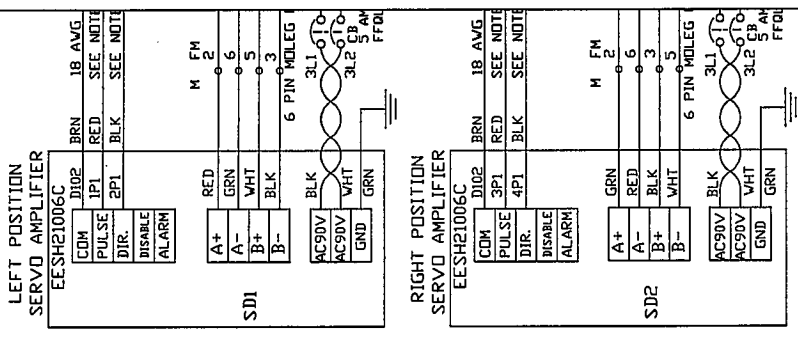
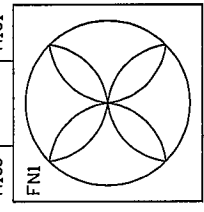


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(1) PLEASE NOTE:
 THE PULSE & DIRECTION INPUTS TO STEPPER DRIVE REQUIRE 2K OHM RESISTORS IN SERIES WITH PLC OUTPUTS Y0,Y1,Y3,&Y4
 THE RESISTORS SHOULD BE INSTALLED ON INPUT INTERFACE MODULE



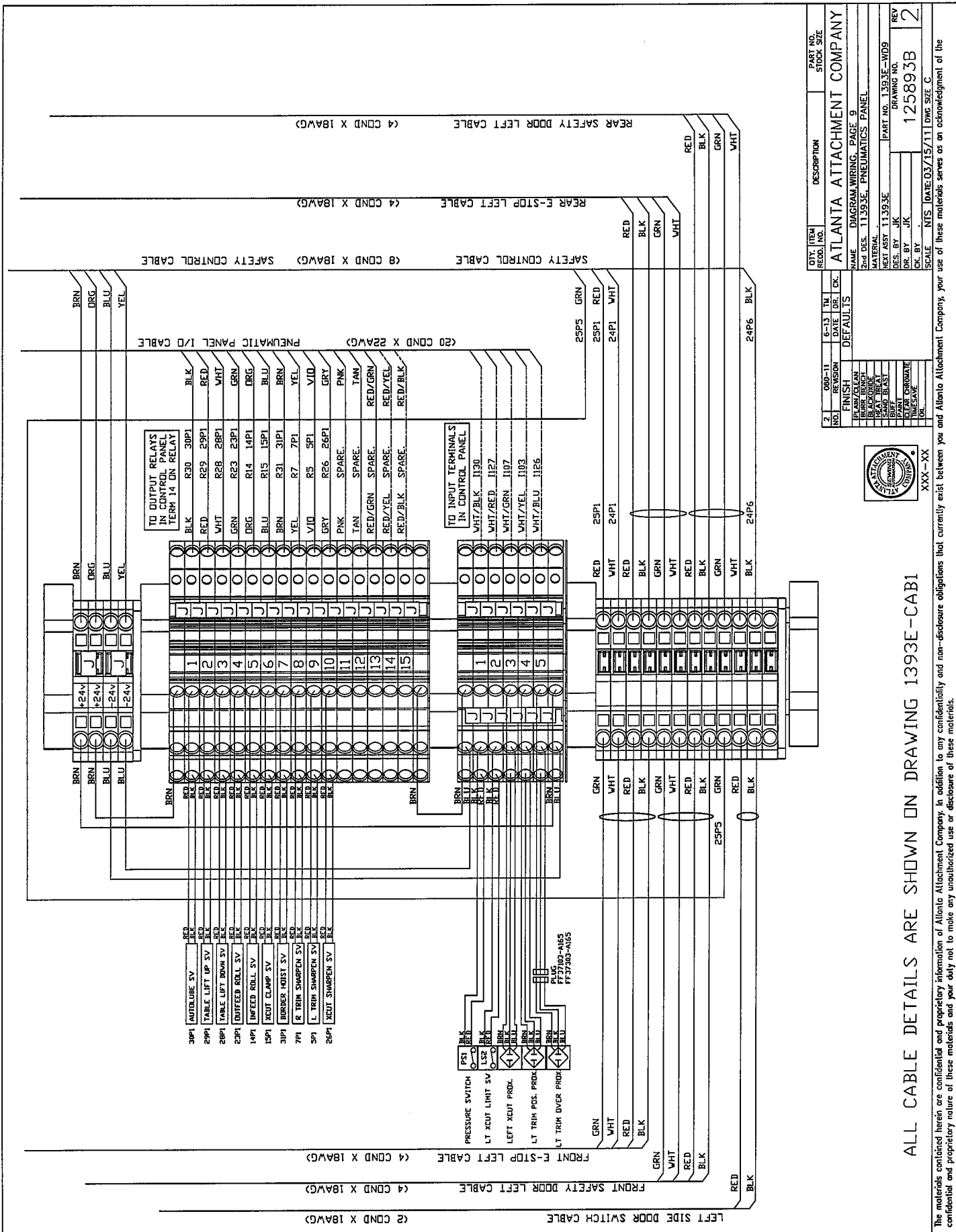
(2) PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY BE USED WITH PANASONIC FP SIGMA PLC (FPG-C32TH)

