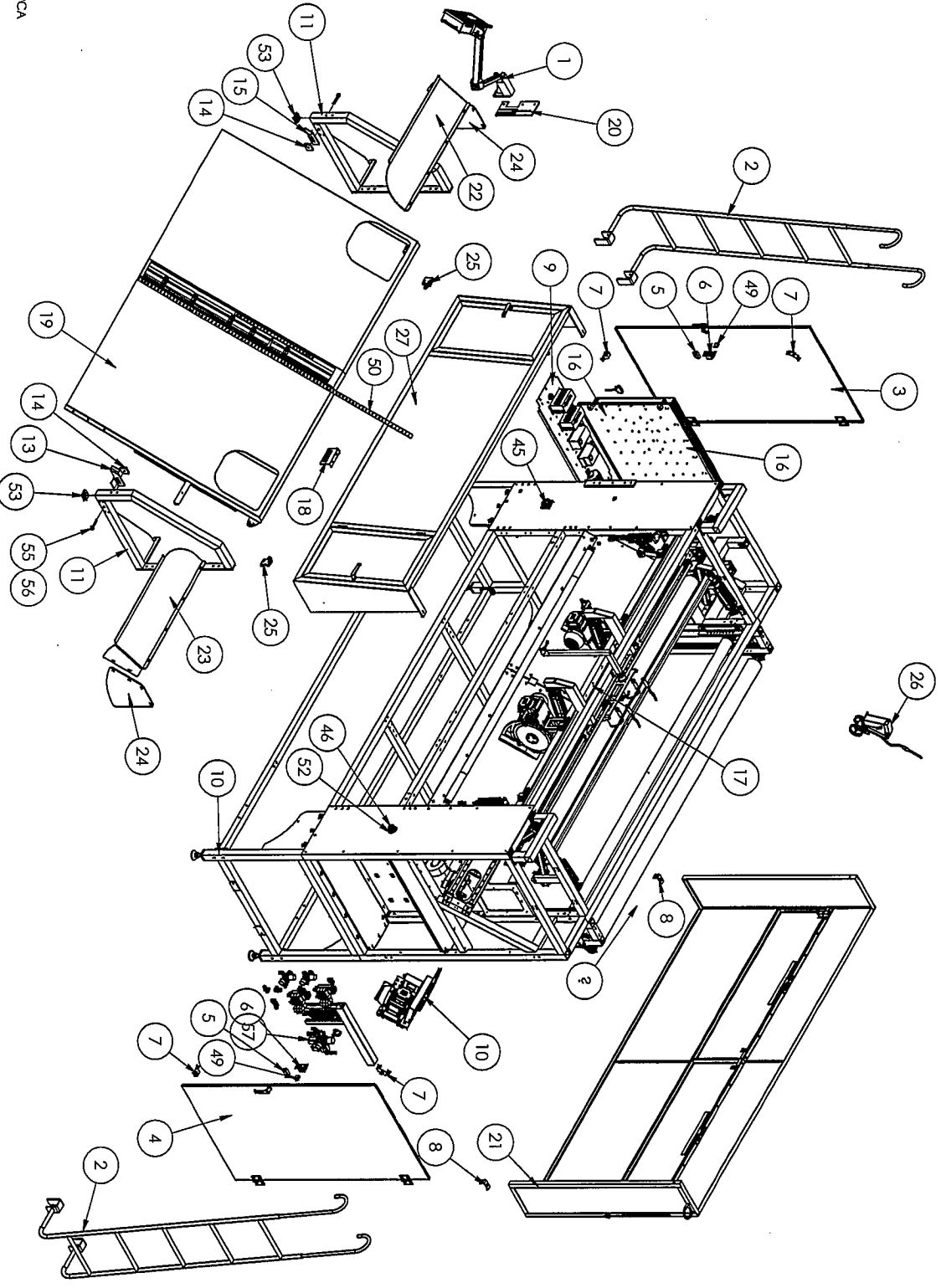


SN1393A \ 1393ERCA



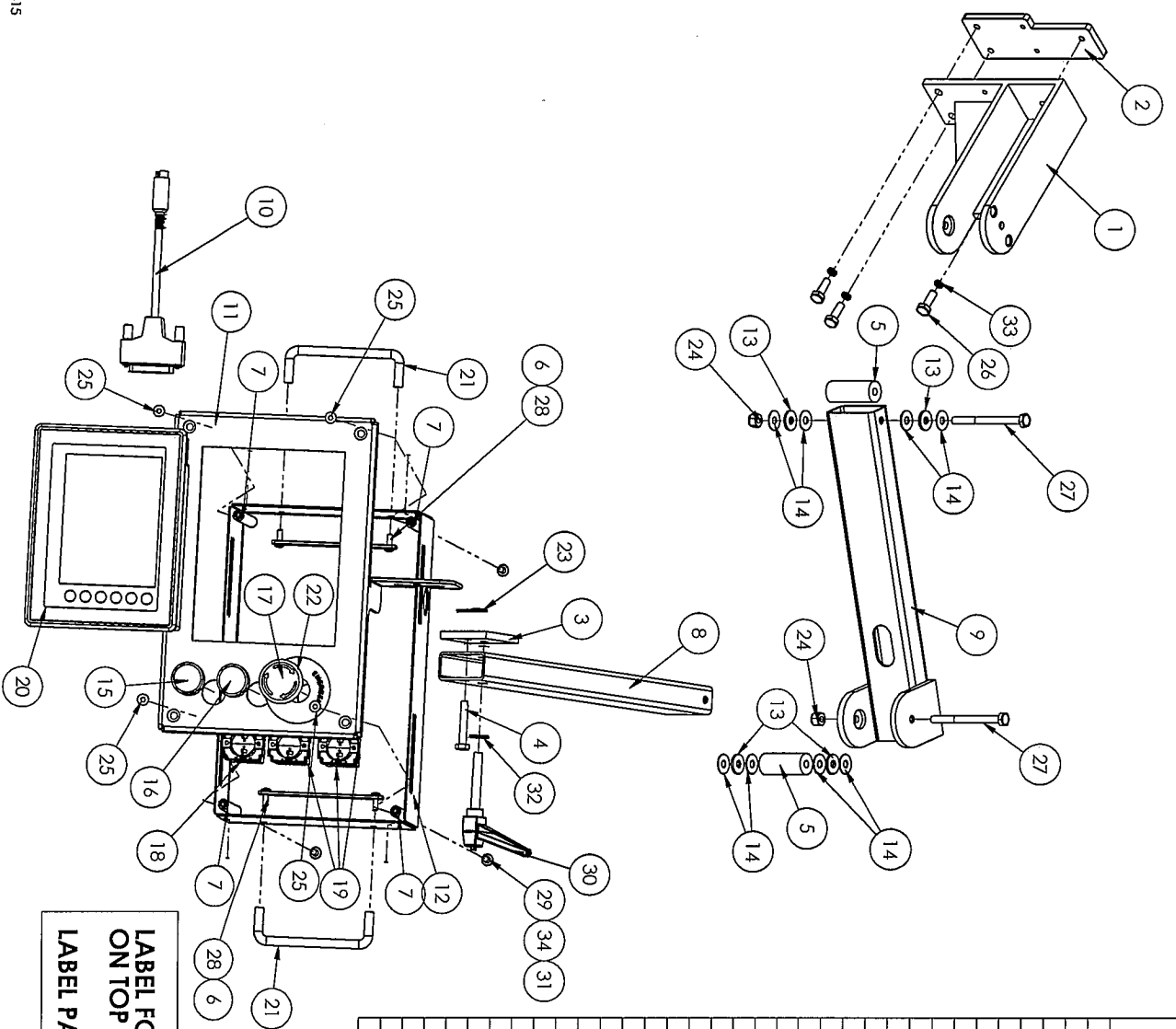
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FINISH	DEFAULTS	NAME	DATE
RIBBON CUTTER BLACK/WHITE HEAT/HEAT BLUE/BLACK PAPER COLOR/CHROMA OTHER	CONFORMS TO Loose Tolerance X ± 4.100 XX ± 4.050 XXX ± 4.015 XXXX ± 3.975 SPECIFIED	NAME: PANEL CUTTER ZADLER, E. MODEL: A/C VERSION MATERIAL: AS NOTED ASSEMBLY: 11393ERCA DES. BY: JSK DR. BY: JEFF KANE	DATE: 1/29/2011 DWG. NO.: 9003064 SCALE: 1:20 DWG. SIZE: C

ATLANTA ATTACHMENT COMPANY

SHEET 2 OF 2



LABEL FOR TOUCHSCREEN IS LOCATED ON TOP LEVEL OF 1393E
LABEL PART# 1393E-LAB2

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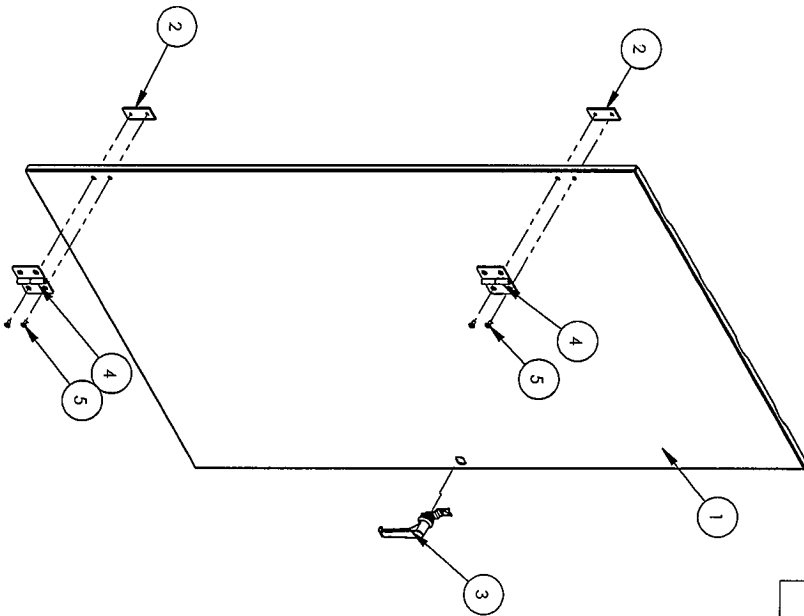
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	0411-1114	WELDMENT SWIVEL BASE
2	1	0411-3705	NUT PLATE BASE MOUNT
3	1	0411-3708	NUT PLATE BOX MOUNT
4	1	0411-3709	LOCK PIN
5	2	0411-3712	TUBE SPACER TALL
6	2	1379215	PLATE WASHER HANDLE
7	4	1388685	STANDOFF .5" X 3" M5
8	1	1389681	TUBE 12 L PIVOT ARM
9	1	1389701	WIDMT PIVOT ARM
10	1	1389747	CABLE TOUCHSCREEN ASSY
11	1	1389870	MOUNT TOUCHSCREEN
12	1	1389872	COVER BACK TOUCHSCREEN
13	4	BBN1A411	BEARING THRU STEEL
14	8	BB1RA411	WASHER THRU STEEL
15	1	EE2AF3	OPERATOR FLUSH GREEN
16	1	EE2AF4	OPERATOR FLUSH RED
17	1	EE2AML4	OPERATOR E-STOP RED
18	2	EES1	CONTACT BLOCK NO
19	3	EES2	CONTACT BLOCK NC
20	1	EEV606EM20	TOUCH SCREEN FOR 1393
21	2	MM1568A45	HANDLE DOOR PULL
22	1	MM800E15YE112	E-STOP LEGEND PLATE
23	1	MM98335A04	SPRING CLIP .06 WIRE
24	2	NNEL1/4-20	NUT ELASTIC LOCK 1/4-20
25	4	SSFCM5X10	SCREW FLAT ALLEN CAP
26	3	SSHC01048	1/4-20 X 3/4 HEX CAP
27	2	SSHC01192	HEX HEAD BOLTS 1/4-20 X
28	4	SSPP90032	#8-32 X 3/8 PAN HD PHIL
29	4	SSPP98032	10-32 X 1/2 PAN PHIL
30	1	TH32429	HANDLE THRD 5/16-18X2.0
31	4	WWFEM5	WASHER FLAT SAE 5/16
32	1	WWFESS/16	WASHER FLAT SAE 5/16
33	3	WWL10	WASHER LOCK #10
34	4	WWLMS	M5 LOCK WASHER



REV	DATE	BY	CHK	APP	DESCRIPTION
1					ISSUE
2					REVISED
3					REVISED

DEFULTS		COMMENCS	
FINISH		NAME	SWIVEL ARM ASSEMBLY
BRAND		2ND DES.	TOUCHSCREEN 1393E
PLANT		MATERIAL	NOTED
DATE		ASSEMBLY	11993E
SCALE	1:3	DRAWING NO.	1398415
		REV	3

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388548	DOOR, RIGHT SIDE
2	2	1388551	PLATE, HINGE, NUT, M6
3	1	MAMEH149	LATCH HANDLE
4	2	SHHPSIC845	HINGELHDEFACHABLE
5	4	SFFCM6X12	SCREW, FLAT ALLEN CAP



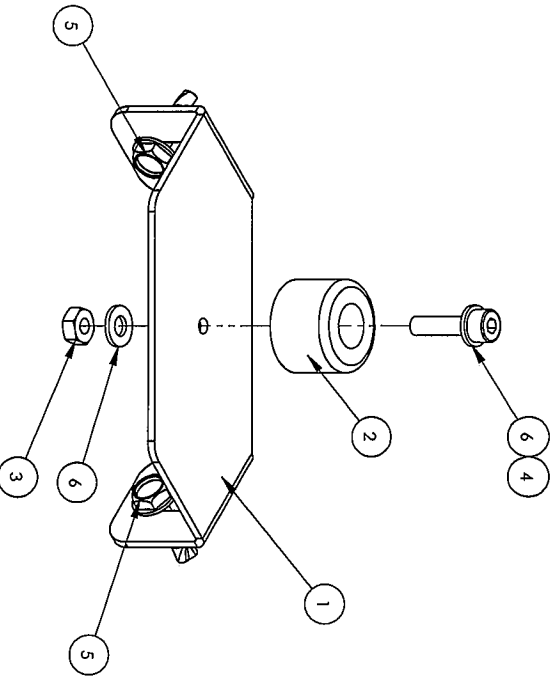
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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY	
FABRIC/TEXT BARE BRONZE LUMINAL BRASS SAND BRASS PAINT CLEAR CHROME IMITATIVE Other	COMMERCIAL 0.2	NAME: SIDE DOOR ASSEMBLY, RH Part Des.: 1393E.SPEC.SPECM MATERIAL: SEE NOTED ASSEMBLY: 11939E.SPEC.SPECM Part No.: 1388549 Des. by: JSK Dr. by: Jeff Kome Cl. by: - SCALE: 1:10 DATE: 12/13/2010 DWG. SET: B WEIGHT: 47.88344	DRAWING NO.: 1388549 REV: 0

S:\1389\138859

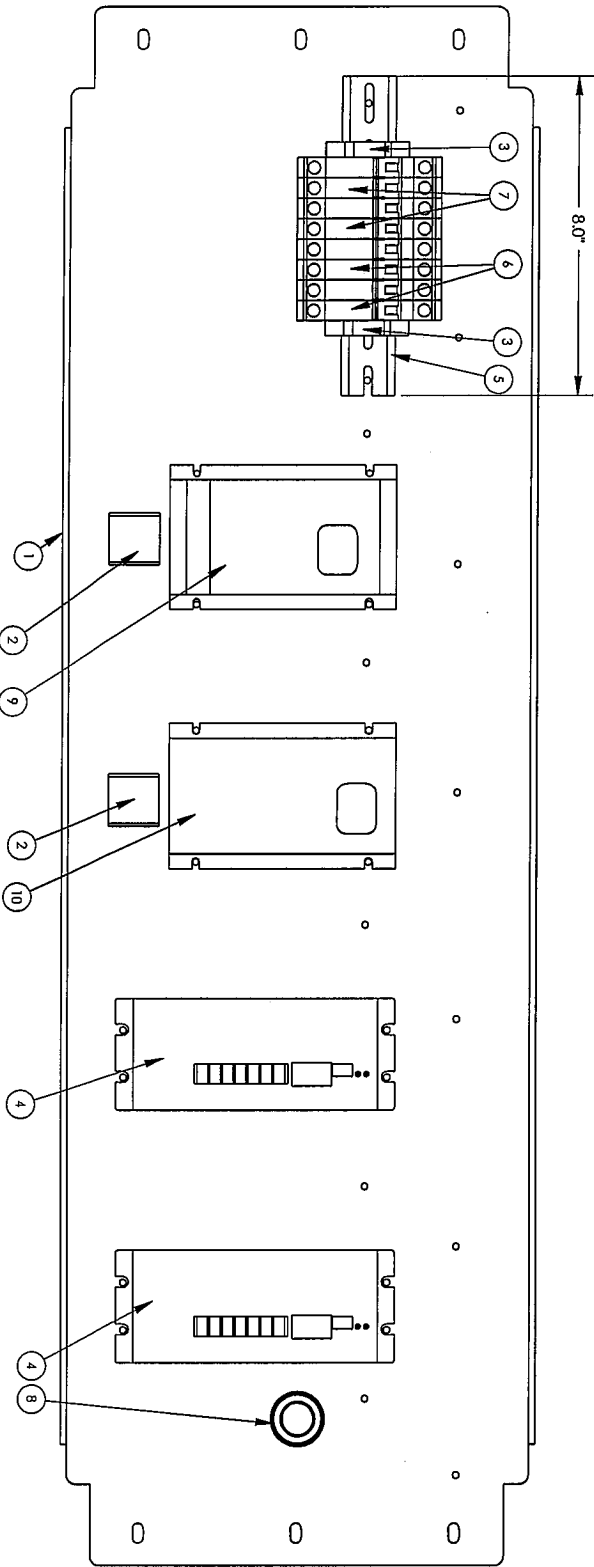
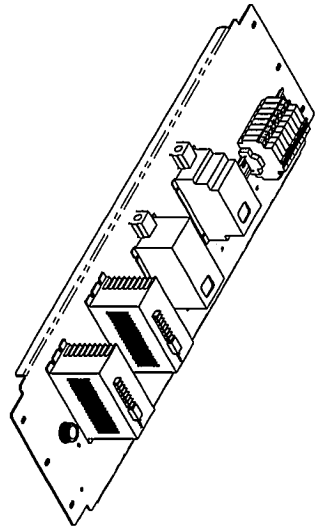
ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388557	PLATE DOOR STOP
2	1	MM9540C22	BUMPER, 3/4 DIA
3	1	NNHM4X0.7	NUT, HEX, M4-0.7
4	1	SSCMM4X16	SCREW, SOCKET CAP
5	2	SZS293048	SCREW, SH/T/METAL 10ZIP
6	2	WVTRM4.3	WASHER, FLAT, M4



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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY
PAINT/EPOXY	COMPRESSION:	NAME DOOR STOP/BUMPER ASM
ROOF REGION		PROD DES. 1393E.SPPC.SPPCM
LEGAL TREAT	0.2	MATERIAL SEE NOTED
SAND BLAST		ASSEMBLY 11393E.SPPC.SPPCM
PLATE		PART NO. 1388559
CLAS. CHROMIUM		DRAWING NO. 1388559
DR.		DES. BY JSK
CHK.		DR. BY Jeff Kome
DATE 1/21/2010		SCALE 1:1
DATE 12/16/2010		DWG. CDR. B
WEIGHT 0.19847		REV 0



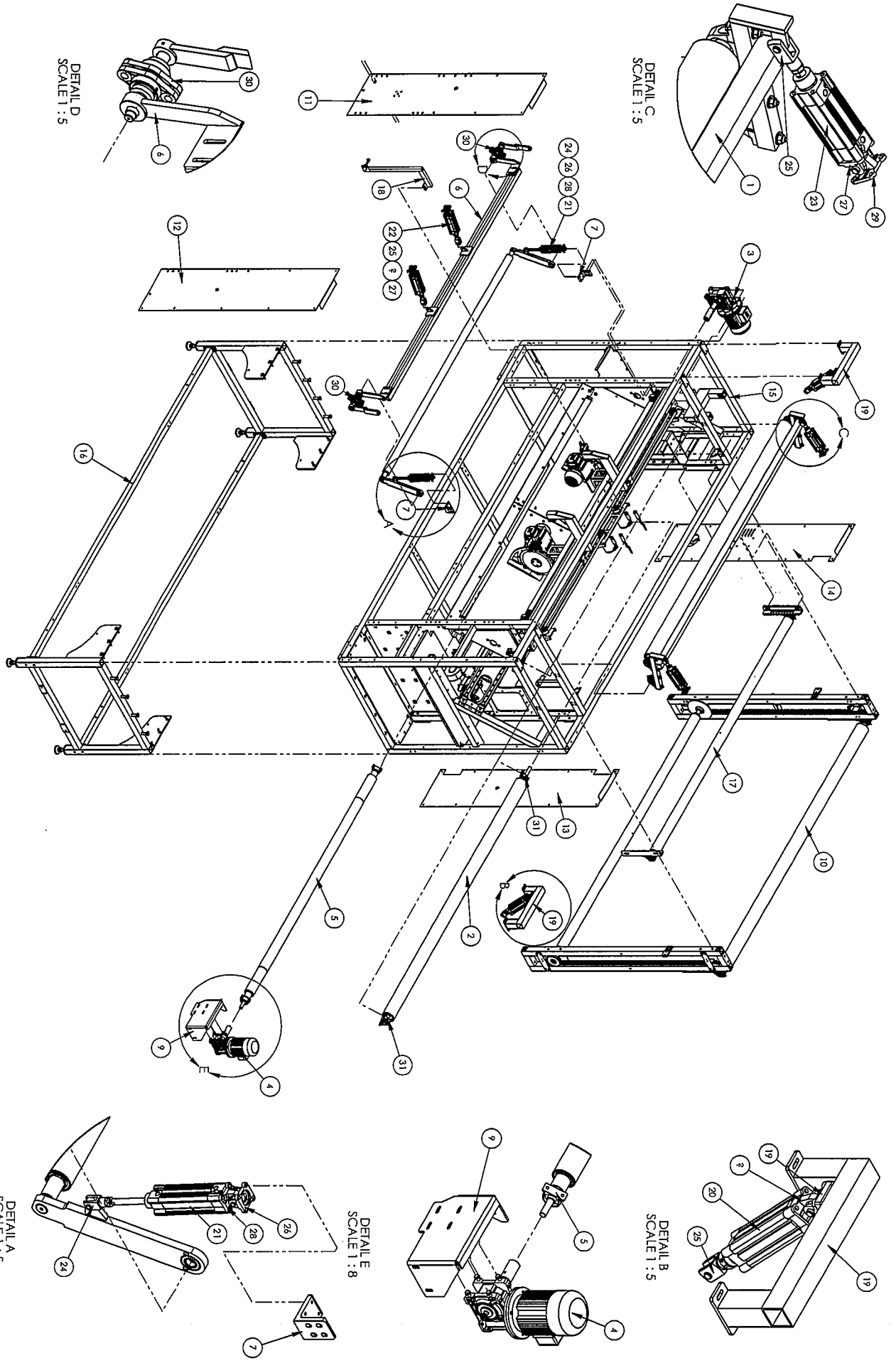
ITEM NO.	DESCRIPTION	PART NUMBER
1	BOTTOM PANEL, ELEC	1388594
2	ERRIE CORE/SAL/CABLE	ES41518
3	ANCHOR DIN RAIL	ESR41004C
4	MOTOR, STEPPER DRV, HYB	ESR3275
5	DIN RAIL	ESQ12130MKA05
6	CIRCUIT BREAKER, 5A, 2P	ESQ12130MKA15
7	CIRCUIT BREAKER, 15A, 2P	MAA69715K/2
8	STRAP BELT, LOG NIGHT	MAA512085
9	DRIVE VAR. FREQ. 7.5HP, 1PH	MAA5M2105
10	DRIVE VARIABLE FREQUENCY	MAA5M2105

