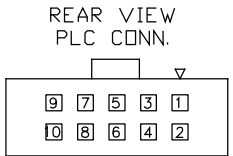


-24VDC +24VDC SPARE SPARE BORDER WINDER MOTOR BORDER CUT MOTOR BORDER HOIST ROLL SV AUTO LUBE START (OPTION) TABLE LIFT UP SV TABLE LIFT DOWN SV

-24VDC +24VDC HMI POWER CONTROL X-CUT BLADE SHARPEN SV PLC POWER RELAY2 PLC POWER RELAY1 OUTFEED ROLL SV TOP FEED ROLL SLOW TOP FEED ROLL REV TOP FEED ROLL FWD



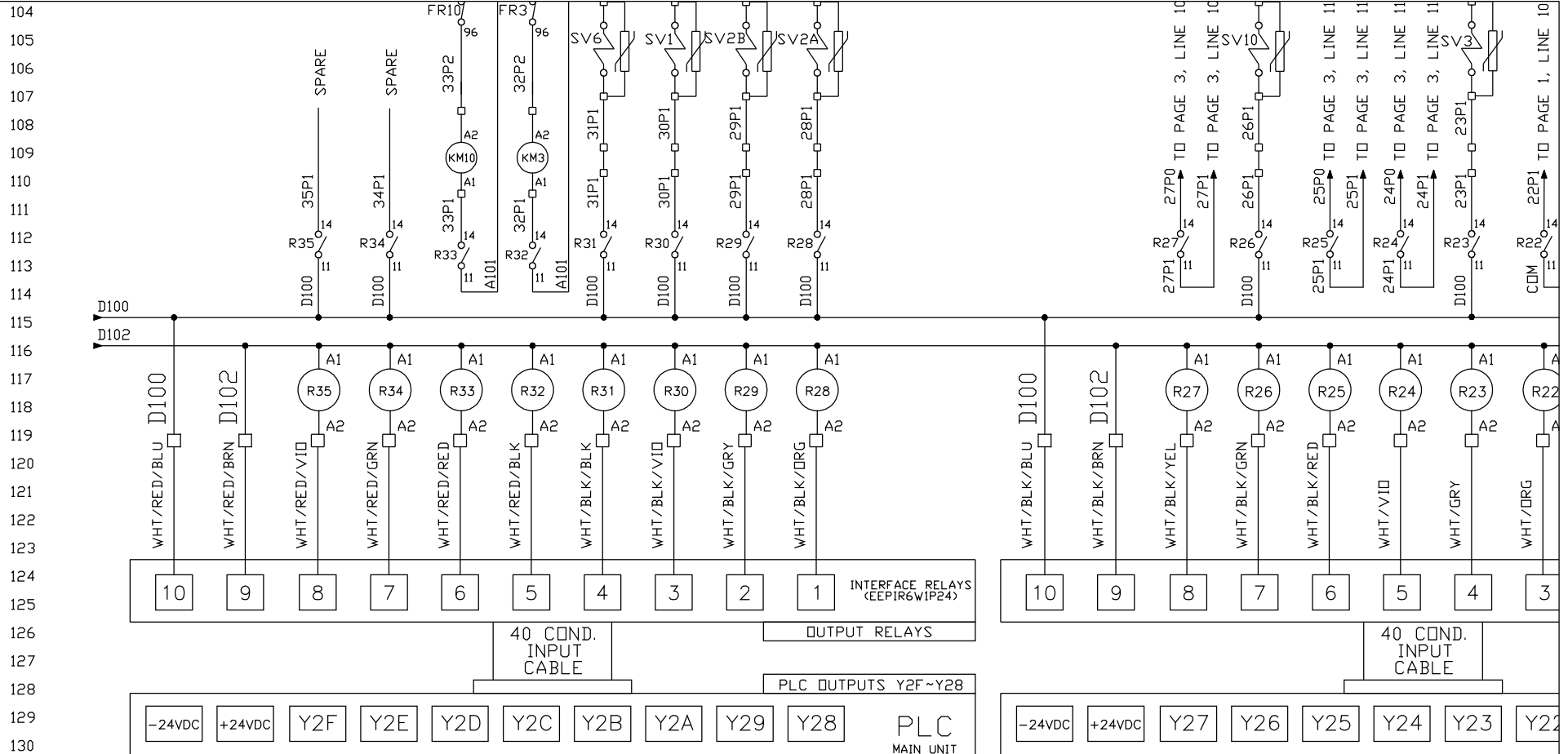
PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY BE USED WITH PANASONIC FP SIGMA PLC (FPG-C32TH)



XXX-XX

3	2012	6/29	RB	RB	QTY. REQD.	ITEM NO.	DESCRIPTION	PART NO. STOCK
2	080-11	6-13	TM	RB				
1	004-11	1-12	TM	RB				
NO.	REVISION	DATE	DR.	CK.	ATLANTA ATTACHMENT COMPANY			
FINISH					NAME			
PLAIN/CLEAN					DIAGRAM, WIRING, PAGE 7			
BURR BENCH					2nd DES. PLC OUTPUT, 1393E			
BLACKOXIDE					MATERIAL N/A			
HEAT TREAT					NEXT ASSY 11393E			
SAND BLAST					PART NO. 1393E-WD7			
BUFF					DES. BY JSK			
PAINT					DRAWING NO.			
CLEAR CHROMATE					125890B			
TIMESAVE					CK. BY			
OIL					SCALE			
.XX = ± .100					DATE: 10-20-10			
.XX = ± .050					DWG SIZE B			
.XXX = ± .015								
.XXXX = AS SPECIFIED								

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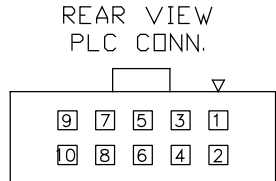
-24VDC +24VDC SPARE SPARE BORDER WINDER MOTOR BORDER CUT MOTOR BORDER HOIST ROLL SV AUTO LUBE START (OPTION) TABLE LIFT UP SV TABLE LIFT DOWN SV
 -24VDC +24VDC HMI POWER CONTROL X-CUT BLADE SHARPEN SV PLC POWER RELAY2 PLC POWER RELAY1 OUTFEED ROLL SV TO FEE ROLL SLO

3	2012	6/29	RB	RB	QTY. REQD. ITEM NO. DESCRIPTION ATLANTA ATTACHMENT COMPANY NAME: DIAGRAM, WIRING 2nd DES. PLC OUTPUT, 1 MATERIAL: N/A NEXT ASSY: 11393E DES. BY: JSK DR. BY: JSK CK. BY: SCALE: DATE: 10-2
2	080-11	6-13	TM	RB	
1	004-11	1-12	TM	RB	
NO.	REVISION	DATE	DR.	CK.	
FINISH		DEFAULTS			
<input checked="" type="checkbox"/> PLAIN/CLEAN <input type="checkbox"/> BURR BENCH <input type="checkbox"/> BLACKOXIDE <input type="checkbox"/> HEAT TREAT <input type="checkbox"/> SAND BLAST <input type="checkbox"/> BUFF <input type="checkbox"/> PAINT <input type="checkbox"/> CLEAR CHROMATE <input type="checkbox"/> TIMESAVE <input type="checkbox"/> OIL		COUNTERSINKS: SHEET METAL FAB			
		.X = ± .100 .XX = ± .050 .XXX = ± .015 .XXXX = AS SPECIFIED			

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BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)



XXX-XX



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