2	080-11	6/13	TM	DR.	CK.	DESCR
NO.	REVISION	DATE	DR.	CK.		ATLANTA ATT
FINISH						NAME
PLAIN/CLEAN						DIAGRAM/WIRING
BURR BENCH						2nd DES. AUXILIARY DIAG
BLACKOXIDE						MATERIAL N/A
HEAT TREAT						NEXT ASSY 11393E
SAND BLAST						DES. BY JSK
BUFF						DR. BY JSK
PAINT						CK. BY
CLEAR CHROMATE						SCALE
TIMESAVE						DATE: 10-2
OIL						



XXX-XX

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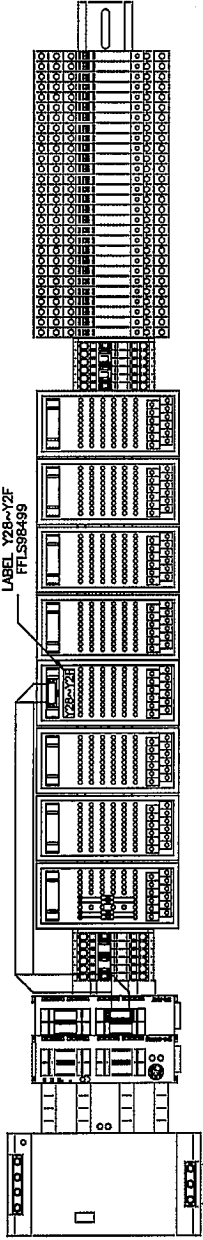


ALL CABLE DETAILS ARE SHOWN ON DRAWING 1393E-CAB1

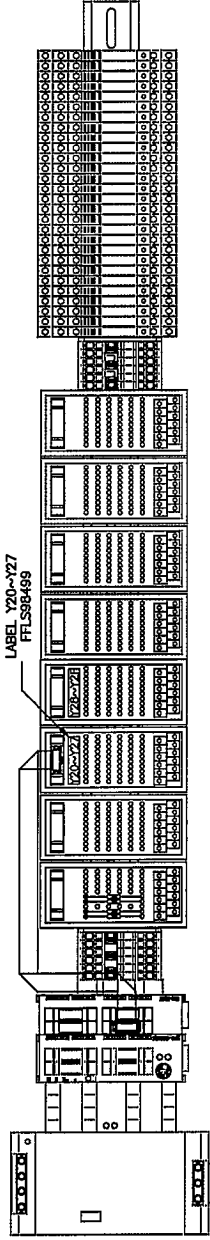
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QTY	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
2	6-13	6-13	ATLANTA ATTACHMENT COMPANY	
REV	REVISION	DATE	DR. CK.	
2	FINISH	DEFAULTS		
	FINISH			
	BRN	BROWN		
	BLK	BLACK		
	GRN	GREEN		
	RED	RED		
	WHT	WHITE		
	BLU	BLUE		
	YEL	YELLOW		
	OR	ORANGE		
	PNK	PINK		
	TAN	TAN		
	GRY	GRAY		
	VIO	VIOLET		
	YEL	YELLOW		
	GRN	GREEN		
	BLU	BLUE		
	RED	RED		
	WHT	WHITE		
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	GRN	GREEN		
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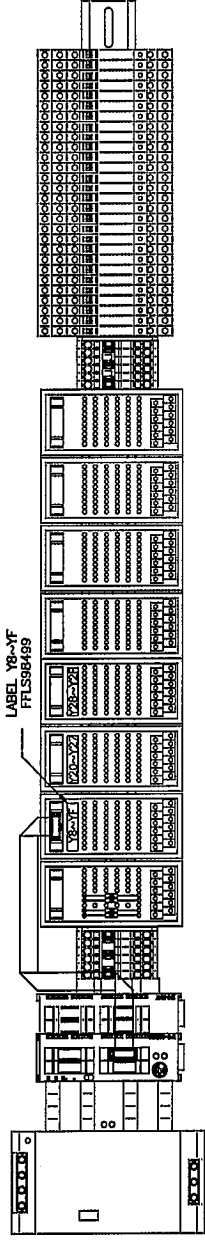
PLC OUTPUT RIBBON CABLE ROUTING DIAGRAM