* ENTERED MANUALLY

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NO	055-11	DATE	4/2/11	DR	CK
FINISH					
DRAWN					
CHECKED					
APPROVED					
DATE					
SCALE					
SHEET OF 2					
ATLANTA ATTACHMENT COMPANY					
NAME					
2nd DES.					
MATERIAL SEE NOTED					
PART NO.					
DRAWING NO.					
REV					
DATE					
DWG CDR					
WEIGHT					



DETAIL C
SCALE 1 : 5

DETAIL D
SCALE 1 : 5

DETAIL A
SCALE 1 : 5

DETAIL E
SCALE 1 : 8

DETAIL B
SCALE 1 : 5

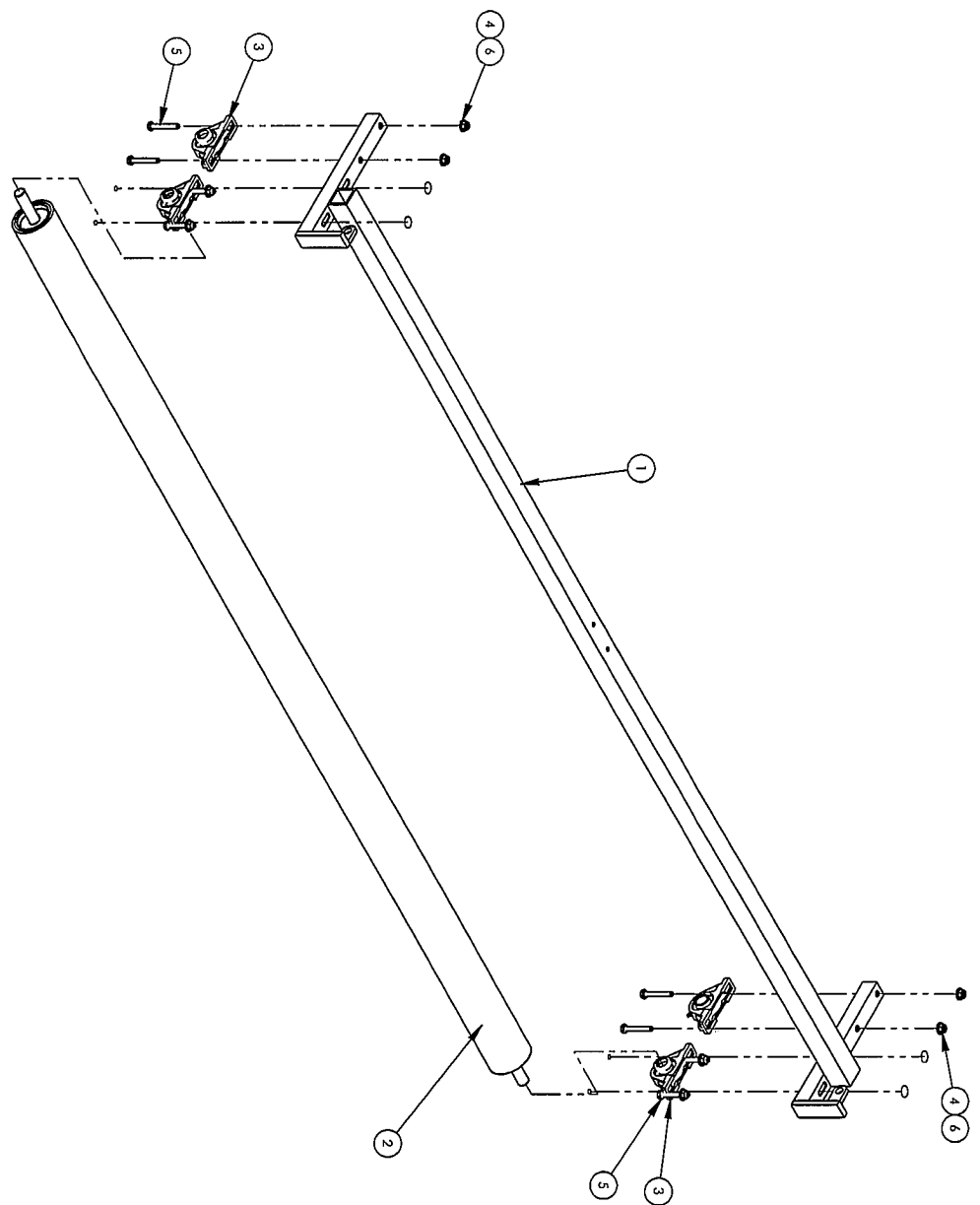
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S:\1388\1388598



FINISH	DEFAULTS	NAME
PERMANENT BLACK POWDER	CONNECTION	1388598A SUB-FRAME ASM
HEAT TREAT	03	2nd DES. 11/29/2011
SAND BLAST	LOOSE TOLERANCE	MATERIAL AS NOTED
PAINT	X.X = ±.100	ASSEMBLY 11/29/2011
CLEAR COAT	XX = ±.050	DES. BY JSE
TEMPERATURE	XXX = ±.015	DR. BY JEFF KANE
OTHER	XXXX = ASSEMBLED	DRAWING NO. 1388598
		REV 0
		SCALE 1:20
		DATE 1/3/2011
		DWG. SHEET C WEIGHT 3210011673

S:\1388\1388317



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1388318	TOP ROLLER W/BEARING
2	1	1388325	INFERED PUNCH ROLLER ASM
3	4	BRN42205-25	BEARING PULLER BLOCK
4	8	INB4101-13	NON-ELASTIC LOCKWASHER
5	8	SHC4102X10	SCREEN HUB CAP (M10) 1.5700
6	8	W41010	WASHER, FLAT, M10/D10

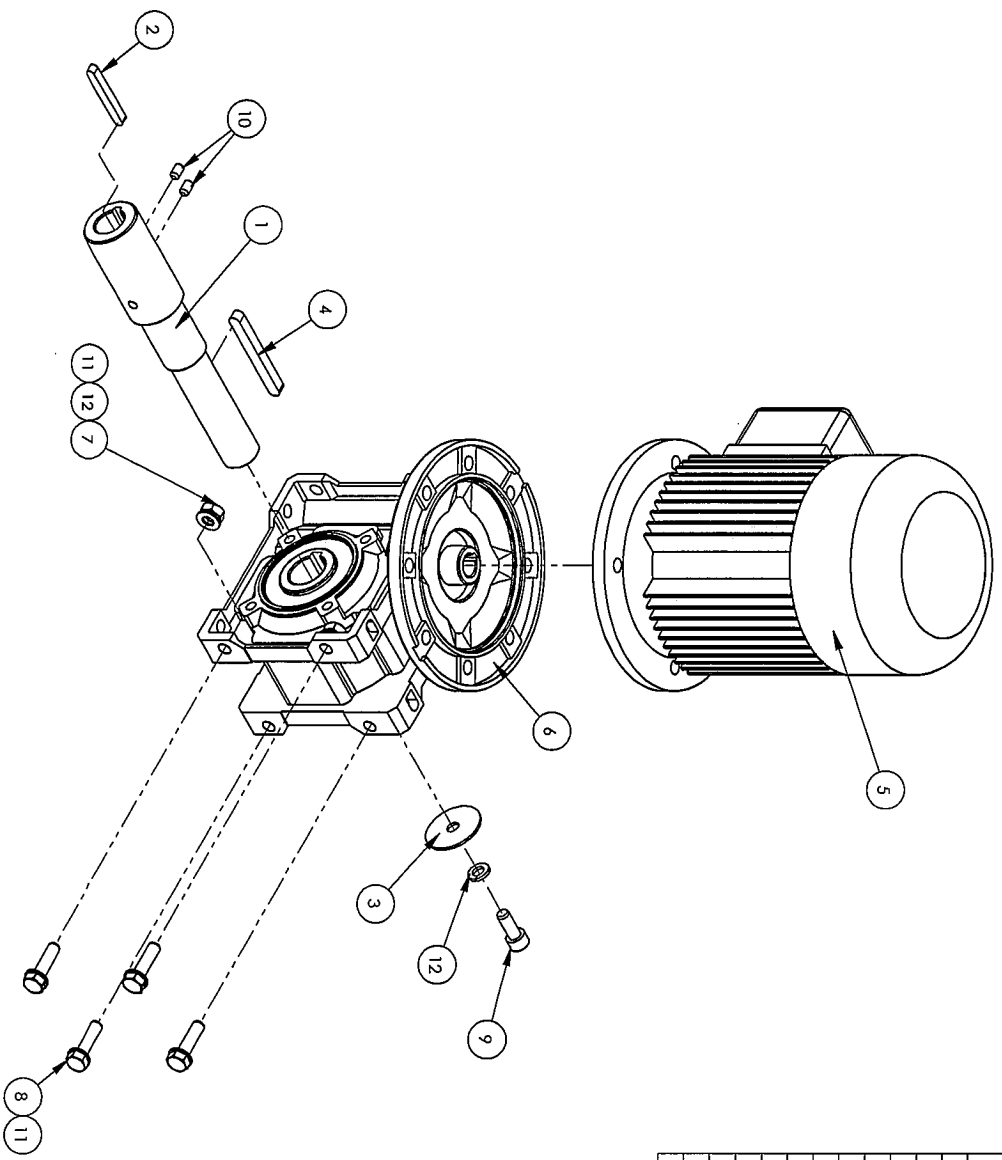
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NO.	EGT NO.	DATE	DR	CHK
FINISH				
X1 PLAS/ST/CLAN				
RND EDGES				
HEAD TRAIL				
HAND FLAT				
TOLERANCES				
FRACTIONS				
DECIMALS				
DIMENSIONS				
UNLESS OTHERWISE SPECIFIED				
XXX = ±0.015				
XXXX = AS SPECIFIED				
SCALE: 1:10				
DATE: 9/24/2010				
DWG. SHEET: B				
WEIGHT: 47824.40216				
NAME: TOP ROLLER ASSEMBLY				
PART NO: 1388317				
REV: 0				
DESIGNER: JEFF KANE				
DATE: 9/24/2010				
DRAWING NO: 1388317				
PART NO: 1388317				
MATERIAL: AS NOTED				
2ND DES: 1393E				
ASSEMBLY: 1388232				
DES. BY: JSK				
CHK. BY: JEFF KANE				

SHEET OF 1

S:\1388\1388337



ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388336	STUB DRIVE SHAFT GEARBOX
2	1	1388338	KEY .6X4X50
3	1	1393364	RETAINER WASHER
4	1	1393369	KEY GEAR/MOTOR
5	1	MM718485	MOTOR .375W/IEC-B5
6	1	MMRV5030D71	GEARBOX, WORM, RV, 50:1
7	4	NNHM8X1.25	M8 X 1.25 HEX NUT
8	4	SSHCM8X30	SCREW HEX CAP M8X40
9	1	SSSCM8X20	M8X20 SOCC CAP
10	2	SSSM4X10	M4 SET SCREW, 10MM L
11	8	WVFM8	WASHER, FLAT, M8 I.D.
12	5	WVLM8	M8 LOCK WASHER

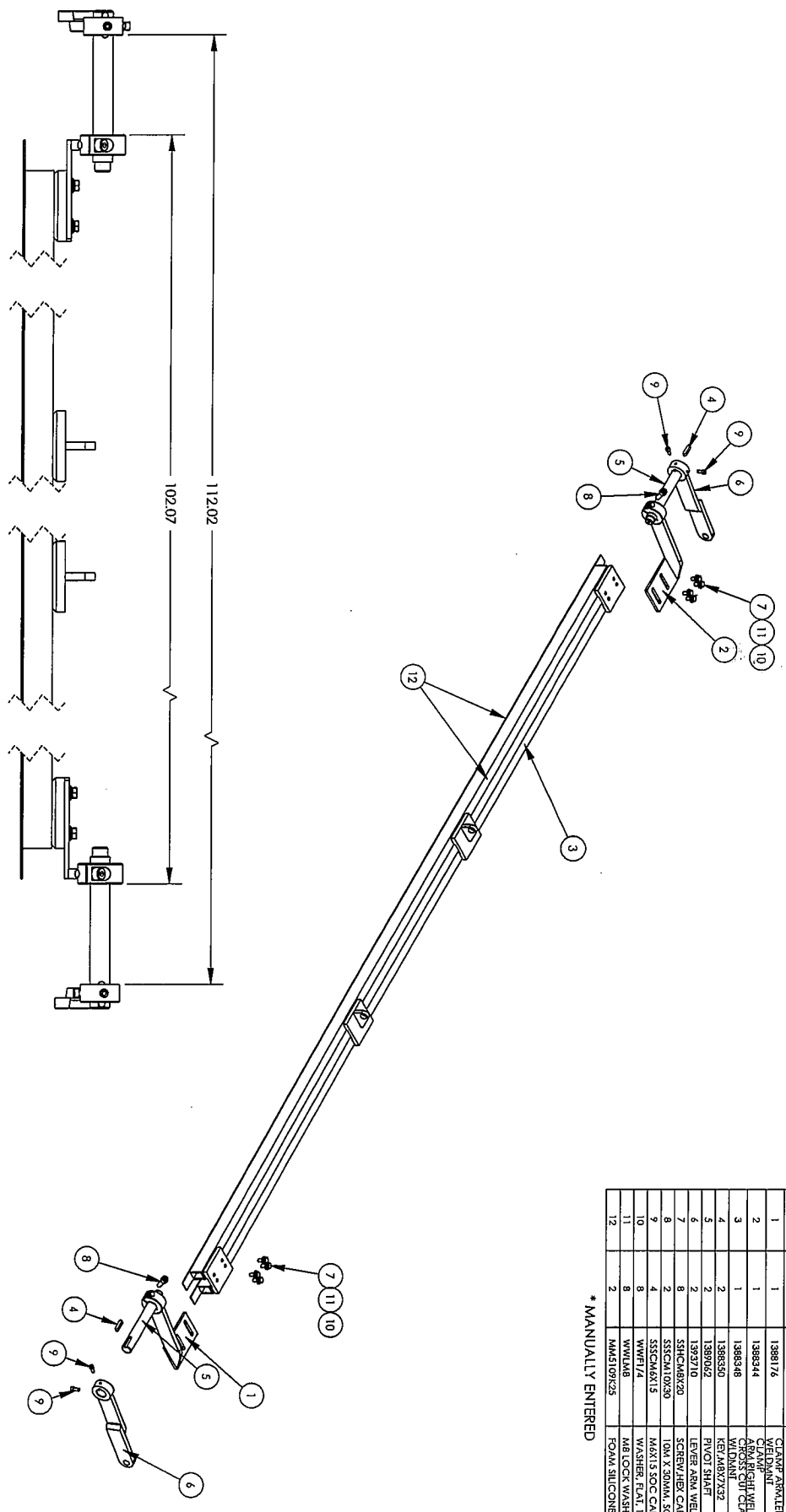
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NO.	ECR NO.	DATE	DR	CHK
FINISH				
COMMENTS:				
PLANT/TEAM				
PART DESIGN				
MATERIAL SEE NOTED				
ASSEMBLY 1388332				
PART NO. 1388337				
DRAWING NO. 1388337				
REV 0				
SCALE 1:3				
DATE 9/22/2010				
DWG CDR: B				
WEIGHT 4897441				

SHEET OF 1

S:\1388\1388347



ITEM No.	Hardware Show/Qty.	PART NUMBER	DESCRIPTION
1	1	1388176	CLAMP ARM LEFT, WELD NUT
2	1	1388344	CLAMP ARM RIGHT WELD NUT CROSS CUT CLAMP WELD NUT
3	1	1388346	CLAMP
4	2	1388350	PIVOT ARM WELDMENT
5	2	1389002	PIVOT SHAF
6	2	1389710	LEVER ARM WELDMENT
7	8	SSHCMBX20	SCREW/HR CAP
8	2	SSSCOM10X30	10X X 30MM, SOC CAP
9	4	SSSCM6X15	M6X15 SOC CAP SCREW
10	8	WHT1/4	WASHER, FLAT, 1/4\"/>

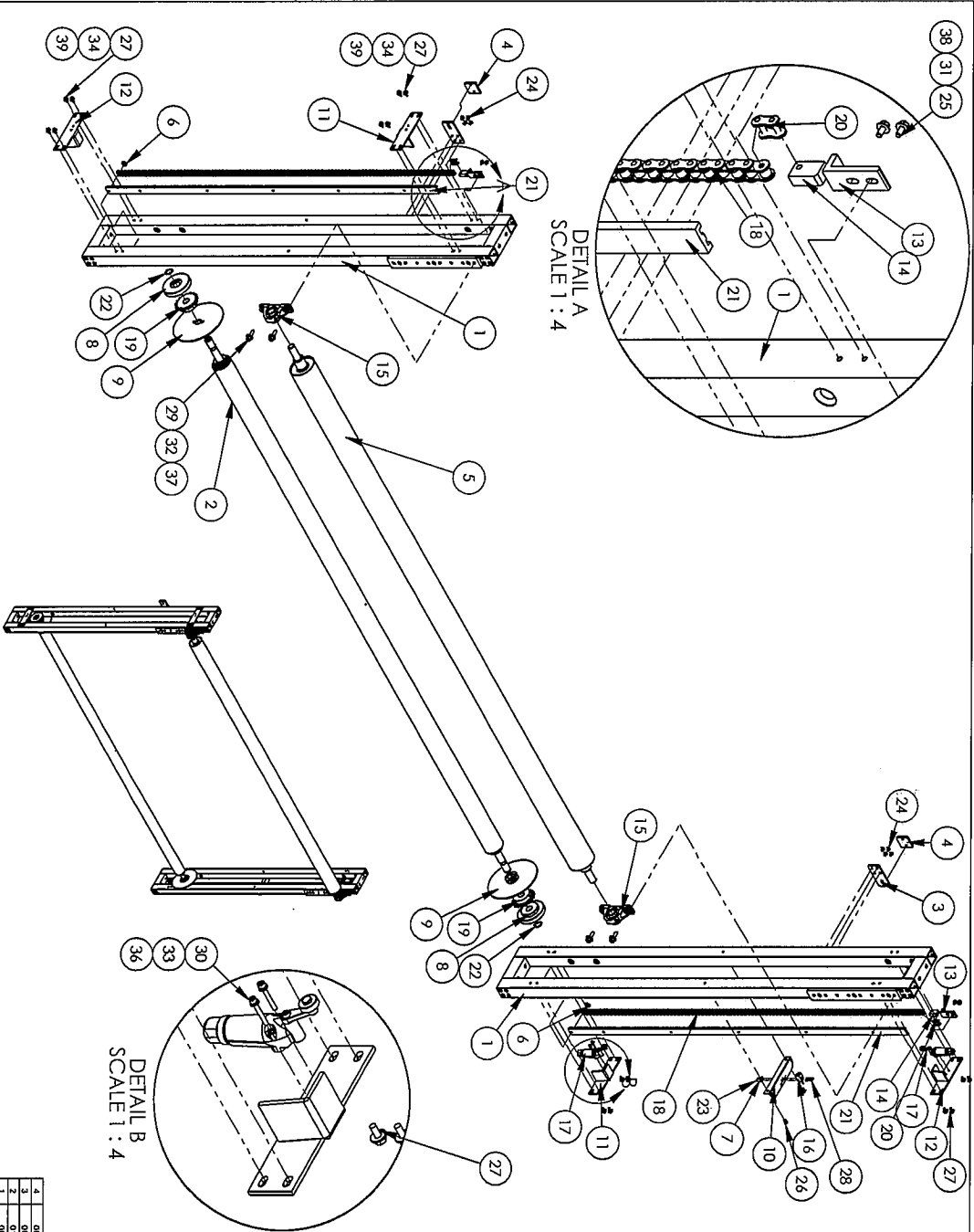
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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY																																											
<table border="1"> <tr><td>XTDZANZGLEN</td><td>COMBIBUS</td></tr> <tr><td>BARBER COLSON</td><td></td></tr> <tr><td>HEAT TREAT</td><td></td></tr> <tr><td>SAND BLAST</td><td></td></tr> <tr><td>PLATE</td><td></td></tr> <tr><td>COZAN CHROME</td><td></td></tr> <tr><td>IMBESIVE</td><td></td></tr> <tr><td>GRN</td><td></td></tr> </table>	XTDZANZGLEN	COMBIBUS	BARBER COLSON		HEAT TREAT		SAND BLAST		PLATE		COZAN CHROME		IMBESIVE		GRN		<table border="1"> <tr><td>NAME</td><td>XCUT CLAMP ASSEMBLY</td></tr> <tr><td>REV DES.</td><td>1373E</td></tr> <tr><td>MATERIAL</td><td>AS NOTED</td></tr> <tr><td>ASSEMBLY</td><td>1388232</td></tr> <tr><td>DES BY</td><td>JSK</td></tr> <tr><td>CHK BY</td><td>JEFF KANE</td></tr> </table>	NAME	XCUT CLAMP ASSEMBLY	REV DES.	1373E	MATERIAL	AS NOTED	ASSEMBLY	1388232	DES BY	JSK	CHK BY	JEFF KANE	<table border="1"> <tr><td>PART NO.</td><td>1388347</td></tr> <tr><td>DRAWING NO.</td><td>1388347</td></tr> <tr><td>REV</td><td>0</td></tr> </table>	PART NO.	1388347	DRAWING NO.	1388347	REV	0	<table border="1"> <tr><td>SCALE</td><td>1:10</td></tr> <tr><td>DATE</td><td>9/29/2010</td></tr> <tr><td>DWG. ARE.</td><td>B</td></tr> <tr><td>WEIGHT</td><td>5228354</td></tr> </table>	SCALE	1:10	DATE	9/29/2010	DWG. ARE.	B	WEIGHT	5228354
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DATE	9/29/2010																																												
DWG. ARE.	B																																												
WEIGHT	5228354																																												

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NO.	ECR NO.	DATE	DR	CHK
1	1388571	02/21/10	JK	JK
2	017-11	2/11/11	JK	JK
3	0202-11	1/4/11	JK	JK

