

Automatic Collar & Waistband Workstation

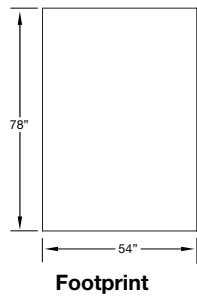
- Accepts 2¼" to 8" wide acrylic, woven or rib knit material
- Accepts 15" to 50" long (7 ½" to 25" folded) bands
- Controls trim-off of ¼" to 1/8"
- Stacker automatically indexes by number of pieces programmed
- System automatically stops after number of programmed bundles are completed or material supply is depleted
- Changeover time approx. 30 seconds, by the operator
- Will accommodate roll or festooned materials
- Only one operator is required for each 5 to 7 machines
- Cutting accuracy within 1/8" of programmed length
- Cut length is programmable in 1/10" increments
- Includes thread break detectors
- Electronic DC motor and controls
- Seam ply alignment within 1/8" obtainable

DESCRIPTION

This workstation automatically meters, cuts, sews and stacks programmed lengths of cuff, collar and waistband material, requiring only part-time attendance.

OPERATION

The operator loads rolled or festooned rib knit, programs the desired length, and starts the machine. The material is metered, cut, sewn, and stacked automatically. Each band size can be individually programmed for the number of pieces in the stack, then automatically indexed.



Images may include options.



Patented Gateway Serial Bus Control System

SPECIFICATIONS	
Voltage (v/ph/hz)	220v 1ph
Current (amps)	5
Air pressure (psi)	90
Air consumption (cfm)	10
Shipping weight (lbs)	1100
Shipping dimensions (w/l/h, inch)	96 x 55 x 60
PRODUCTION	
Pieces per hour	487

Estimate based on cycle time, material changeover, & machine program time.

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PATENTS: Our equipment may be covered by one or more patents. Please go to the following web page for an up-to-date patent list: www.atlatt.com/patents.php
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