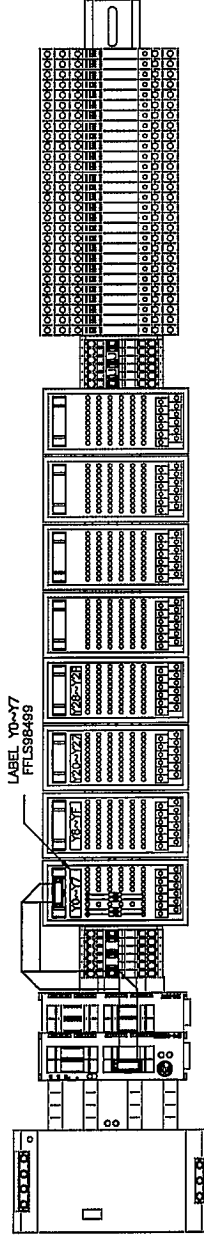
PLC OUTPUTS Y28~Y2F



PLC OUTPUTS Y20~Y27



PLC OUTPUTS Y8~YF



PLC OUTPUTS Y0~Y7

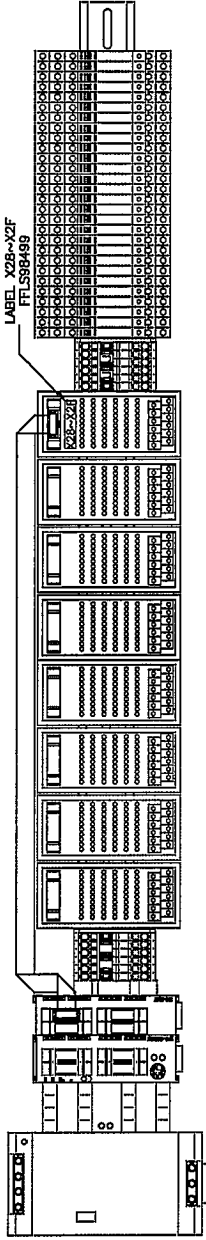
SHEET 1 OF 12



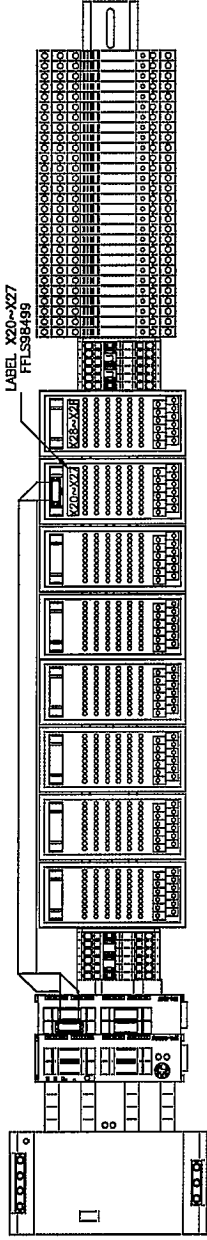
QTY.	REV.	REC'D.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
				ATLANTA ATTACHMENT COMPANY		
NAME: DIAGRAM WIRING, PAGE 10-1						
2nd DES. 11393E, CONTROL PANEL						
MATERIAL: NEXT ASSY 11393E						
PART NO. 1393E-WD10						
DRAWING NO.						
DES. BY: JJK						
DR. BY: JJK						
CK. BY:						
SCALE: NTS DATE: 03/15/11 DWG SIZE: C						
REV: 2						
125894B						
XXX-XX						

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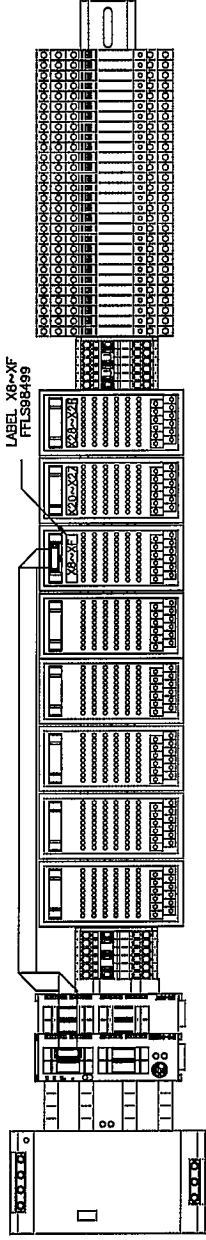
PLC INPUT RIBBON CABLE ROUTING DIAGRAM