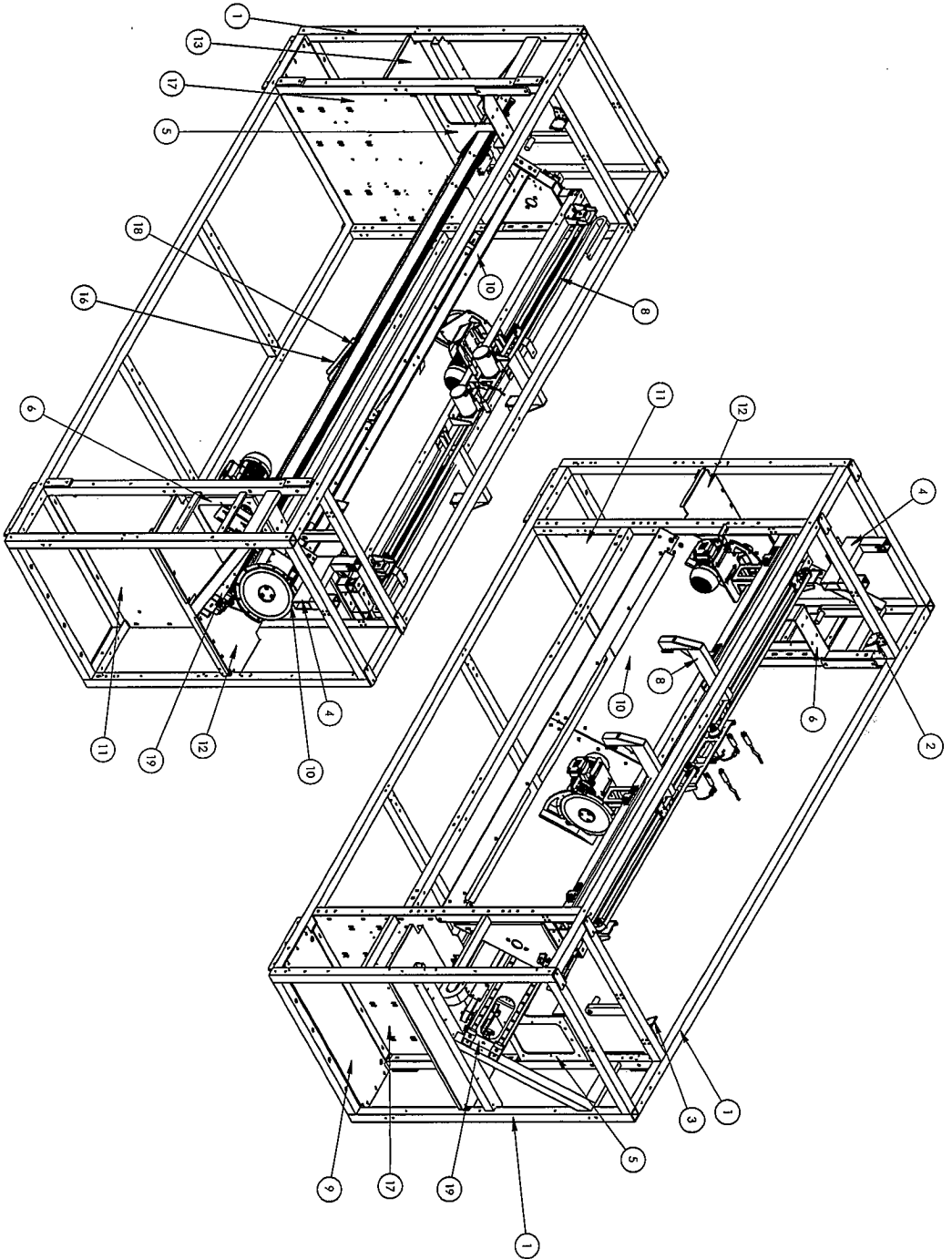
FINISH	DEFAULTS
1. 1388571	1. 1388571
2. 017-11	2. 017-11
3. 0202-11	3. 0202-11

DETAIL A
SCALE 1:4

DETAIL B
SCALE 1:4

ITEM NO.	Hardware	PART NUMBER	DESCRIPTION
1	2	1388571	DANCER FRAME ASSEMBLY
2	1	1388578	DANCER ROLLER ASYM
3	2	1388593	PLATE REAR GUARD MOUNT
4	2	1388676	PLATE NUT M8 TAPPED
5	1	1389110	ROLLER BSW
6	2	1397900	WASHER CHAIN HOLDOWN
7	1	1393373	PLATE NUT 4-40
8	2	1493222	WHEEL RETAINER FOR
9	2	1493232	EDGE GUIDE ASSY
10	1	1493232	MOUNT ACUMULATOR PROX.
11	2	1493233	BRACKET LIMIT LOWER
12	2	1493234	BRACKET LIMIT UPPER
13	2	1493507	BRT BELT TENSION
14	2	1493508	BLOCK TENSION
15	2	BBNAF205-25	BEARING PILLOWBLOCK
16	1	EENISQ18AN6X	SENSOR PROX. NPN I0-30DC
17	2	FEVYN2000A	LIMIT SWITCH ASSEMBLY
18	2	MAA50	CHAIN SINGLE STRAND
19	2	MA50B17M	STEEL SPROCKET 17/5/8P
20	2	MAA50L	LINK MASTER 5/8P SGL STRD
21	2	MAW9309SK2M	GUIDE CHAIN WITH HOLES
22	2	MAA5H-98	RING SNAP EXTERNAL
23	2	NMH4-40	NUT HEX 4-40
24	8	SSFCM6X10	M6 X 20 FLAT ALLEN
25	4	SSHCMSX12	SCREW HEX CAP
26	2	SSHCMSX12SS	SCREW HEX M6X12 SS
27	16	SSHCMSX16	SCREW HEX M6X16 SS
28	2	SSSC270D4	1/4-28 X 3/4 W/NYLON PATCH
29	4	SSSCM10X35	CAP SCREW 10MM X 35MM
30	2	SSSCM4X30	SCREW SOCC CAP M4-0.7X30
31	4	WVMT10	WASHER FLAT #10 COM
32	4	WVMT10	WASHER FLAT #10 I.D.
33	2	WVMTM4.3	WASHER FLAT M4
34	16	WVMTS1/4	WASHER FLAT 5/16 1/4
35	2	WVMT4	WASHER LOCK #4
36	2	WVMT8	WASHER LOCK #8
37	4	WVMT10	M10 LOCK WASHER
38	4	WVMT16	M5 LOCK WASHER
39	18	WVMTM6	M6 LOCK WASHER

ATLANTA ATTACHMENT COMPANY
DANCER ASSEMBLY
PART NO. 1388572
DATE: 12/21/2010
SCALE: 1:16
SHEET: 4 OF 1



SEE PAGE TWO FOR EXPLODED VIEW

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388235	FRAME ASSEMBLY WELDMENT
2	1	1388235	CYLINDER MOUNT LH
3	1	1388254	MOTOR MOUNT WELDMENT
4	1	1388257	BRACKET SLITTER MOUNT RH
5	1	1388260	BRACKET SLITTER MOUNT LH
6	1	1388261	BRACKET SHARPENER LH
7	1	1388334	BRACKET SHARPENER RH
8	1	1388335	SIDE TRIM RAIL ASSEMBLY
9	1	1388511	BOTTOM PANEL PNEUMATIC
10	1	1388530	CUT TABLE ASSEMBLY
11	1	1388532	BACK PANEL ELECTRICAL
12	1	1388533	PANEL CNTRL TOP
13	1	1388534	PANEL PNEUMATIC TOP
14	1	1388563	PLATE CABLE TRACK MOUNT
15	2	1388564	CHANNEL CABLE TRACK XCUT
16	1	1388565	BRACKET CENTER CABLE TRK
17	1	1388570	BACK PANEL PNEUMATIC
18	1	1388397	PLATE SPACER XCUT RAY
19	1	1388645	XCUT ASSEMBLY 1393E
20	1	1393002	SLITTER SHARPENER ASSY
21	1	MM44521-45	DUCT VIBRE PLASTITAK

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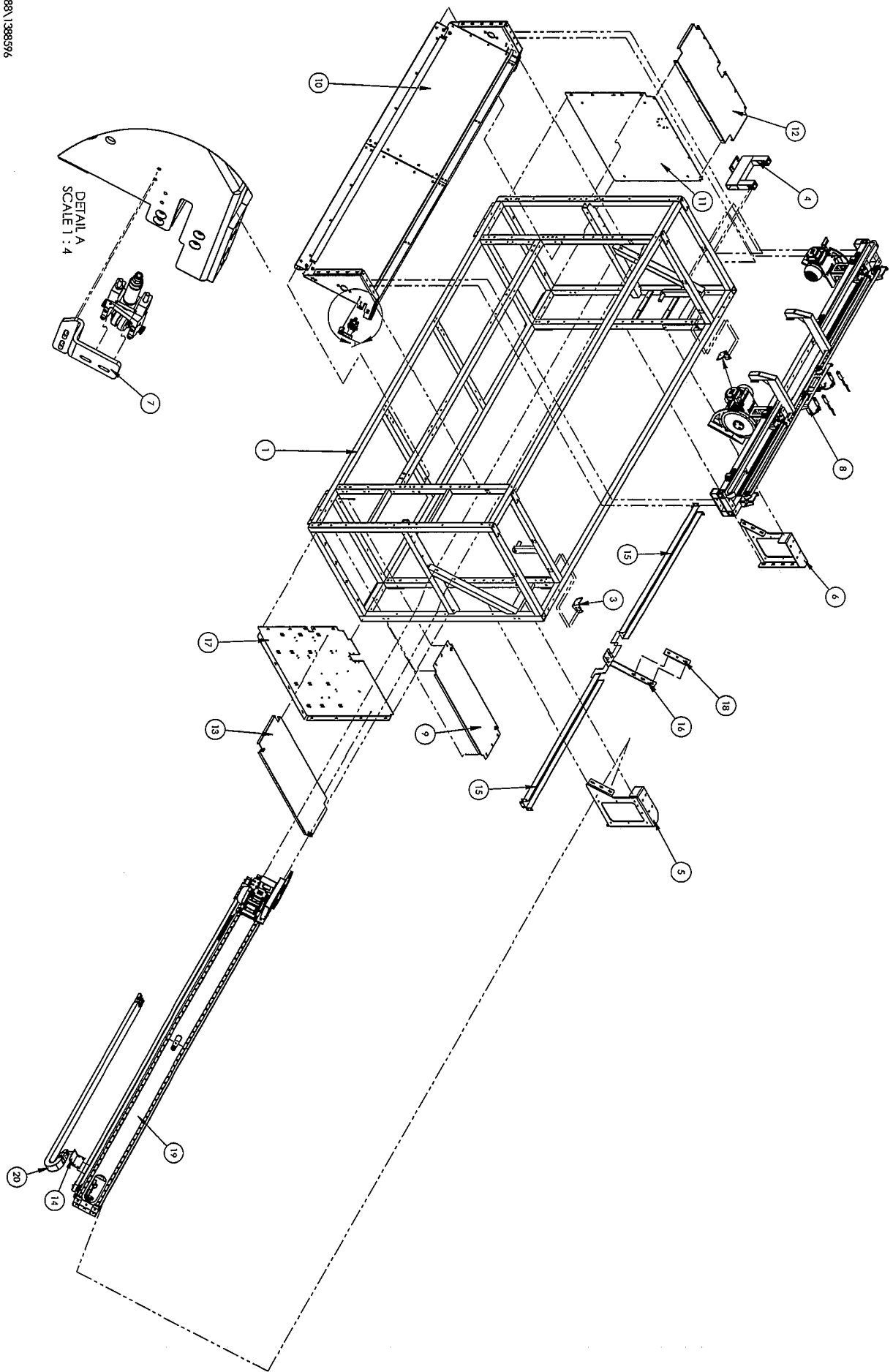
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18	65411	41211	040	01
19	65411	41211	040	01
20	65411	41211	040	01
21	65411	41211	040	01

NAME	FRAME ASSEMBLY	PART NO.	1388596
2ND DES.	1393E/CA	DRAWING NO.	REV 1
MATERIAL	SEE NOTED	DATE	1/3/2011
ASSEMBLY	1388596	DWG SIZE	C - WIGHT 87257.012
DES. BY	JST	SCALE	1:1
DR. BY	Jeff Kone		
CHK. BY			

ATLANTA ATTACHMENT COMPANY

SHEET 1 OF 2

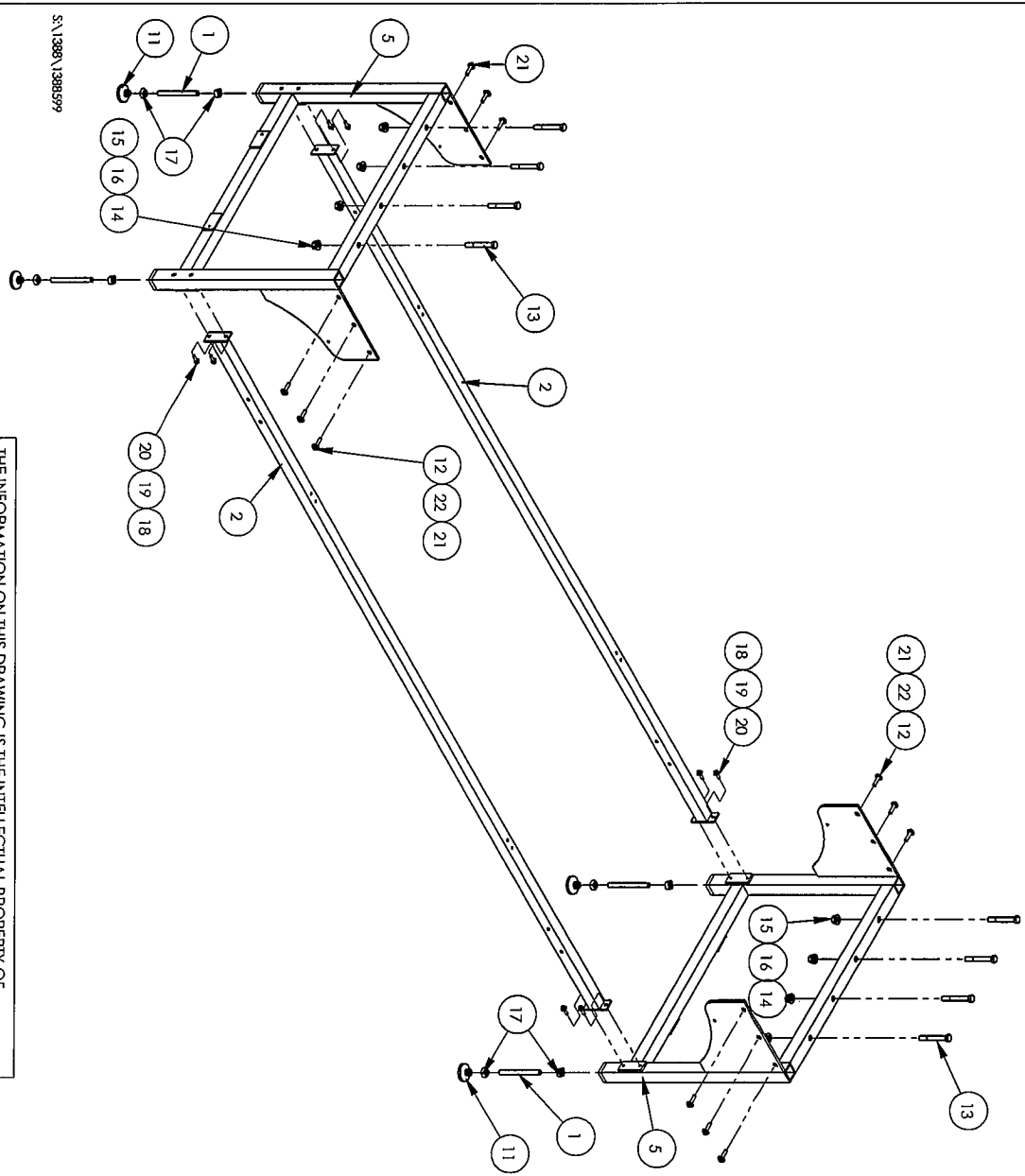
S:\1388\1388596



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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY	
X1 PLAIN/STAIN	CONDUITS	NAME	FRAME ASSEMBLY
BLACK/COLORED		2ND DES.	1392/ERCA
SAND BLAST		MATERIAL	SEE NOTED
BLUF	Loose Tolerance	ASSEMBLY	1388596
PRIME/CHROMIUM	X.1 ± .100	DES. BY	JSK
TIME/SLAVE	X.2 ± .005	DR. BY	Jodi Kenne
Other	X.0001 ± .015 SPECIFIED	DC. BY	
		SCALE	1:16
		DATE	1/3/2011
		DWG. SIZE	C - W800T 89257.012
		REV	1
		DRAWING NO.	1388596

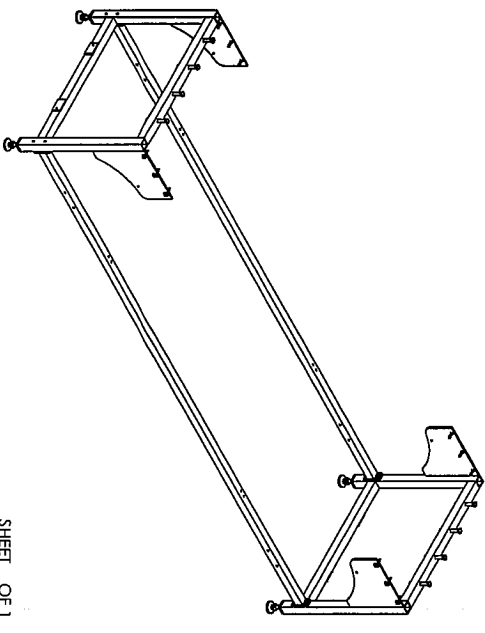


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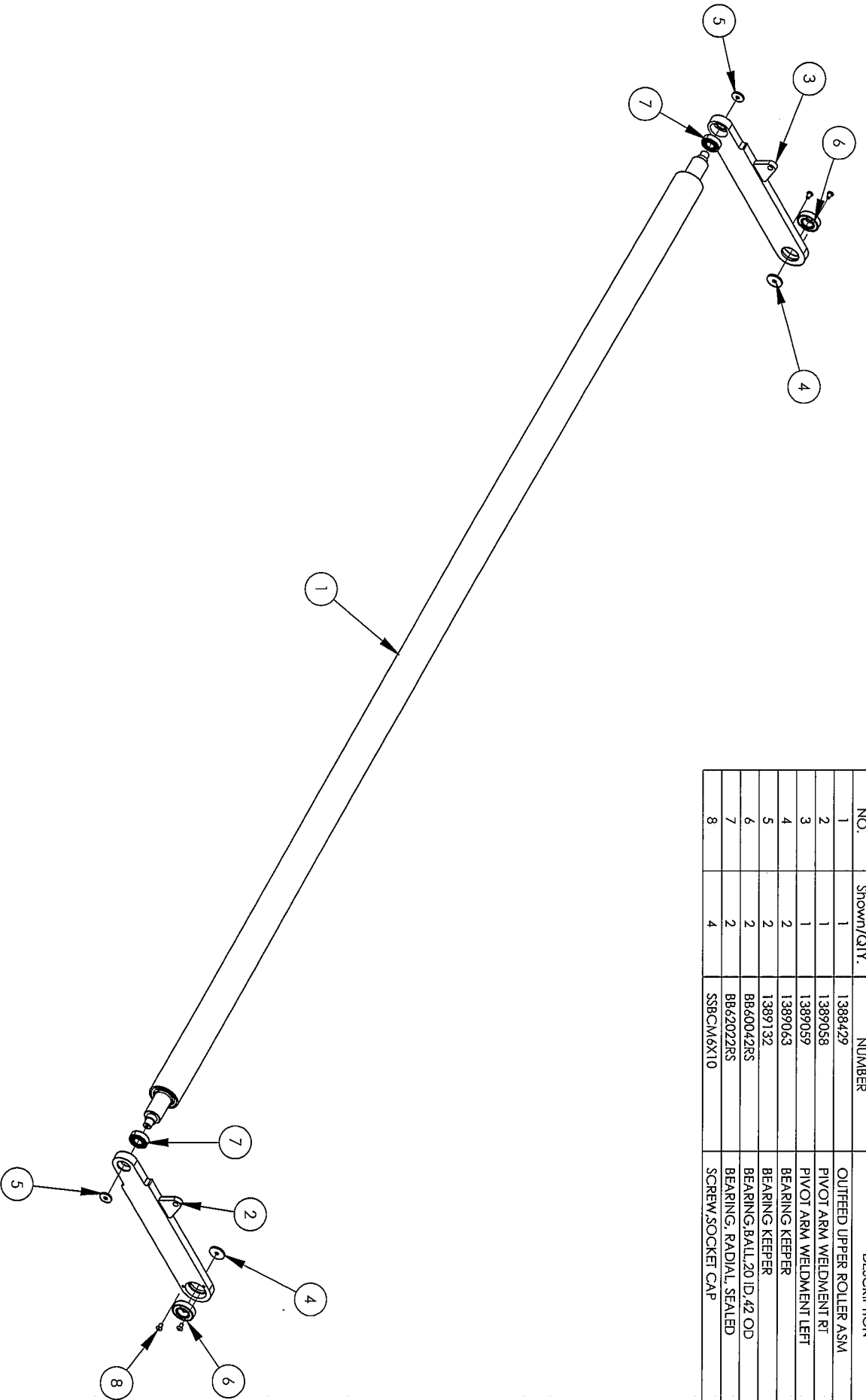
FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY	
X1 DRAFTER/TECH BARE BRUSH REAR BEZEL SAND BLAST TYPED CLEAR POWDER DYE OTHER	COMMENTS: .02 LOOSE Tolerance X-4.2-1.00 XXX = ±.050 XXXX = ±.015 XXXX = AS SPECIFIED	NAME: LEG ASSEMBLY, 1392BERCA Dwg Des: 1392BERCA MATERIAL: SEE NOTED PART NO. 1388599 DRAWING NO. 1388599 DES. BY: JSK Ck. BY: Jeff Kane SCALE: 1:16 DATE: 1/3/2011 DWG. CTR: B WEIGHT: 248239.42	REV: 0



SHEET OF 1

ITEM NO.	Default/Qty.	PART NUMBER	DESCRIPTION
1	4	1315661	ROD, THREADED, 5/8-11X7LG
2	2	1388354	LEG STRUT WELDMENT
3	2	1392225	EXTENSION LEGS
4	4	MM-L2	LEVELING PAD, 5/8-11
5	8	NNHM1.6X2.0	NUT, HEX, 1.6MM-2.0
6	8	NNSH5/8-11	NUT, SQUARE 5/8-11
7	12	SSHCMI0X45	SCREW, HEX CAP M10X45
8	8	SSHCMI 6X120	SCREW, HEX CAP
9	8	SSHCMBX30	SCREW, HEX CAP M8X30
10	8	WVWF1/4	WASHER, FLAT, 1/4" COM
11	12	WVWF3/8	WASHER, FLAT, 3/8 OR 10MM
12	8	WVWF5/8	WASHER, FLAT, 5/8
13	8	WVWL5/8	3/8 LOCK WASHER
14	12	WVWL410	M10 LOCK WASHER
15	8	WVWL48	M8 LOCK WASHER

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388429	OUTFEED UPPER ROLLER ASM
2	1	1389058	PIVOT ARM WELDMENT RT
3	1	1389059	PIVOT ARM WELDMENT LEFT
4	2	1389063	BEARING KEEPER
5	2	1389132	BEARING KEEPER
6	2	BB60042RS	BEARING, BALL, 20 ID, 42 OD
7	2	BB62022RS	BEARING, RADIAL SEALED
8	4	SSBCKM6X10	SCREW, SOCKET CAP



