



# Model 3145/1 & 3145/4

## Model 3145/1 Cut & Punch

## Model 3145/4 Cut & Punch with Sewing Station

# Cutting and Punching Unit for Retainer Strips, Comprising of Roll Feed Mechanism, Punching Unit, Cutting Unit, Microprocessor Controlled and Fully Programmable

- JIT production of retainer strips
- No pre-cut and pre-punched retainers required in inventory
- Sequences of different lengths, holes, and notch locations are freely programmable
- Number of finished parts can be programmed
- Multiple widths can be cut without adjustment (70mm max)
- Finished product disposed into box for easy handling
- Stepper motor driven feeding system

### Optional

- Sewing station for welt type retainer strips (3145/4)  
Flatbed Chainstitch sewing head with close coupled puller
- Unrolling device to remove welt cord from roll
- Buffer station between unroll and sewing station
- Buffer station between sewing and cut-and-punch station
- Cutter and one punch (standard) additional punches (max 4) with different shapes (v-notch, diamond, half round, oblong)
- Chute disposal into box



Stand-alone cut and punch. For use in processing prepared goods: zippers from roll and Duon from roll.



Cut & punch with sew station for folding/ sewing goods before cut and punch.



Cut & punch with sew station and unwinder for unwinding large rolls prior to sewing.

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This equipment is protected by one or more of the following patents:  
US patents: 4,280,421; 4,432,294; 4,466,367; 4,644,883; 5,134,947; 5,159,889; 5,203,270; 5,522,332; 5,524,563; 5,562,060; 5,634,418; 5,647,293; 5,657,711; 5,743,202; 5,865,135; 5,899,159; 5,915,319; 5,918,560; 5,979,345; 6,035,794; 6,055,921; 6,202,579; 6,279,869; 6,295,481; 6,494,255; 6,802,271; 6,574,815 B2; 6,834,603 B1; 6,968,794 B1  
Foreign patents: 9-520,472; 0,537,323; 92,905,522.6; 96,936,922.2; 2,076,379; 2,084,055.  
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