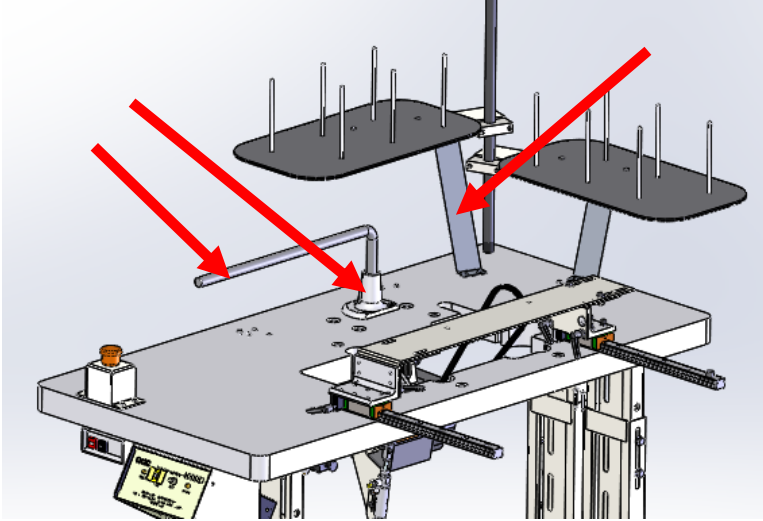


## Installation of 1312245 Puller and 3210-KIT01 Rewind Update.

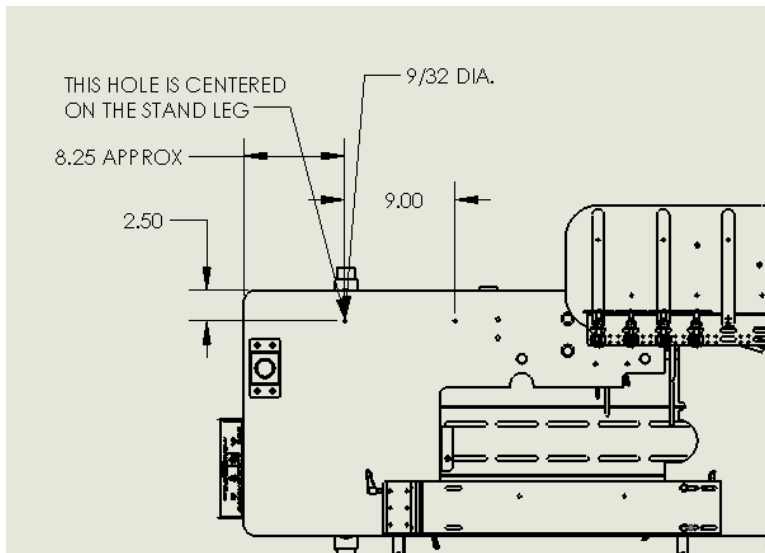
Include large prints of the following drawings: 125601D, 125602D, 125603D.

Include regular size drawings of the following: 1312245, 9000847, 1312242, 9007922, 1330200 (page2), 3210230, 3210230-WD1, 1312245PAR\$.xls.

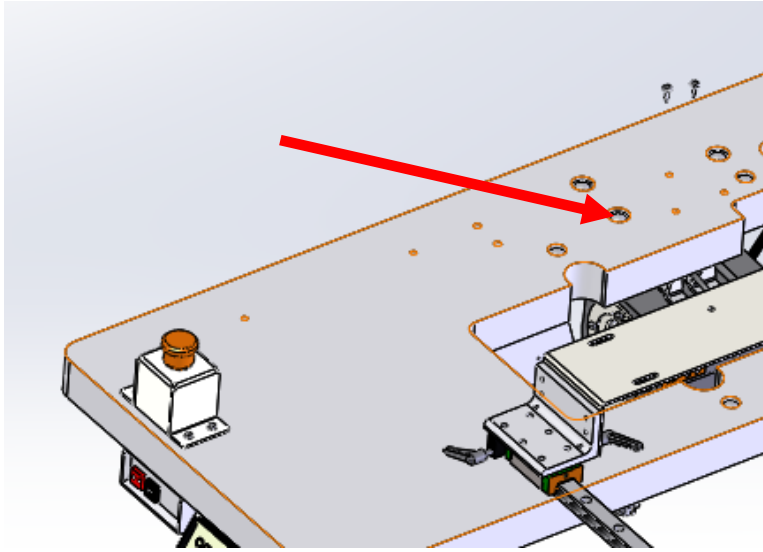
1312245 PULLER:



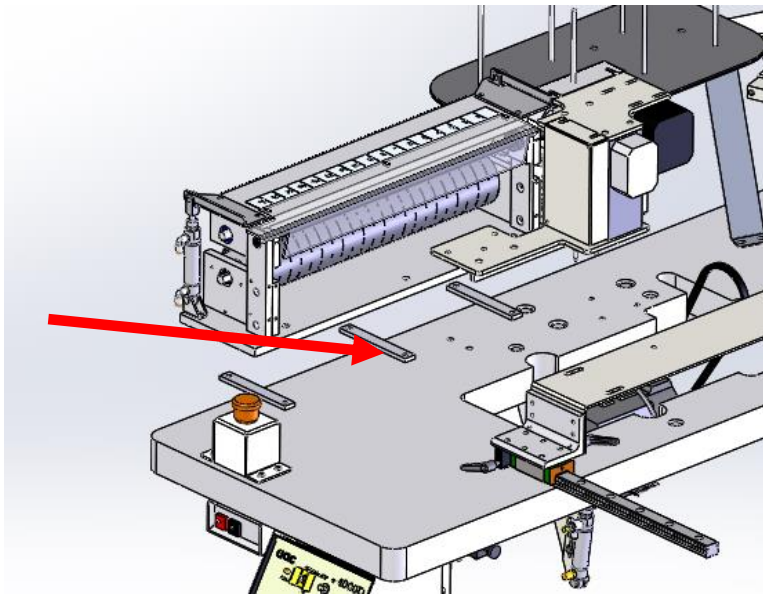
Move the thread stand brace over near the pole and remove the stand base and rod.



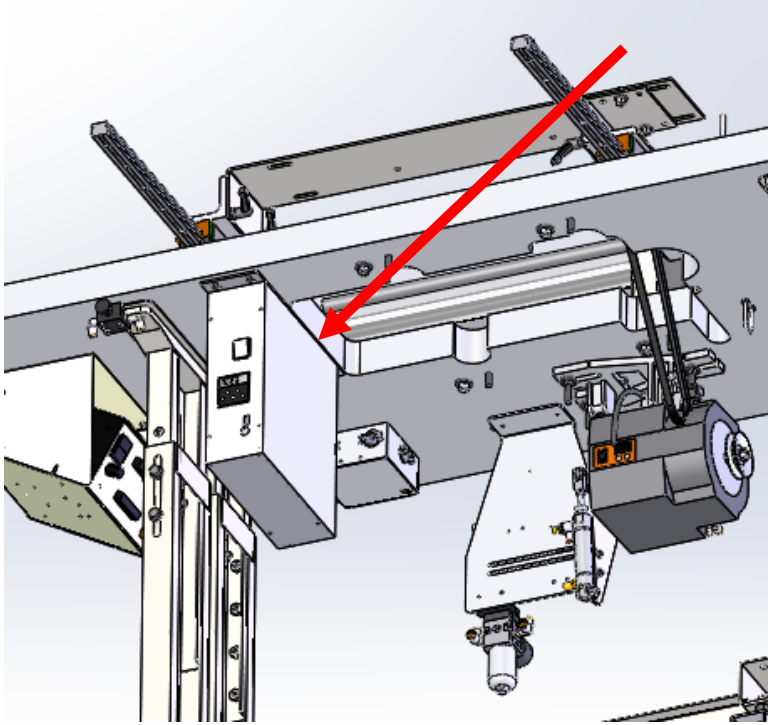
Drill two 9/32" holes, 9" apart, for the puller as shown.



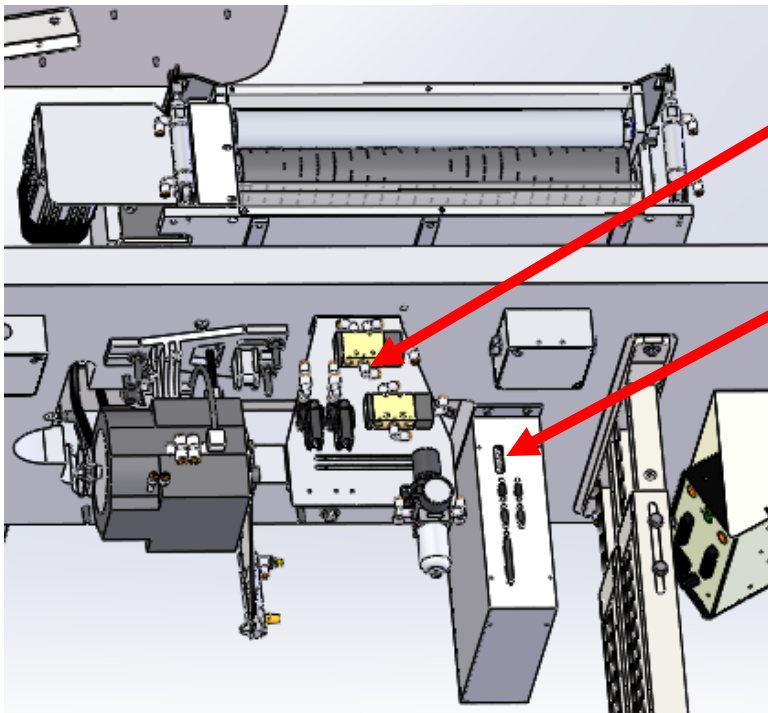
Recess the one motor mount carriage bolt down to flush with the table top.



