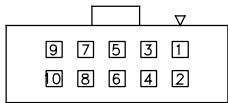


PLEASE NOTE:  
 OUTPUTS Y0,Y1,Y3,&Y4  
 REQUIRE 2K OHM  
 RESISTORS IN SERIES  
 WITH STEPPER SIGNALS

STEPPER DRIVER  
 TERMINALS  
 (FF280-904)  
 INTERFACE RELAYS  
 (EEP1R6W1P24)

REAR VIEW  
 PLC CONN.



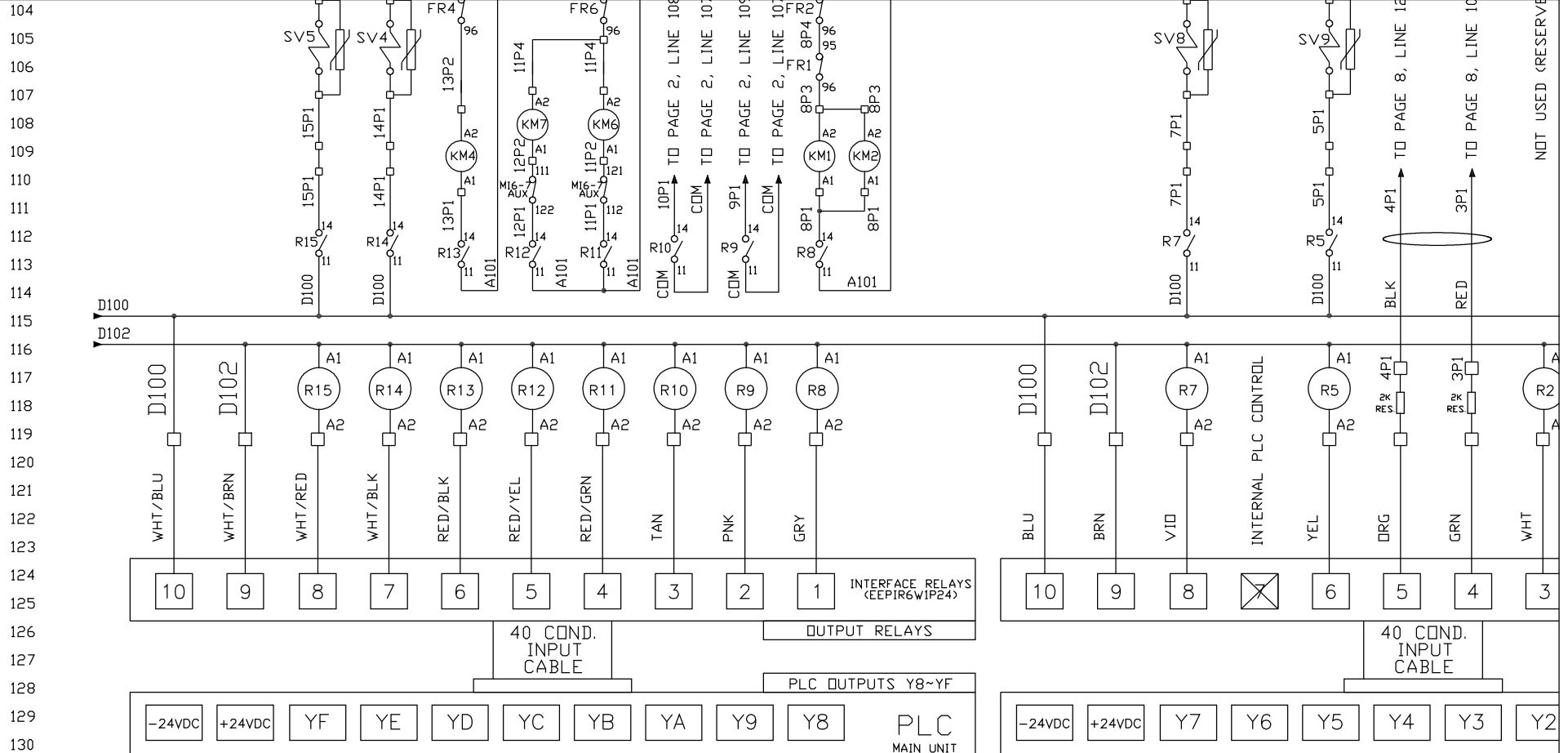
PLEASE NOTE:  
 THIS WIRING DIAGRAM TO ONLY  
 BE USED WITH PANASONIC FP  
 SIGMA PLC (FPG-C32TH)



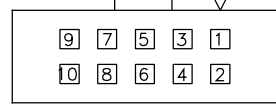
XXX-XX

3	2012	6-13	RB	RB	QTY.	ITEM	DESCRIPTION	PART NO.
2	080-11	6-13	TM	TM	REQD.	NO.		STOCK SIZE
1	004-11	1-12	TM	TM				
NO.	REVISION	DATE	DR.	CK.	ATLANTA ATTACHMENT COMPANY			
FINISH					DEFAULTS			
PLAIN/CLEAN					COUNTERSINKS:			
BURR BENCH					NAME			
BLACKOXIDE					DIAGRAM,WIRING,PAGE 6			
HEAT TREAT					2nd DES. PLC OUTPUT, 1393E			
SAND BLAST					MATERIAL N/A			
BUFF					NEXT ASSY 11393E			
PAINT					PART NO. 1393E-WD6			
CLEAR CHROMATE					DES. BY JSK			
TIMESAVE					DR. BY JSK			
OIL					CK. BY			
.X = ± .100					DRAWING NO.			
.XX = ± .050					125889B			
.XXX = ± .015					REV			
.XXXX = AS SPECIFIED					3			
SCALE					DATE:10-20-10			
					DWG SIZE B			

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REAR VIEW  
PLC CONN.



PLEASE NOTE:  
THIS WIRING DIAGRAM TO ONLY  
BE USED WITH PANASONIC FP  
SIGMA PLC (FPG-C32TH)



XXX-XX

RIGHT TRIM BLADE SHARPEN  
PLC INTERNAL CONTROL  
LEFT TRIM BLADE SHARPEN  
R CONTROL OUTPUT SERVO 2  
R PULSE OUTPUT SERVO 2  
NO USE (RES)

3	2012	6-13	RB	RB	QTY. REQD.	ITEM NO.	DESCRIPTION
2	080-11	6-13	TM	TM			
1	004-11	1-12	TM	TM			
NO.	REVISION	DATE	DR.	CK.	ATLANTA ATT		
FINISH				DEFAULTS			
PLAIN/CLEAN				COUNTERSINKS:			
BURR BENCH				SHEET METAL FAB			
BLACKOXIDE				.X = ± .100			
HEAT TREAT				.XX = ± .050			
SAND BLAST				.XXX = ± .015			
BUFF				.XXXX = AS SPECIFIED			
PAINT				SCALE			
CLEAR CHROMATE				DATE: 10-2			
TIMESAVE							
OIL							

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