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327-06

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SHEET 1 OF 1

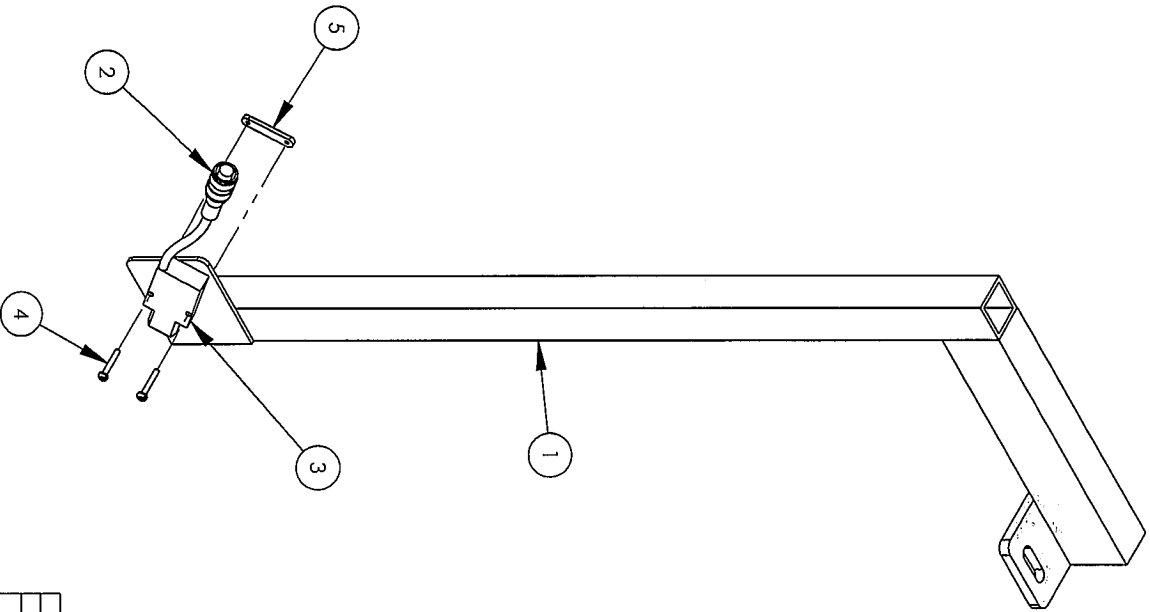
ATLANTA ATTACHMENT COMPANY

REV	DATE	BY	CHK	DESCRIPTION
2	145-10	11/02/10	TM	RA
1	135-07	8/09/07	LBP	CR
REV	ECR	DATE	DR	CR

FINISH	DEFALTS	CONVERSIONS
BLACK OXIDE		
BLACK OXIDE		
HEAT TREAT		
SAND BLAST		
BLUF		
CHROMIUM		
OTHER		

NAME	2ND DES.	MATERIAL	PART NO.	DWG NO.	REV
EXIT ROLLER ASSEMBLY	1393C D.E.S.P.P.C	ASSEMBLY 11393C.D.E.S.P.P.C	1389060	1389060	2
DES. BY	MGB	DR. BY	MGB	DATE	11/29/2005
CHK. BY	MGB	DATE	11/29/2005	DWG. SITE	A
SCALE	1:10	WEIGHT	100.740627		

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1389075	EYE MOUNTING BRACKET
2	1	FFRK44T-4	CABLE EYE, 1/2" NO END
3	1	FFSM312LVQ	BANNER MINI-BEAM
4	2	SSPS70048	4-40 X 3/4 PAN HD SLOTTED
5	1	1975-412A	PLATE NUT 4-40, 95CTC



S:\1389\1389078



328-06

REV	DATE	BY	CHK
1	2/20/06		

FINISH	DATE	BY	CHK
<input checked="" type="checkbox"/> PLAIN/CLEAN			
<input type="checkbox"/> BURR BENCH			
<input type="checkbox"/> BLACKOXIDE			
<input type="checkbox"/> HEAT TREAT			
<input type="checkbox"/> SAND BLAST			
<input type="checkbox"/> BUFF			
<input type="checkbox"/> PAINT			
<input type="checkbox"/> CLEAR CHROMATE			
<input type="checkbox"/> TIMESAVER			
<input type="checkbox"/> OIL			

COUNTERSINKS	DATE	BY	CHK
<input type="checkbox"/> DEFAULTS			

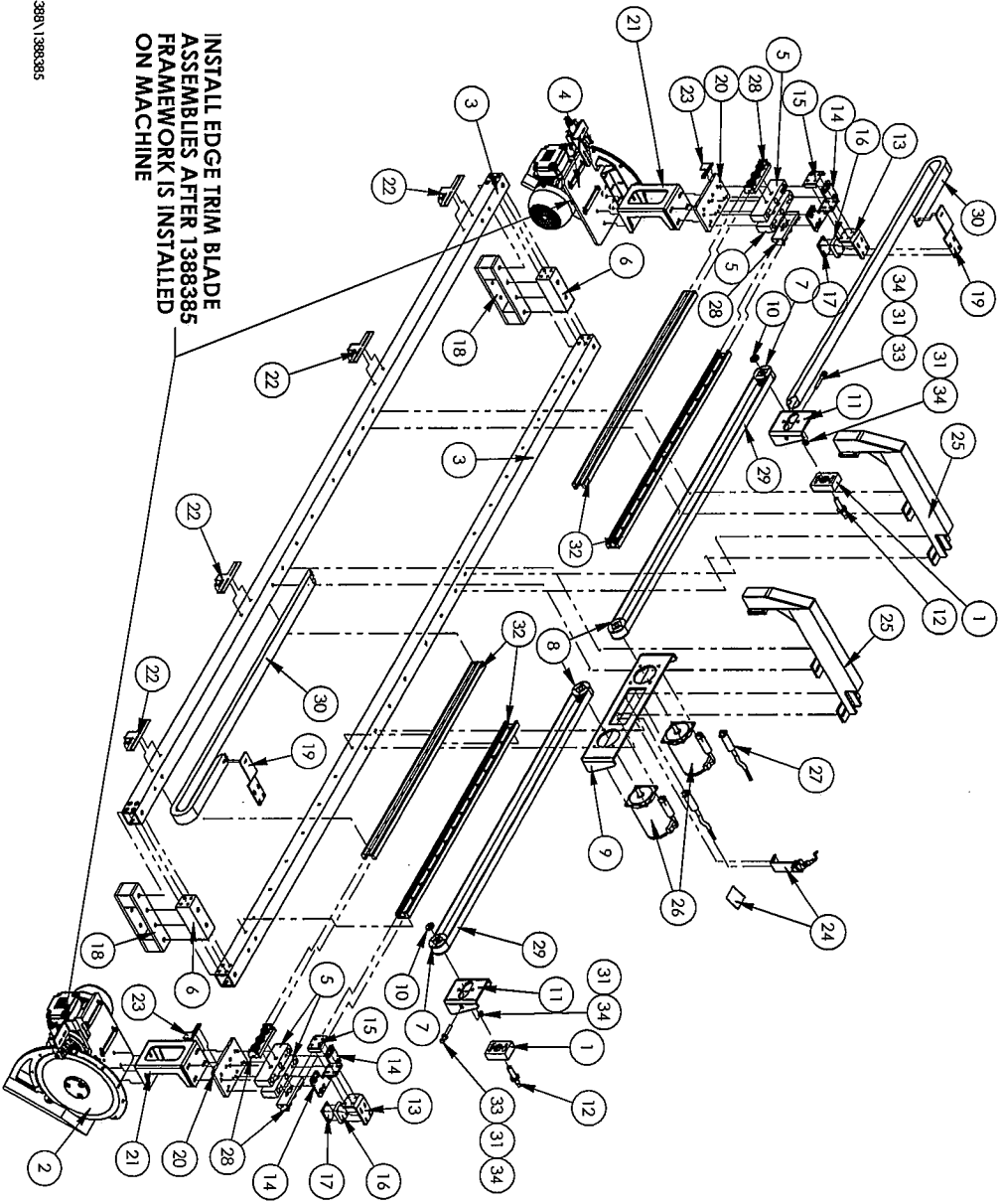
Loose Tolerance

X = ±.100
 XX = ±.050
 XXX = ±.015
 .XXXX = AS SPECIFIED

ATLANTA ATTACHMENT COMPANY			
NAME	MATERIAL SENSOR, X CUT	PART NO.	1389078
DES. BY	MCG	DRAWING NO.	1389078
DR. BY	MCG	REV	1
CK. BY	EJM	SCALE	1:4
DATE	11/13/2006	DWG. SIZE	A
WEIGHT	4.000328		

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INSTALL EDGE TRIM BLADE ASSEMBLIES AFTER 1388385 FRAMEWORK IS INSTALLED ON MACHINE

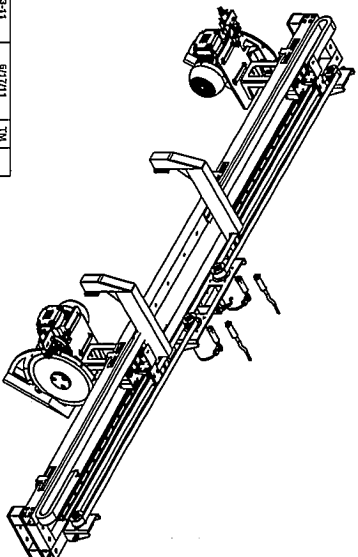


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182-10

ITEM NO.	HARDWARE SHOWN/QTY.	PART NUMBER	DESCRIPTION
1	2	1388077	BLOCK PULLEY SUPPORT
2	2	1388286	EDGE CUT ASSEMBLY LEFT
3	2	1388394	SIDE TRIM RAIL TUBE
4	1	1388386	EDGE CUT ASSEMBLY RIGHT
5	4	1388382	EDGE TRIM RAIL MOUNT
6	2	1388388	EDGE TRIM FRAME BLOCK
7	2	1388391	GEAR PULLEY EDGE TRIM ASM
8	2	1388393	GEAR PULLEY ASM EDGE TRIM
9	1	1388392	PLATE MOTOR SUPPORT
10	2	1388395	WASHER PULLEY RETAINER
11	2	1388396	PLATE PULLEY SUPPORT
12	2	1388397	SHAFT STUD GEAR PULLEY
13	2	1388398	PLATE EDGE TRIM POSITION
14	2	1388399	PLATE POST MNT EDGE TRIM
15	2	1388400	PLATE WASHER RETAINER
16	2	1388401	CLAMP BELT 3/8" P
17	2	1388402	NUT PLATE BELT CLAMP
18	2	1388405	EDGE TRIM STANDOFF WIDMT
19	2	1388417	PLATE MIC ROTARY BRACKET
20	2	1388588	STANDOFF EDGE TRIM BRKT
21	2	1388588	EDGE TRIM SENSOR ASSY
22	4	1388589	FLAG SENSOR EDGE TRIM
23	1	1388591	FUNFEED SENSOR ASSEMBLY
24	1	1388671	BOOSTER CYLINDER MOUNT
25	2	1389700	MOTOR STEPPER W/COIL
26	2	1389713	CABLE ASSEMBLY STEPPER
27	2	1389713	SLIDER REDH RAIL 45MM
28	2	1389729	BEU GEAR 2/8" TW
29	2	GG9031 100ST	DUCT WIRE MICROTRAK
30	2	MM11803028248	MB X1 1.25 HEX NUT
31	4	NIN1H08X1.25	REDH RAIL 45MM X 814MM L
32	2	RR4581A117	SCREW HEX CAP M8X60
33	4	SSHCHM8X60	WASHER FLAT M8 1D.
34	5	WWF8	



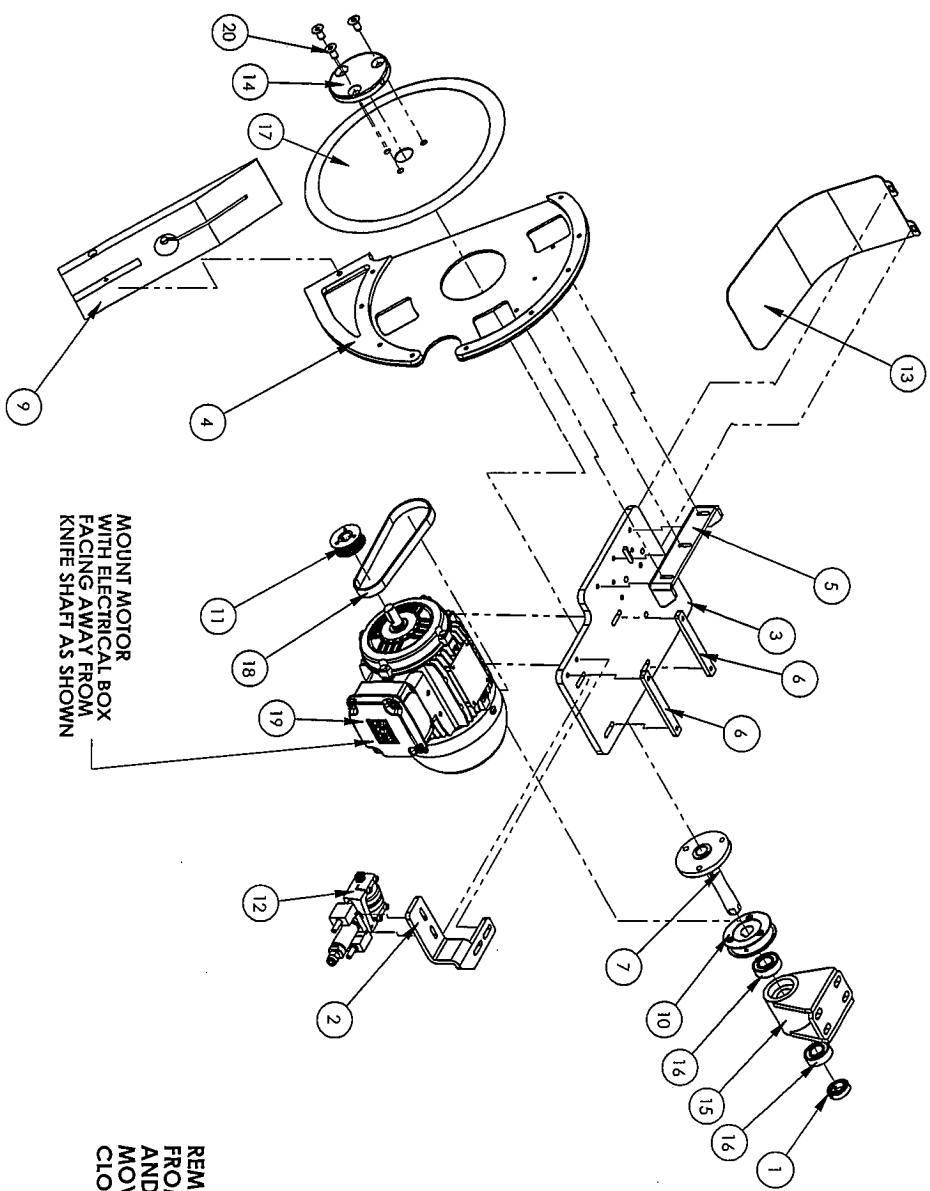
SHEET OF 1

NO	FINISH	DEF AULTS
3	08S-11	6/17/11
2	05S-13	12/10
1	00S-11	12/10
NO	ECR NO	DATE

FINISH	DEF AULTS
JM	
RAB	
JK	
DR	
CR	

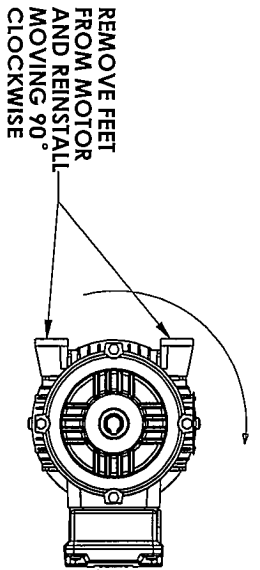
DESCRIPTION	DATE	BY	CHK
PARS/ELCAN			
BLACK/COOR			
HEAT/TREK			
SHED/BLAT			
PAIN			
CLEAR/CRWAVE			
DR			
OTHER			

NAME	DATE	BY	CHK
SIDE TRIM RAIL ASSEMBLY	13/7/11		
2ND DES: 13/7/11			
ASSEMBLY 13/8/11			
DES BY JSK			
CHK BY Jeff Korte			
DWG NO. 1388385			
DWGING NO. 1388385			
REV 3			
SCALE 1:14	DATE 10/15/2010	DWG SIZE B	WEIGHT 30.133707



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388406	COLLAR, SPACER, 17MM
2	1	1388407	BRACKET, SHARPENER, RH
3	1	1388408	MOTOR PLATE, EDGE CUT
4	1	1388410	GUARD, EDGE TRIM, RIGHT
5	1	1388413	BRACKET, BLADE GUARD
6	2	1388414	NUT PLATE, EDGE TRIM, MR
7	1	1388419	BLADE MOUNT, EDGE TRIM
8	1	1388439	5MM X 5MM X 24MM KEY
9	1	1388586	FOOT, EDGE CUTTER, RH
10	1	1389206	PULLER ASSEMBLY
11	1	1389895	PULLEY ASSY
12	1	1393029	SUTTER SHARPENER ASSY
13	1	1393247	DEFLECTOR PLATE, LEFT
14	1	1393390	HUB CAP, BLADE RETAINER
15	1	1393700	BEARING, BLOCK, EDGE CUT
16	2	BB60032RS	BEARING, 17MM I.D., 35MM O.D
17	1	CJ2897020	BLADE, 280MM SUTTER
18	1	GG148XU090	BELT GEAR, 1/5P, 1/2W, 7/1T
19	1	MMJW7124	MOTOR, IEC, 1/2 HP, 0.37 KW
20	3	SSFCM8X16	M8 X 16 FLAT CAP SCR



NO. 1 EGR. NO. DATE DR. 1 CR.

FINISH: DEFAULTS

CONVERSION: 0.2

LOOSE Tolerance

XX = ±1.00

XXX = ±0.50

XXXX = AS SPECIFIED

SCALE 1:5 DATE 10/16/2010 DWG. REB. B WEIGHT 4123LBS

ATLANTA ATTACHMENT COMPANY

NAME: EDGE CUT ASSEMBLY, RIGHT

2ND DES: 1979E

MATERIAL: AS NOTED

ASSEMBLY 1388232

DES. BY: JSK

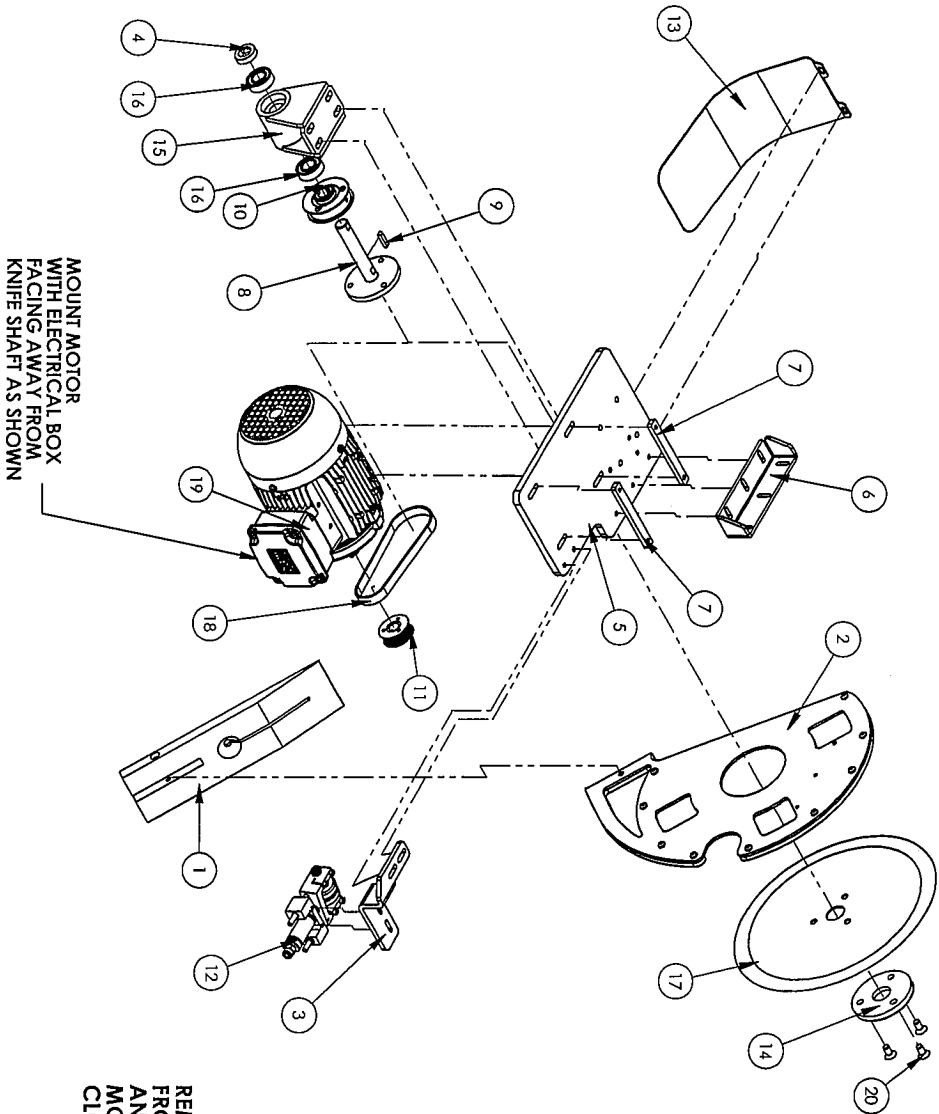
DR. BY: JEFF KANE

REV: 0

DWG. NO. 1388386

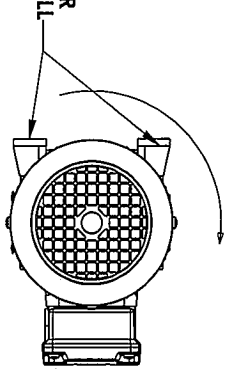


002-11



MOUNT MOTOR WITH ELECTRICAL BOX FACING AWAY FROM KNIFE SHAFT AS SHOWN

REMOVE FEET FROM MOTOR AND REINSTALL MOVING 90° CLOCKWISE



ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388290	FOOT, EDGE CUTTER, LH
2	1	1388307	GUARD, EDGE TRIM, LEFT
3	1	1388334	BRACKET, SHARPENER, LH
4	1	1389406	COLLAR, SPACER, 17MM
5	1	1389408	MOTOR PLATE, EDGE CUT
6	1	1388413	BRACKET, BLADE GUARD
7	2	1388414	NUT PLATE, EDGE TRIM, MR
8	1	1388419	BLADE MOUNT, EDGE TRIM
9	1	1389439	KEY, 5MM X 5MM X 24MM
10	1	1397206	PULLER ASSEMBLY
11	1	1397875	PULLEY ASSY
12	1	1393029	SUTTER SHARPENER ASSY
13	1	1392447	DEFLECTOR PLATE, LEFT
14	1	1393390	HUB CAP, BLADE RETAINER
15	1	1393700	BEARING BLOCK, EDGE CUT
16	2	BB60032RS	BEARING, 17MM I.D., 35MM O.D.
17	1	CJ2090200	BLADE, 280MM SUTTER
18	1	CG148XU050	BELT, GEAR, 1/5", 1/2W, 7/4T
19	1	MAJW1724	MOTOR, IEC, 1/2 HP, 0.37 KW
20	3	SFCM8X16	M8 X 16 FLAT CAP SCR