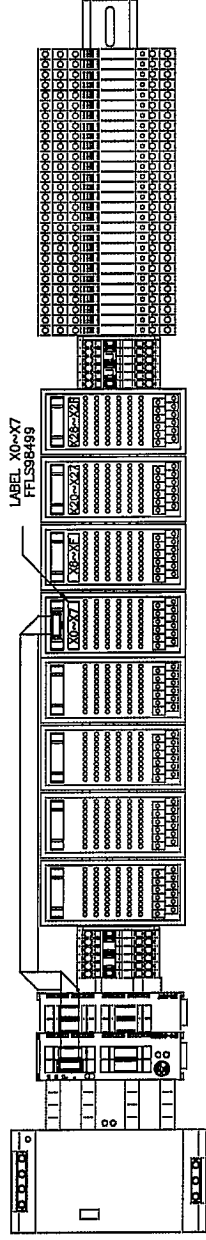
PLC INPUTS X28~X2F



PLC INPUTS X20~X27



PLC INPUTS X8~XF



PLC INPUTS X0~X7

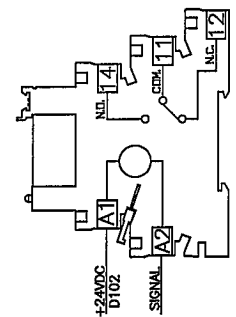
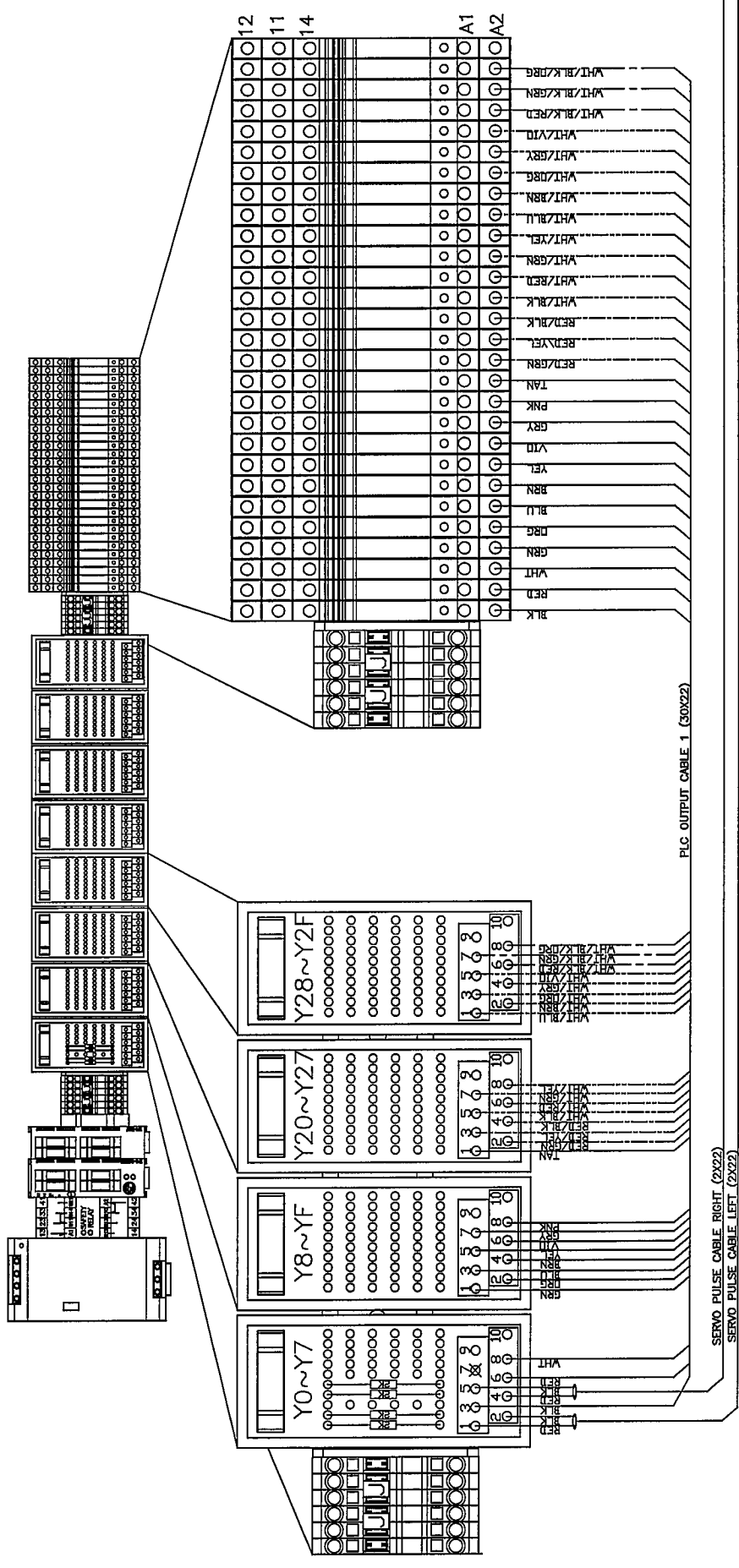
SHEET 2 OF 12



QTY. (ITEM RECD.)	DESCRIPTION	PART NO.	STOCK SIZE
	ATLANTA ATTACHMENT COMPANY		
	DIAGRAM, WIRING, PAGE 10-2		
	2nd DES. 11393E, CONTROL PANEL		
	MATERIAL	PART NO. 1393E-WD10	
	NEXT ASSY 11393E	DRAWING NO.	
	DES. BY JJK		
	DR. BY JJK		
	CK. BY		
	SCALE NTS DATE: 03/15/11	DWG. SIZE C	
			2
			125894B
			XXX-XX