Mount the puller to the table top using the three spacers, two 2-1/2" bolts, and one large wood screw (in hole near the puller gearbox). There should be 2-1/2" between the back edge of the puller and the table top. Be sure the puller is square to the table.



Mount the Efska control box under the table flush with the edge of the table cutout.



Be sure there is enough room behind the control box for the large white motor connector to plug in.

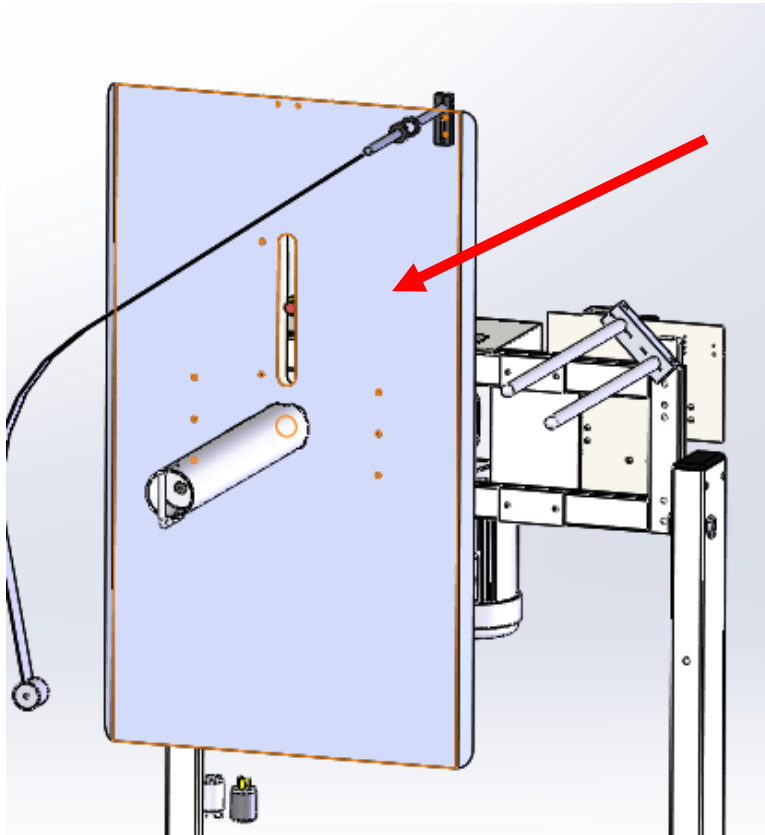
Mount the solenoid assembly facing to the back of the machine and about 2-3" from the back edge.

Wire the Efka control box to the power source inside the junction box under the table.

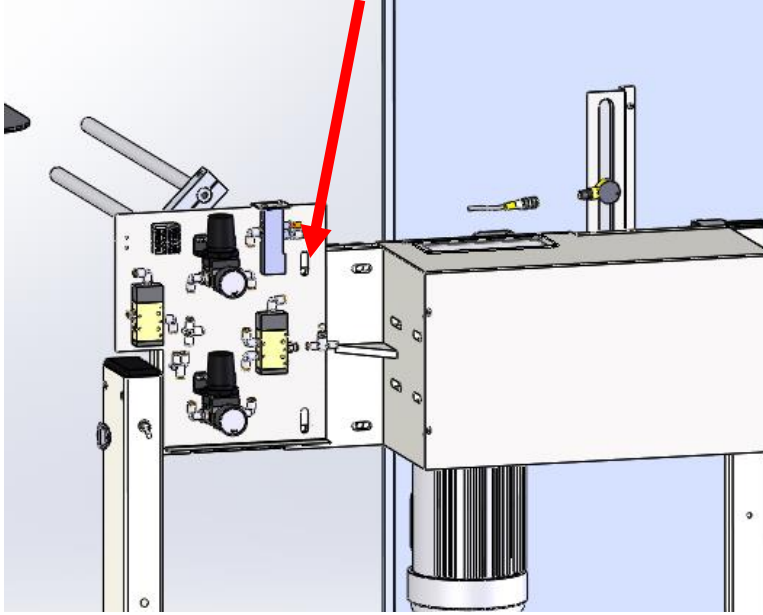
Install the airlines according to drawing 1312242-PD (Dwg # 125602D). Make electrical connections from the two air/elect switches according to the drawing 1312242-WD (Dwg# 125601D)

Apply power and program the Efka control box according to 1312245PAR4.xls.

3210-KIT01 INSTALL:



Install the new disc with the photo eye mount on to the rewinder (see dwg 1330200, page 2)



Disconnect and mark the airlines that go to the regulator, solenoid valve, and clutch according to drawing 3210230-PD (125603D). Remove the original regulator and solenoid valve. Install the new air assembly as shown using two of the motor mount bolts as shown.

Reconnect the airlines according to the drawing. Connect the photo eye and power wiring according to drawing 3210230-WD (125604D).

Set the top regulator at about 25 psi (high pressure) and the lower regulator at about 10 psi (low pressure).