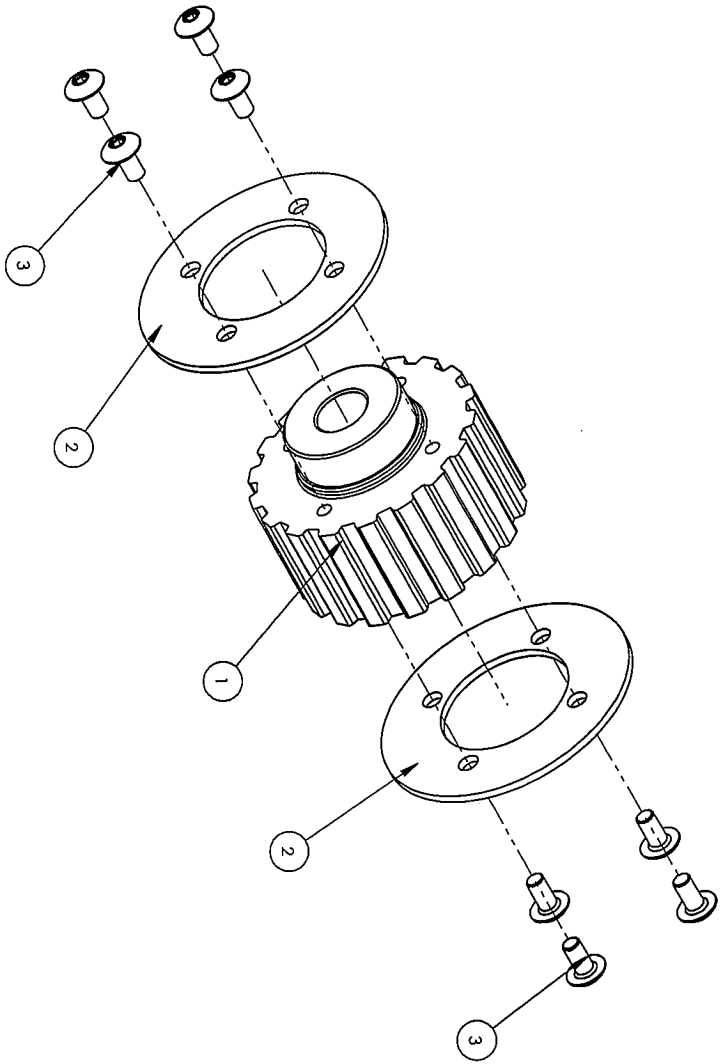
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002-11

FINISH	DEFAULTS	NAME	ATLANTA ATTACHMENT COMPANY																																										
<table border="1"> <tr> <td>MAXIMUM TOLERANCE</td> <td>0.2</td> </tr> <tr> <td>BLACKENING</td> <td></td> </tr> <tr> <td>HEAT TREAT</td> <td></td> </tr> <tr> <td>SAND BLAST</td> <td></td> </tr> <tr> <td>PLATE</td> <td></td> </tr> <tr> <td>PLATE TOLERANCE</td> <td></td> </tr> <tr> <td>OTHER</td> <td></td> </tr> </table>	MAXIMUM TOLERANCE	0.2	BLACKENING		HEAT TREAT		SAND BLAST		PLATE		PLATE TOLERANCE		OTHER		<table border="1"> <tr> <td>COMMENTS:</td> <td>EDGE CUT ASSEMBLY LEFT</td> </tr> <tr> <td>LOOSE TOLERANCE</td> <td></td> </tr> <tr> <td>X.X = ±1.00</td> <td></td> </tr> <tr> <td>XX.X = ±0.50</td> <td></td> </tr> <tr> <td>XXX.X = ±0.15</td> <td></td> </tr> <tr> <td>XXXX.X = AS SPECIFIED</td> <td></td> </tr> </table>	COMMENTS:	EDGE CUT ASSEMBLY LEFT	LOOSE TOLERANCE		X.X = ±1.00		XX.X = ±0.50		XXX.X = ±0.15		XXXX.X = AS SPECIFIED		<table border="1"> <tr> <td>DATE</td> <td>1993E</td> </tr> <tr> <td>REVISION</td> <td>AS NOTED</td> </tr> <tr> <td>DESIGNER</td> <td>ASSEMBLY 1389232</td> </tr> <tr> <td>DR BY</td> <td>JSK</td> </tr> <tr> <td>CHK BY</td> <td>JEFF KANE</td> </tr> </table>	DATE	1993E	REVISION	AS NOTED	DESIGNER	ASSEMBLY 1389232	DR BY	JSK	CHK BY	JEFF KANE	<table border="1"> <tr> <td>PART NO.</td> <td>1389288</td> </tr> <tr> <td>DRAWING NO.</td> <td>1388288</td> </tr> <tr> <td>REV</td> <td>0</td> </tr> </table>	PART NO.	1389288	DRAWING NO.	1388288	REV	0
MAXIMUM TOLERANCE	0.2																																												
BLACKENING																																													
HEAT TREAT																																													
SAND BLAST																																													
PLATE																																													
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XXXX.X = AS SPECIFIED																																													
DATE	1993E																																												
REVISION	AS NOTED																																												
DESIGNER	ASSEMBLY 1389232																																												
DR BY	JSK																																												
CHK BY	JEFF KANE																																												
PART NO.	1389288																																												
DRAWING NO.	1388288																																												
REV	0																																												
SCALE	1/5	DATE	10/16/2010	DWG. SHEET	B	WEIGHT	41.621932																																						

S:\1389\1388391



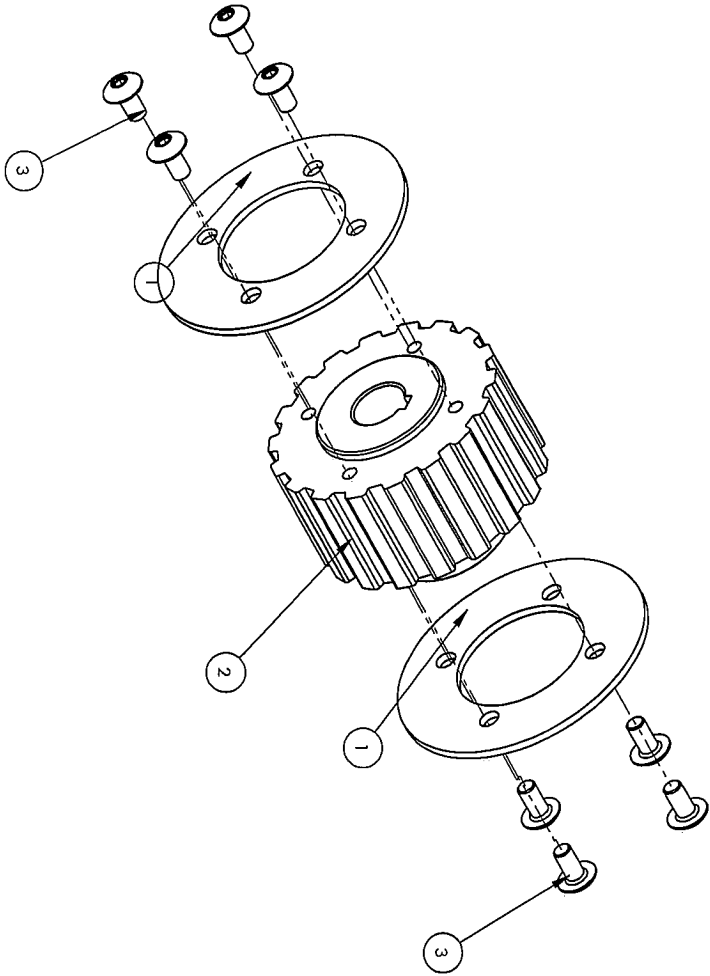
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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388389	PULLEY/GEAR 3/8P 1.875 1.2MM
2	2	1388390	PLATE PULLEY 3/8T RETAIN
3	8	SS8CM4x8	4mm X 8mm BUTTON HEAD

FINISH	DETAILS	ATLANTA ATTACHMENT COMPANY
PLATE/STEEL HARD FINISH BEAD FINISH BEAD BLAST PAINT REMOVE OTHER	 COMMENTS:	NAME: GEAR PULLEY/EDGE TRIM/ASM 2ND DES: 13921.1393E MATERIAL: SEE NOTED ASSEMBLY: 1388385 DES. BY: JSK CLE. BY: Jeff Kohn SCALE: 1:1 DATE: 10/16/2010 DWG. SHEET: B WEIGHT: 1.18844
		PART NO. 1388391 DRAWING NO. 1388391 REV. 0

SHEET OF 1



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182-10

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	2	1388390	PLATE, PULLEY BELT RETAIN
2	1	1388392	PULLEY/GEAR, 3/8P, 1.8T, 12MM
3	8	S98CM4x8	4mm X 8mm BUTTON HEAD

NO.	ECR NO.	DATE	DR	CR
FINISH				
PLAZER/LEAN				
BLAKE/ROUND				
HEAT TREAT				
STAND BLAST				
PAINT				
CLEAR CHROMIUM				
OTHER				
COMMENTS:				
 .02				
NAME: GEAR PULLEY ASSEMBLY TRIM 2nd DEL. DRIVE PULLEY, 1392E				
MATERIAL: SEE NOTED				
ASSEMBLY: 1388395				
DES. BY: JSK				
DR. BY: Jeff Korte				
C.C. BY:				
SCALE: 1:1				
DATE: 10/16/2010				
DWG. SHEET: B				
WEIGHT: 1.70635				

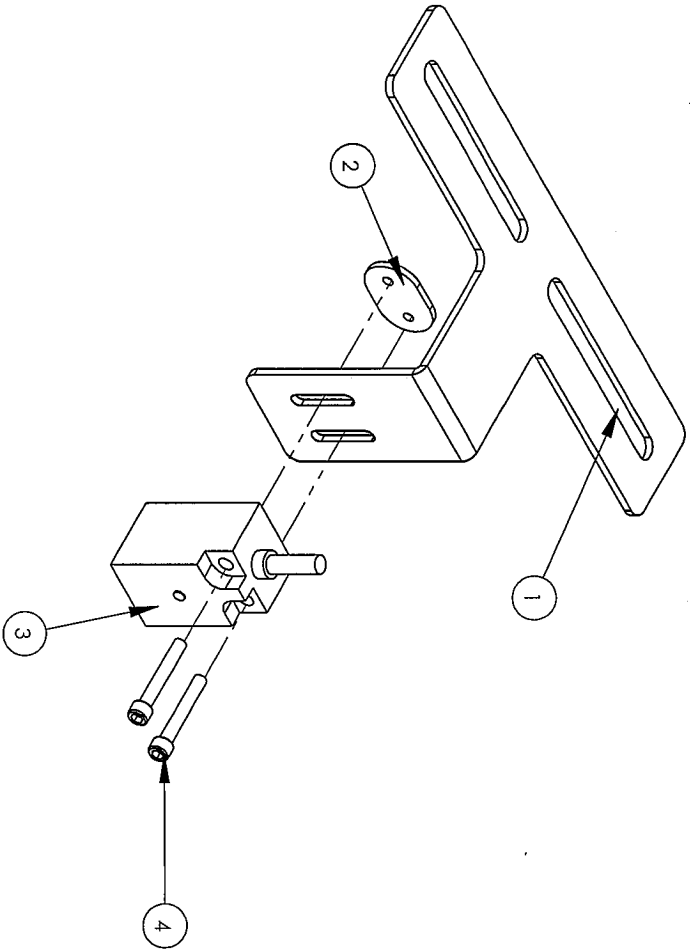
ATLANTA ATTACHMENT COMPANY

1388393

1388393

0

ITEM NO.	Default/Qty.	PART NUMBER	DESCRIPTION
1	1	1388590	BRACKET, SENSOR EDGE TRIM
2	1	1393373	PLATE, NUT, 4-40
3	1	EEN15QJ18AN6X	SENSOR, PROX. NPN, 10-30DC
4	2	SSSC70048	1/4-28 X 3/4 W/NYLON PATCH



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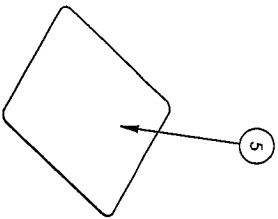
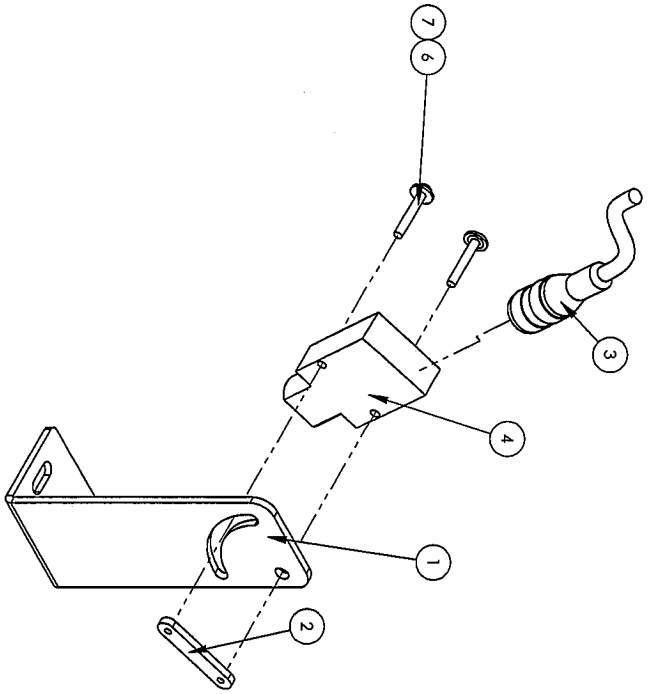


002-11

REV	ECN	DATE	DR	OK
FINISH				
X1 PLAIN/CLEAN				
BLUR BRUSH				
BLACK OXIDE				
BLACK BRUSH				
STAIN BRUSH				
BLUE				
PAINT				
CLEAR CHROME				
TIMESAVE				
Other				
COMMENTS		DATE		
Loose Tolerance		DR		
±.02		OK		
±.050		NAME		
±.015		EDGE TRIM SENSOR ASSY		
XXXX = AS SPECIFIED		2nd DES. 1393E		
		MATERIAL AS NOTED		
		DES. BY ASSEMBLY 1388385		
		DES. BY JSK		
		CHK. BY JEFF KANE		
		SCALE 1:1.5		
		DATE 12/28/2010		
		DWG. SITE A		
		WEIGHT 0.164413		
ATLANTA ATTACHMENT COMPANY				
SHEET 1 OF 1				
PART NO. 1388599		DRAWING NO. 1388589		
REV 0		REV 0		

S:\1388\1388589

S:\1388671



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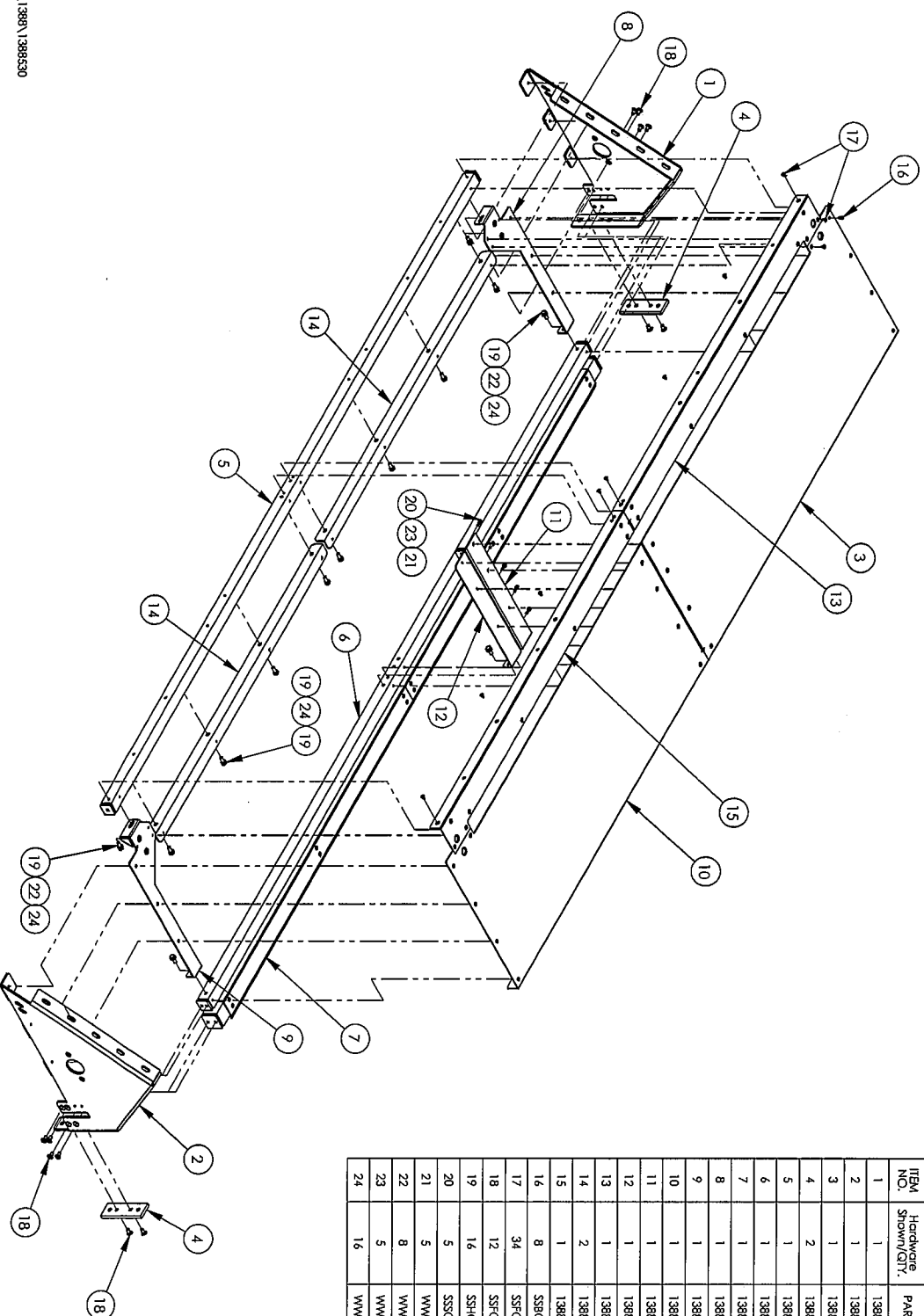
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1278-6689E	BRACKET, EYE MOUNT
2	1	1975-412A	PLATE MOUNT 4-40, 95CTC
3	1	FFR44T-8	CABLE EYE, NO END
4	1	FFS43121VQ	BANNER MINI-BEAM
5	1	MM19945	TAPE REFLECTIVE 2" WIDE
6	2	SSP570048	4-40 X 3/4 PAN HD SLOTTED WASHER, FLAT, #4
7	2	WW1F4	



XXX-XX

FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY	
MANUFACTURER BLACK COAT ANNEAL TREAT SAND BLAST PRIME CLEAR COVERAGE OTHER	 COMMENTS:	NAME: UNIFIED SENSOR ASSEMBLY 2ND DES: 1392E MATERIAL: SEE NOTED	PART NO: 1388671 DRAWING NO: 1388671 REV: 0
SCALE: 1:1.5	DATE: 4/11/2011	DWG. SHEET: B	WEIGHT: 0.49402

SHEET OF 1



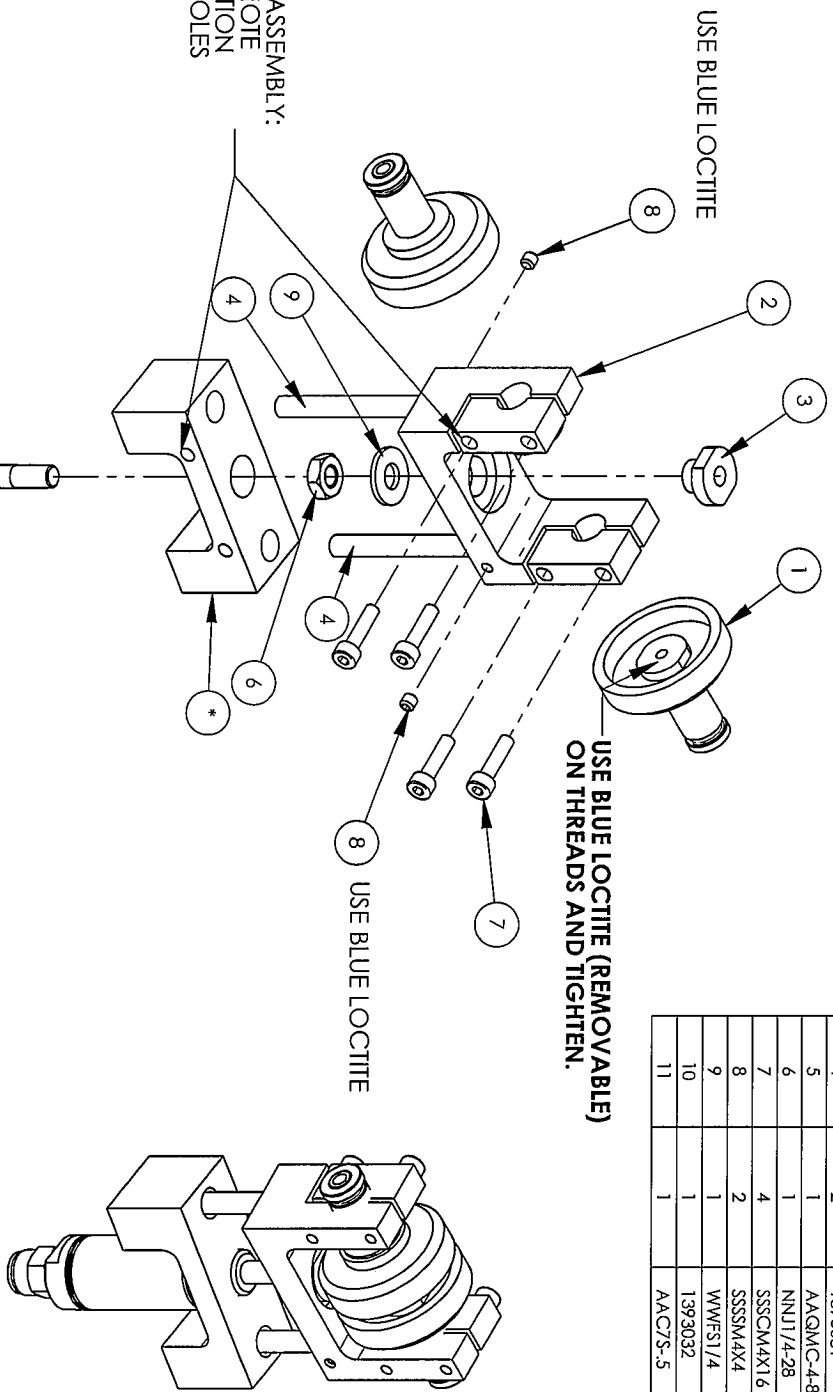
ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1388267	BRACKET,CUTTABLE, RH
2	1	1388285	BRACKET,CUTTABLE, LH
3	1	1388312	CUTTABLE TOP, RH
4	2	1388356	PLATE BEARING SPACER
5	1	1388371	CUTTABLE CROSS BAR WIDMT
6	1	1388373	CUTTABLE CROSSBEAM WIDMT
7	1	1388883	CROSS CUT CLOTH PLATE ASM
8	1	1388524	PLATE, TABLE MOUNT, RH
9	1	1388525	PLATE, TABLE MOUNT, LH
10	1	1388526	CUTTABLE TOP, LH
11	1	1388527	BRACE,CUTTABLE, RH
12	1	1388529	BRACE,CUTTABLE, LH
13	1	1388531	CUTTABLE TOP, RH,BOTTOM
14	2	1388532	SUPPORT ANGLE,CLOTH PLATE
15	1	1388533	CUTTABLE TOP, LH,BOTTOM
16	8	SSB,CMSX12S	SCREW,FLAT ALLEN CAP S/S
17	34	SFC,CMSX10	SCREW,FLAT ALLEN CAP
18	12	SFC,CMSX16	M8 X 16 FLAT CAP SCR
19	16	SSH,CMSX20	SCREW,HEX CAP
20	5	SSC,CMSX16	SCREW,SOC CAP,M5x0.8 X 16
21	5	WWFM5	WASHER, FLAT, M5, I.D.
22	8	WWFM8	WASHER, FLAT, M8, I.D.
23	5	WWLMA5	M5 LOCK WASHER
24	16	WWLMB8	M8 LOCK WASHER