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PLC OUTPUT CABLE ROUTING



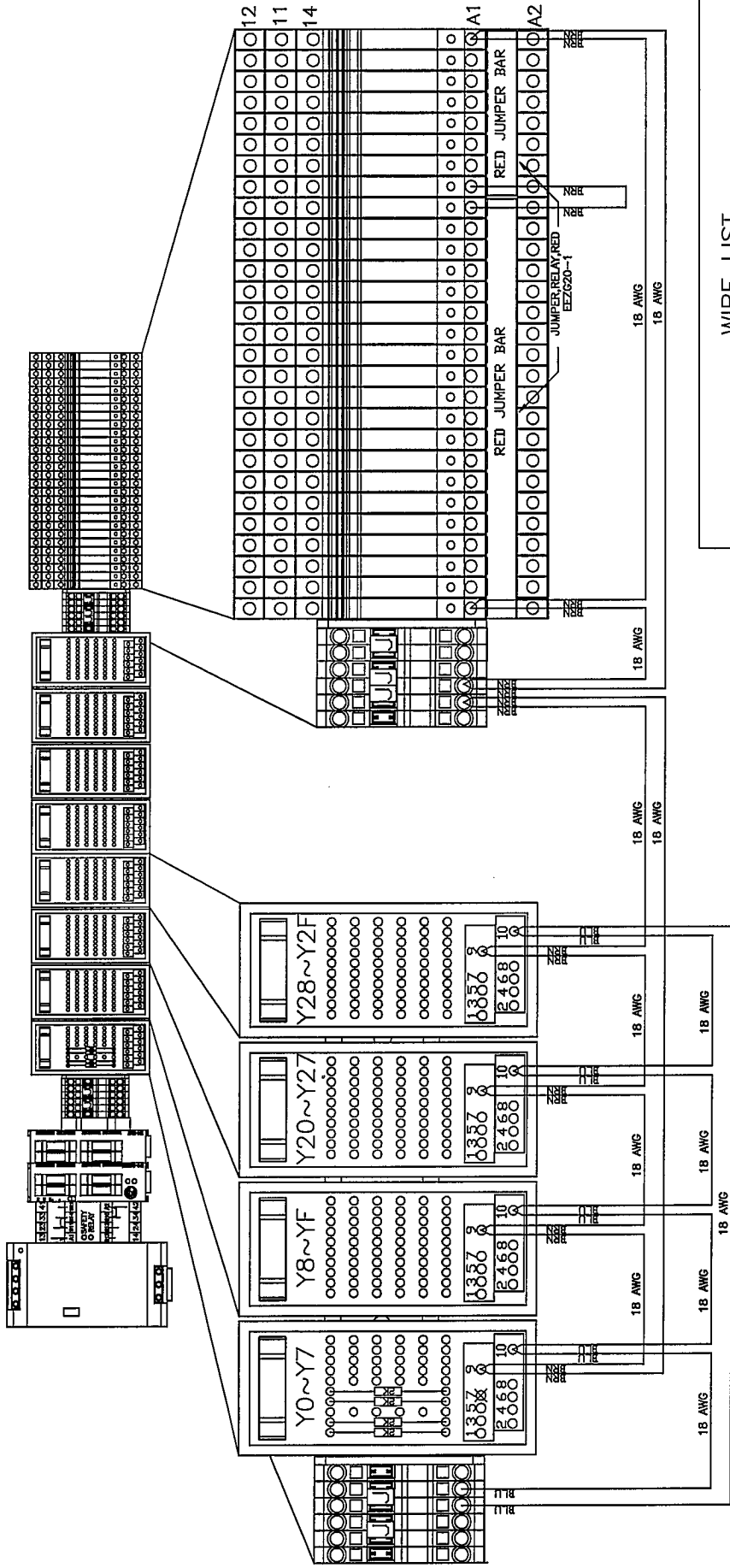
SHEET 3 OF 12



NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH				ATLANTA ATTACHMENT COMPANY		
	PLAIN/CLEAN				NAME	DIAGRAM WIRING, PAGE 10-3	
	BURR/BENCH				2nd DES.	11393E-CONTROL PANEL	
	HEAT TREAT				MATERIAL		
	SAND-BLAST				NEXT ASSY	11393E-WD10	
	PAINT				DES. BY	JK	
	TOLEAK CHROMATE				DR. BY	JK	
	TUMESAVE				CK. BY		
	OIL				SCALE	NTS DATE:03/15/11 DWG SIZE C	
					REV	125894B	2

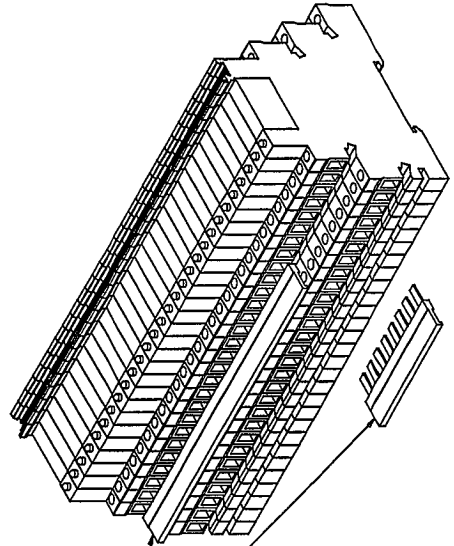
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PLC OUTPUT I/O POWER ROUTING