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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY															
<table border="1"> <tr><td>FASTENERS</td><td>CONFORMS</td></tr> <tr><td>BLACK COXIDE</td><td></td></tr> <tr><td>HEAD TREAT</td><td></td></tr> <tr><td>KIND BLAS</td><td></td></tr> <tr><td>PAINT</td><td></td></tr> <tr><td>LEAD COVERAGE</td><td></td></tr> <tr><td>OTHER</td><td></td></tr> </table>	FASTENERS	CONFORMS	BLACK COXIDE		HEAD TREAT		KIND BLAS		PAINT		LEAD COVERAGE		OTHER			NAME: CUTTABLE ASSEMBLY 2ND DES. 1392LSPPC,SPFCM MATERIAL SEE NOTED ASSEMBLY 13882441 DES BY JSK DCR BY Jeff Kome CAC BY	PART NO. 1388530 DRAWING NO. 1388530 REV 0
FASTENERS	CONFORMS																
BLACK COXIDE																	
HEAD TREAT																	
KIND BLAS																	
PAINT																	
LEAD COVERAGE																	
OTHER																	
SCALE 1:12	DATE 12/8/2010	DWG. SER. B	WEIGHT 288.44754														

ITEM NO.	Hardware Shown/GTY.	PART NUMBER	DESCRIPTION
1	2	1393003	SHARPENER STONE MT
2	1	1393028	BRKT.STONE MTG
3	1	1393030	NUT.FLOATING.M6
4	2	1393031	ROD.GUIDE.6MM DIA
5	1	AAQMC-4-8	QUICK MALE CONN.1/4X1/8
6	1	NNJ1/4-28	NUT, HEX. JAM. 1/4-28
7	4	SSSCM4X1.6	SCREW SOCKET CAP
8	2	SSSM4X4	M4 SET SCREW. 4MM L
9	1	WWFS1/4	WASHER.FLAT.SAE.1/4
10	1	1393032	BRKT.CYL MTG
11	1	AACT5-5	CYLINDER.AIR.SA



S:\1393\1393029



070-06

ATLANTA ATTACHMENT COMPANY

NAME: SLITTER SHARPENER ASSY
2nd DES. 1393

MATERIAL NOTED
ASSEMBLY 1393107, 1393282

DES. BY JPP/MGB
DR. BY MGB
CK. BY EJM

PART NO. 1393029
DRAWING NO. 1393029
DWG SIZE: A WEIGHT 256.429722

DATE: 10/22/2005
SCALE 1:2

REV	DATE	BY	CHK	APP	DESCRIPTION
1	10/26/05	MGB			INITIAL
2	10/26/05	MGB			INITIAL
3	10/26/05	MGB			INITIAL
4	11/6/05	RA			INITIAL

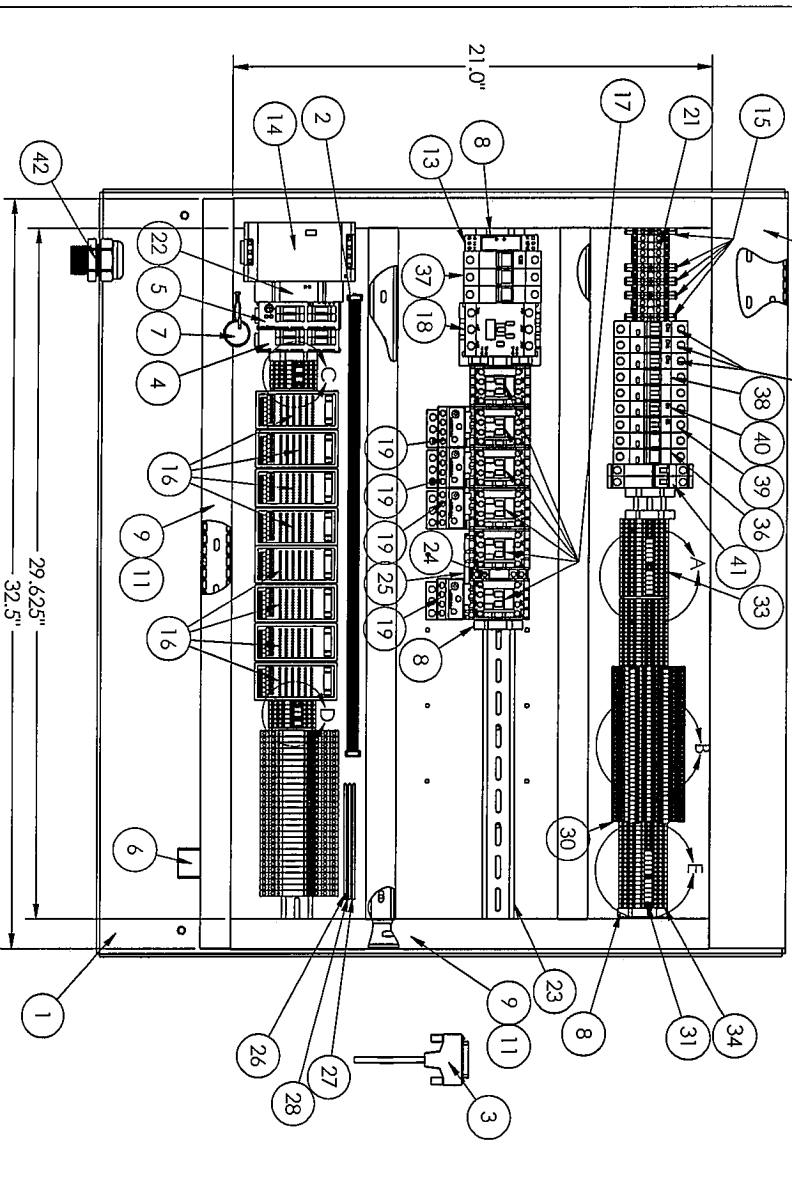
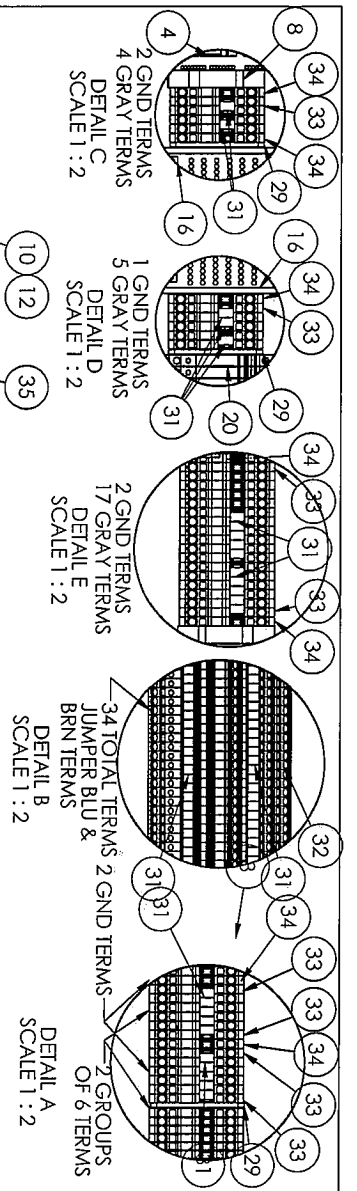
DEFAULTS

COINTEGRINKS: :.02

Loose Tolerance
X = ±.100
XX = ±.050
XXX = ±.015
XXXX = AS SPECIFIED

FINISH	DEF
PLAIN/CLEAN	
BURR BENCH	
BLACKOXIDE	
HEAT TREAT	
SAND BLAST	
BUFF	
PAINT	
CLEAR CHROMATE	
IMERSAVE	
OIL	

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- ASSEMBLY NOTES:**
- 1) CUT DIN RAIL EETS35X7.5 INTO THREE PIECES (2@ 29.625")
 - 2) CUT WIRE COVER & DUCT EEDC3X2 & EEDF3X2 TO 32.5"
 - 3) CUT WIRE COVER & DUCT EEDC1LG & EEDF1X2 INTO FIVE PIECES (2 @ 29.625", 2 @ 21.0", AND 1 @ 32.5")
 - 4) PLEASE USE FEURD2 & FEUW22 MECHANICAL INTERLOCK WITH EVERY MOTOR WITH FORWARD & REVERSE CONTACTORS

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ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1388306	BACK PANEL WELDMENT
2	* 8	1388416	CABLE 10 CON RIBBON
3	1	1389882	CABLE TOUCHSCREEN ASSY
4	1	AAFP0-E321-A	EXPANSION UNIT, PLC
5	1	AAFP-G-C321H	CONTROLLER, PLC, SIGMA
6	1	EE64151B	FERRITE CORE SPLIT CABLE
7	1	EEAFP804	BATTERY BACKUP, PLC
8	7	EECLPFIX	ANCHOR DIN RAIL
9	* 12 FT	EEDC1LG	DUCT WIRE COVER, 1"
10	* 3 FT	EEDC3X2	DUCT WIRE COVER, 3"
11	* 12 FT	EEDF1X2	DUCT WIRE, 1X2
12	* 3 FT	EEDF3X2	DUCT WIRE, 3X2
13	1	EEDPA51CM44	MONIT. RELAY, 3 PHASE
14	1	EEDR12024	POWER SUPPLY, 24VDC
15	5	EEK635	TERMINAL BLOCK, EK2.6/35
16	8	EEMRC10	MODULE, INTERFACE, 10
17	6	EEMC12B11	CONTACTOR, IEC, 230VAC
18	1	EEMC32A22	CONTACTOR, IEC, 230VAC
19	4	EEM132S25A	RELAY OVERLOAD, 1.6-2.5A
20	28	EELR6W1P24	RELAY, INTERFACE, 24VDC
21	8	EESAK6EN	TERMINAL BLOCK, SAK6/EN
22	1	EESR103AM01	SAFETY RELAY, DUAL CHAN.
23	* 100 IN	EETS35X7.5	DIN RAIL
24	1	EEUR02	MECHANICAL INTERLOCK
25	1	EEUR22	WIRE KIT, REVERSING
26	* 2	EEG20-1	JUMPER RELAY, RED
27	* 2	EEG20-2	JUMPER RELAY, BLACK
28	* 2	EEG20-3	JUMPER RELAY, BLUE
29	3	FE280-308	TERMBLK ENDPLATE WAGO, 280
30	1	FE280-319	TERMBLK WAGO, SENSOR DIN
31	93	FE280-402	TERMBLK WAGO, TOP SINGL.
32	34	FE280-560	TERMBLK WAGO, SENSOR DIN
33	57	FE280-901	TERMBLK WAGO, TOP SINGL, GRN
34	7	FE280-907	TERMBLK WAGO, TOP SINGL, GRN
35	3	FL17161C	CIRCUIT BREAKER, THERM-MAG
36	1	FL1722C	BREAKER, CIRCT. THERM-MAG
37	1	FL17323C	CIRCUIT BREAKER, THERM-MAG
38	1	FL1762C	CIRCUIT BREAKER, THERM-MAG
39	1	FL1821B	CIRCUIT BREAKER, B-CURVE
40	1	FL1841B	CIRCUIT BREAKER, B-CURVE
41	1	FFQL1213DMK110	CIRCUIT BREAKER, 10A, 2P
42	1	MM6991SK72	STRAPIN RELIEF, LIO TIGHT

* MANUALLY ENTERED



NO.	DATE	BY	CHKD.	APP'D.
1	01/11	JJK		
2	1/4/2011	JJK		

ATLANTA ATTACHMENT COMPANY

NAME: BACK PANEL ELECTRICAL ASM
 2nd DES: 1392BENCA PANEL ONLY

DATE: 1/4/2011

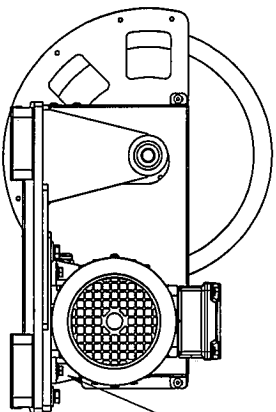
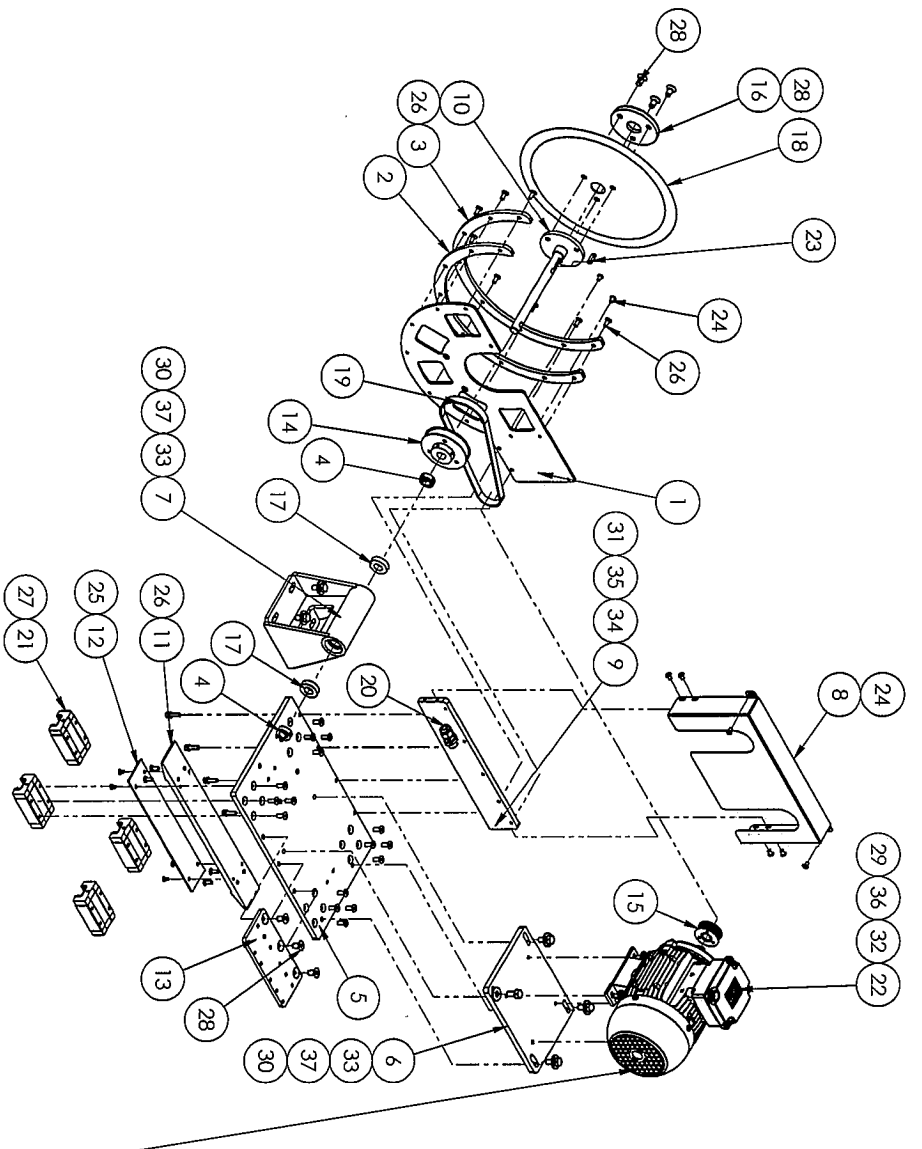
DWG NO: 1388609

REV: 2

SCALE: 1X

SHEET 1 OF 2

S:\1388609\1388609



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1388029	GUARD, BLADE, CROSS CUT
2	1	1388030	GUARD, BLADE, LOWER
3	1	1388031	GUARD, BLADE, LOWER
4	2	1388474	COLLAR, SET RETAINER
5	1	1388475	MOUNTING PLATE, CROSS CUT
6	1	1388476	MOTOR PLATE X CUT
7	1	1388479	BEARING BLOCK, CROSS CUT
8	1	1388482	COVER, BELT, CROSS CUT
9	1	1388483	PLATE, BLADE GUARD X CUT
10	1	1388486	BLADE MOUNT, X CUT, W/D MNT
11	1	1388488	PLATE, PROX FLAG, X CUT
12	1	1388491	PLATE, PROX FLAG
13	1	1388492	PLATE, X CUT BELT DRIVE
14	1	1389203	FLANGED PULLEY
15	1	1389895	PULLEY ASSY
16	1	1393390	HUB CAP, BLADE RETAINER
17	2	BB6402-ZZ	BEARING BALL, .5908
18	1	CJ2090Z00	BLADE, 280MM SLITTER
19	1	GG220X1050	BELT, GEAR, 1/5P, 3/8W
20	1	MM7310K32	STRAIN RELIEF, 12mm
21	4	MMAAGH25CAN	LINEAR BEARING
22	1	MMJW7124	MOTOR, I.E.C, 1/2 HP, 0.37 KW
23	1	MMKEY5X5	5mm X 5mm KEY STOCK
24	8	SSBCM5X8	SCREW, BUTTON CAP
25	4	SSFCM4X8	SCREW, FLAT CAP, M4X8
26	12	SSFCM5X14	M5-0.8X14, FLAT ALLEN
27	16	SSFCM6X16	M6 X 20 FLAT ALLEN
28	6	SSFCM8X16	M8 X 16 FLAT CAP SCR
29	4	SSHCM6X16	SCREW, HEX M6X16
30	8	SSHCM8X20	SCREW, HEX CAP
31	4	SSSCM5X20	M5-0.8X20, SCREW, SOCKET CA
32	4	WWF1/4	WASHER, FLAT, 1/4", COM
33	8	WWF5/16	WASHER, FLAT, 5/16
34	4	WWFM5	WASHER, FLAT, M5 I.D.
35	4	WWLM5	M5 LOCK WASHER
36	4	WWLM6	M6 LOCK WASHER
37	8	WWLM8	M8 LOCK WASHER

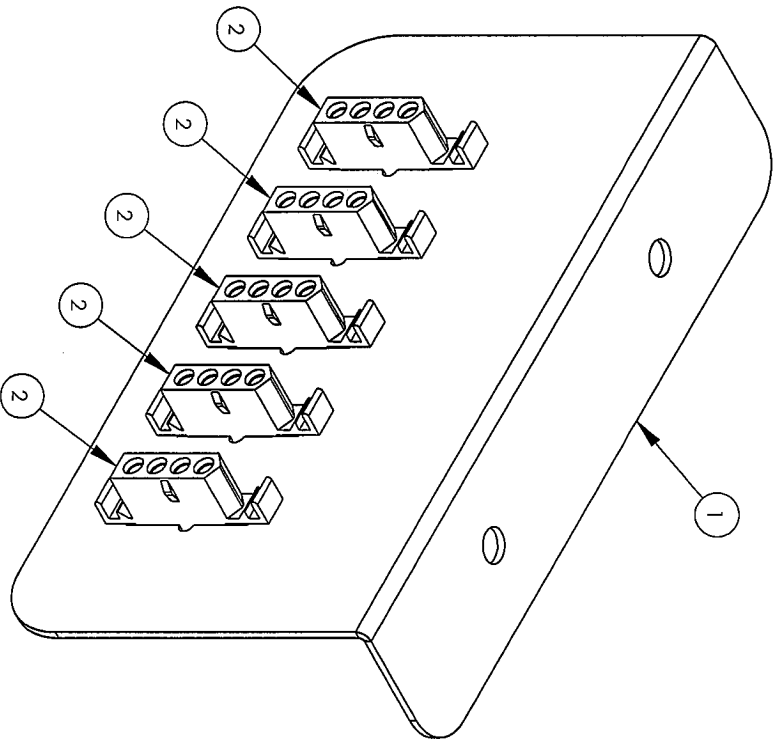
ASSEMBLY NOTE:
 1) PLEASE REMOVE AND ROTATE MOTOR FEET LEFT 90°

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1	070-11	5/3/11	TM	CK
NO	ECR'NO	DATE	DR	CK
FINISH				
DEF-AULTS				
CONTRACT: 1				
2nd DES: 1392E, 1392B, 1392C, 1392D				
MATERIAL: AS NOTED				
ASSEMBLY: 11392E, 11392B, 1392C, 1392D				
DR. BY: JST				
DATE: 4/8/2011				
SCALE: 1:4				
SHEET 1 OF 1				
NAME: CROSS CUT ASSY				
PART NO.: 1388664				
DRAWING NO.: 1388664				
REV: 1				
DWG. DATE: 4/8/2011				
DWG. BY: C VINGOFF				
63,789,218				



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393705	MANIFOLD PLATE, TABLE EYE
2	5	FF274-234	4 PIN FEMALE CONNECTOR



S:\1389\1389229



001-07

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS: 
<input type="checkbox"/> BURR BENCH	
<input type="checkbox"/> BLACKOXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BLUE	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVER	
<input type="checkbox"/> Other	

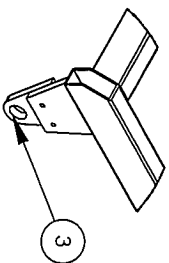
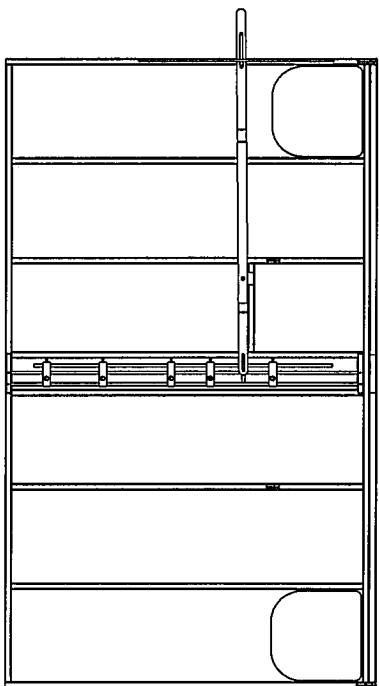
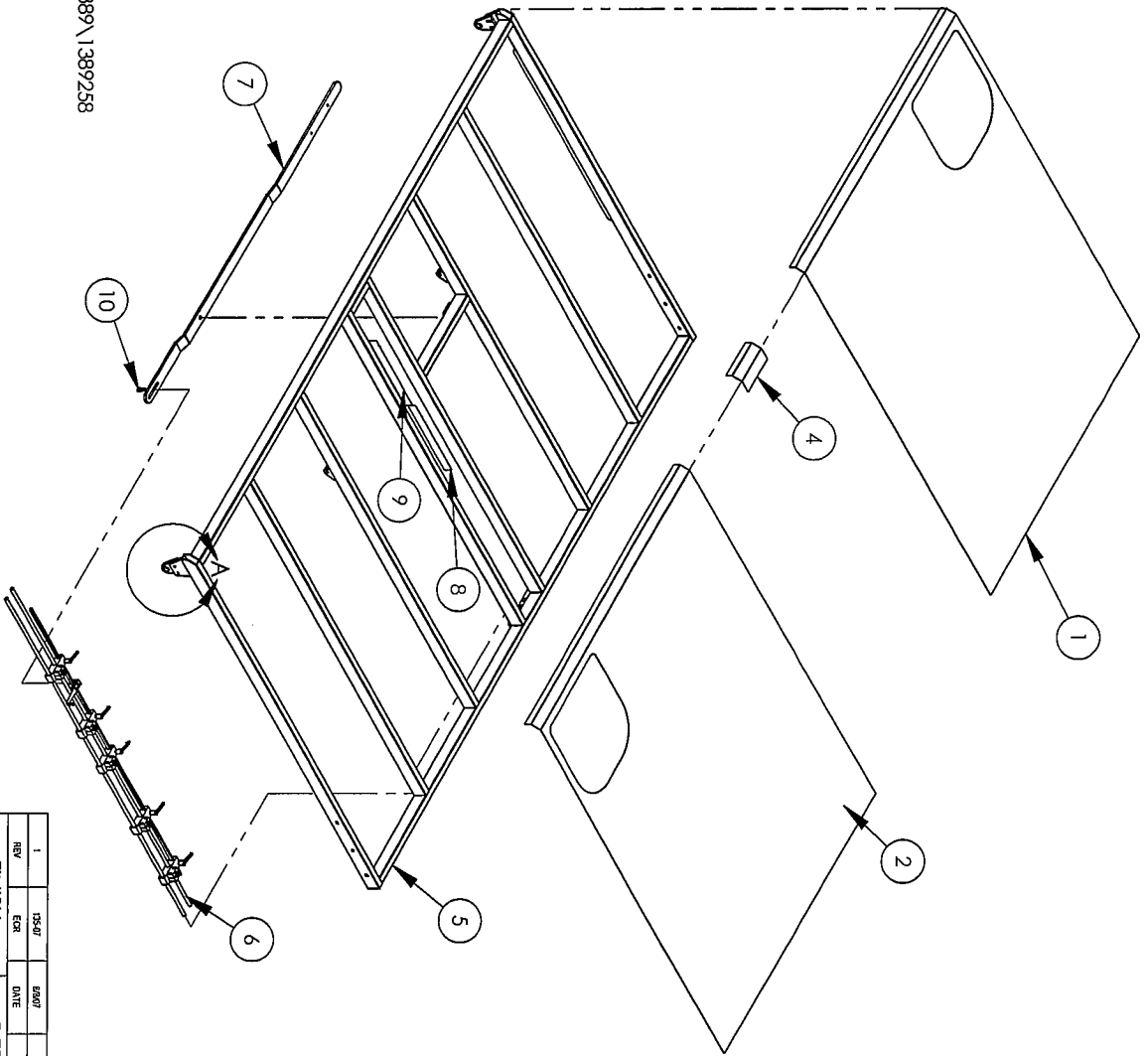
Loose Tolerance
 X = ±.100
 XX = ±.050
 XXX = ±.015
 XXXX = AS SPECIFIED

ATLANTA ATTACHMENT COMPANY

NAME	MOLEX MANAFOLD	PART NO.	1389229
2nd DES.	1393C	DRAWING NO.	1389229
MATERIAL	AS NOTED	REV	0
ASSEMBLY	1393C	DR. BY	MGBaker
DES. BY	MGB	CK. BY	EMCCARTIN
SCALE	1:1.25	DATE	1/4/2007
		DWG SIZE	A
		WEIGHT	0.41342

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1389256	TOP PANEL, RIGHT
2	1	1389259	TOP PANEL, LEFT
3	2	1389706	PIVOT, TABLE
4	1	1393091	TOP PANEL, CENTER
5	1	1393095	EXIT TABLE WELDMENT
6	1	1393125	EYE ADJUSTMENT ASSY
7	1	1393300	LEVER, EYE ADJUSTMENT
8	1	MM1910A23	RULER, SILVER MYLAR 36"
9	1	MM1910A43	RULER, SILVER MYLAR 36"
10	2	SSAS024024	3/8 X 3/8 X 5/16-18 SHLD. BOLT



DETAIL A
SCALE 1 : 8

S:\1389\1389258

NOTES:

1. ATTACH 3 TOP PANELS WITH DOUBLE SIDED TAPE.



XXX-07

REV	DATE	BY	CHK	DESCRIPTION
1	12/24/07			ISSUE FOR PRODUCTION

ATLANTA ATTACHMENT COMPANY

NAME: PANEL TABLE ASSEMBLY
2nd DES. WITH WASTE HOLES
MATERIAL AS NOTED
ASSEMBLY 11393C

FINISH: PLAIN/CLEAN
 BURN BENCH
 BLACK OXIDE
 HEAT TREAT
 SAND BLAST
 BUFF
 PAINT
 CLEAR CHROMATE
 TIMESAVER
 OIL

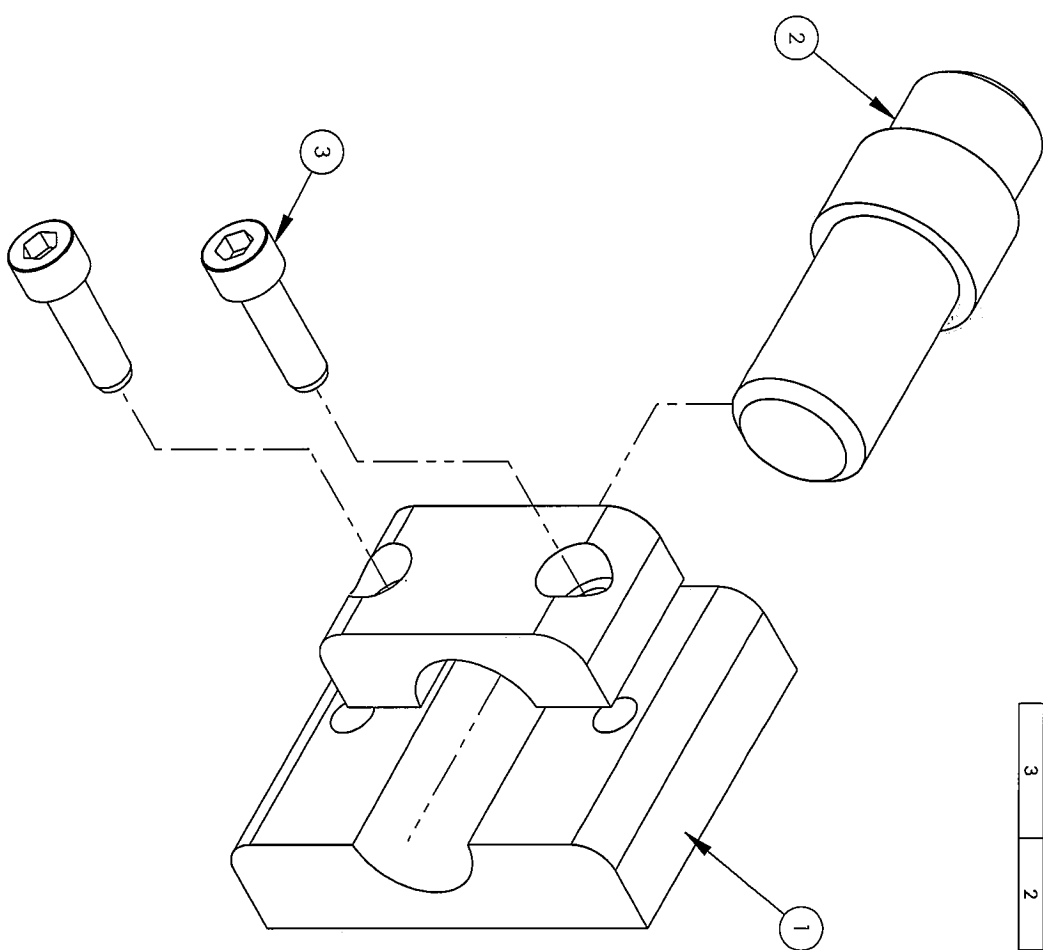
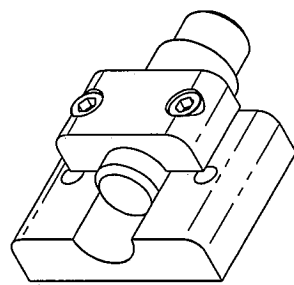
DEFAULTS: PLAIN/CLEAN
 BURN BENCH
 BLACK OXIDE
 HEAT TREAT
 SAND BLAST
 BUFF
 PAINT
 CLEAR CHROMATE
 TIMESAVER
 OIL

Loose Tolerance
X = ±.100
XX = ±.050
XXX = ±.015
XXXX = AS SPECIFIED

SCALE: 1:24
DATE: 1/12/2007
DWG SIZE: A
WEIGHT: 207.704716

DES. BY: PBD
DR. BY: PBD
CK. BY: -

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


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393358	PIVOT BLOCK, TABLE
2	1	1393359	PIVOT PIN, TABLE
3	2	SSSCM6X20	SCREW, SOCKET CAP

S:\1393\1393360



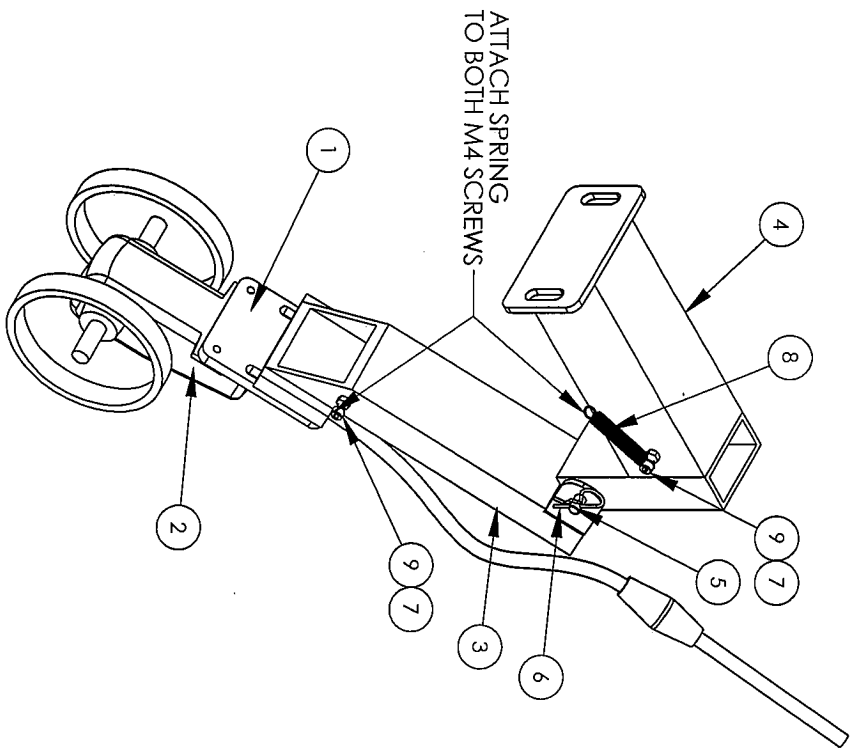
219-06

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS: 
<input type="checkbox"/> BLURR BENCH	
<input type="checkbox"/> BLACKOXIDE	.02
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMIUM	
<input type="checkbox"/> TIMESAVER	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

ATLANTA ATTACHMENT COMPANY			
NAME	TABLE PIVOT ASST	PART NO.	1393360
2nd DES.	1393	DRAWING NO.	1393360
MATERIAL	AS NOTED	REV	0
ASSEMBLY	11393A		
DES. BY	MGB		
DR. BY	MGB/oker		
CK. BY	-JEFF THOMAS		
SCALE	1:1	DATE	4/5/2006
		DWG. SIZE	A
		WEIGHT	1.313019

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S:\1393\1393676



ITEM NO.	1393BSA SETTING/QUANTITY	PART NUMBER	DESCRIPTION
1	1	1388420	PLATE, ENCODER MOUNT
2	1	1389794	CABLE, ENCODER ASSEMBLY
3	1	1393668	COUNTER ARM, MOVING
4	1	1393670	BRACKET, STAND-OFF WELD
5	1	1393675	PIVOT PIN ASSEMBLY
6	1	MM98335A04	SPRING CLIP, .06 WIRE
7	2	NNHM4X0.7	NUT, HEX, M4-0.7
8	1	RRLE030CD7	SPRING, EXT, .030X.31X2.0
9	2	SSSCM4X16	SCREW, SOCKET CAP

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139-07

REV	DATE	BY	CHK
3	23/07	JT	JT
2	23/07	RA	JT
1	20/07	RA	JT

FINISH	DEFAULTS	NAME	DATE	SCALE	WEIGHT
BLANK/PLAIN	COMBININGS	ENCODER ASSEMBLY	7/25/2007	1:4	5.816175
BLACK/ODI					
HEAT TREAT					
SAWD BLAST					
BLUE					
PAINT					
CHROMIUM					
TEMPER					
OTHER					

ATLANTA ATTACHMENT COMPANY

ENCODER ASSEMBLY

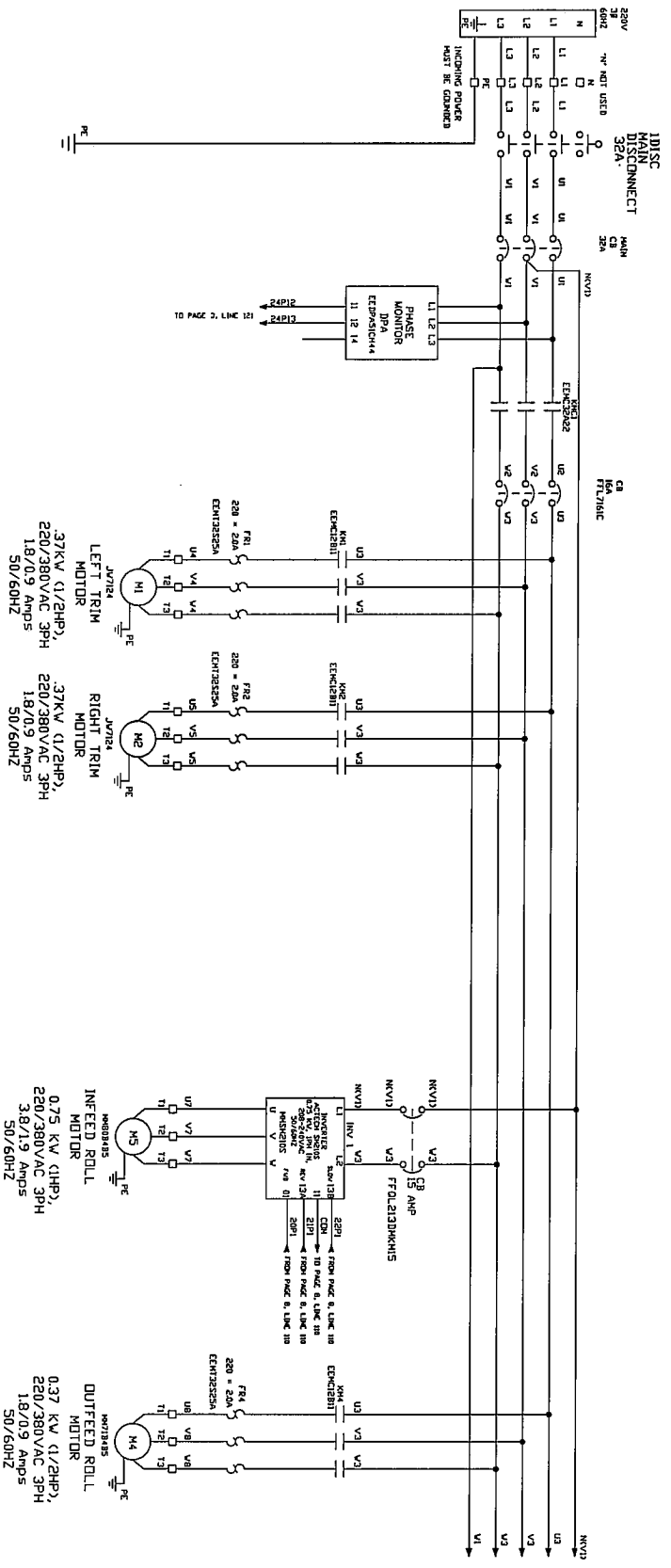
2nd DES. MATERIAL SEE NOTED
 ASS'BY JSK
 DR. BY Jeff Kame
 CK. BY MDF

DATE 7/25/2007 DWG SIZE A WEIGHT 5.816175

SHEET 1 OF 1

DRAWING NO. 1393676
 REV 4

(EE)194LHE6N175 DISCONNECT HANDLE



- 100
- 101
- 102
- 103
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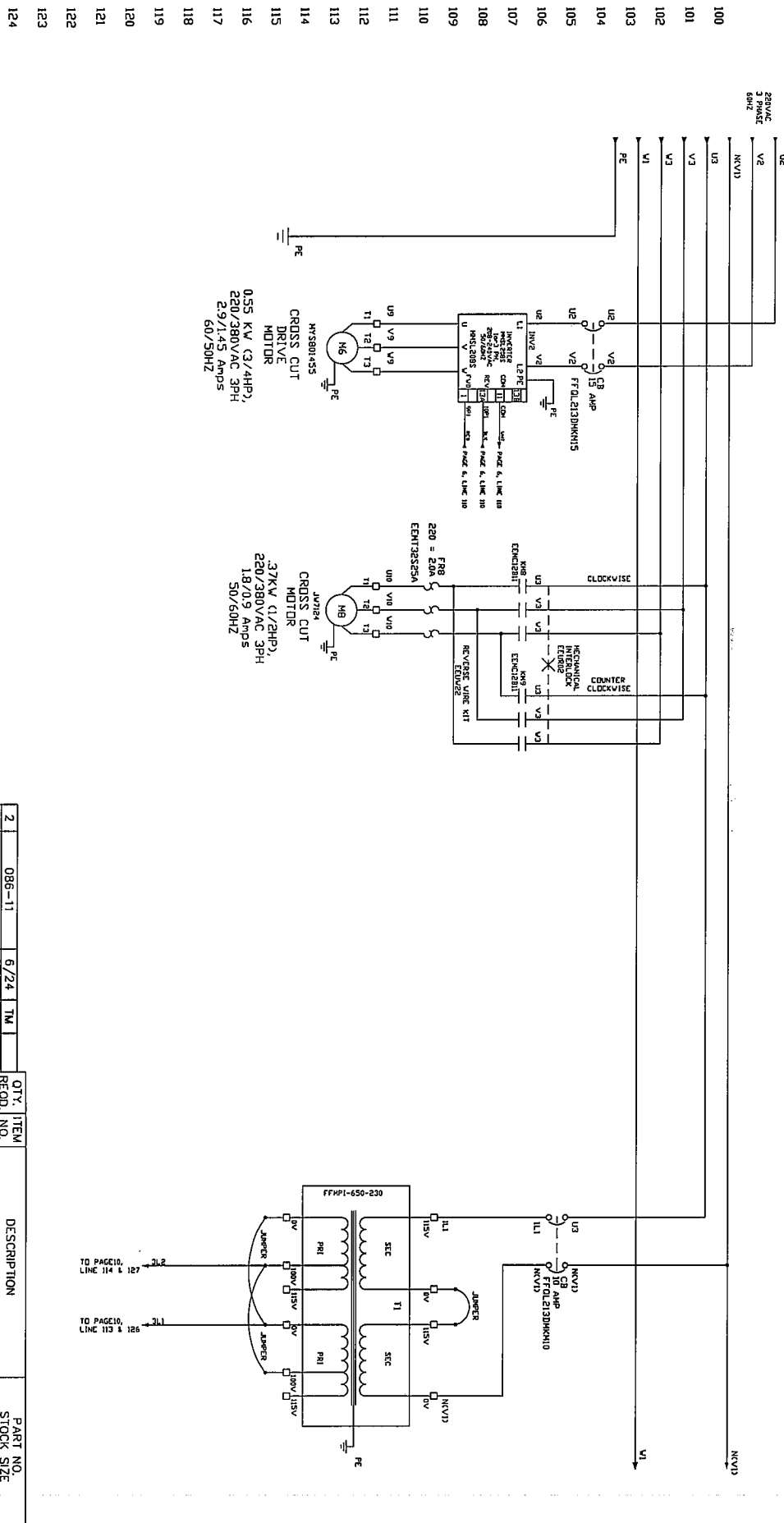


XXX-XX

NO.	REVISION	DATE	DR.	CK.
	FINISH			
	PLAN/CLEAN			
	BURR BENCH			
	BLACKEN			
	HEAT TREAT			
	SAND BLAST			
	PAINT			
	CLEAR CHROMATE			
	OL			

QTY.	ITEM	DESCRIPTION	PART NO.
	RECD. NO.		STOCK SIZE
	ATLANTA ATTACHMENT COMPANY		
	NAME	DIAGRAM, WIRING, PAGE 1	
	2nd DES.	MOTOR DRIVES, 1393EPCA	
	MATERIAL	N/A	
	NEXT ASSY	11393EPCA	PART NO. 1393EPCA-WD1
	DES. BY	JSK	DRAWING NO.
	DR. BY	JSK	125912A
	CK. BY		
	SCALE	DATE: 01-05-11	DWG SIZE B
	REV		

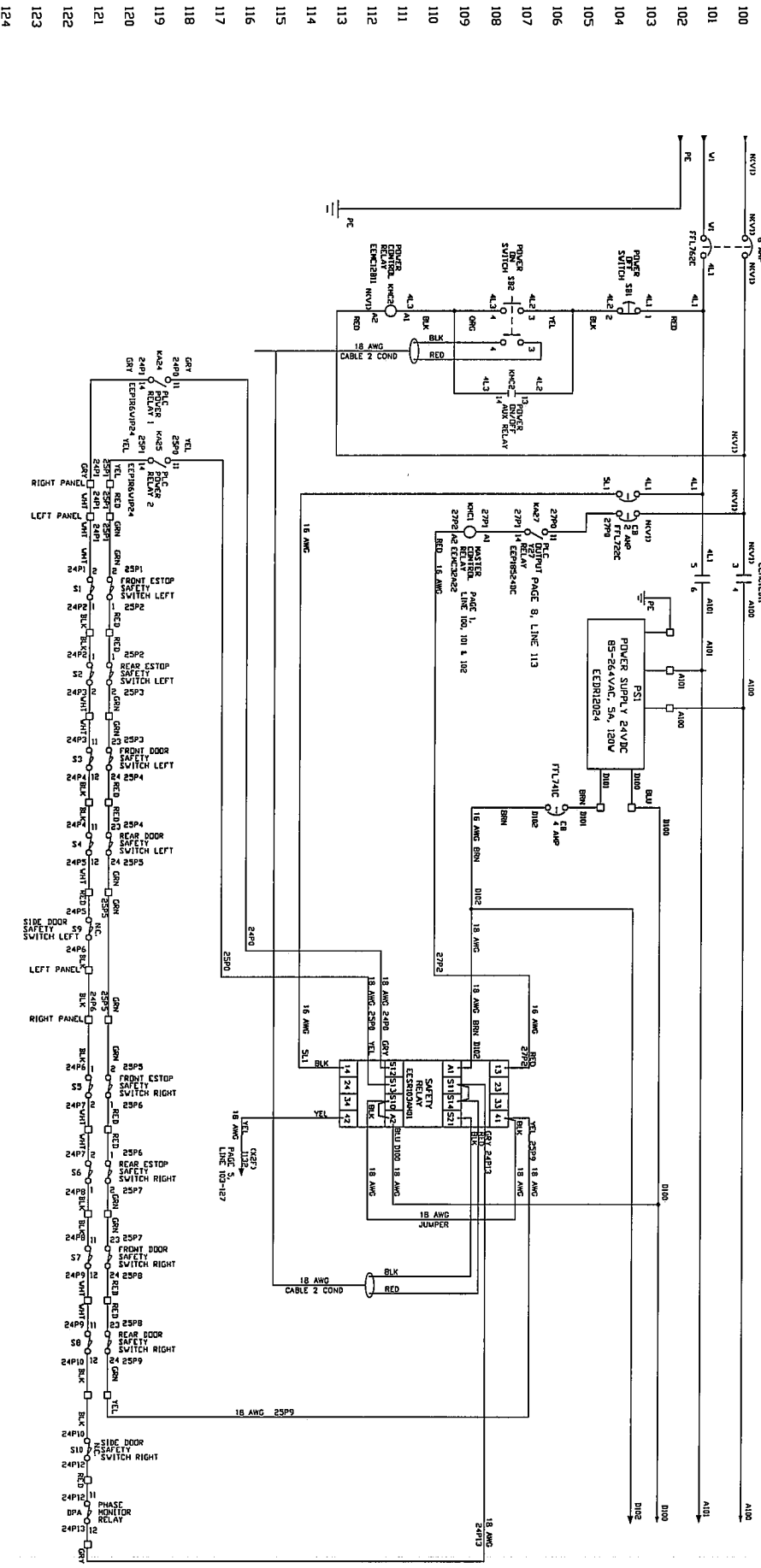
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XXX-XX