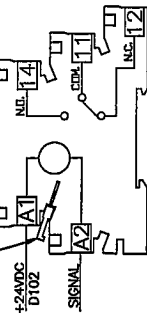


WIRE LIST

1. EE15691806 #18 BLUE
2. EE15691801 #18 BROWN



- ASSEMBLY NOTE:
1. INSTALL RED JUMPERS IN A1 TERMINALS ONLY AFTER INSTALLING I/O CABLE WIRES IN A2 TERMINALS



SHEET 4 OF 12

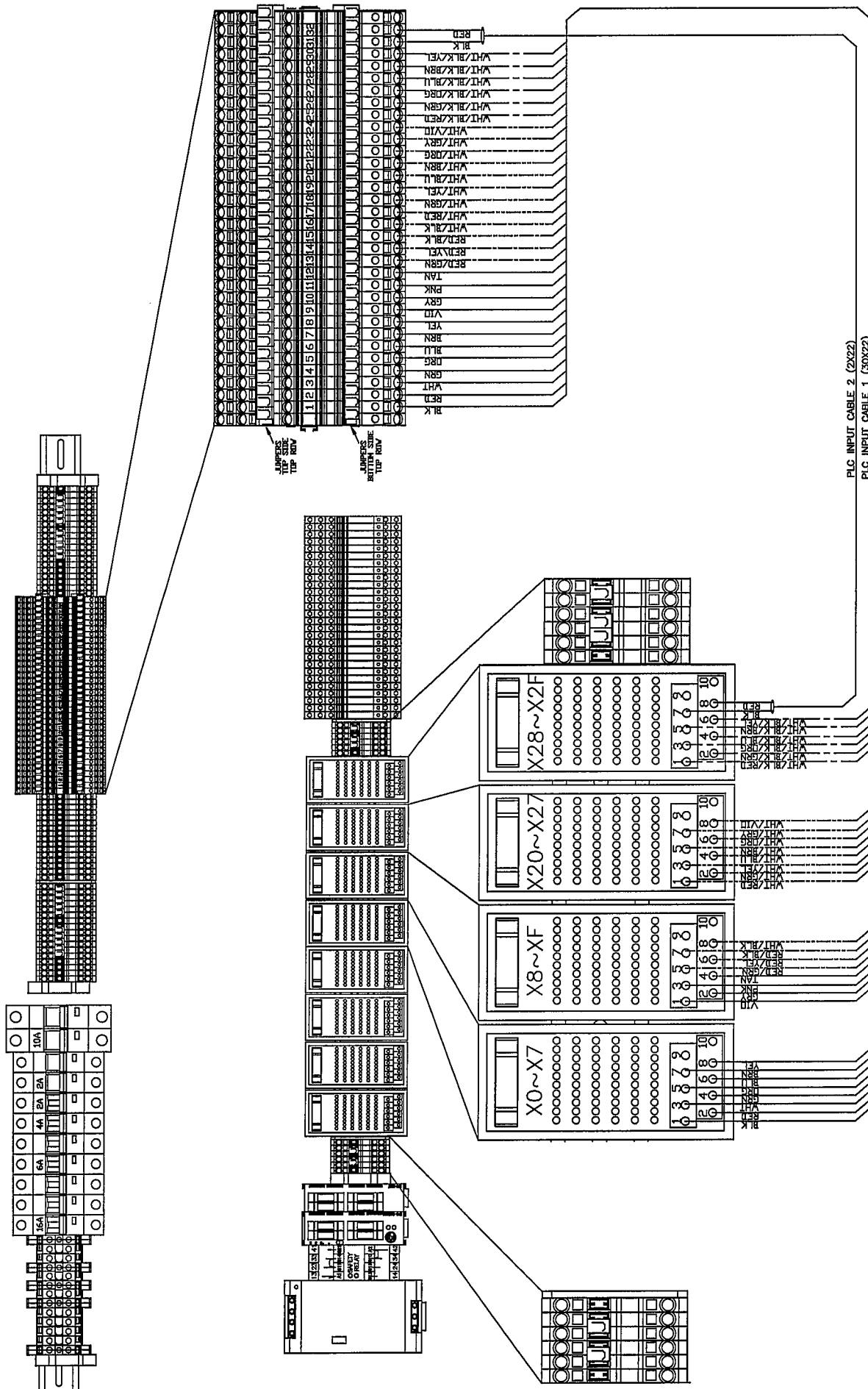


NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH						
	PLAN/CLEAN						
	BURR/BENCH						
	DEBurr						
	HEAT TREAT						
	SAND BLAST						
	POWDER COAT						
	TEAR CHROME						
	TIME-SAVE						
	OIL						

QTY.	ITEM	REVISION	DATE	DR.	CHK.	DESCRIPTION	PART NO.	STOCK SIZE
						ATLANTA ATTACHMENT COMPANY		
						DIAGRAM WIRING, PAGE 10-4		
						MATERIAL		
						2nd DES. 11393E		
						NEXT ASSY 11393E		
						DES. BY JJK		
						CHK. BY JJK		
						SCALE		
						NTS [DATE:03/15/11] DWG. SIZE C		
						DRAWING NO.		
						125894B		
						REV		
						2		

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PLC INPUT CABLE ROUTING



QTY	REV	RECD	NO.	DESCRIPTION	PART NO.	STOCK SIZE
				ATLANTA ATTACHMENT COMPANY		
NAME DIAGRAM WIRING PAGE 10-5						
MATERIAL NEXT ASSY 11393E PART NO. 1393E-WD10						
DES. BY JIK DRAWING NO.						
CHK BY JIK 125894B						
SCALE NTS DATE: 03/15/11 DIM. SIZE: C						

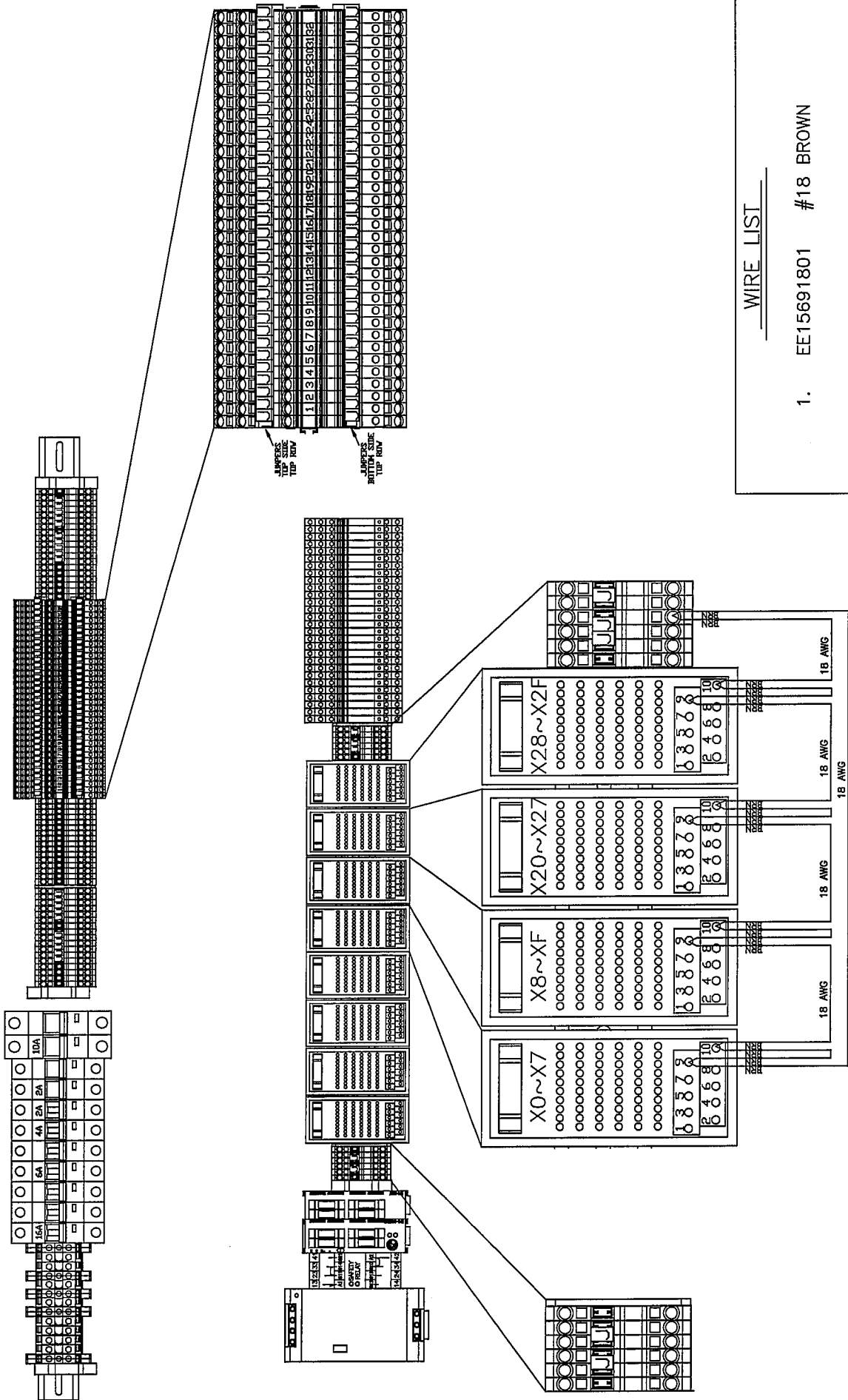
NO.	REVISION	DATE	DR.	CHK.
	FINISH			DEFAULTS
	PLAIN/CLEAN			
	BURR/BENCH			
	HEAT TREAT			
	SAND BLAST			
	COAT			
	CLEAN CHROMIUM			
	THINSAVE			
	OIL			