QTY.	ITEM	DESCRIPTION	PART NO.	STOCK SIZE																																																												
2	086-11	6/24 TM																																																														
1	081-11	6/13 TM																																																														
<table border="1"> <tr> <td>NO.</td> <td>REVISION</td> <td>DATE</td> <td>DR.</td> <td>CHK.</td> </tr> <tr> <td colspan="5">FINISH</td> </tr> <tr> <td colspan="5">PLAIN/CLEAN</td> </tr> <tr> <td colspan="5">BURR BENCH</td> </tr> <tr> <td colspan="5">BLACKOXIDE</td> </tr> <tr> <td colspan="5">HEAT TREAT</td> </tr> <tr> <td colspan="5">SAND BLAST</td> </tr> <tr> <td colspan="5">BUFF</td> </tr> <tr> <td colspan="5">PAINT</td> </tr> <tr> <td colspan="5">CLEAR CHROMATE</td> </tr> <tr> <td colspan="5">TIMESAVE</td> </tr> <tr> <td colspan="5">OIL</td> </tr> </table>					NO.	REVISION	DATE	DR.	CHK.	FINISH					PLAIN/CLEAN					BURR BENCH					BLACKOXIDE					HEAT TREAT					SAND BLAST					BUFF					PAINT					CLEAR CHROMATE					TIMESAVE					OIL				
NO.	REVISION	DATE	DR.	CHK.																																																												
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TIMESAVE																																																																
OIL																																																																
COUNTERSINKS:		SHEET METAL FAB																																																														
DEF AULTS		.02																																																														
NAME		2nd DES. MOTOR DRIVES, 1393EPCA																																																														
MATERIAL N/A		PART NO. 1393EPCA-WD2																																																														
DES. BY		JSK																																																														
DR. BY		JSK																																																														
CK. BY		DATE: 01-05-11																																																														
SCALE		DWG SIZE B																																																														
REV		DRAWING NO. 125913A																																																														
REV		2																																																														

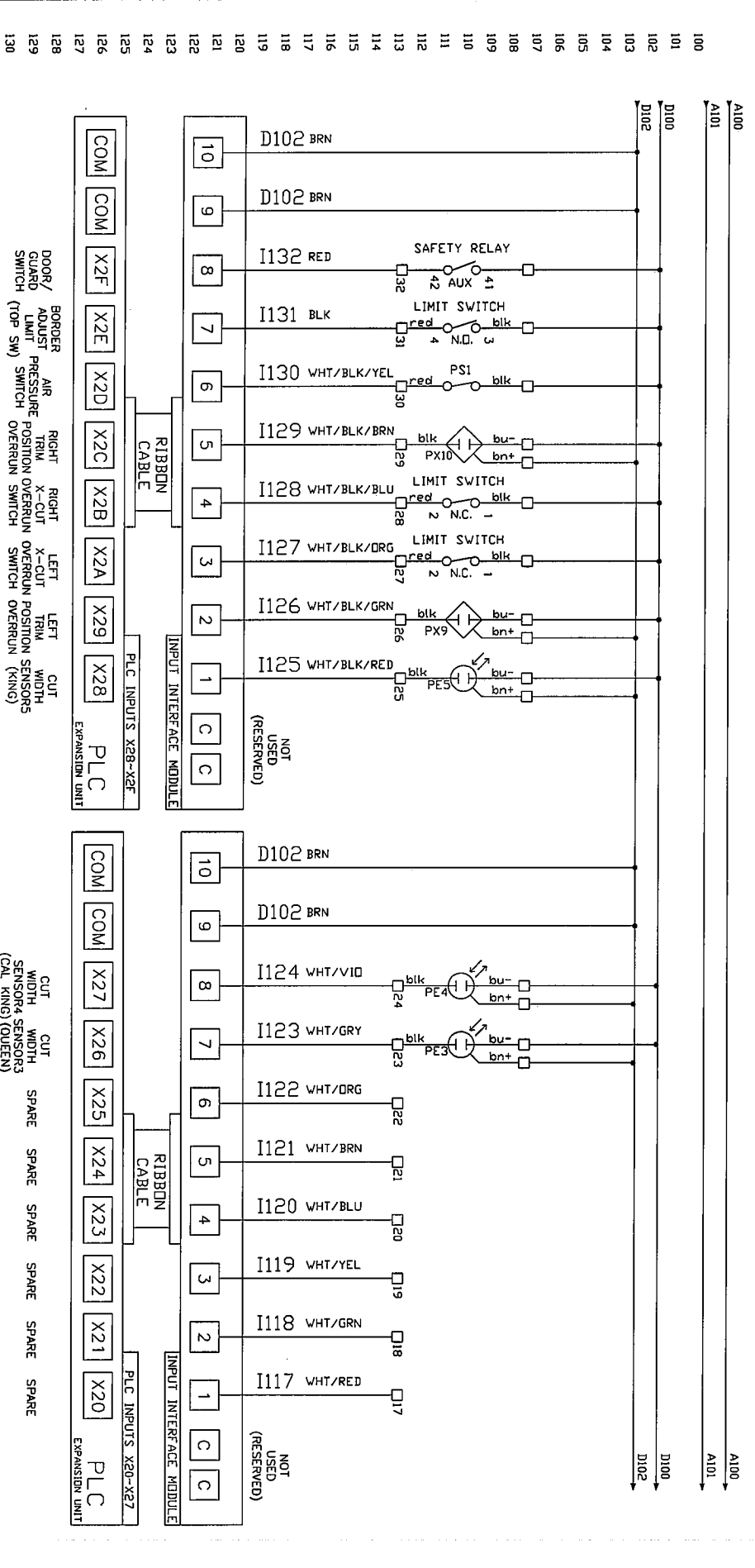
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XXX-XX

NO.	REVISION	DATE	DR.	CK.	QTY.	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
1	083-11	6-22	TW	CK.					
FINISH					DEFAULTS				
PLAN/CLEAN					COUNTERSINKS: ↓				
BURR BENCH					MATERIAL N/A				
BLACKOIDE					NEXT ASSY 11393EPCA				
HEAT TREAT					DES. BY JSK				
SAND BLAST					DR. BY JSK				
BUFF					DRAWING NO. 125914A				
PAINT					PART NO. 1393EPCA-WD3				
CLEAR CHROMATE					REV 1				
TIMESAVE					CK. BY				
.XXXX = AS SPECIFIED					SCALE				
					DATE: 01-05-11				
					DWG SIZE B				

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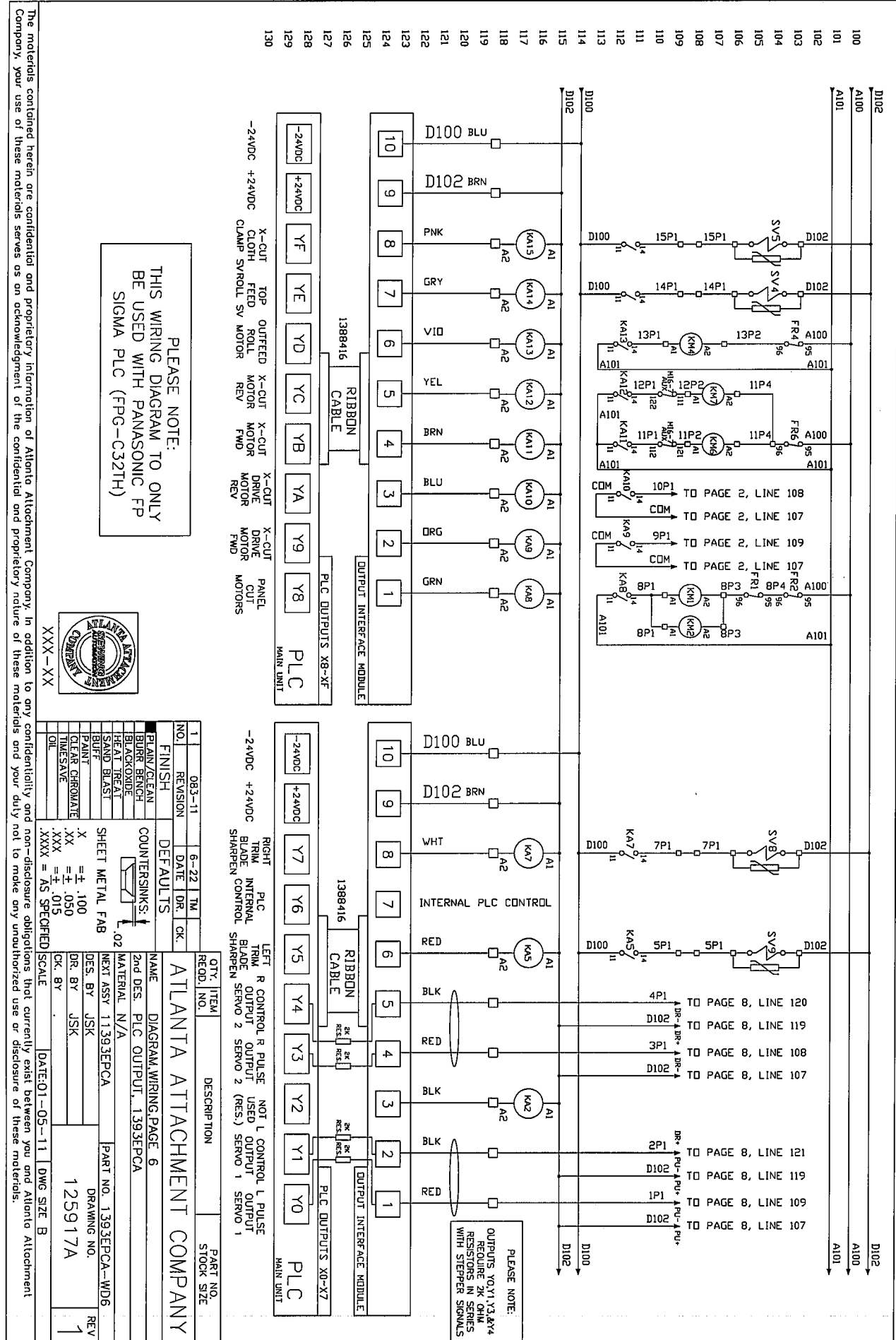
CUT SENSOR
 BRN = RED
 BLU = BLK
 BLK = WHT
 X = GRN



XXX-XX

NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
1	083-11	9-22	TM		ATLANTA ATTACHMENT COMPANY		
FINISH					DEFULTS		
COUNTERSINKS:							
PLAN/CLEAN							
BURR BENCH							
BLACKOXIDE							
HEAT TREAT							
SAND BLAST							
BUFF							
PAINT							
CLEAR CHROMATE							
OIL							
SHEET METAL FAB							
NEXT ASSY 11393EPCA					PART NO. 1393EPCA-WDS		
DR. BY JSK					DRAWING NO. 125916A		
CK. BY					REV 1		
SCALE					DATE: 01-05-11 DWG SIZE B		

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PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)

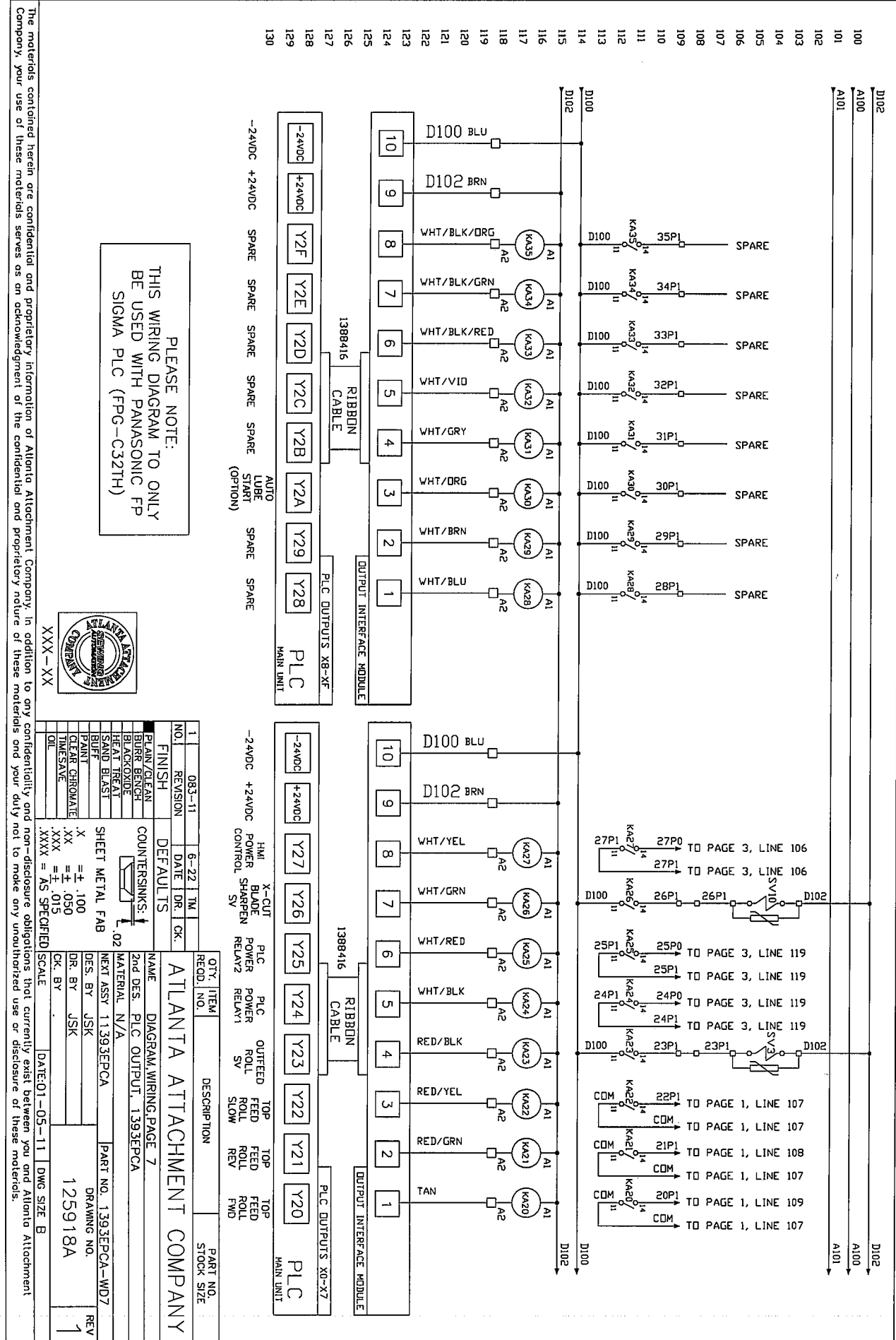


XXX-XX

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NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
1	083-11	6-22	TM		ATLANTA ATTACHMENT COMPANY		
FINISH					DEFAULTS		
PLAN/CLEAN					COUNTERSINKS: ↓		
BURR BENCH							
BLACKOXIDE							
HEAT TREAT							
SAND BLAST							
BYP							
PAINT					SHEET METAL FAB		
CLEAR CHROMATE					X ± .100		
TIMESAVE					XX ± .050		
					XXX = ± .015		
					.XXX = AS SPECIFIED		
					SCALE		
					DATE: 01-05-11	DWG SIZE B	
					DR. BY JSK	PART NO. 1393EPCA-WD6	
					CK. BY	DRAWING NO. 125917A	
						REV 1	

PLEASE NOTE:
OUTPUTS Y0-Y4
REQUIRE 3K OHM
RESISTORS IN SERIES
WITH STEPPER SIGNALS



PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)



XXX-XX

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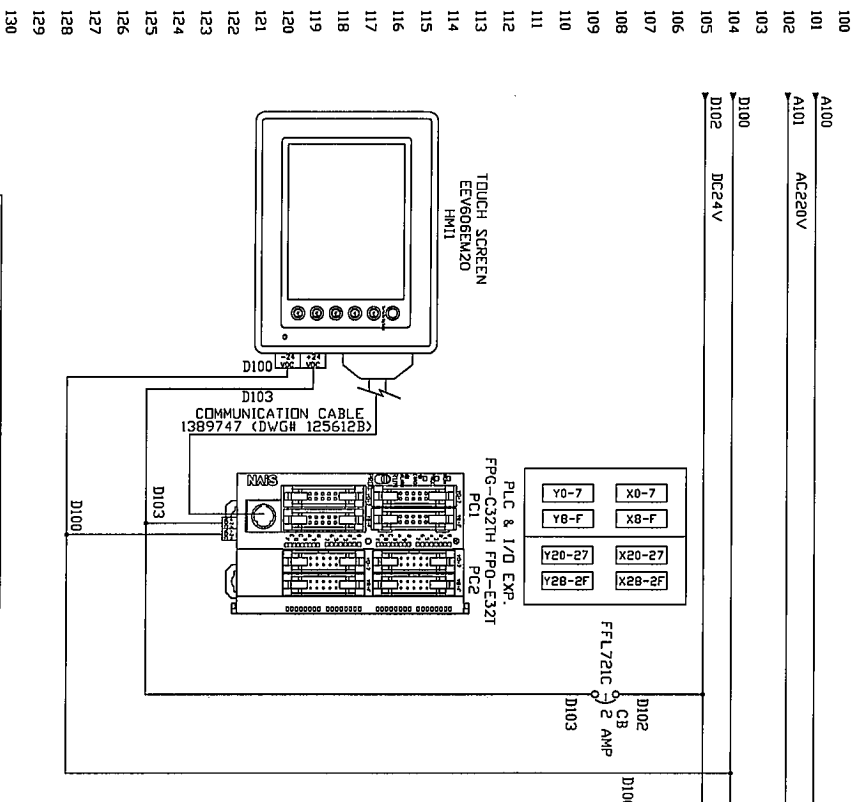
NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
1	083-11	6-22			FINISH		
					PLAN/CLEAN		
					BURR BENCH		
					BLACKOXIDE		
					HEAT TREAT		
					SAND BLAST		
					BUFF		
					PAINT		
					CLEAR CHROMATE		
					TIME/SAVE		
					SCALE		
					DATE: 01-05-11		
					DWG SIZE: B		

NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
1	083-11	6-22			FINISH		
					PLAN/CLEAN		
					BURR BENCH		
					BLACKOXIDE		
					HEAT TREAT		
					SAND BLAST		
					BUFF		
					PAINT		
					CLEAR CHROMATE		
					TIME/SAVE		
					SCALE		
					DATE: 01-05-11		
					DWG SIZE: B		

ATLANTA ATTACHMENT COMPANY

DIAGRAM, WIRING, PAGE 7
2nd DES. PLC OUTPUT, 1393EPCA

MATERIAL: N/A
NEXT ASY: 11393EPCA
DES. BY: JSK
DR. BY: JSK
PART NO.: 1393EPCA-WD7
DRAWING NO.: 125918A
REV: 1



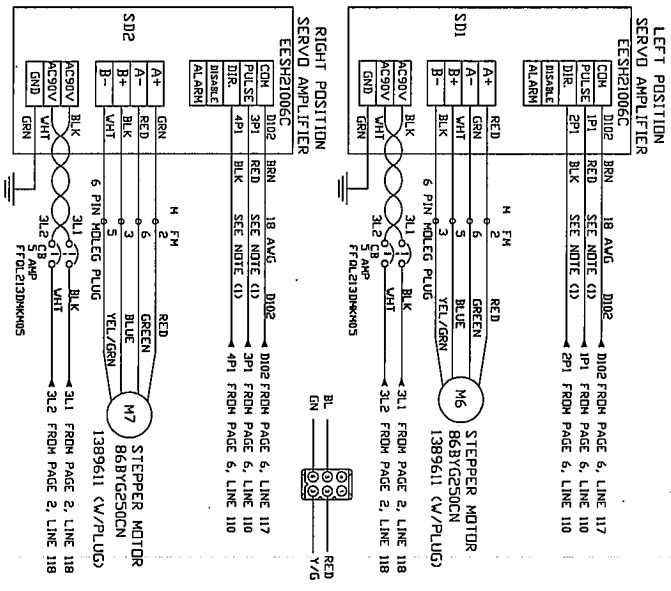
(2) PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)



XXX-XX

DIP SVCS
ON OFF
CURRENT
CUT-BACK
VOLT SEL

(1) PLEASE NOTE:
THE PULSE & DIRECTION
INPUTS TO THE STEPPER DRIVE
REQUIRE 2K OHM
RESISTORS IN SERIES
WITH PLC OUTPUTS
Y0,Y1,Y3,&Y4



1	083-11	6-22	TM	CK.
FINISH				
REVISION				
DATE				
DR.				
DEF AULTS				
COUNTERSINKS: ↓				
PLAIN/CLEAN				
BURR BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				
.XXXX = AS SPECIFIED				
SHEET METAL FAB				
.X = ± .100				
.XX = ± .050				
.XXX = ± .015				
.XXXX = AS SPECIFIED				

QTY.	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
1	083-11	6-22 TM		
FINISH				
REVISION				
DATE				
DR.				
DEF AULTS				
COUNTERSINKS: ↓				
PLAIN/CLEAN				
BURR BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				
.XXXX = AS SPECIFIED				
SHEET METAL FAB				
.X = ± .100				
.XX = ± .050				
.XXX = ± .015				
.XXXX = AS SPECIFIED				
SCALE				
DATE: 01-05-11				
DWG SIZE: B				
NAME: ATLANTA ATTACHMENT COMPANY				
2nd DES. PLC OUTPUT, 1393EPCA				
MATERIAL: N/A				
NEXT ASSY: 11393EPCA				
DES. BY: JSK				
DR. BY: JSK				
PART NO.: 1393EPCA-WD8				
DRAWING NO.: 125919A				
REV: 1				

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