SHEET 5 OF 12

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PLC INPUT I/O POWER ROUTING



WIRE LIST

1. EE15691801 #18 BROWN

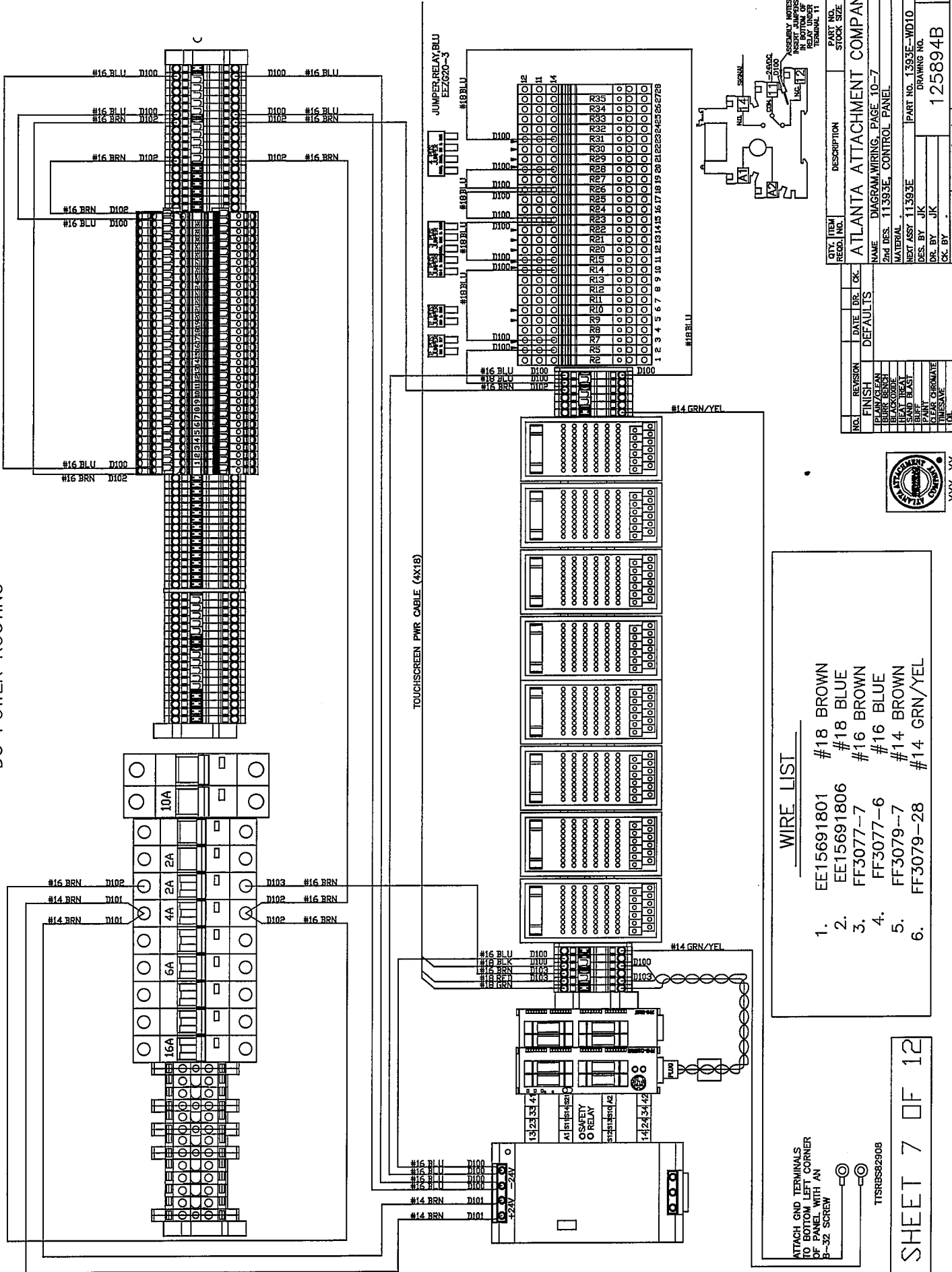
NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH				ATLANTA ATTACHMENT COMPANY		
	PLAIN/CLEAN				DIAGRAM WIRING, PAGE 10-6		
	BURR/BENCH				MATERIAL		
	BEAT/DEBUR				2nd DES. 11393E, CONTROL PANEL		
	HEAT TREAT				NEXT ASSY 11393E	PART NO. 1393E-WD10	
	SAND-BLAST				DR. BY JK	DRAWING NO.	
	BLUF				CK. BY JK	125894B	REV 2
	CLEAN/CHROMIUM				NTS	DATE: 03/15/11	DWG. SIZE C
	THRESHAVE						
	OIL						



SHEET 6 OF 12

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DC POWER ROUTING



WIRE LIST

1.	EE15691801	#18 BROWN
2.	EE15691806	#18 BLUE
3.	FF3077-7	#16 BROWN
4.	FF3077-6	#16 BLUE
5.	FF3079-7	#14 BROWN
6.	FF3079-28	#14 GRN/YEL

ATTACH GND TERMINALS TO BOTTOM LEFT CORNER OF PANEL WITH AN 8-32 SCREW

TTSH8582908

SHEET 7 OF 12

QTY.	ITEM RECD. NO.	DESCRIPTION	PART NO.	STOCK SIZE
		ATLANTA ATTACHMENT COMPANY		
		NAME DIAGRAM WIRING, PAGE 10-7		
		2nd DES. 11.39.3E, CONTROL PANEL		
		MATERIAL		
		RECT ASSY 11.39.3E	PART NO. 1.39.3E-WD10	
		DES. BY JK	DRAWING NO.	
		CHK. BY JK	125894B	
		SCALE		
		NTS		
		DATE: 03/15/11	DWG SIZE C	



XXX-XX

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